

Reclosers

Service Information

SPEAR™ Single-Phase Recloser System Installation and Operation Instructions

S280-101-1



Figure 1.
SPEAR™ Single-Phase recloser and control.

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SAFETY FOR LIFE



Eaton meets or exceeds all applicable industry standards relating to product safety in its Cooper Power™ series products. We actively promote safe practices in the use and maintenance of our products through our service literature, instructional training programs, and the continuous efforts of all Eaton employees involved in product design, manufacture, marketing, and service.

We strongly urge that you always follow all locally approved safety procedures and safety instructions when working around high voltage lines and equipment and support our “Safety For Life” mission.

SAFETY INFORMATION

The instructions in this manual are not intended as a substitute for proper training or adequate experience in the safe operation of the equipment described. Only competent technicians who are familiar with this equipment should install, operate, and service it.

A competent technician has these qualifications:

- Is thoroughly familiar with these instructions.
- Is trained in industry-accepted high- and low-voltage safe operating practices and procedures.
- Is trained and authorized to energize, de-energize, clear, and ground power distribution equipment.
- Is trained in the care and use of protective equipment such as arc flash clothing, safety glasses, face shield, hard hat, rubber gloves, clampstick, hotstick, etc.

Following is important safety information. For safe installation and operation of this equipment, be sure to read and understand all cautions and warnings.

Safety Instructions

Following are general caution and warning statements that apply to this equipment. Additional statements, related to specific tasks and procedures, are located throughout the manual.

DANGER:

Hazardous voltage. Contact with hazardous voltage will cause death or severe personal injury. Follow all locally approved safety procedures when working around high- and low-voltage lines and equipment.

G103.3

WARNING:

Before installing, operating, maintaining, or testing this equipment, carefully read and understand the contents of this manual. Improper operation, handling, or maintenance can result in death, severe personal injury, and equipment damage.

G101.0

WARNING:

This equipment is not intended to protect human life. Follow all locally approved procedures and safety practices when installing or operating this equipment. Failure to comply may result in death, severe personal injury, and equipment damage.

G102.1


WARNING:


Before installing, operating, maintaining, or testing this Power distribution and transmission equipment must be properly selected for the intended application. It must be installed and serviced by competent personnel who have been trained and understand proper safety procedures. These instructions are written for such personnel and are not a substitute for adequate training and experience in safety procedures. Failure to properly select, install, or maintain power distribution and transmission equipment can result in death, severe personal injury, and equipment damage.


G122.3

Hazard Statement Definitions

This manual may contain four types of hazard statements:

 **DANGER:** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

 **WARNING:** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

 **CAUTION:** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in equipment damage only.



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PRODUCT INFORMATION

Introduction

Eaton's *Service Information S280-101-1* provides installation and operation instructions for its Cooper Power™ series SPEAR™ single-phase recloser and control.

Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* and *S280-101-3 SPEAR Single-Phase Recloser Control Communications Information* for additional information.



Read This Manual First

Read and understand the contents of this manual and follow all locally approved procedures and safety practices

before installing or operating this equipment.

Additional Information

These instructions cannot cover all details or variations in the equipment, procedures, or process described, nor provide directions for meeting every possible contingency during installation, operation, or maintenance. When additional information is desired to satisfy a problem not covered sufficiently for the user's purpose, contact your Eaton representative.

Standards

Eaton's reclosers are designed and tested in accordance with applicable sections of the following standards: IEEE Std C37.60™-2012 standard and IEEE Std C37.85.

Quality Standards

ISO 9001 Certified Quality Management System

Acceptance and Initial Inspection

Each SPEAR single-phase recloser and control is assembled, tested, and inspected at the factory. It is carefully calibrated, adjusted and in good condition when accepted by the carrier for shipment.

Upon receipt, inspect the carton for signs of damage. Unpack the recloser and control and inspect thoroughly for damage incurred during shipment. If damage is discovered, file a claim with the carrier immediately.

Handling and Storage

Eaton recommends transporting SPEAR single-phase reclosers in the closed position to maximize the operational performance of the unit.

IMPORTANT: If stored outdoors, the product must be removed from the cardboard carton. Failure to remove the product from the carton will expose the product to high levels of water vapor and may accelerate aging.

Be careful during handling and storage of the recloser to minimize the possibility of damage. If the recloser is to be stored for any length of time prior to installation, provide a clean, dry storage area.

Be careful during handling and storage of the control to minimize the possibility of damage. If the control is to be stored for any length of time prior to installation, provide a clean, dry storage area. If storage is in a humid atmosphere, make provisions to keep the control circuitry energized.

Note: To energize the control, apply AC input power to the control. Refer to the **Customer Connections for AC Power** section in this manual.

Control Battery Storage and Charging

IMPORTANT: To maintain sufficient charge to operate the control and prevent battery cell damage, the sealed lead-acid batteries should be charged after no more than three months of storage.

The 24 VDC control battery in the SPEAR single-phase recloser control is shipped in a charged state that is ready for use.

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Temperature has an effect on battery life. Sealed lead acid batteries should be stored, fully charged, at room temperature. Avoid storing lead acid batteries at temperatures exceeding 117°F (47°C), as damage can result in approximately one month.

⚠ DANGER: Hazardous voltage. Do not connect potential transformer low-voltage secondaries to the control through cables or other wiring until the unit is installed in the field. Transformer high-voltage primary windings will become live when 120/240V AC is applied to the control from an alternate source if the transformer secondary is connected. Failure to comply may result in severe personal injury or death.

T371.2

⚠ WARNING: Hazardous voltage. Before applying power to the control, confirm that male pins of the input power receptacle are electrically insulated to prevent unintentional contact with 120/240V AC voltage. Failure to do so may result in severe personal injury or death.

T372.1

IMPORTANT: Connect the control battery before AC power is applied. The battery must be disconnected prior to shipping or storing the control.

To keep the battery charged, energize the control with AC power. See **Customer Connections for AC Power**. In addition, if power to the control is not possible a separate portable charger accessory is available. Catalog Number KA43ME7001 provides a 120 Volt battery charger to power individual batteries.

IMPORTANT: To avoid damage to the wiring or batteries, do not transport the control with the batteries installed.

Note: When shipped from the factory, the battery will be placed on top of the control enclosure in the carton. The battery leads will be taped to the battery casing. Connect the battery plugs into the mating connectors to complete the battery circuit.

Control Power

The control voltage is auto-ranging from 96 to 265 VAC.

The transformer required for power should be a minimum of .5 kVA. This input power is used for multiple purposes including powering the control and battery recharge circuit, providing heater voltage (recloser and control), and for voltage monitoring.

Battery Replacement and Disposal

The 24 VDC control battery has a life expectancy of four years. It is recommended that the battery be replaced after four years or if the battery fails a battery test (after sufficient recharge time) - whichever occurs first.

Note: Battery life is decreased at higher temperatures.

Dispose expired batteries in an environmentally responsible manner. Consult local regulations for proper battery disposal.

Operation Upon Loss of AC Power

The control is equipped with an 8 Amp-Hour 24 VDC lead acid battery for operation upon loss of AC power. The control maintains full operation from the battery for 48-hour maximum (20 °C).

The control continuously monitors the battery voltage. To prevent battery damage, the control shuts down automatically upon detection of low battery voltage (below 21 VDC for 60 seconds). Refer to **Testing** section for additional battery monitoring information.

Control programming settings and parameters—including sequence of events recorder and data profiler—are stored in non-volatile memory and retained upon loss of control power. The time/date clock will continue to operate for approximately four days after loss of control power (battery and AC power). After this time period elapses, the control time will be set to 12:00 AM, Jan. 1, 2000.

The control clock may require resetting if the operating power has been disconnected for more than four days. Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for information on setting the control clock.

