Concrete Inserts



Concrete inserts offered in this section are designed to provide a pre-set support point in concrete ceilings, walls, and floors. A range of inserts with varying design loads are available.

Materials

Carbon Steel and Malleable Iron are used in the manufacture of concrete inserts. Stainless Steel and other materials are available.

Finishes

The standard finishes for mechanical supports are plain steel (oil coated) sometimes referred to as black and Electro-Galvanized Zinc (ASTM B633 SC3). Hot-Dip Galvanized After Fabrication (ASTM A123), Red Primer, Plastic Coating, DURA GREEN[™] and other special coatings are available upon request.

Approvals (as noted)

Items in this section are Underwriters Laboratories Listed and comply with Federal Specification WW-H-171E & A-A-1192A or Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58.

B3019 - Adjustable Metal Deck Ceiling Bolt

Size Range: ³/8"-16 thru ³/4"-10 rod

Material: Steel

Function: For use in metal deck formed concrete to attach hanger rods. Allows for pre-positioning of hanger rods in poured concrete decks.

Finish: Plate: Plain Steel. Rod: Electro-Galvanized. Contact Cooper B-Line for alternative finishes and materials.

Order By: Part number and finish. Contact customer service for custom rod lengths.



Concrete Inserts



B2499 - Concrete Insert

Size Range: 5/8"-11 thru 11/2"-6 rod

Material: Steel

Function: Designed to be embedded in concrete to provide a point of support for $\frac{5}{8"-11}$ thru $\frac{11}{2"-6}$ rod or bolt sizes .

Finish: Plain anchor bolt with Electro-Galvanized coupling. Contact B-Line for alternative finishes and materials.

Note: For rod sizes ³/8"-16 and ¹/2"-13, refer to B2501 see page 198.

Order By: Part number and rod size. For 1¹/8"-7, 1¹/4"-6, and 1¹/2"-6 consult factory.





	Rod Size	А	Min. Embedment B	Max. Recommended Loads (In 3000 lb. (13.34kN) Hard Rock Concrete)	Approx. Wt./100
Part No.		in. (mm)	in. (m)	lbs. (kN)	lbs. (kg)
B2499- ⁵ /8	⁵ /8"-11	3" (76.2)	31/2" (88.9)	1810 (8.05)	118.0 (53.5)
B2499-3/4	³ /4"-10	3" (76.2)	31/2" (88.9)	2710 (12.05)	154.0 (69.8)
B2499-7/8	⁷ /8"-9	3" (76.2)	4" (101.6)	3770 (16.77)	210.0 (95.3)
B2499-1	1"-8	3" (76.2)	4" (101.6)	4960 (22.06)	276.0 (125.2)

Consult factory for specifications on rod sizes 11/8"-7, 11/4"-6, and 11/2"-6

TOLCO[™] Fig. 109DD - DDI+^{™ †} - Concrete Deck Insert - Hanger Application

Size Range: 3/8"-16 thru 7/8"-9 rod

Material: Steel

Function: For use in concrete filled metal deck (20 GA. min.) assemblies (i.e. pan deck, Q-deck) applications. After installation, the threaded male hanger of the insert protrudes below the surface of the deck. The threaded bolt offers adjustability for precise height requirements and guarantees the minimum embedment depth. The longer plate enables a variety of installation locations across the deck. Pre-mounted drill screws included for installation.

Approvals: International Code Council, Evaluation Service (ICC-ES), ESR-3958 for concrete, for ³/8"-16 thru ⁵/8"-11" anchor sizes. Approved for seismic and wind loading.
 UL (Underwriters Laboratories) Listed
 FM (Factory Mutual) Approved

Finish: Plate: Plain Steel. Rod: Electro-Galvanized.

Order By: Figure number, rod size and finish.

Applications Per NFPA 13 (2010): UL Listed as a component of a hanger assembly per Section 9.1.1.4.1 See dimensions and installation Detail below.

