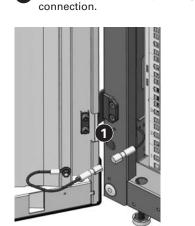
RS Door reversal hinge kit

Removing the door from the enclosure

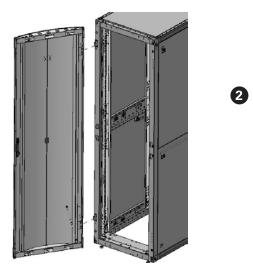
1 Open door and de-couple the ground lanyard center

This section covers the methods required to remove, reverse swing and change and install handles on doors.



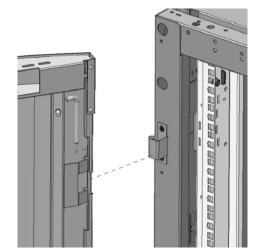
2 With door open to about 45 degrees, remove hinge pin at the top and bottom hinge locations.

Note: On larger size doors, it is recommended that two people perform this tasks to help minimize the risk of injury or damage to product.





3 Carefully slide door out of hinge mounts. Reverse procedure to replace door.



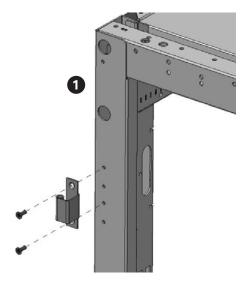
3



Reversing the swing of the door

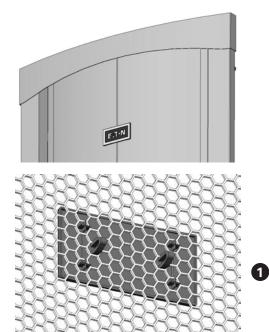
Remove existing hinges from both door and frame, by removing screws.

- Reverse existing door handle (refer to installing door handle section).
- Relocate hinges to opposite side frame uprights, and attach with screws. Ensure correct mounting hole location.



Remove existing logo badge

- Pinch center barbs to remove. (A replacement badge is provided in the event the existing gets damaged during removal.)
 - Locate badge on opposite end of newly oriented door. Center on door and align with top of hinge.
 - Push plastic barbs through hex perf until fully engaged.



Note: Refer to IL159019EN - RS Enclosure door handles to change handle orientation.

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