Note: When AC power is present, the control will operate regardless of back-up battery presence.

If the connected phase loses AC power and the applicable alarm is configured by the user, the ALARM red indicator LED will illuminate and the ALARM log on the LCD Display will indicate NO AC PRESENT.

IMPORTANT: If the control shuts down due to low battery voltage before AC power is restored, and the connected energized recloser is CLOSED, no electrical operations are possible until AC power is restored or the battery is replaced and connected.

A control that has shut down due to low battery voltage before AC power is restored will have a blank LCD display (no text message shown).

Battery Monitoring

Battery monitoring occurs whether AC power is being supplied or not. Battery monitoring occurs every 1 – 2 seconds. This Battery monitoring does not take place during a battery test.

The BATTERY LED will illuminate for the following conditions:

- Battery voltage rises above 37 volts
- Battery voltage drops below 22 volts for 60 seconds
- If the SPEAR single-phase recloser control is operating on battery power **only** and battery voltage drops below 21 volts for 60 seconds. At this time, the battery disconnect alarm is issued.
- Battery test failure

If the SPEAR single-phase recloser control is still operating on battery power and the battery voltage is still below 21 volts for 60 seconds after a battery disconnect alarm has been issued, the battery is disconnected from powering the control and the control shuts down.

The BATTERY LED will turn off if the battery voltage is below 37 volts and above 22 volts for 30 seconds.

ProView™ NXG Software

Eaton's Cooper Power series **ProView™ NXG** software is available for download from a link via the SPEAR Control product page at www.cooperpowercentral.com. In order to use the website it is necessary to register. Once registered, enter the site and navigate to the software page by clicking on the Software button in the black bar near the top of the page. Follow the links for downloading **ProView NXG** software. Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for software download, installation and programming information.

SPEAR SINGLE-PHASE RECLOSER SYSTEM DESCRIPTION

Recloser Description

The SPEAR single-phase recloser consists of an interrupting module, with an embedded current transformer, and mechanism mounted to an aluminum head casting. The mechanism and interrupter assembly are mounted to a steel tank suitable for pole or substation mounting. The interrupter module utilizes an outdoor cycloaliphatic-epoxy-encapsulated vacuum interrupter.

The SPEAR single-phase recloser requires a SPEAR single-phase recloser control.

Control Description

The SPEAR single-phase recloser control includes extensive system protection functionality.

Analysis tools include sequence of events recording and data profiler.

Metering functions include demand and instantaneous current, instantaneous voltage and power factor, and power (real, reactive, apparent). System frequency is displayed along with kilowatt-hours for energy metering.

The front panel LCD display is used to configure the operating settings for the control. It is also used to display metering, counter information, control parameters, alarms, and sequence of events.

Control parameters can also be programmed via a personal computer connected to the control through the front panel USB port or through the communication board. Control programming, interrogation, and operations are performed with SPEAR single-phase recloser control **ProView NXG** interface software on a computer.

ProView NXG interface program software includes additional functions such as configurable sequence of events and alarm data, and selectable communication points for serial (DNP3) communication.

The control operates on 50 and 60 Hz systems.

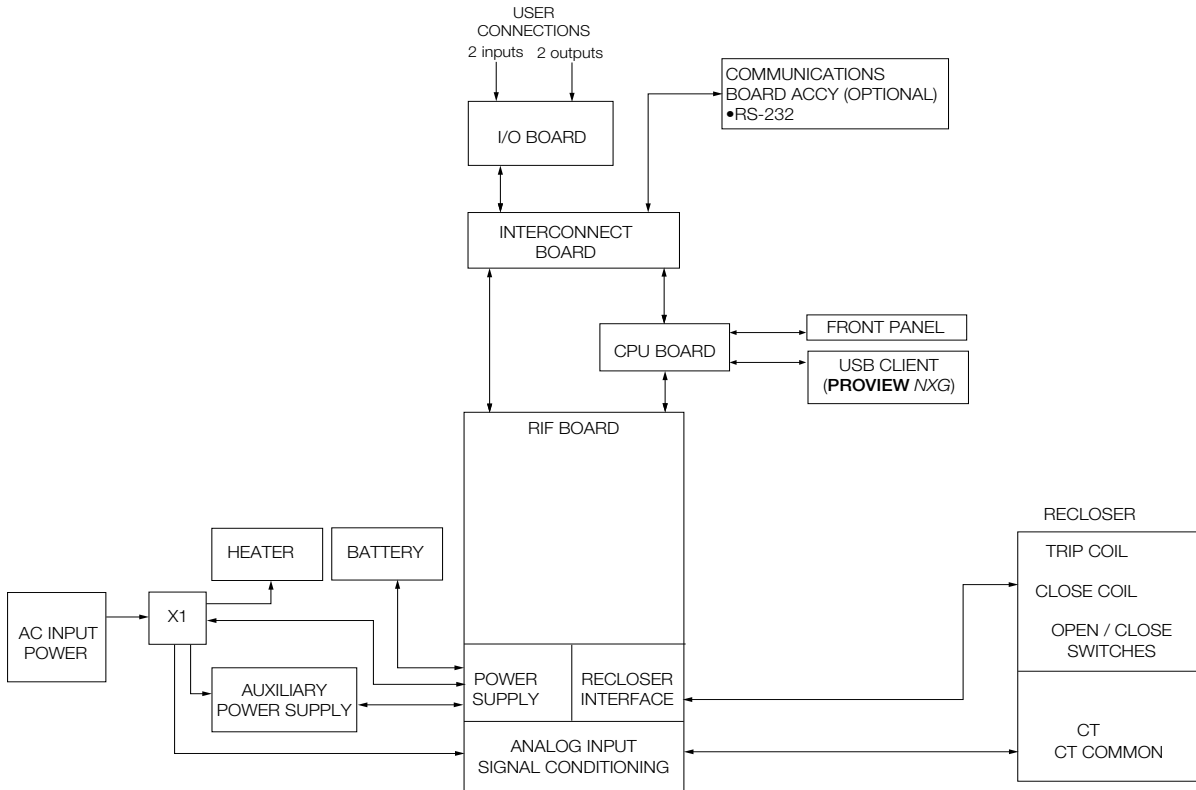


Figure 2. SPEAR single-phase recloser control operational flow diagram.

Theory of Operation

A functional block diagram of the SPEAR single-phase recloser control is shown in Figure 2. Current sensing is provided by one current transformer located in the recloser and interfaced to the SPEAR single-phase recloser control via the control cable. This cable also supplies Trip, Close, and Recloser status, and provides isolation for reliable operation. Voltage for metering is connected to the control through the cabinet harness.

Line current flowing through the recloser is converted to a digital signal suitable for metering and fault current calculations. Data sampling occurs at a rate of 20 times per cycle. The control contains a data acquisition section that uses the acquired samples to compute the fundamental current and voltage for use in overcurrent protection, as well as current and voltage for metering functions. The current is calculated four times per cycle for overcurrent protection. The current only includes the fundamental frequency current and does not include harmonics.

When the phase current exceeds its programmed minimum-trip value and associated time-current-curve (TCC) timing, the control initiates the programmed sequence of recloser tripping and reclosing operations. If the fault is temporary, the control ceases to command recloser operations after a successful reclose, and the control resets to the start of its operating sequence after a preset time delay. If the fault is permanent, the control performs its complete programmed sequence of reclose commands and locks out with the recloser open. Once locked out, the control must be closed via the operator panel or SCADA communications. This resets the control to the start of the operating sequence.