Note: Fig. 109DD replaces Fig. 109A which has been discontinued.





	Rod Size	т	W	Max. Vertical Load	'D' Min. Anchor Embedment Depth	Approx. Wt./100
Part No.		in. (mm)	in. (mm)	lbs. (kn)	in. (mm)	lbs. (kg)
109DD- ³ /8	³ /8"-16	³ /16" (4.7)	1 ¹ /4" (31.7)	467 (2.08)	2 ¹ /2" (63.5)	98.1 (44.5)
109DD-1/2	¹ /2"-13	³ /16" (4.7)	1 ¹ /4" (31.7)	680 (3.02)	21/2" (63.5)	112.8 (51.1)
109DD- ⁵ /8	⁵ /8"-11	³ /16" (4.7)	1 ¹ /4" (31.7)	647 (2.88)	2 ¹ /2" (63.5)	139.3 (63.2)
109DD- ³ /4	³ /4"-10	³ /8" (9.5)	2" (50.8)	612 2.72)	2 ¹ /2" (63.5)	112.8 (153.6)
109DD-7/8	7/8"-9	³ /8" (9.5)	2" (50.8)	577 (2.56)	21/2" (63.5)	381.2 (172.9)

NOTES:

- 1. Mounting holes are standard. If the plate is not mechanically secured to the deck ribs, a jam nut is required to prevent the anchor bolt from laying over when concrete is poured. There is no structural strength added from the use of a mechanical fastener to hold the product in place before the pour.
- 2. Minimum spacing between inserts shall be not less than 3 times the embedment depth or 12 times the anchor diameter (whichever is greater)

[†] DDi+[™] is a registered trademark used by DEWALT[®]

Concrete Inserts

TOLCO™ Fig. 109DD-DDI+™[†] - Concrete Deck Insert - Brace Application

Size Range: 3/8"-16 thru 7/8"-9 rod

Material: Steel

Function: For use in concrete filled metal deck (20 GA. min.) assemblies (i.e. pan deck, Q-deck) applications. After installation, the threaded male hanger of the insert protrudes below the surface of the deck. The threaded bolt offers adjustability for precise height requirements and guarantees the minimum embedment depth. The longer plate enables a variety of installation locations across the deck. Pre-mounted drill screws included for installation.

Approvals: International Code Council, Evaluation Service **(ICC-ES)**, ESR-3958 for concrete, for ³/8"-16 thru ⁵/8"-11" anchor sizes. Approved for seismic and wind loading. **UL** (Underwriters Laboratories) Listed

FM (Factory Mutual) Approved

Finish: Plate: Plain Steel. Rod: Electro-Galvanized.

Order By: Figure number, rod size and finish.

Applications Per NFPA 13 (2010): UL Listed as a component of a hanger assembly per Section 9.1.1.4.1 See dimensions and installation Detail below.

Note: Fig. 109DD replaces Fig. 109A which has been discontinued.







Part No	Rod Size	- in	T	V	(mm)	Details Max. Horiz Brace	s 1 & 2 ontal Load At 45°	Det Max. Horiz Brace	ail 3 ontal Load At 45°	'D' Min Embedm	Anchor ent Depth	App Wt./	rox. /100 (kg)
10000 3/0	3/0" 16	3/10"	(4.7)	11/4"	(21.7)	211	(1.20)	257	(1.1.4)	21/5"	(62 5)	00.1	(44.5)
10900-978	1/8-10	3/10	(4.7)	1 1/4	(31.7)	424	(1.30)	207	(1.14)	2./2 21/5"	(03.5)	30.1 112.0	(44.0)
10900-1/2	5/10	3/10	(4.7)	1 1/4	(31.7)	424	(1.89)	332	(1.48)	Z '/2	(03.5)	100.0	(00.0)
109DD-3/8	3/8-11	5/16	(4.7)	1'/4	(31.7)	482	(2.14)	363	(1.61)	Z1/2	(63.5)	139.3	(63.2)
109DD- ³ /4	3/4"-10	3/8"	(9.5)	2"	(50.8)	482	(2.14)	363	(1.61)	21/2"	(63.5)	338.7	(153.6)
109DD- ⁷ /8	7/8"-9	3/8"	(9.5)	2"	(50.8)	482	(2.14)	363	(1.61)	2 ¹ /2"	(63.5)	381.2	(172.9)

Seismic bracing design load calculated in compliance with the requirements of IBC 2015 / CBC 2016.

