



CL-6B

LF TPI TRG STATUS
L 15 15 Active
F1 15 15 Ready
F2 No Data

CL-6 Leader/Follower Scheme Quick Start Guide

This guide is to assist in the set-up of the Leader/Follower function. Refer to document S225-40-9 for detailed instructions.

For a step-by-step procedure using the control keypad, use the CL-6 control menu. From the main menu select: Features, scroll down to: Leader/Follower and press Enter. For each function code enter the appropriate value from the table and press the down arrow. This will step you through every function code needed.

Function Code	Parameter	Leader	Follower 1	Follower 2
400	LoopShare Communications	On	On	On
401	LoopShare Comms State	Active	Active	Active
402	LoopShare Comms Port	COM3	COM3	COM3
403	LoopShare Comms Table Assignment	Device 1	Device 2	Device 3
404	LoopShare Comms Tx Delay	0	0	0
405	LoopShare Comms Timeout	5	5	5
410	Leader/Follower	On	On	On
411	Leader/Follower State	Active	Ready	Ready
413	Leader/Follower Designation	Leader	Follower 1	Follower 2
414	Follower Devices Configured	Two	Two	Two
415	Leader/Follower Tap Wait Timer	0	0	0
416	Leader/Follower Timeout	10	10	10
417	Leader/Follower Retry Delay	5	5	5
418	Leader/Follower Retries	3	3	3
420	Leader/Follower Diagnostic	Enabled	Enable	Enabled
060	Com Port #1 Protocol	2179	2179	2179
061	Com Port #1 Speed	All Same	All Same	All Same
266	Com Port #1 2179 Ordinal Map	CL-6 (default)	CL-6 (default)	CL-6 (default)

Blue Shade indicates status and values do not need to be entered.

FC 403 – The Leader device must be designated as Device 1.

FC 416 – This is the time (in seconds) before the Leader device steps back to its original tap position if the Follower device failed to tap.

Note: Ensure the fiber optic card is set to non-echo.

Ensure the fiber optic card is plugged into COM3, the upper connection on the CL-6 panel.

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