The following chain of events occurs for an operating sequence of two trips to lockout (one trip on TCC1, one trip on TCC2):

1. The overcurrent signal is integrated with time on the selected curve for the first trip operation (TCC1) to produce the signal which energizes the trip circuit.
2. Energizing the trip circuit connects the supply to the trip coil to open the recloser.
3. Upon opening, the control starts timing on the first reclosing interval-delay time.
4. Upon expiration of this reclosing interval-delay, a closing signal is issued from the control, closing the recloser, and selecting the time-current characteristics for the second trip operation (TCC2).
5. If current remains above the minimum-trip level, the recloser will trip on TCC2 and lockout the recloser.

Control Front Panel

The SPEAR single-phase recloser control front panel is illustrated in Figure 3.

The front panel is separated into two clearly identified, color-coded sections:

- Programming Panel: The top portion of the front panel is used for programming the control and providing LED status indication.
- Operating Panel: The lower portion of the front panel is used for operating the control and recloser.

The control includes a Power Save feature that will turn off the LEDs and backlit LCD display after 15 minutes of inactivity at the front panel (no buttons pressed). The CONTROL OK and HOT LINE TAG LEDs are not affected by the power save mode. Pressing any key on the front panel will turn the LCD backlight on and restore all LEDs to their current on/off states.

The control includes a Reset Menu feature that will cause the LCD display to revert to the root menu after 15 minutes of inactivity.

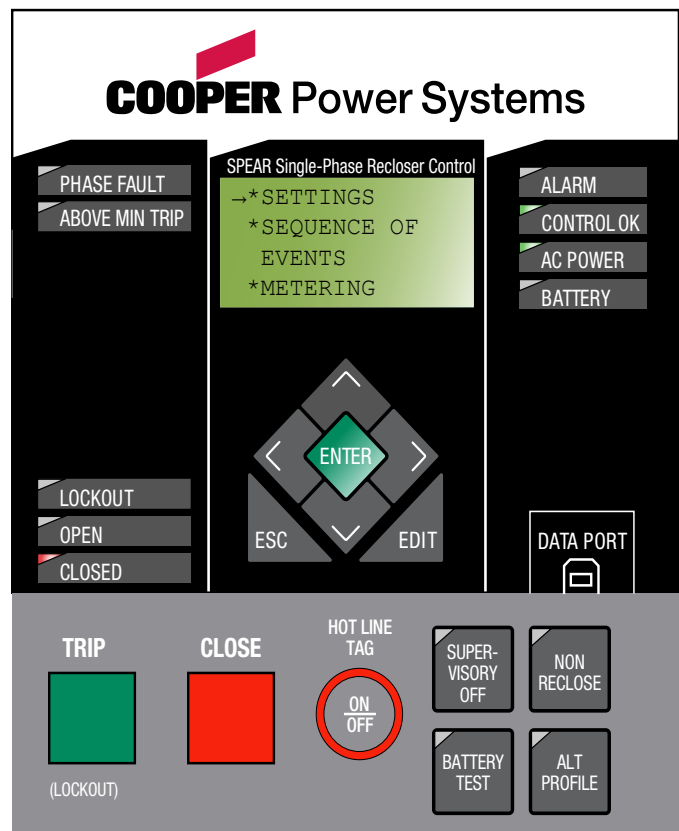


Figure 3.
SPEAR single-phase recloser control front panel.

Programming Panel

CAUTION: Equipment misoperation. Use of the control front panel HMI may result in several combinations of settings, configurations, and customizations. The user must ensure that a proper combination is created and downloaded for the appropriate device application. G163.0

The Programming panel has the following sections:

LCD Display (Figure 4)

The LCD display is a 4-line, 16-character display.

The keypad functionality is summarized as follows.

- The ▲ (up) key can be used for the following tasks:
 - Scroll to the next item up on the current Menu level.
 - If already at the first item of the current Menu level, return to the last item of the current Menu.
 - When editing a selectable option parameter, scroll up to the next available option.
 - Decrement the value of a digit (example: from 6 to 5)

- The ▼ (down) key can be used to complete the following tasks:
 - Scroll to the next item down on current Menu level.
 - If scrolled past the last line of the current Menu level, return to the first line of the current Menu.
 - When editing a Selectable Option Parameter, scroll down to the next available option.
 - Increment the value of a digit (example: from 3 to 4)
- The ◀ (left) key is used to go up one Menu level.
- The ▶ (right) key is used to move right when editing parameters.
- The ↵ (right) key is used to go down one Menu level.
- The ▶ (right) key is used to move right when editing parameters.
- The ESC (escape) key is used for the following tasks:
 - Go back one Menu level.
 - Cancel Edit mode when editing settings without changing the value.
- The ENTER key is used for the following tasks:
 - Go down one Menu level.
 - Confirm settings change in the Edit mode.
 - Confirm resetting the Resettable Parameters.
 - Confirm passwords
- The EDIT key is used for the following tasks:
 - Enter the Edit mode to make a change.
 - Enter the Reset mode to reset the Resettable Parameter.

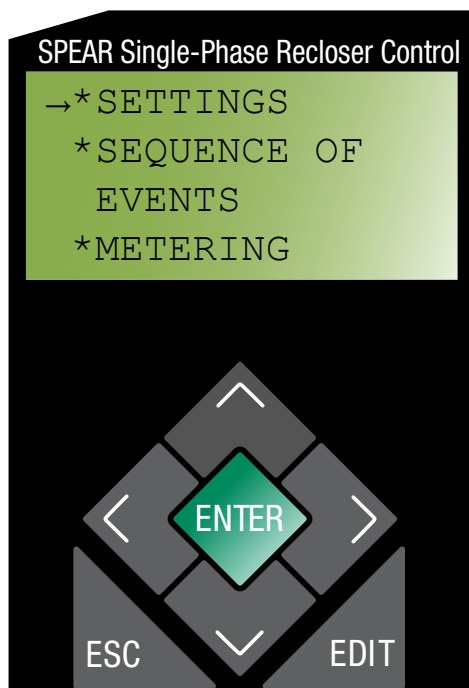


Figure 4.
LCD display and keypad functionality.

Status Indicator LEDs

The status indicator LEDs (Figures 5 and 6) in the Programming section of the Operator Panel give instant information on the control and recloser status:

This information is indicated on the left side of the control: (Figure 5):

PHASE FAULT: This LED illuminates when the control issues an overcurrent trip signal while the phase current exceeds the programmed minimum trip value.

ABOVE MIN TRIP: This LED illuminates when the control detects that current is above the programmed minimum trip value.

LOCKOUT: This LED illuminates to indicate the control is in a locked out state, i.e. a reclosing sequence is not in progress. This LED does not indicate that the recloser is open.

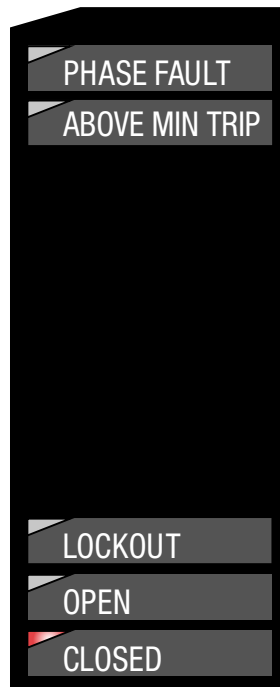


Figure 5. SPEAR single-phase recloser control status indicator LEDs (left side).

This information is indicated on the right side of the control: (Figure 6):

ALARM: This LED illuminates to indicate an alarm condition exists. The LED will flash for unacknowledged alarms, and will continuously illuminate for acknowledged alarms that are still active. Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for alarm list.

These Status Alarms are enabled by default:

- AC Power present
- Battery Disconnect
- Battery Failure
- Battery Trouble
- Clock Not Set
- Control Circuit Interrupted
- Interrupter Malfunction
- Recloser Closed: Failed to Trip
- Recloser Open: Failed to Close
- State Indeterminate Open and Closed

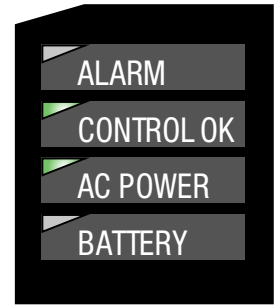


Figure 6. SPEAR single-phase recloser control status indicator LEDs (right side).

