

# Three-phase pad-mounted PEAK™ transformer



## General

Eaton's Cooper Power™ series PEAK™ transformers represent the next generation of transformer design, and with three distinct product offerings there is a PEAK transformer to fit your needs. The first PEAK transformer option is a 75 °C average winding rise (AWR) design that offers users a potentially smaller and lighter footprint than today's 65 °C AWR transformers. This design is ideal for applications with cost, weight, or dimensional constraints. The second PEAK transformer option is a 65/75 °C AWR design that offers users sustained overload capacity while maintaining IEEE Std C57.91™-2011 standard per unit life requirements. This design offers customers flexibility in transformer sizing by offering the ability to accommodate future load growth without oversizing relative to current load, or the ability to meet periods of peak demand without oversizing based on continuous load. The third PEAK transformer option is a 55/75 °C AWR design that provides up to 22% additional loading capacity when compared to traditional mineral oil-filled transformers.

With all PEAK product offerings utilizing thermally upgraded kraft paper and Envirotemp™ FR3™ dielectric fluid, PEAK transformers offer customers a solution that is fully compatible with the new IEEE® standard for transformers using high-temperature insulation systems, IEEE Std C57.154™-2012 standard. In addition, all PEAK transformers provide the high fire point and environmental benefits of Envirotemp™ FR3™ fluid. PEAK transformers are available in various designs and configurations to match almost every application.

