# 600 A 25 kV class T-OP™ II deadbreak connector



#### General

Eaton terminates high voltage underground cable to transformers, switches, switchgear, and other apparatus with its Cooper Power<sup>TM</sup> series 600 A, 25 kV Class T-OP<sup>TM</sup> II deadbreak connector. It is fully shielded, submersible and meets the requirements of IEEE Std 386<sup>TM</sup>-2006 standard –"Separable Insulated Connector Systems".

The 200 A three-phase rated loadbreak interface provides a means for obtaining a live test, visible ground and visible break using a clampstick. It also provides a convenient location for an Eaton's Cooper Power series M.O.V.E. arrester or grounding elbow.

Eaton offers an exclusive optional capacitive test point similar to test points on 200 A elbow connectors. This allows use of test point reset (TPR) faulted circuit indicators.

T-OP II connectors are designed for use on solid dielectric cable (XLPE or EPR) with extruded semi-conducting shields and concentric neutral, with or without a jacket. Installation on jacketed concentric neutral cable may require additional sealing material. Adapters are available for terminating tape shield and drain wire jacketed cable.

#### Installation

The T-body is assembled onto prepared cable with a threaded coppertop compression connector and using a T-Wrench, the loadbreak reducing tap plug is threaded into the connector. The short end of a special copper alloy stud, provided with the kit, is threaded into a de-energized 600 A bushing. The assembled housing is then connected to the apparatus bushing using an O&T tool (with cap) and an installation torque tool.

The T-OP II connector's unique captured rotating nut provides ease of removal of the T-OP II connector system from the apparatus bushing. (See Table 5 for information on tools.) Refer to Service Information S600-12-3, 600 A 15/25 kV Class T-OP II Connector Assembly Installation Instructions for details.



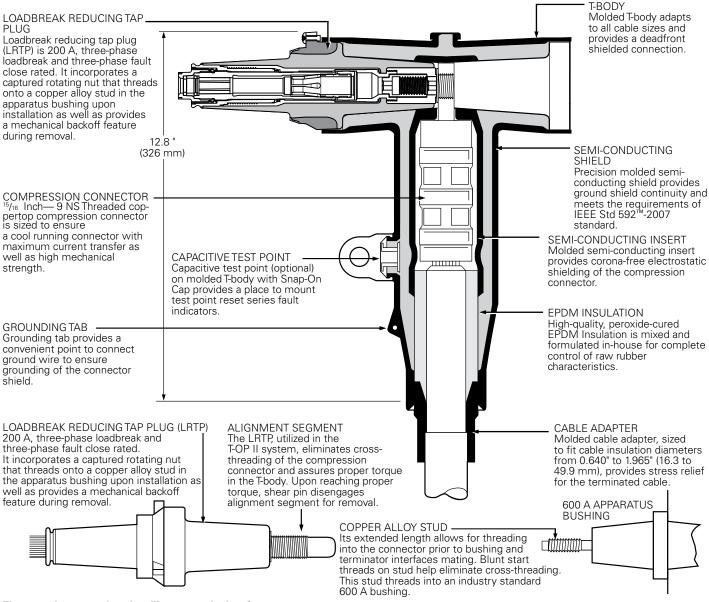


Figure 1. Cutaway drawing illustrates design features.

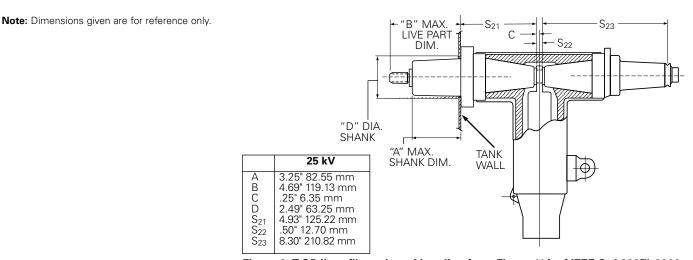


Figure 2. T-OP II profile and stacking dim. from Figure 11A of IEEE Std 386<sup>™</sup>-2006 standard.

### **Production tests**

Tests are conducted in accordance with IEEE Std  $386^{\text{TM}}$ -2006 standard.

- · ac 60 Hz 1 Minute Withstand
  - 40 kV
- Minimum Partial Discharge Extinction Voltage
  - 19 k\/

Tests are conducted in accordance with Eaton requirements.

- · Physical Inspection
- · Periodic Dissection
- Periodic Fluoroscopic Analysis

Table 1. Voltage Ratings and Characteristics

Description	kV
Standard Voltage Class	25
Maximum Rating Phase-to-Phase (loadbreak reducing tap plug only)	26.3
Maximum Rating Phase-to-Ground	15.2
ac 60 Hz 1 Minute Withstand	40
dc 15 Minute Withstand	78
BIL and Full Wave Crest	125
Minimum Partial Discharge Extinction Voltage	19

Voltage ratings and characteristics are in accordance with IEEE Std 386<sup>™</sup>-2006 standard

**Table 2. Current Ratings and Characteristics** 

Description	Amperes		
600 A Interface			
Continuous	600 A rms		
24 Hour Overload	1,000 A rms		
Short Time	40,000 A rms symmetrical for 0.20 s		
	27,000 A rms symmetrical for 4.0 s		
200 A Interface*			
Continuous	200 A rms		
Switching	10 operations at 200 rms at 26.3 kV phase-to-phase		
Fault Closure	10,000 A rms symmetrical at 26.3 kV phase-to-phase after 10 switching operations for 0.17 s		
Short time	10,000 A rms symmetrical for 0.17 s		
	3,500 A rms symmetrical for 3.0 s		

Current ratings and characteristics are in accordance with IEEE Std  $386^{\text{TM}}\text{-}2006$  standard.