WARNING: Hazardous voltage. Do not rely on the open position of the yellow operating handle on the recloser or the OPEN or LOCKOUT LED indicators on the recloser control; it does not ensure that the line has been de-energized. Always establish a visible disconnect. Failure to follow proper safety practices can result in contact with high voltage, which will cause death or severe personal injury. G171.0

OPEN: This LED illuminates to indicate the recloser is in the open position.

CLOSED: This LED illuminates to indicate the recloser is in the closed position.

Note: There are several conditions that will cause the alternate blinking of the control LOCKOUT, recloser OPEN, and recloser CLOSED LEDs: Failure to Trip, Failure to Close, Interrupter Malfunction, and 52a/b Disagreement.

The LED blinking pattern for these conditions is the control LOCKOUT LED and recloser CLOSED LED alternating with the recloser OPEN LED.

Note: Reset Targets (under Counters menu) will clear the Interrupter Malfunction diagnostic. The alarm LED will remain illuminated as long as the alarm condition exists.

IMPORTANT: To enable or disable specific alarms, use the **ProView NXG** software to configure the alarms. Refer to Section 5: Alarms in *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide*. If alarms are not configured, the ALARM LED will not illuminate.

CAUTION: Loss of protection. Reconfigure the user settings. When the CONTROL OK LED is flashing, control protection is disabled. User protection profile settings must be reconfigured to enable protection. Loss of protection can result in personal injury and equipment damage. T360.1

CONTROL OK: This indicator illuminates to indicate that the control passed self-diagnostics and is capable of normal operation.

Note: A flashing CONTROL OK LED indicates a problem with user settings. Default settings will be displayed under these circumstances, but protection has been disabled. User protection profile settings must be reconfigured to enable protection.

When the CONTROL OK LED is flashing, the following message appears on the LCD display upon power-up:

Protection Off. Change protec. setting. Use ESC to clear message.

As soon as the HMI goes into power save mode (inactivity for 15 minutes) the message will no longer display on the LCD, but the CONTROL OK LED will continue to flash to indicate protection is disabled.

IMPORTANT: The CLOSED LED will blink and a count-down-to-close timer will appear on the LCD display when a delayed CLOSE is active. A CLOSE will occur when the manual close delay timer expires.

AC POWER: This indicator is illuminated when the presence of AC input power to the control is sensed.

BATTERY: This LED illuminates to indicate battery voltage is low or the battery failed a battery test.

DATA PORT

The DATA PORT section (Figure 7) on the front operating panel allows for direct connection to a personal computer.

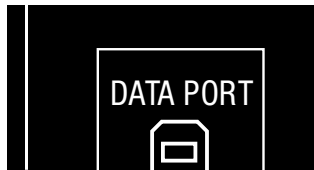


Figure 7.
DATA PORT section.

- The USB data port is a client port used to communicate with the control from a personal computer. This port is used for accessing the control with ProView NXG application software. All settings, metering, alarms, and events are available from this port. The USB data port can be accessed either by user supplied USB cable, or purchased from the factory (part number KSPRC-66).

Operating Panel

TRIP (Lockout) Membrane Pushbutton

The TRIP pushbutton (Figure 8) provides front-panel access to trip (lockout) the recloser. When pressed, the TRIP pushbutton opens the recloser and locks out the control. Control power is required for the TRIP button to issue a command to the recloser.

CLOSE Membrane Pushbutton

When pressed, the CLOSE pushbutton (Figure 8) returns the control to the initial or home sequence position, closing the recloser. The control is ready for the start of a new trip/close sequence.

Note: Pressing the CLOSE pushbutton from the Lockout position initiates Cold Load Pickup (CLPU) protection, if the feature is enabled, and the recloser has been open longer than the CLPU minimum open time.

HOT LINE TAG ON/OFF Membrane Pushbutton and LED Indicator

WARNING: Hazardous voltage. Do not use Hot Line Tag as a substitute for a visible disconnect. Always establish a visible disconnect prior to performing any work requiring a de-energized line. Failure to comply may cause death, severe personal injury, or equipment damage. T276.0

IMPORTANT: Hot Line Tag activation does not cause the recloser to trip open. It only prevents the recloser from closing.

IMPORTANT: Hot Line Tag is intended solely for live-line work applications, such as maintenance, repairs or improvements to the distribution system, that occur while the line remains energized.

Hot Line Tag is provided for live-line work applications. All closing operations are disabled when the Hot Line Tag feature is activated.

Hot Line Tag prevents all closing attempts from the control and shifts protection to one trip-to-lockout on the composite curve of the Hot Line Tag definite time and the TCC1 curve (whichever is faster). Hot Line Tag takes precedence over Cold Load Pickup, Non-Reclosing, and Fast Trips Disabled.

Hot Line Tag is activated from either the operator panel membrane pushbutton, local, or remote. All sources must be off to de-activate Hot Line Tag.

To activate the function from the operator panel, press the HOT LINE TAG membrane pushbutton. See Figure 8. The LED indicator circle that surrounds the button illuminates when the function is active.

The Hot Line Tag function may only be reset by the source which initiates it. For example, if Hot Line Tag is activated at the operator panel, the reset function is only possible at the operator panel.

IMPORTANT: The control includes a Power Save feature that will turn off the LEDs and backlit LCD display after 15 minutes of inactivity at the front panel (no buttons pressed). The CONTROL OK and HOT LINE TAG LEDs are not affected by the power save mode. Pressing any key on the front panel will turn the LCD backlight on and restore all LEDs to their current on/off states.

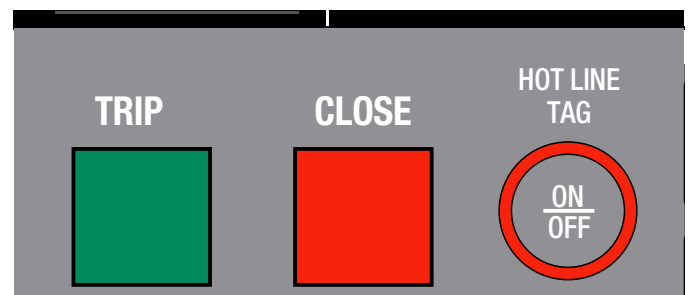


Figure 8.
TRIP (Lockout) membrane pushbutton; CLOSE membrane pushbutton; Hot Line Tag membrane pushbutton and indicator.

One-Touch Function Keys

Quick access to frequently operated SPEAR single-phase recloser control features is provided with function key membrane pushbuttons on the control operator panel.

The SPEAR single-phase recloser control operator panel one-touch function keys are illustrated in Figure 9.

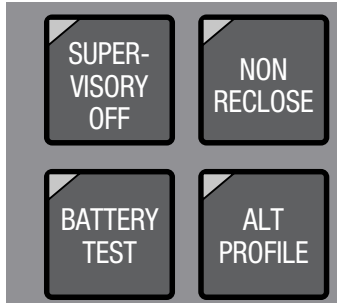


Figure 9.
SPEAR single-phase recloser control operator panel one-touch function keys.

LEDs located in the upper-left corner of each function key indicate the status of the function, regardless of local or remote activation. For example, if Non Reclose is activated from a SCADA signal, the indicator will illuminate even though it was not activated from the operator panel.

SUPERVISORY OFF

When the SUPERVISORY OFF red indicator is illuminated, supervisory commands are blocked; however, supervisory functions through the USB data port are not blocked. Communications through the front panel USB port remain active independent of the status of the SUPERVISORY OFF button. Activation of this function is restricted to the operator panel. Operational data and metering information are available while the control is in the SUPERVISORY OFF position.