**EATON**

*Powering Business Worldwide*

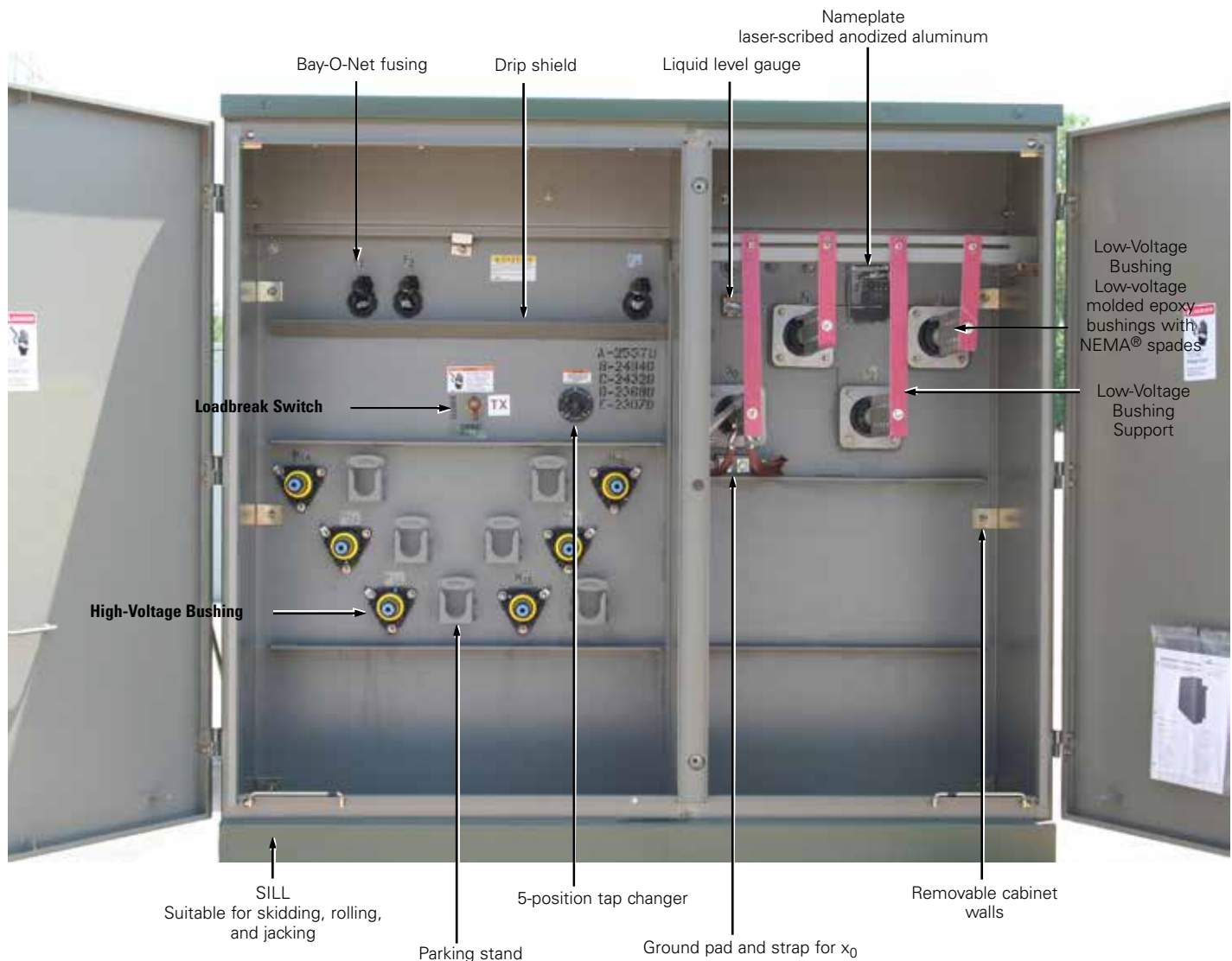


Figure 1. Three-phase pad-mounted PEAK transformer.

Table 1. Product scope

<b>Type</b>	Three-Phase, 50 or 60 Hz, 75 °C Rise and 65 °C/75 °C and 55/75 °C
<b>Fluid Type</b>	Only Envirotemp™ FR3™ fluid
<b>Coil Configuration</b>	2-winding or 4-winding or 3-winding (Low-High-Low), 3-winding (Low-Low-High)
<b>Size</b>	45 – 10,000 kVA
<b>Primary Voltage</b>	2,400 – 46,000 V
<b>Secondary Voltage</b>	208Y/120 V to 14,400 V
<b>Specialty Designs</b>	Inverter/Rectifier Bridge
	K-Factor (up to K-19)
	Solar/Wind Designs
	Differential Protection
	Seismic Applications (including OSHPD)
	Hardened Data Center
	UL® Listed & Label and Classified

**Table 2. Three-Phase Ratings**

**Three-Phase 50 or 60 Hz**

kVA Available<sup>1</sup>:  
45, 75, 112.5, 150, 225, 300, 500, 750, 1000, 1500, 2000, 2500, 3000, 3750, 5000, 7500, 10000

<sup>1</sup>Transformers are available in the standard ratings and configurations shown or can be customized to meet specific needs.

**Table 3. Impedance Voltage**

Rating (kVA)	Low-voltage rating		
	≤ 600 V	2400 Δ through 4800 Δ	6900 Δ through 13800GY/7970 or 13800 Δ
45-75	2.70-5.75	2.70-5.75	2.70-5.75
112.5-300	3.10-5.75	3.10-5.75	3.10-5.75
500	4.35-5.75	4.35-5.75	4.35-5.75
750-2500	5.75	5.75	5.75
3750	5.75	5.75	6.00
5000		6.00	6.50

**Note:** The standard tolerance is ± 7.5%

**Table 4. Audible Sound Levels**

Self-Cooled, Two Winding kVA Rating	NEMA <sup>®</sup> TR-1 Average
	Decibels (dB)
45-500	56
501-700	57
701-1000	58
1001-1500	60
1501-2000	61
2001-2500	62
2501-3000	63
3001-4000	64
4001-5000	65
5001-6000	66
6001-7500	67
7501-10000	68

**Table 5. Insulation Test Levels**

KV Class	Induced Test 180 or 400 Hz 7200 Cycle	kV BIL Distribution	Applied Test 60 Hz (kV)
1.2	Twice Rated Voltage	30	10
2.5		45	15
5		60	19
8.7		75	26
15		95	34
25		125	40
34.5		150	50