\*Note: System design and protection must recognize the ratings of 200 A interface.

# **Optional features**

### **Protective cap**

200 A insulated protective cap fits over loadbreak reducing tap plug for deadfront shielding.

#### Capacitive test point

Capacitive test point on molded T-body, with snap-on cap, provides a place to mount STVT, STLO and STHI series fault indicators.

## **Ordering information**

Each T-OP II Connector kit contains:

- Molded Rubber T-body
- · Loadbreak Reducing Tap Plug
- · Cable Adapter
- Coppertop Compression Connector
- · Copper Alloy Stud
- Silicone Lubricant
- · Installation Instruction Sheet

#### Catalog number selection

Use the following procedure to develop the correct part number for the desired T-OP II connector kit, based on cable size, conductor size and desired options.

**Step 1** – Determine the cable's diameter over the electrical insulation as shown in Figure 3 (including tolerances). Then identify a cable range from Table 3 that brackets the minimum and maximum insulation diameters. Select the correct Cable Range Code.

**Step 2** – Identify the conductor size and type in Table 4 and select the Conductor Code from the far right column.

**Step 3** – For a T-OP II connector kit with a capacitive test point and protective cap, order:

For a T-OP II connector kit without a capacitive test point or protective cap, order:

EXAMPLE: Select a T-OP II connector kit without a capacitive test point, with a protective cap for a 250 MCM compressed cable with a nominal insulation diameter of 1.16".

**Step 1** – Nominal diameter over the insulation is 1.16"  $\pm$  .030" minimum diameter = 1.16 - .030 = 1.13" maximum diameter = 1.16 + .030 = 1.19" From Table 3 identify the cable range 1.13" - 1.19" and select the "EE" Cable Range Code.

**Step 2** – The conductor size is a 250 MCM compressed. From Table 4, under the column "Concentric or Compressed," identify 250 MCM and select the "17" conductor code.

Step 3 - Order catalog number:

#### **TP625EE17C**

To order replacement parts and tools, refer to Table 5.

To order replacement compression connectors and cable adapters for a T-OP II Connector System, see section CA650007EN "Deadbreak Accessories, Tools and Replacement Parts."

Table 3. Cable Diameter Range

Inches	mm	Cable Range Code
0.610-0.970	15.5-24.6	AB
0.750-1.080	19.1-27.4	CC
0.970-1.310	24.6-33.3	DD
1.090-1.470	27.7-37.3	EE
1.260-1.640	32.0-41.7	FF
1.360-1.710	34.5-43.4	GG
1.510-1.850	38.4-47.0	НН
1.700-1.970	43.2-50.0	JJ

Table 4. Conductor Size and Type

Concentric or Compressed		Compact or Solid		
AWG or kcmil	mm <sup>2</sup>	AWG or kcmil	mm <sup>2</sup>	Conductor
No Connector				00
3	_	2	-	10
2	_	1	_	11
1	_	1/0	-	12
1/0	50	2/0	70	13
2/0	70	3/0	-	14
3/0	_	4/0	95	15
4/0	95	250	120	16
250	120	300	-	17
300	_	350	_	18
350	_	400	185	19
400	185	450	-	20
450	-	500a	240	21
500	240	600	300	22
600	300	700	-	23
650 <sup>b</sup>	_	750 <sup>c</sup>	-	24
750 <sup>d</sup>	-	900	_	25
900	-	1000	500	26
1000	500	_	-	27

- a. Also accepts 550 kcmil compact conductor.
- b. Also accepts 700 kcmil compressed conductor.
- c. Also accepts 800 kcmil compact conductor.
- d. Also accepts 700 kcmil concentric conductor

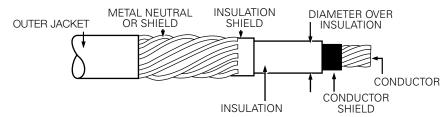


Figure 3. Illustration showing typical construction of medium voltage underground cable.

**Table 5. Replacement Parts and Tools** 

Description	Catalog Number
T-body without Test Point	DT625
T-body with Test Point	DT625T
Loadbreak Reducing Tap Plug "LRTP"	LRTP625
Installation Torque Tool	TQHD625
Operating and Test Tool	OT625
Combination Operating and Test/Torque Tool	OTTQ625
5/16" T-Wrench	TWRENCH
Copper Alloy Stud	STUD-T
25 kV, 200 A Insulated Protective Cap	LPC225
5/16" Hex Shaft with 3/8" Socket Drive Tool	HD625



Figure 4. Catalog Number STUD-T

The copper alloy stud with its extended length allows for threading into the connector prior to mating the bushing and terminator interfaces. Blunt start threads on the stud help eliminate cross-threading. Stud threads into an industry standard 600 A bushing.



Figure 5. Catalog Number TWRENCH
The T-Wrench is used to install the loadbreak reducing tap plug
into the compression connector and T-body.



Figure 6. Catalog Number TQHD625

The torque tool is required to check the torque of a 25 kV Class T-OP II deadbreak connector or bushing adapter when it is installed on a 600 A bushing interface. It is precision calibrated and hotstick operable.



Figure 7. Catalog Number OTTQ625

The combination operating and test/torque tool is used with a hotstick to test for circuit de-energization and to install and remove a 25 kV Class LRTP equipped connector from an apparatus tap. The standard tool is equipped with a molded EPDM rubber cap and torque limiter to allow proper tool seating and gripping of the T-OP II connector. It also ensures that the connector has been properly torqued into the mating bushing.



Figure 8. Catalog Number HD625 5/16" hex shaft with 3/8" socket drive tool.

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