NON RECLOSE

The control is operating in a non-reclosing mode when the NON RECLOSE indicator is illuminated. Non-reclosing mode disables any automatic reclosing operations. Activation is possible via remote communications, the interface software, or locally (via the front panel).

BATTERY TEST

This is a direct shortcut to run the battery test feature. The LCD screen will show the battery voltage and current. After the battery test is run, the battery test results are shown (battery voltage and current).

ALT PROFILE

The SPEAR single-phase recloser control has two protection profiles: Normal Profile and Alternate Profile. Either profile changes all protection parameters for the control. When the operator panel display lights are active and the ALT PROFILE indicator is not illuminated, the Normal profile is active. Only one profile can be active.

To select the Alternate profile, press the ALT PROFILE button.

To return to the Normal profile, press the ALT PROFILE button to deselect it.

Protection profile selection can also be completed remotely via remote communications.

IMPORTANT: If unused, the Alternate profile should be programmed with the same settings as the Normal profile. Default settings on the unused Alternate profile can cause unnecessary outages if they are below normal system requirements.

IMPORTANT: Check minimum trip values prior to changing profiles to avoid misoperation of the control under load conditions.

Control Features

The SPEAR single-phase recloser control offers numerous standard features and accessories that allow the user the utmost flexibility applying the recloser control.

Control Security

The SPEAR single-phase recloser control offers customer-programmable security codes to limit control programming and viewing function access to authorized personnel. The front panel Human-Machine Interface (HMI) includes a user-selected security code to access the settings. Plus, the **ProView NXG** interface software has its own security levels for multiple-user access.

Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for additional information regarding how to set and change passwords.

Password Recovery

If your password is lost, contact your Eaton representative.

Protection Profiles

Two protection profiles capable of fully specifying control operation are standard in the control. Each protection profile includes the following as a minimum:

- Overcurrent Protection
- Hot Line Tag Functionality
- Sequence Coordination
- Operation Settings

Time Current Curves

Time-current curves are available for both fast and delayed operations for phase protection. Each time-current curve is selected from a list of pre-defined curves which can be further customized by the user.

The time-current curves include the following modifications for phase and ground protection:

- Time Multiplier with a range of 0.1 to 25.
- Time Adder with a range of 0 to 30 seconds in .01 second increments.
- Minimum Response Time with a range of 0.01 to 1 seconds.
- High Current Trip multiplier with a range of 1 to 32 multipliers.
- High Current Trip Time Delay with a range of 0.01 to .150 second.

Sequence Coordination

Sequence Coordination eliminates nuisance tripping through trip coordination. It allows the control to step through selected operations in the operating sequence without tripping. The number of Sequence Coordination advances is programmable from one to three operations to provide trip coordination with a downline recloser. This feature is independently programmable for each protection profile.

Cold Load Pickup

The control includes a Cold Load Pickup feature to prevent the control from tripping due to inrush while energizing non-fault system loads. This feature has independently programmable minimum trip value, time-current curve, reclose interval, and number of operations to lockout for each protection profile. Cold Load Pickup also includes TCC Multipliers, TCC Adders, Minimum Response Time, and High Current Lockout. Also, direct values, not multiples of minimum trip, are provided for high current lockout. When enabled, Cold Load Pickup is active for any close operation.

Fast Trips Disabled

The control includes a Fast Trips Disabled feature to modify protection, so that all trip operations use the programmed Fast Trips Disabled (FTD) TCC. This feature is independently selectable for each protection profile. All trip operations will time on FTD TCC. Typically, TCC1 is fast and TCC2 is delayed. So, as an example, the control will change its sequence from 2 fast and 2 delayed operations to 2 operations on FTD TCC when Fast Trips Disabled is enabled.

High Current Trip

The High Current Trip (HCT) feature will trip at a selected multiple of phase minimum trip. The HCT definite time is programmed independently from the normal TCCs. This feature is independently selectable for each protection profile.

High Current Lockout

The High Current Lockout (HCL) feature will automatically lockout the control on the selected operation when current exceeds a programmable level. The active number of selectable operations to lockout is independently selectable for each protection profile.

Thermostatically Controlled Heater

The control has a standard thermostatically controlled heater for humidity control. The heater is powered from input voltage.

Metering

The control provides instantaneous and/or demand metering with programmable integration intervals for the following functions:

- Real, reactive, and apparent power including power direction
- Demand current and power
- Instantaneous current
- Instantaneous voltage
- Instantaneous frequency
- Instantaneous power factor

Sequence of Events Recorder

The SPEAR single-phase recloser control contains capabilities to perform Sequence of Events with time-stamping.

Factory-defined event types include:

- Phase Trip and Lockout
- Local Trip/Lockout (Front Op. Panel)
- Frequency Trip
- Ext. Close Request
- Phase Fault
- Overcurrent Reset

Note: The user can select additional event types from alarm configuration.

The Event Recorder maintains a minimum of 1000 events. The most recent 50 events (event name and timestamp) are viewable on the front panel LCD display. Refer to *S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for additional information.

Recloser Duty Monitor

The SPEAR single-phase recloser control software is equipped with a Recloser Interrupting Duty Monitor. The Duty Monitor accumulates the summation of $\text{Current}^{1.5}$ for all interrupted currents. This feature permits programmable entries to preset the duty of an existing recloser. The recloser duty monitor displays interrupting duty in percent of duty used. If the duty cycle monitor exceeds 100%, the recloser should be examined for maintenance.

Contact I/O Module Option

The SPEAR single-phase recloser control comes pre-configured with two sets of Input and Output contacts. This feature permits connection of contact type input devices (switches, relays) and discrete indicating devices (relays, LEDs, lamps) to the SPEAR single-phase recloser control to affect local discrete input/output.

Data Profiler

A fully configurable data profiler is available which allows the user to collect information of the selected inputs by sampling data at user-programmable intervals. These time-stamped values can then be viewed to determine weekly load profiles, hourly voltage and/or current fluctuations, battery voltage and current, and frequency. The number of days of information the data profiler can provide depends upon configuration parameters.

Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for additional information.

Manual Close Time Delay

Manual Close Time Delay provides a delay from the time that the manual CLOSE button is pushed to the time the manual close operation is performed.

The delay is programmable from 0 to 60 seconds in 1 second increments. A programmed delay value can be overridden for immediate closing by pressing the CLOSE button a second time.

An active Manual Close Time Delay can be canceled by pressing the TRIP/LOCKOUT button.

The default setting has the feature disabled (0 seconds).

The CLOSED LED blinks to indicate a close delay is active and a countdown-to-close timer will appear on the LCD display.

Communications

Communication Ports

The SPEAR single-phase recloser control has a front panel configuration data port and provisions for one optional side-panel communication port (Figure 10).

The front panel configuration data port is described in the **Operating Panel** section of this manual.

There is one standard USB port (one client), as well as one communication accessory RS-232.

Communication Protocols

One native communication protocol is available for the SPEAR single-phase recloser control:

- DNP3 Serial

The DNP3 Serial communication protocol can be configured by the user with the **ProView NXG** application software.

The user can simultaneously communicate to the SPEAR single-phase recloser control using both the front panel data port and the side panel communication port.

Control Information

Control information includes firmware identification by catalog number and name, date code, and **ProView NXG** release number. Control information is available through the CONTROL sub-menu under DIAGNOSTICS menu on the front panel (Figure 4).

Control Side Panel

The control side panel is easily accessible when the swing-panel of the control cabinet is opened.