**Table 6. Temperature Rise Ratings 0-3300 Feet (0-1000 meters)**

	Unit Rating (Temperature Rise Winding)
	75, 65/75, 55/75 °C
Ambient Temperature Max.	40 °C
Ambient Temperature 24 Hour Average	30 °C
Temperature Rise Hotspot	90 °C

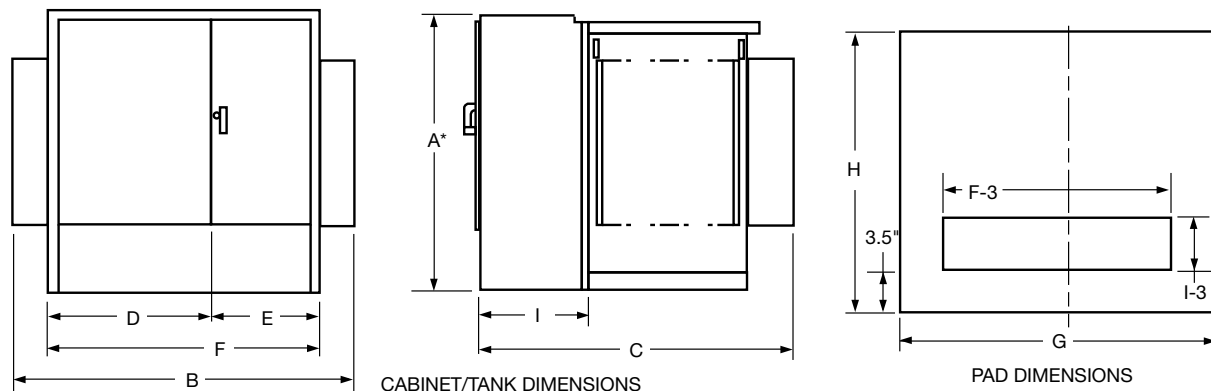


Figure 2. Transformer and pad dimensions.

\* Add 9" for Bay-O-Net fusing.

Table 7. Fluid-Filled—Aluminum Windings 65 °C Rise<sup>1</sup>

kVA	A	B	C	D	E	F	G	H	I	GALLONS	WEIGHT
45	50	66	40	41	25	66	70	44	20	102	1990
75	50	66	40	41	25	66	70	44	20	102	1990
112.5	50	66	40	41	25	66	70	44	20	108	2150
150	50	66	41	41	25	66	70	45	20	115	2330
225	50	71	50	41	30	71	75	54	20	127	2810
300	50	71	50	41	30	71	75	54	20	136	3200
500	50	79	52	41	30	71	83	56	20	170	4200
750	64	82	56	41	30	71	86	60	20	242	5390
1000	64	82	59	41	30	71	86	63	20	305	7120
1500	64	76	90	42	29	71	80	94	24	356	9980
2000	72	76	90	42	29	71	80	94	24	520	11079
2500	72	79	97	42	29	71	83	101	24	550	13340
3000	84	88	98	49	29	78	92	102	24	625	14820
3750	84	88	103	49	29	78	92	107	24	671	17640
5000	84	99	108	50	30	80	103	112	24	910	21750
7500	94	100	108	48	48	96	104	112	24	1017	25100
10000	94	100	120	48	48	96	104	124	24	1500	38900

<sup>1</sup> Weights, gallons of fluid, and dimensions are for reference only and not for construction. Please contact an Eaton representative for exact dimensions.

