

# Space Grade D-Sub Connectors Selector Guide



## Space Grade D-Sub Series Overview

## Typical applications



Satellite



#### Space Station





Spacecraft



#### Space Mission



Transfer Vehicule

#### **Features & Benefits**

### Successful space heritage

**RELIABILITY** Thoroughly used by the space industry on scientific and commercial missions since 1988.

#### Listed by space agencies

QPL

ESA/ESCC 3401 qualified. MIL-DTL-24308 qualified. GSFC S-311 qualified. No LAT required.



#### Space environment compatible

Low residual magnetism ≤ 200 Gamma "NMB". Rigorous material selection, process and qualification to optimize the non-outgassing performance.

OPTIMIZED SIZE AND WEIGHT

### **Compact solution**

Rectangular shape to save space on panel. Lightweight design.

## LARGE OFFER

### **Broad range**

Complete range to build an end-to-end solution: backshells, locking accessories, savers.

### Interconnect Solutions for Space Industry | Our Expertise

Thanks to more than 50 years of experience in the space industry, we have accumulated a very rich know-how to support our customers.

This expertise goes from product definition to solution validation and stringent production processes, to follow our motto: *reliable people, reliable solutions!* 

#### **Product definition**

- Material Choice: Atomic Oxygen corrosion resistance, cold welding prevention, limited outgassing, etc.
- Product design: expertise on launching systems design as well as robotic operated connections
- Know-how to support specific needs



Stress and heat dissipation analysis

#### Validation & qualification

- In-house certified independent laboratory
- Capability to simulate various environments as well as to measure any key parameters



Vacuum bell for robotic operating testing -170°C/+200°C temperature gradient



Residual magnetism and magnetic permeability measurement



Binocular controls

### **Production processes**

- Stringent production process
- Controlled environment
- Binocular inspection
- Rigorous traceability procedures and documentation



Clean Room handling

### Space Grade D-Sub Series Range Presentation



### Quality assurance testing

- Qualification
  - The ESA/ESCC D-Sub non-magnetic connectors are qualified to specification 3401
     MIL and GSFC QPL
  - WIL and GSFC QPL
- Production control
  - · Visual (100%)
  - · Insulation resistance (100%)
  - · Contact retention (100%)
  - · Dimensional (by sampling)
  - · Dielectric withstanding voltage (100%)
  - · Female contact capability (100%)

- Final production tests
  - · Visual (100%)
  - · Intermateability
  - · Dimensional (by sampling)
- Lot acceptance tests
  - · ESA/ESCC 3401 Chart IV qualified
  - · Periodic requalification through ESCC 3401 Chart V
  - · MIL-DTL-24308 qualification and periodic tests

### Space Grade D-Sub Series Insert Layouts



SOURIAU

SIZE C

### Space Grade D-Sub Series Technical Features



#### Description

- Qualified on MIL-DTL-24308 class M
- Qualified by ESA against ESA/ESCC 3401 specifications
- Qualified by NASA against GSFC specifications
- Signal, power, twinax and coax layouts available using non-magnetic shell materials
- Cable, PC tail and saver connectors available
- Comprehensive range of accessories available

### **Technical features**

1.27 micron gold to meet MIL/NASA

Glass-fibre filled diallylphthalate resin

. 3401/005 /040 & /021: 1.27 microns

gold mini over 1 micron copper mini

Brass, 0.7 micron gold mini over 1 micron

. 3401/004 : 2.54 microns gold mini over

0.7 micron gold to meet ESA

according to ECSS-Q-70-02A

Thermoplastic material

TML<1%; CVCM<0.1% • Contacts retaining clip: Beryllium copper

1 micron copper mini

#### Material

• Shell: Brass

Insulator:

• Outgassing:

• Contacts:

Copper Alloy

• Accessories:

copper mini

• Shell plating:

#### Mechanical

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

- Endurance: 500 mating cycles
- Shock: 50g with an 11ms duration pulse
- Vibration: 20g
- Contact retention: 40N

#### Electrical

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

<ul> <li>Working voltage (sea leve</li> </ul>	el /50Hz):
#20 contacts	300 Vrms
#22 contacts	250 Vrms
Power and straight coax	250 Vrms
90° coax/twinax	200 Vrms

#### • Dielectric withstanding voltage

(at sea level/33000 m):	
#20 contacts	1250/200 Vrms
#22 contacts	1250/200 Vrms
Power and straight coax	1000/100 Vrms
90° coax/twinax	800/100 Vrms

#### • Rated current:

nated carrents	
#20 and coax (center)	7.5A
#22 PC tail	3A
#20 crimp (AWG 26/28)	3A
#22 crimp	5A
Power (wire size #8)	40A
Power (wire size #10)	30A
Power (wire size #12)	20A
Power (wire size #14)	15A
Power (wire size #16)	10A

#### • Contact resistance Rcr max.

(at rated current):	
#20 (under 7.5A)	$5 m \Omega$
#22 PC tail (under 3A)	10mΩ
#22 crimp (under 5A)	$5 m \Omega$
#20 crimp AWG 26/28 (under 3A)	$5 m \Omega$
#20 crimp (under 7.5A)	$5 m \Omega$
Coax (see rated current charac.)	7mΩ
Power (see rated current charac.)	7mΩ

#### • Contact resistance Rcl max.

(low level current, under 10 mA):	
#20 contacts	6mΩ
#22 contacts	6mΩ
Coax (center and outer)	8.5mΩ
Power	2.5mΩ

#### Environmental

As per ESA/ESCC 3401 test methods and applicable ESA/ESCC detail specifications

- Operating temperature: -55°C to +125°C
- Storage temperature: 1000h/125°C
- Thermal shock: from -55°C to +125°C
- Damp heat: 10 cycles 24h
- Vacuum test (125°C/24h): 10-6 Torr

# Reliable People, Reliable Solutions



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