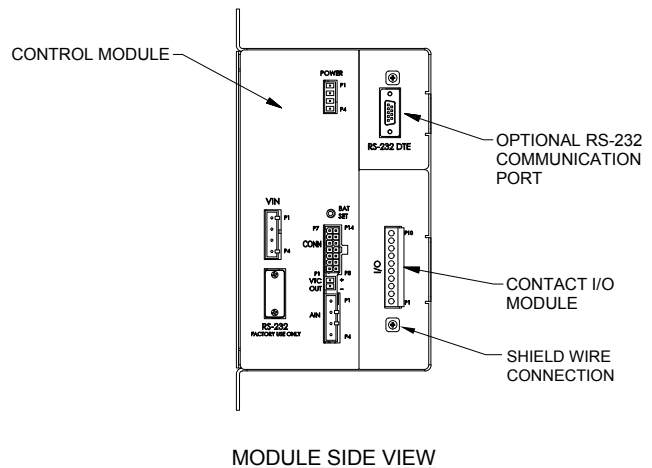


Figure 10. SPEAR single-phase recloser control communication port.



RATINGS AND SPECIFICATIONS

Check Recloser Ratings Prior to Installation

The recloser must be applied within its specified ratings. Check data plate ratings and compare with the system characteristics at the point of application prior to installation. Tables 1–4 list the ratings and specifications for the SPEAR single-phase recloser.

TABLE 1
Voltage and Current Ratings

Rating	15-8-400	15-12-630	15-12-800	27-8-400	27-12-630	27-12-800	38-8-400	38-12-630	38-12-800
Maximum Design Voltage (kV)	15.5	15.5	15.5	27.0	27.0	27.0	38.0	38.0	38.0
Nominal Operating Voltage (kV)	14.4	14.4	14.4	24.9	24.9	24.9	34.5	34.5	34.5
Basic Insulation Level (BIL*) (kV)	110	110	110	125	125	125	170	170	170
60 Hertz Withstand Voltage (kV)									
Dry, one minute	50	50	50	60	60	60	70	70	70
Wet, ten seconds	45	45	45	50	50	50	60	60	60
Max RIV at 1.0 MHz									
9.4 kV (µV)	100	100	100						
16.4 kV (µV)				100	100	100			
23.0 kV (µV)							100	100	100
Continuous Current Ratings (A)	400	630	800	400	630	800	400	630	800
Sym. Interrupting Current (A)	8,000	12,500	12,500	8,000	12,500	12,500	8,000	12,500	12,500
Overload Capability									
125% - 8 Hours (A)	500	788	None	500	788	None	500	788	None
150% - 4 Hours (A)	600	945	-	600	945	-	600	945	-
Cable Charging Current (A)	10	10	10	25	25	25	40	40	40
Line Charging Current (A)	2	2	2	5	5	5	5	5	5
Three-Second Current, Sym. (A)	8,000	12,500	12,500	8,000	12,500*	12,500	8,000	12,500	12,500

*Extended BIL option available on 15.5 kV and 27 kV products.

Note: The SPEAR single-phase recloser incorporates a tank heater which is configured for either 120 or 240 VAC. Refer to **Tank and Heater Options** section in *Technical DATA 280-101 SPEAR™ single-phase recloser system* for additional information.

TABLE 2
Mechanical Life

Minimum Operations	2,500
--------------------------	--------------

TABLE 4
Mass (Weight) for SPEAR Single-Phase Recloser

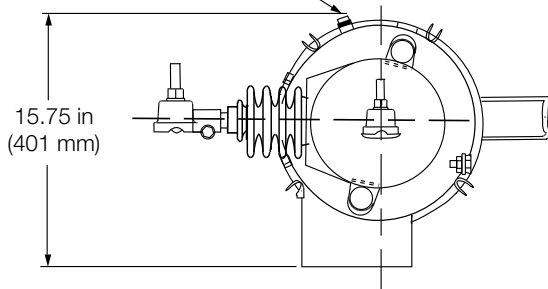
Recloser	15 kV	27 kV	38 kV
lbs (kg)	105 (48)	110 (50)	120 (55)

TABLE 3
Duty Cycle

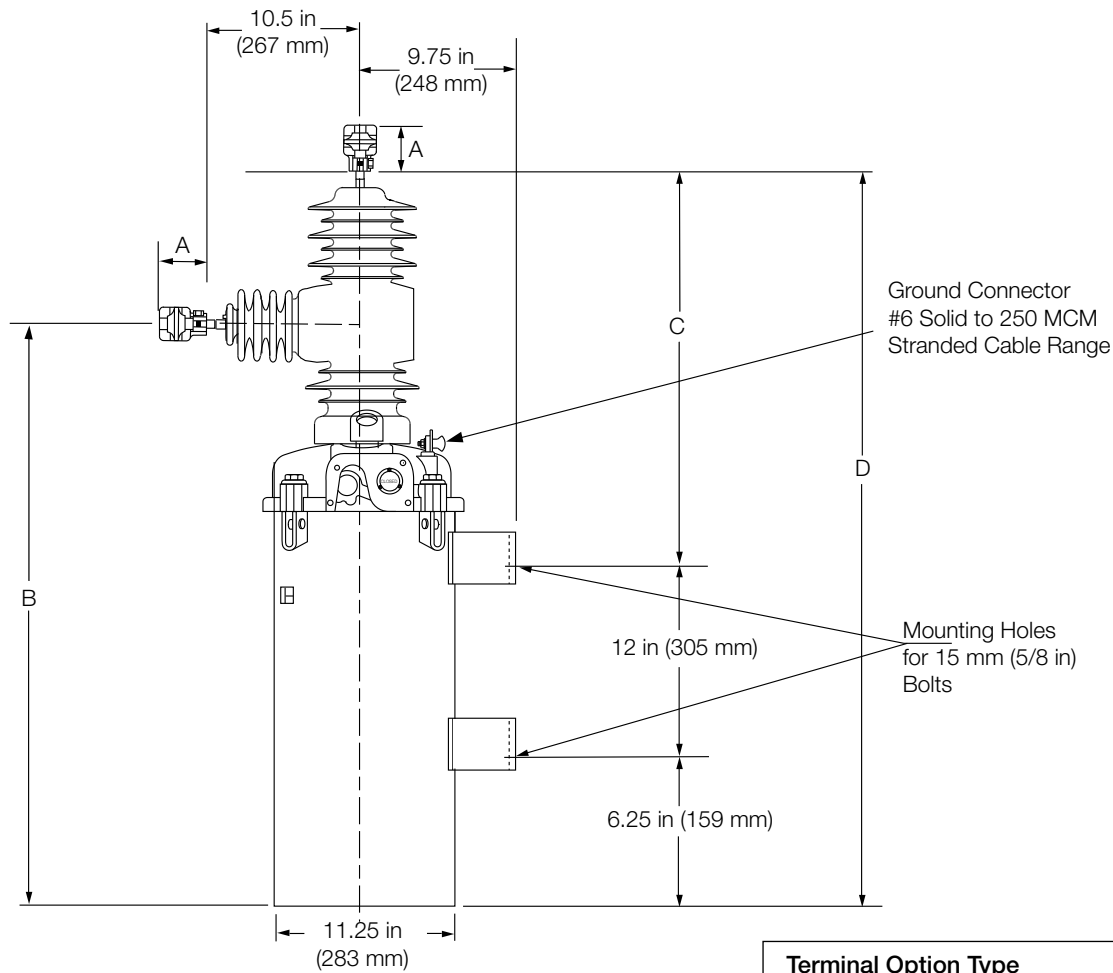
Percent of Maximum Circuit Interrupting Rating	Minimum X/R Ratio	Number of Unit Operations at 12.5 kA
15-20	4	88
45-55	8	112
90-100	17	32
		Total 232

RECLOSER DIMENSIONS

Receptacle - Control Cable



Creepage Distances			
Description	15 kV	27 kV	38 kV
Terminal to Terminal	40.9 in 1040 mm	40.9 in 1040 mm	40.9 in 1040 mm
Lower Terminal to Ground	26.5 in 673 mm	30.5 in 772 mm	37.5 in 950 mm



Dimensions			
	B	C	D
15 kV	34.5 in 878 mm	27.5 in 693 mm	45.5 in 1157 mm
27 kV	36.75 in 933 mm	29.5 in 749 mm	47.75 in 1213 mm
38 kV	40.5 in 1033 mm	33.5 in 848 mm	51.5 in 1312 mm

Terminal Option Type	Dimension A
Eyebolt - (400 A, 630 A) 1/0 to 500 MCM Cable Range	3.25 in/80 mm
Eyebolt - (800 A) 4/0 to 1000 MCM Cable Range	4.25 in/108 mm
Flat Pad - 2 Hole (630 A max)	4.5 in/114 mm
Flat Pad - 4 Hole	4.75 in/121 mm
Stud Type 1.125 - 12 threads	3.25 in/82 mm

Figure 11. SPEAR single-phase recloser dimensions.