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kVA	A	B	C	D	E	F	G	H	I	GALLONS	WEIGHT
45	50	66	40	41	25	66	70	44	20	102	1990
75	50	66	40	41	25	66	70	44	20	102	1990
112.5	50	66	40	41	25	66	70	44	20	104	2150
150	50	66	40	41	25	66	70	44	20	106	2310
225	50	70	40	41	29	70	74	44	20	120	2710
300	50	70	50	41	29	70	74	54	20	132	3160
500	50	70	53	41	29	70	74	57	20	168	4090
750	64	70	57	41	29	70	74	61	20	237	5300
1000	64	70	58	41	29	70	74	62	20	284	6650
1500	64	71	64	42	29	71	75	68	24	347	9840
2000	64	71	68	42	29	71	75	72	24	393	10790
2500	64	71	91	42	29	71	75	95	24	406	13300
3000	72	71	108	42	29	71	75	112	24	559	14560
3750	72	78	102	46	32	78	82	106	24	634	17440
5000	84	85	112	47	38	85	89	116	24	755	20645
7500	84	88	120	48	40	88	92	124	24	890	23060
10000	84	88	130	48	40	88	92	134	24	990	27300

<sup>1</sup> Weights, gallons of fluid, and dimensions are for reference only and not for construction. Please contact an Eaton representative for exact dimensions.

\* Add 9" for Bay-O-Net fusing.

**Standard features**

**Connections and neutral configurations**

- Delta-Wye: Low voltage neutral shall be a fully insulated X0 bushing with removable ground strap.
- Grounded Wye-Wye: High voltage neutral shall be internally tied to the low voltage neutral and brought out as the HOX0 bushing in the secondary compartment with a removable ground strap.
- Delta-Delta: Transformer shall be provided without a neutral bushing.
- Wye-Wye: High voltage neutral shall be brought out as the H0 bushing in the primary compartment and the low voltage neutral shall be brought as the X0 bushing in the secondary compartment.
- Wye-Delta: High voltage neutral shall be brought out as the H0 bushing in the primary compartment. No ground strap shall be provided (line to line rated fusing is required).

**High and low voltage bushings**

- 200 A bushing wells (15, 25, 35 kV)
- 200 A, 35 kV large Interface
- 600 A (15, 25, 35 kV) integral bushings (dead-front)
- Electrical-grade wet-process porcelain bushings (live-front)

**Tank/cabinet features**

- Bolted cover for tank access (45-2500 kVA)
- Welded cover with hand hole (>2500 kVA)
- Three-point latching door for security
- Removable sill for easy installation
- Lifting lugs (4)
- Stainless steel cabinet hinges and mounting studs
- Steel divider between HV and LV compartment
- 20" deep cabinet (45-1000 kVA)
- 24" deep cabinet (1500-7500 kVA)
- 30" deep cabinet (34.5/19.92 kV)
- Pentahead captive bolt
- Stainless steel 1-hole ground pads (45-500 kVA)
- Stainless steel 2-hole ground pads (750-10,000 kVA)
- Parking stands (dead-front)

**Valves/plugs**

- One-inch upper filling plug
- One-inch drain plug (45-500 kVA)
- One-inch combination drain valve with sampling device in low voltage compartment (750-10,000 kVA)
- Automatic pressure relief valve

**Nameplate**

- Laser-scribed anodized aluminum nameplate



Figure 3. Drain valve with sampler.



Figure 4. Automatic pressure relief valve.



Figure 5. Liquid level gauge.



Figure 6. External Gauges.



Figure 7. External visible break with gauges.

## Optional features

### High and low voltage bushings

- 200 A (15, 25 kV) bushing inserts
- 200 A (15, 25 kV) feed thru inserts
- 200 A (15, 25 kV) (HTN) bushing wells with removable studs
- High-voltage 600 A (15, 25, 35 kV) deadbreak one-piece bushings
- Low-voltage 6-, 8-holes spade
- Low-voltage 12-, 16-, 20-holes spade (750-2500 kVA)
- Low-voltage bushing supports

### Tank/cabinet features

- Stainless steel tank base and cabinet
- Stainless steel tank base, cabinet sides and sill
- 100% stainless steel unit
- Service entrance (2 inch) in sill or cabinet side
- Touch-up paint (domestic)
- Copper ground bus bar
- Kirk-Key provisions
- Nitrogen blanket
- Bus duct cutout