NOTES:

- 1. Mounting holes are standard. If the plate is not mechanically secured to the deck ribs, a jam nut is required to prevent the anchor bolt from laying over when concrete is poured. There is no structural strength added from the use of a mechanical fastener to hold the product in place before the pour.
- 2. Minimum spacing between inserts shall be not less than 3 times the embedment depth or 12 times the anchor diameter (whichever is greater)

[†] DDi+[™] is a registered trademark used by DEWALT[®]

B2500 - Light Duty Spot Insert

Material: Steel

Function: Designed to be embedded in concrete to attach 1/4"-20 to 7/8"-9 hanger rods.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the knockout can be removed from the insert. The N2500 insert nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert but should not be forced further to avoid damaging the insert.

Approvals: Underwriters Laboratories Listed for maximum pipe size 6" (150). Conforms to Federal Specification WW-H-171E & A-A-1192A, Type 19 and Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Weight: Approx. Wt./100 - 46 Lbs. (20.8kg)

Finish: Electro-Galvanized.

Order By: Part number and finish. (Order N2500 nuts separately).

Design Load: Loading based on a straight pull of 600 Lbs. (2.67kN).

Note: Before installation ensure that concrete is sufficient to carry the load.



N2500 - Steel Insert Nut

Size Range: 1/4"-20 through 7/8"-9.
Material: Steel
Function: Designed for use with B2500 spot insert.
Finish: Plain or Electro-Galvanized.
Order By: Part number and size.





Part No.	Tap Size A	Approx. Wt./100 Lbs. (kg)
N2500- ¹ /4	¹ /4"-20	14 (6.3)
N2500- ³ /8	³ /8"-16	13 (5.9)
N2500-1/2	¹ /2"-13	12 (5.4)
N2500- ⁵ /8	⁵ /8"-11	11 (5.0)
N2500- ³ /4	³ /4"-10	11 (5.0)
N2500- ⁷ /8	7/8"-9	10 (4.5)

B3014 - Malleable Iron Insert

Material: Malleable Iron

Function: Designed to be embedded in concrete to attach 3/8"-16 to 7/8"-9 hanger rods.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the B3014N nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Underwriters Laboratories Listed when used with B3014N Insert Nut. Conforms to Federal Specification WW-H-171E & A-A-1192A, Type 18 and Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Weight: Approx. Wt./100 - 166 Lbs. (75.3kg)

Finish: Plain or Electro-Galvanized.

Order By: Part number and finish. (Order B3014N nuts separately).

Design Load: Design Loads based on B3014N malleable iron insert nut below.

Note: Before installation ensure that concrete is sufficient to carry the load.



Horizontal Adjustment: For $^{3}/_{8}$ -16, $^{1}/_{2}$ -13, $^{5}/_{8}$ -11 rods - Adjustment is $1^{3}/_{4}$ " (44.4) For $^{3}/_{4}$ -10, $^{7}/_{8}$ "-9 rods - Adjustment is $1^{3}/_{16}$ " (30.2)



B3014N - Malleable Iron Insert Nut

Size Range: 3/8"-20 through 7/8"-9.

Material: Malleable Iron

Standard Finish: Plain or Electro-Galvanized

Service: Designed for use with the B3014 malleable iron insert shown above.

Ordering: Part number and finish.