RECLOSER INSTALLATION PROCEDURE

WARNING: This equipment is not intended to protect human life. Follow all locally approved procedures and safety practices when installing or operating this equipment. Failure to comply can result in death, severe personal injury, and equipment damage. G102.1

WARNING: Hazardous voltage. Always use a hotstick when working with this equipment. Failure to do so could result in contact with high voltage, which will cause death or severe personal injury. G108.1

All reclosers are carefully tested and adjusted at the factory to operate according to published data. Well-equipped test facilities, detailed testing procedures, and thoroughly trained personnel assure accurately calibrated equipment. Each recloser leaves the factory ready for installation — pending completion of the steps in this procedure.

Eaton recommends transporting SPEAR single-phase reclosers in the closed position to maximize the operational performance of the unit.

1. Check the data plate ratings. Make sure the ratings on each recloser data plate (see Figure 12) is correct for the planned installation.



Figure 12.
SPEAR single-phase recloser data plates are located on the sleet hood.

2. Perform high-potential withstand tests. Prior to installing the SPEAR single-phase recloser, perform a high-potential withstand test. Refer to the **High-Potential Withstand Testing** section of this manual for high-potential withstand test procedures. This test will help identify any shipping damage affecting the dielectric condition of the recloser or the vacuum integrity of the interrupter.

CAUTION: Personal injury. Sheds on epoxy encapsulation have sharp edges. Wear protective gloves when handling the unit. Failure to do so can result in cuts and abrasions. T258.1

WARNING: Falling equipment. Use the lifting lugs provided and follow all locally approved safety practices when lifting and mounting the equipment. Lift the unit smoothly and do not allow the unit to shift. Improper lifting can result in severe personal injury, death, and/or equipment damage. G106.3

3. Mount the recloser. Use the lifting lugs located on the head casting and follow approved procedures. At this point, the contacts are open, the bypass switches are closed, and the disconnect switches are open.

IMPORTANT: The default connections use the horizontal bushing as the source side and the vertical bushing as the load side. Also, the horizontal bushing may be used as the load side and the vertical bushing as the source side. Note that reversing the source and load bushings has no effect on overcurrent protection but may require setting or wiring changes to the control for correct metering.

To allow various mounting arrangements, such as substation or pole-mounting applications, the module may be rotated in two of the four positions illustrated. See Figure 13. Position A or Position B are acceptable module rotations, with Position B as factory shipment default. Positions C and D do not allow adequate clearance and are not acceptable module rotations.

IMPORTANT: If the module is rotated, it must be properly reattached to the tank. Center the module over the tank lip and tighten the four bolts that secure the module to 25–40 ft•lbs (34–54 Nm).

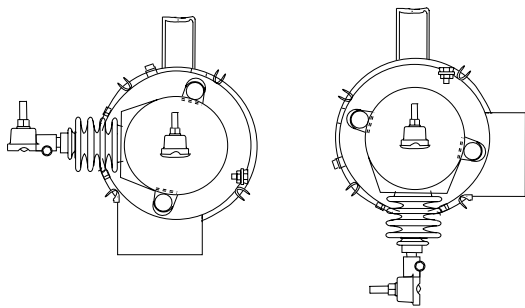
WARNING: Hazardous voltage. Recloser and control must be solidly grounded. Follow all locally approved procedures and safety practices when grounding this equipment. Improper grounding can result in contact with high voltage, which will cause death or severe personal injury.

G115.1

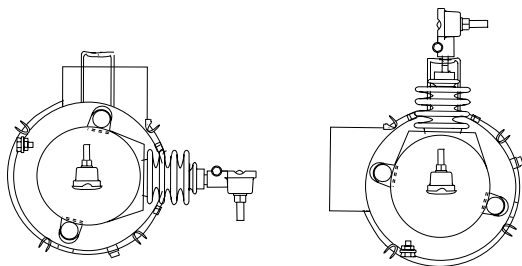
4. Ground the recloser. Make ground connections to the recloser head ground connector. It will accommodate #8 solid to 2/0 stranded conductors.

This recloser is used in conjunction with an Eaton's Cooper Power series SPEAR single-phase recloser control. Refer to **Grounding the Control** section of this manual for comprehensive recommended grounding instructions.

5. Ground the mounting hanger. Make ground connections in accordance with approved utility standards.



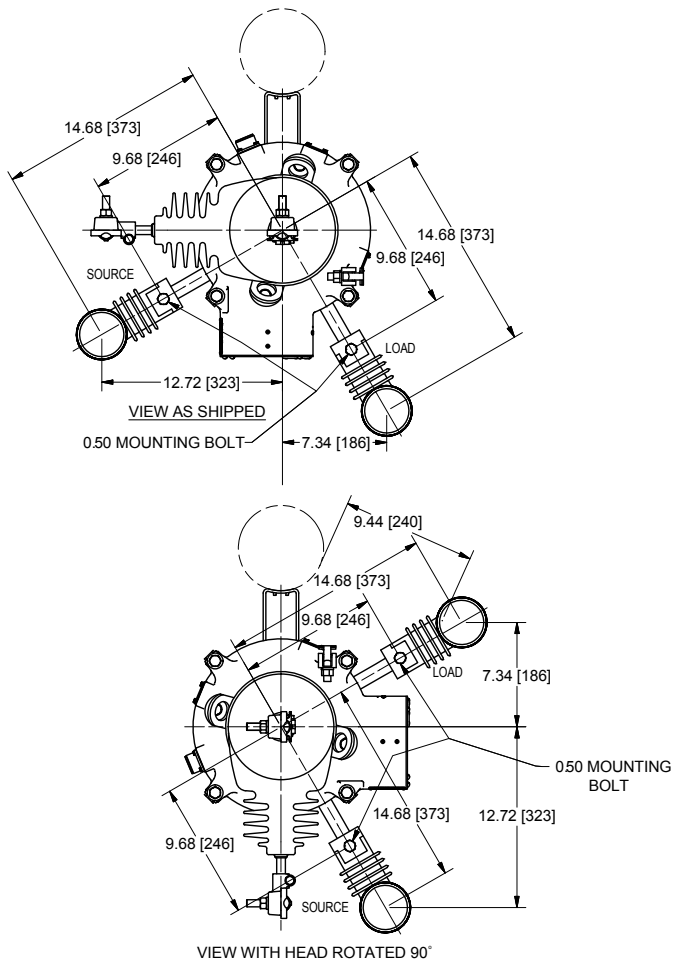
Position A
Position B*
Acceptable Module Rotations



Position C
Position D
Unacceptable Module Rotations

*Position B is the factory shipment assembly.

Figure 13.
Module rotations.