### Special designs

- Triplex core
- High Altitude
- K-Factors
- Step-up
- Critical application
- Modulation transformers
- Seismic applications (including California Office of Statewide Health Planning and Development, OSHPD)

### Switches

- 100 A, 150 A, 300 A tap-changers
- Dual-voltage switch
- One, two, or three On/Off loadbreak switches
- 4-position loadbreak V-blade switch or T-blade switch
- Delta-wye switch
- 3-position V-blade selector switch
- External visible break (15, 25, and 35 kV, up to 3 MVA)
- External visible break with gauges (15, 25, and 35 kV, up to 3 MVA)

### Gauges and devices

- Liquid level gauge (optional contacts)
- Pressure vacuum gauge (optional contacts and bleeder)
- Dial-type thermometer (optional alarm contacts)
- Cover-mounted pressure relief device (optional alarm contacts)
- Ground connectors
- Hexhead captive bolt
- Molded case circuit breaker mounting provisions
- External gauges in padlockable box

### Overcurrent protection

- Bay-O-Net fusing in series with a partial-range under-oil ELSP current-limiting fuse
- MagneX™ interrupter with ELSP current-limiting fuse
- Fuse/switch interlock

### Valves/plugs

- Drain/sampling valve in high-voltage compartment
- Globe-type upper fill valve

### Overvoltage protection

- Distribution-, intermediate-, or station-class surge arresters
- Elbow arresters (for dead-front connections)

### Metering/fan/control

- Full metering package
- Metering socket
- NEMA® 4 control box (optional stainless steel)
- NEMA® 7 control box (explosion proof)
- Fan packages

### Testing

- Customer test witness
- Customer final inspection
- Zero sequence impedance test
- Heat Run Test
- ANSI® Impulse Test
- Audible Sound Level Test
- RIV (Corona) Test
- Dissolved Gas Analysis (DGA) Test
- 8- or 24-Hour Leak Test

### Coatings (Paint)

- ANSI® bell green
- ANSI® #61 light gray
- ANSI® #70 sky gray
- Special paint (available per request)

### Nameplate

- Stainless steel nameplate

### Decals and labels

- High-voltage warning signs
- Mr. Ouch decal
- Bi-lingual warning
- DOE compliant
- Customer stock code
- Customer stenciling
- Shock and arc flash warning decal
- Non-PCB decal

## Construction

### Core

The three-legged, step-lap mitered core construction is manufactured using a high-quality cutting machine. For maximum efficiency, cores are precisely stacked, virtually eliminating gaps in the corner joints.

Five-legged wound core or shell-type triplex designs are used for wye-wye connected transformers, and other special transformer designs.

Cores are manufactured with precision cut, burr-free, grain-oriented silicon steel. Many grades of core steel are available for optimizing core loss efficiency.

### Coils

Pad-mounted transformers feature a rectangular coil configuration with wire-wound, high-voltage primaries and sheet-wound secondaries. The design minimizes axial stress developed by short circuits and provides for magnetic balancing of tap connections.

Coils are wound using the highest quality winding machines providing exacting tension control and conductor placement for superior short-circuit strength and maximum efficiency.

Extra mechanical strength is provided by diamond pattern, epoxy-coated paper insulation, used throughout the coil, with additional epoxy at heavy stress points. The diamond pattern distribution of the epoxy and carefully arranged ducts, provide a network of passages through which cooling fluid can freely circulate.

Coil assemblies are heat-cured under calculated hydraulic pressure to ensure performance against short-circuit forces.

### Core and coil assemblies

Pad-mounted transformer core and coil assemblies are braced with heavy steel ends to prevent the rectangular coil from distorting under short-circuit conditions. Plates are clamped in place using presses, and welded or bolted to form a solid core and coil assembly. Core and coil assemblies exceed ANSI® and IEEE® requirements for short-circuit performance. Due to the rigidity of the design, impedance shift after short-circuit is comparable to that of circular wound assemblies.