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Approx. Wt./100 UL Max. **Tap Size Design Load*** Part No. 'A' **Pipe Size** Lbs. (kN) Lbs. (kg) 4″ B3014N-3/8 3/8"-16 730 (3.25)22 (10.0)B3014N-1/2 1/2"-13 8″ (10.0) 1350 (6.00)22 B3014N-5/8 5/8"-11 10" 20 1400 (6.23) (9.1) B3014N-3/4 3/4"-10 10" 1400 (6.23) 29 (13.1) 7/8"-9 B3014N-7/8 10" 1400 (6.23)29 (13.1)

* When used with B3014 Malleable Iron Insert.

B2501 - Light Duty Spot Insert - Hanger Application

Size Range: 3/8"-16 & 1/2"-13 rod

Material: Steel

Standard Finish: Electro-Plated

Approvals: ³/s" & ¹2" rod sizes are Underwriters Laboratories listed in the USA **(UL)** and Canada **(cUL)**.

Service: Designed to be embedded in concrete for attachment of 3/8"-16 & 1/2"-13 hanger rods.

Ordering: Specify part number and size.

How to Install: Locate and nail to form. Pour concrete and strip forms when set. Remove color coded plug, install rod and lock with jam nut.

Note: Design load is based off of rod sizes. Before installation ensure that concrete is sufficient to carry the load.



B2501 - Data

Concrete Inserts

		UL Listed	Approx. Wt./C
Part No.	Rod Size		Lbs. (kg)
B2501- ³ /8	³ /8"-16	Up to 4" IPS	22 (10.0)
B2501-1/2	¹ /2"-13	Up to 8" IPS	26 (11.8)

B2505 thru B2508 - Spot Insert

Material: Steel (Stainless steel available on B2505 only)

Standard Finish: Plain or Pre-Galvanized

Function: Designed to be embedded in concrete to attach 1/4"-20 to 7/8"-9 hanger rods.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the channel nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Underwriters Laboratories Listed. Conforms to Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Order By: Part number and finish. When supporting 10" (254mm) pipe, order B2505 Insert with ⁵/8"-11 channel nuts.

Note: For appropriate channel nut selection, see page 18. Before installation ensure that concrete is sufficient to carry the load.

	Channel	End Cap	Design Load	Max. Pipe Size	Approx. Wt./100	
Part No.	Size	Part No.	Lbs. (kN)	in. (mm)	Lbs. (kg)	
B2505	B22	B3322	1200 (5.34)	10" (250)	96 (43.5)	
B2506	B32	B3332	1000 (4.45)	8" (200)	88 (39.9)	
B2508	B52	B3352	1000 (4.45)	8" (200)	69 (31.3)	



Styrofoam Filled



B2503 - Heavy Duty Spot Insert

Material: Steel

Standard Finish: Electro-Galvanized

Function: Designed to be embedded in concrete where heavy loads are required in curtain wall applications. Styrofoam end caps prevent concrete seepage into the channel.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the channel nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Conforms to Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Design Load: 5000 Lbs. (22.2kN).

Loading based on two N225 channel nuts spaced $\ 3''$ (76.2mm) on center and a minimum of 2'' (50.8mm) from the end of the insert.

Weight: Approx. Wt./100 - 42 Lbs. (19.0kg)

Order By: Part number and finish. Channel nuts are sold separately, see page 18 for appropriate selection.





B22I - Continuous Concrete Insert

Material: Steel

Standard Finish: Plain, Pre-Galvanized, or Hot-Dip Galvanized

Function: Concrete insert should be secured to forms on 16" (406.4mm) to 24" (609.6mm) intervals.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the channel nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Conforms to Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Design Load: 2000 Lbs. (8.89kN) per foot for B22-I-12 thru B22-I-240 in 3000 psi concrete. Loads concentrated within the last 2" (50.8mm) of inserts 8" (203.2mm) and longer should not exceed 1000 Lbs. (4.45kN).

Order By: Part number and finish. Channel nuts are sold separately, see page 18 for appropriate selection. To order inserts without styrofoam and end caps add insert only to the part number.