### Tanks

Transformer tanks are designed for high strength and ease of handling, installation, and maintenance. Tanks are welded using precision-cut, hot rolled, pickled and oiled steel. They are sealed to protect the insulating fluid and other internal components.

Transformer tanks are pressure-tested to withstand 7 psig without permanent distortion and 15 psig without rupture.

### Tank finish

An advanced multi-stage finishing process exceeds the IEEE Std C57.12.28™-2014 standard. The eight-stage pre-treatment process assures coating adhesion and retards corrosion. It converts tank surfaces to a nonmetallic, water insoluble iron phosphate coating.

The paint method consists of two distinct layers of paint. The first is an epoxy primer (E-coat) layer which provides a barrier against moisture, salt and corrosives. The two-component urethane final coat seals and adds ultraviolet protection.

### Vacuum processing

Transformers are dried and filled with filtered insulating fluid under vacuum, while secondary windings are energized. Coils are heated to drive out moisture, ensuring maximum penetration of fluid into the coil insulation system.

## Insulating fluid

Eaton's Cooper Power series transformers are available with Envirotemp™ FR3™ fluid. The highly refined fluids are tested and degassed to assure a chemically inert product with minimal acid ions. Special additives minimize oxygen absorption and inhibit oxidation. To ensure high dielectric strength, the fluid is re-tested for dryness and dielectric strength, refiltered, heated, dried, and stored under vacuum before being added to the completed transformer.

Eaton's Cooper Power series transformers filled with Envirotemp™ FR3™ fluid enjoy unique fire safety, environmental, electrical, and chemical advantages, including insulation life extending properties.

A bio-based, sustainable, natural ester dielectric coolant, Envirotemp™ FR3™ fluid quickly and thoroughly biodegrades in the environment and is non-toxic per acute aquatic and oral toxicity tests.

Building for Environmental and Economic Sustainability (BEES) total life cycle assessment software, utilized by the US Dept. of Commerce, reports its overall environmental performance impact score at 1/4th that reported for mineral oil. Envirotemp™ FR3™ fluid has also earned the EPA Environmental Technology Verification of transformer materials.

With a fire point of 360 °C, Envirotemp™ FR3™ fluid is FM Approved® and Underwriters Laboratories (UL®) Classified "Less-Flammable" per NEC® Article 450-23, fitting the definition of a Listed Product per NEC®.



## Special application transformers

### Data center transformer

With focus rapidly shifting from simply maximizing uptime and supporting demand to improving energy utilization, the data center industry is continually looking for methods to increase its energy efficiency and reliability. Utilizing cutting edge technology, Eaton's Cooper Power series Envirotran™ Hardened Data Center (HDC) transformers are the solution. Designed with special attention given to surge protection, HDC liquid-filled transformers provide superior performance under the harshest electrical environments. Contrary to traditional dry-type units, HDC transformers provide unsurpassed reliability, overloadability, operational life, efficiency, thermal loading and installed footprint. These units have reliably served more than 100 MW of critical data center capacity for a total of more than 6,000,000 hours without an hour of downtime caused by a thermal or short-circuit coil failure.

The top priority in data center operations is uninterrupted service. Envirotran HDC transformers, having substantially higher levels of insulation, are less susceptible to voltage surges. Eaton has experienced zero failures due to switching transients. The ANSI® and IEEE® standard impulse withstand ratings are higher for liquid-filled transformers, making them less susceptible to insulation failure. The Envirotran HDC transformer provides ultimate protection by increasing the BIL rating one level higher than standard liquid-filled transformer ratings. The cooling system of liquid-filled transformers provides better protection from severe overloads—overloads that can lead to significant loss of life or failure.

Data center design typically includes multiple layers of redundancy, ensuring maximum uptime for the critical IT load. When best in class transformer manufacturing lead times are typically weeks, not days, an unexpected transformer failure will adversely affect the facility's reliability and profitability. Therefore, the ability to determine the electrical and mechanical health of a transformer can reduce the probability of costly, unplanned downtime. Routine diagnostic tests, including key fluid properties and dissolved gas analysis (DGA), can help determine the health of a liquid-filled transformer. Although sampling is not required for safe operation, it will provide the user with valuable information, leading to scheduled repair or replacement, and minimizing the duration and expense of an outage. With a dry-type transformer, there is no reliable way to measure the health or likelihood of an impending failure.

### Solar transformer

As a result of the increasing number of states that are adopting aggressive Renewable & Alternative Energy Portfolio Standards, the solar energy market is growing—nearly doubling year over year. Eaton, a key innovator and supplier in this expanding market, is proud to offer Envirotran™ transformers specifically designed for Solar Photovoltaic medium-voltage applications. Eaton is working with top solar photovoltaic developers, integrators and inverter manufacturers to evolve the industry and change the way we distribute power.

In accordance with this progressive stance, every Eaton's Envirotran Solar transformer is filled with non-toxic, biodegradable Envirotemp™ FR3™ dielectric fluid, made from renewable seed oils. On top of its biodegradability, Envirotemp™ FR3™ fluid substantially extends the life of the transformer insulation, saving valuable resources. What better way to distribute green power than to use a green transformer. In fact, delaying conversion to Envirotran transformers places the burden of today's environmental issues onto tomorrow's generations. Eaton can help you create a customized transformer, based on site specific characteristics including: temperature profile, site altitude, solar profile and required system life. Some of the benefits gained from this custom rating include:

- Reduction in core losses
- Improved payback on investment
- Reduction in footprint
- Improved fire safety
- Reduced environmental impact

For the solar photovoltaic industry, Eaton offers standard step up transformers and dual secondary designs, including 4-winding, 3-winding (Low-High-Low) and 3-winding (Low-Low-High) designs.

### Wind transformer

Eaton offers custom designs for renewable energy power generation. Eaton manufactures Cooper Power series Generator Step-Up (GSU) transformers for installation at the base of every wind turbine. Additionally, grounding transformers are available for wind power generation.

### DOE efficiency

The United States Department of Energy (DOE) has mandated efficiency values for most liquid type, medium voltage transformers. As a result, all applicable Eaton's Cooper Power series transformers 2500 kVA and below conform to efficiency levels as specified in the DOE ruling "10 CFR Part 431 Energy Conservation Program".

### K-Factor transformer

With a drastic increase in the use of ferromagnetic devices, arcing devices, and electric power converters, higher frequency loads have increased significantly. This harmonic loading has the potential to generate higher heat levels within a transformer's windings and leads by as much as 300%. Harmonic loading has the potential to induce premature failure in standard-design distribution transformers.

In addition to standard UL® "K-Factor" ratings, transformers can be designed to customer-provided specifications detailing precise loading scenarios. Onsite measurements of magnitude and frequency, alongside harmonic analysis of the connected load can be performed by Eaton engineers or a third party consultant. These field measurements are used to determine exact customer needs and outline the transformer specifications.

Eaton will design harmonic-resistant transformers that will be subjected to the unique harmonic loads. These units are designed to maintain normal temperature rise under harmonic, full-load conditions. Standard UL® "K-Factor" designs can result in unnecessary costs when the "next-highest" K-Factor must be selected for a calculated design factor. To save the customer these unnecessary costs, Eaton can design the transformer to the specific harmonic spectrum used in the application. K-factor transformers from Eaton are filled with mineral oil or Envirotemp™ FR3™ fluid and enjoy the added benefits of dielectric cooling such as higher efficiencies than dry-type transformers.

### Modulation transformer

Bundled with an Outboard Modulation Unit (OMU) and a Control and Receiving Unit (CRU), a Modulation Transformer Unit (MTU) is designed to remotely achieve two way communication.

The use of an MTU reduces travel time and expense versus traditional meter reading performed by high voltage electricians. Additionally, with MTU it is possible to manage and evaluate energy consumption data, providing reduced metering costs and fewer tenant complaints.

An MTU utilizes existing utility infrastructure, therefore eliminating the need to engineer and construct a dedicated communication network.