	Length	Approx. Wt./100	Design Load
Part No.	in. (mm)	Lbs. (kg)	Lbs. (kN)
B22-I-3	3″ (76)	72 (32.6)	500 (2.22)
B22-I-4	4" (101)	88 (39.9)	800 (3.56)
B22-I-6	6" (152)	120 (54.4)	1000 (4.45)
B22-I-8	8″ (203)	152 (68.9)	1200 (5.34)

	Lei	Length		Wt./100
Part No.	in.	(mm)	Lbs.	(kg)
B22-I-12	12″	(305)	224	(101.6)
B22-I-16	16″	(406)	289	(131.1)
B22-I-20	20″	(508)	353	(160.1)
B22-I-24	24″	(609)	420	(190.5)
B22-I-32	32″	(813)	553	(250.8)
B22-I-36	36″	(914)	620	(281.2)
B22-I-40	40″	(1016)	686	(311.1)
B22-I-48	48″	(1219)	820	(371.9)
B22-I-60	60″	(1524)	1018	(461.7)
B22-I-72	72″	(1829)	1218	(552.5)
B22-I-84	84″	(2133)	1417	(642.7)
B22-I-96	96″	(2438)	1616	(733.0)
B22-I-108	108″	(2743)	1816	(823.7)
B22-I-120	120″	(3048)	2016	(914.4)
B22-I-144	144″	(3657)	2416	(1095.9)
B22-I-168	168″	(4267)	2816	(1277.3)
B22-I-192	192″	(4877)	3216	(1458.7)
B22-I-216	216″	(5486)	3616	(1640.2)
B22-I-240	240″	(6096)	4016	(1821.6)





Concrete Inserts

B32I - Continuous Concrete Insert

Material: Steel

Standard Finish: Plain, Pre-Galvanized, or Hot-Dip Galvanized

Function: Concrete insert should be secured to forms on 16'' (406.4mm) to 24'' (609.6mm) intervals.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the channel nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Conforms to Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Design Load: 2000 Lbs. (8.89kN) per foot for B32-I-12 thru B32-I-240 in 3000 psi concrete. Loads concentrated within the last 2" (50.8mm) of inserts 8" (203.2mm) and longer should not exceed 1000 Lbs. (4.45kN).

Order By: Part number and finish. Channel nuts are sold separately, see page 18 for appropriate selection. To order inserts without styrofoam and end caps add insert only to the part number.

	Length	Approx. Wt./100	Design Load	
Part No.	in. (mm)	Lbs. (kg)	Lbs. (kN)	
B32-I-3	3″ (76)	65 (29.5)	500 (2.22)	
B32-I-4	4" (101)	80 (36.3)	800 (3.56)	
B32-I-6	6″ (152)	108 (49.0)	1000 (4.45)	
B32-I-8	8" (203)	137 (62.1)	1200 (5.34)	

	Length		Approx	. Wt./100
Part No.	in.	(mm)	Lbs.	(kg)
B32-I-12	12″	(305)	202	(91.6)
B32-I-16	16″	(406)	262	(118.8)
B32-I-20	20″	(508)	316	(143.3)
B32-I-24	24″	(609)	376	(170.5)
B32-I-32	32″	(813)	496	(225.0)
B32-I-36	36″	(914)	556	(252.2)
B32-I-40	40″	(1016)	616	(279.4)
B32-I-48	48″	(1219)	736	(333.8)
B32-I-60	60″	(1524)	915	(415.0)
B32-I-72	72″	(1829)	1095	(496.7)
B32-I-84	84″	(2133)	1274	(577.9)
B32-I-96	96″	(2438)	1453	(659.0)
B32-I-108	108″	(2743)	1633	(740.7)
B32-I-120	120″	(3048)	1813	(822.3)
B32-I-144	144″	(3657)	2173	(985.6)
B32-I-168	168″	(4267)	2533	(1148.9)
B32-I-192	192″	(4877)	2893	(1312.2)
B32-I-216	216″	(5486)	3253	(1475.5)
B32-I-240	240″	(6096)	3613	(1638.8)







Concrete Inserts

B52I - Continuous Concrete Insert

Material: Steel

Standard Finish: Plain, Pre-Galvanized, or Hot-Dip Galvanized

Function: Concrete insert should be secured to forms on 16'' (406.4mm) to 24'' (609.6mm) intervals.

How to Install: Attach concrete insert to forms and install reinforcing rods as required. After forms are dismantled, the channel nut can be installed and the rod fastened to the nut. The rod should touch the inside top of the insert.

Approvals: Conforms to Manufacturers Standardization Society ANSI/MSS SP-69 & SP-58, Type 18.

Design Load: 1500 Lbs. (6.67kN) per foot for B52-I-12 thru B52-I-240 in 3000 psi concrete. Loads concentrated within the last 2" (50.8mm) of inserts 8" (203.2mm) and longer should not exceed 750 Lbs. (3.33kN).

Order By: Part number and finish. Channel nuts are sold separately, see page 18 for appropriate selection. To order inserts without styrofoam and end caps add insert only to the part number.







	Length	Approx. Wt./100	Design Load
Part No.	in. (mm)	Lbs. (kg)	Lbs. (kN)
B52-I-3	3″ (76)	53 (24.0)	400 (1.78)
B52-I-4	4" (101)	63 (28.6)	500 (2.22)
B52-I-6	6″ (152)	85 (38.5)	750 (3.33)
B52-I-8	8″ (203)	106 (48.1)	1000 (4.45)

	Lei	ngth	Approx	. Wt./100
Part No.	in.	(mm)	Lbs.	(kg)
B52-I-12	12″	(305)	157	(71.2)
B52-I-16	16″	(406)	202	(91.6)
B52-I-20	20″	(508)	237	(107.5)
B52-I-24	24″	(609)	282	(127.9)
B52-I-32	32″	(813)	373	(169.2)
B52-I-36	36″	(914)	419	(190.0)
B52-I-40	40″	(1016)	464	(210.4)
B52-I-48	48″	(1219)	556	(252.2)
B52-I-60	60″	(1524)	692	(313.9)
B52-I-72	72″	(1829)	829	(376.0)
B52-I-84	84″	(2133)	965	(437.7)
B52-I-96	96″	(2438)	1107	(502.1)
B52-I-108	108″	(2743)	1237	(561.1)
B52-I-120	120″	(3048)	1374	(623.2)
B52-I-144	144″	(3657)	1648	(747.5)
B52-I-168	168″	(4267)	1922	(871.8)
B52-I-192	192″	(4877)	2196	(996.1)
B52-I-216	216″	(5486)	2470	(1120.4)
B52-I-240	240″	(6096)	2744	(1244.6)

BD40 - Pipe Sleeve Fastener

Material: Steel

Function: Designed to attach pipe sleeves to wall or floor forms before concrete pours.

Standard Finish: Zinc Phosphate

Order By: Part number and finish.





Part No.	Sleeve Diameter	Wall Thickness	Lbs. (kg)
BD40	All Diameters	⁵ /16" (7.9mm) and under	15 (68)
	2" (50.8mm) to 6" (152.4mm)	Schedule 40 Pipe	1.5 (.00)

BE-5-8 and BE-9-12 - Pipe Sleeve Fastener

Material: Steel

Function: Designed to attach pipe sleeves to wall or floor forms before concrete pours.

Standard Finish: Zinc Phosphate

Order By: Part number and finish.







Part No.	Sleeve Diameter in. (mm)	Wall Thickness	Approx. Wt./100 Lbs. (kg)
BF-5-8	6" (152.4)	Schedule 80 Pipe	35 (1.6)
DLJU	8" to 10" (203.2 to 254.0)	Schedule 40 Pipe	0.0 (1.0)
BE-9-12	9" to 14" (228.6 to 355.6)	Schedule 80 Pipe	4.0 (1.8)