Figure 8. Modular transformer.



### Inverter/rectifier bridge

Eaton complements its range of applications for transformers by offering dual winding designs. These designs are intended for connection to 12-pulse rectifier bridges.

### Product attributes

To set us apart from other transformer manufactures, Eaton includes the following guarantees with every three-phase pad-mounted transformer.

#### Engineered to order (ETO)

Providing the customer with a well developed, cost-effective solution is the number one priority at Eaton. Using customer specifications, Eaton works with the customer from the beginning to the end to develop a solution to fit their needs. Whether it is application specific, site specific, or a uniquely specified unit, Eaton provides transformers with the best in class value and performance, saving the customer time and money.

#### Made in the U.S.A.

Eaton manufactures three-phase pad-mounted transformers right here in the United States of America. Our manufacturing facilities are positioned strategically for rapid shipment of products. Furthermore, should the need arise, Eaton has a broad network of authorized service repair shops throughout the United States.

#### Superior paint performance

Protecting transformers from nature's elements worldwide, Eaton's E-coat system provides unrivaled transformer paint life, and exceeds IEEE Std C57.12.28™-2014 and IEEE C57.12.29™-2005 standards. In addition to the outside of the unit, each transformer receives a gray E-coat covering in the interior of the tank and cabinet, providing superior rust resistance and greater visibility during service.

If the wide range of standard paint selections does not suit the customer's needs, Eaton will customize the paint color to meet their requirements.

#### Rectangular coil design

Eaton utilizes a rectangular coil design. This winding technique results in a smaller overall unit footprint as well as reducing the transformer weight. The smaller unit size does not hinder the transformer performance in the least. Units have proven short circuit withstand capabilities up to 10 MVA.

### Testing

Eaton performs routing testing on each transformer manufactured including the following tests:

- **Insulation Power Factor:** This test verifies that vacuum processing has thoroughly dried the insulation system to required limits.
- **Ratio, Polarity, and Phase Relation:** Assures correct winding ratios and tap voltages; checks insulation of HV and LV circuits. Checks entire insulation system to verify all live-to-ground clearances.
- **Resistance:** This test verifies the integrity of internal high-voltage and low-voltage connections; provides data for loss upgrade calculations.
- **Routine Impulse Tests:** The most severe test, simulating a lightning surge. Applies one reduced wave and one full wave to verify the BIL rating.
- **Applied Potential:** Applied to both high-voltage and low-voltage windings, this test stresses the entire insulation system to verify all live-to-ground clearances.
- **Induced Potential:** 3.46 times normal plus 1000 volts for reduced neutral designs.
- **Loss Test:** These design verification tests are conducted to assure that guaranteed loss values are met and that test values are within design tolerances. Tests include no-load loss and excitation current along with impedance voltage and load loss.
- **Leak Test:** Pressurizing the tank to 7 psig assures a complete seal, with no weld or gasket leaks, to eliminate the possibility of moisture infiltration or fluid oxidation.

### Design performance tests

The design performance tests include the following:

- **Temperature Rise:** Our automated heat run facility ensures that any design changes meet ANSI® and IEEE® temperature rise criteria.
- **Audible Sound Level:** Ensures compliance with NEMA® requirements.
- **Lightning Impulse:** To assure superior dielectric performance, this test consists of one reduced wave, two chopped waves and one full wave in sequence, precisely simulating the harshest conditions.

### Thomas A Edison Research and Test Facility

We are constantly striving to introduce new innovations to the transformer industry, bringing you the highest quality transformer for the lowest cost. Eaton's Cooper Power series Transformer Products are ISO 9001 compliant, emphasizing process improvement in all phases of design, manufacture, and testing. We have invested millions of dollars in the Thomas A. Edison Technical Center, our premier research facility in Franksville, Wisconsin affirming our dedication to introducing new innovations and technologies to the transformer industry. This research facility is fully available for use by our customers to utilize our advanced electrical and chemical testing labs.





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