- NOTES:
1. CUSTOMER TO PROVIDE ARRESTER AS REQUIRED
 2. ARRESTER SHOWN IS A COOPER UltraSIL HOUSED VariSTAR SURGE ARRESTER (15 kV)
 3. ARRESTER MOUNTING BRACKETS ACCESSORY ORDERED SEPARATELY (SHOWN ABOVE).

DIMENSIONS IN [] ARE IN MILLIMETERS

Figure 14.
Rotation of SPEAR single-phase recloser for pole-mounting.

6. Install the SPEAR single-phase recloser control. Connect the control cable between the control and the recloser. Make sure the control is grounded and properly programmed for the planned installation.

To ensure proper installation of this cable, securely fasten the cable coupler ring (Figure 15).

7. Make the high-voltage line connections. See Figure 16.

Note: Disconnect switches and bypass switches are recommended to facilitate switching and isolation.



Figure 15.
Cable with cable coupler ring.

- A. Provide surge protection to both sides of the recloser.

Note: The horizontal bushing is the source side and the vertical bushing is the load side. See Figure 17.

- B. Connect high-voltage lines to recloser bushing terminals. The recommended torque value for bushing terminal-to-line connection is 45-50 ft•lbs.

Refer to Figure 17 for terminal identification of the SPEAR single-phase recloser.

Terminal connection to only copper conductors is recommended.

CAUTION: Equipment damage. Do not adjust or rotate bushing terminals without first removing power line leads and loosening pinch bolt to release clamp tension. Failure to remove tension between the clamp and the interrupter stud prior to rotating the terminal will damage the encapsulated interrupter assembly resulting in equipment damage. T347.0

CAUTION: Equipment damage may occur if torque values are exceeded. T370.0

To rotate a flat-pad or eyebolt bushing terminal prior to connecting power line leads, loosen the pinch bolt on the terminals. After rotating the terminal, retighten the pinch bolt as follows: torque 3/8-16 pinch bolts to 15–17 ft•lbs (20–23 Nm); torque 1/2-13 pinch bolts to 29–31 ft•lbs (39–42 Nm).

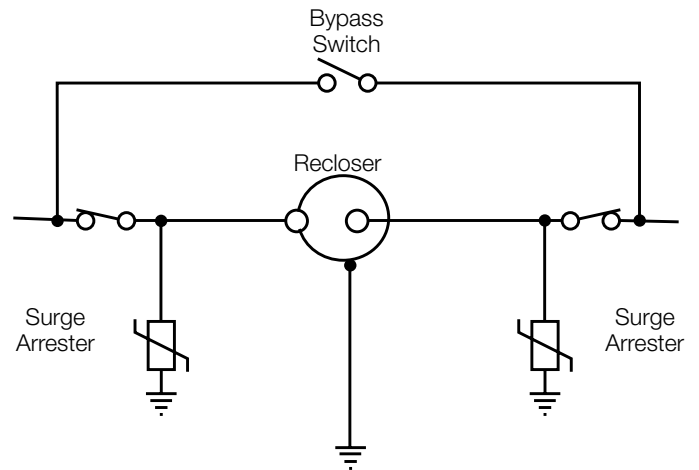


Figure 16.
Connection diagram shows complete surge protection and illustrates bypass and disconnect switches.

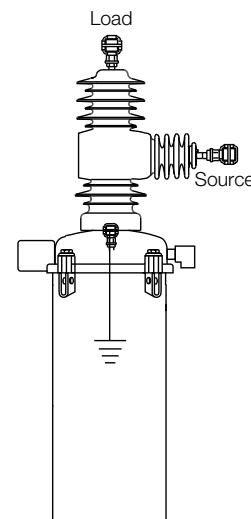


Figure 17.
Terminal identification of SPEAR single-phase recloser.

8. Close source and load disconnect switches.
9. Close recloser via control signal.
10. Open bypass switches.

Removing Recloser from Service

WARNING: Hazardous voltage. Always use a hotstick when working with this equipment. Failure to do so could result in contact with high voltage, which will cause death or severe personal injury.

G108.1

WARNING: Hazardous voltage. Do not rely on the open position of the yellow operating handle on the recloser or the OPEN or LOCKOUT LED indicators on the recloser control; it does not ensure that the line has been de-energized. Always establish a visible disconnect. Failure to follow proper safety practices can result in contact with high voltage, which will cause death or severe personal injury.

G171.0

1. Close bypass switches.
2. Pull down the yellow operating handle with a hotstick. The yellow operating handle is located under the recloser sleet hood.

The control will sense that the recloser is open.

CAUTION: Equipment misoperation. Disconnect all control power sources prior to disconnecting or reconnecting the control cable from the control. Failure to comply can result in recloser misoperation at the time of disconnection or reconnection of the control cable to the control.

T311.1

3. Open the source and load disconnect switches.
4. Remove the control AC sensing and power connections from the control using a separate disconnect switch.
5. Disconnect the control battery.

IMPORTANT: Disconnect switches for AC sensing and power connections are necessary to isolate the control for testing and servicing.

CAUTION: Hazardous voltage. Open CT secondaries can generate high voltages. Contact with CT pins of the disconnected cable can cause electric shock and may result in personal injury. Open recloser contacts and open disconnect switches before disconnecting control cable.


T204.3

CAUTION: Hazardous voltage. Cable conductors attached to controls will remain at 53V DC and 120/240V AC potential while connected to the control. Contact with any pins at the end of the cable directly or indirectly connected to a control can result in personal injury or equipment damage. Disconnect battery and external power sources in the control then remove control cable at control end before disconnecting from recloser end.


T312.3

6. Disconnect the control cable from the recloser.
7. Follow standard utility procedures regarding removal of recloser from service.
 - Eaton recommends transporting SPEAR single-phase reclosers in the closed position to maximize the operational performance of the unit.

RECLOSER OPERATION

 **WARNING:** This equipment is not intended to protect human life. Follow all locally approved procedures and safety practices when installing or operating this equipment. Failure to comply can result in death, severe personal injury, and equipment damage.

G102.1

 **WARNING:** Hazardous voltage. Do not rely on the open position of the yellow operating handle or the contact position indicator; it does not ensure that the line has been de-energized. Always establish a visible disconnect. Failure to follow proper safety practices can result in contact with high voltage, which will cause death or severe personal injury.

G114.1

A current transformer senses line current from the SPEAR single-phase recloser and inputs this information to the SPEAR single-phase recloser control. The recloser responds to trip and close commands from the control, per the settings programmed in the control.

Vacuum Interrupter

Arc interruption takes place within the sealed vacuum interrupter. Eaton's Cooper Power series vacuum interrupters employ axial-magnetic field contacts. Slots are machined into the contact support structure producing a magnetic field along the axis of the interrupter. This axial-magnetic field keeps the arc in an easier-to-interrupt diffuse mode, resulting in less power in the arc that needs to be dissipated, resulting in extended operating duty.

Mechanism Tripping and Closing

The SPEAR single-phase recloser utilizes a magnetic actuator for fast, efficient latching. Two rare-earth neodymium magnets provide latching forces in excess of 300 pounds, (136 kilograms) eliminating the need for mechanical latches.


While in the closed position, the magnetic fields established by the two magnets are coupled in the iron yoke assembly to provide latching forces for the movable plunger. The magnetic forces are concentrated at the yoke-plunger interface and provide the latching force required to keep the mechanism closed. The yoke also houses the trip and closing coils that provide the energy to operate the mechanism.

To open the main contacts, the trip coil is pulsed with electrical current, which produces a magnetic field. The magnetic field, concentrated in the center of the coil, moves the plunger assembly toward the open position.


As the plunger moves, the magnetic field strength increases as the air gap decreases, due to the difference in the relative permeability of free space and the ferrous yoke. Once in the open position, the permanent magnets re-establish the magnetic field to latch the unit open.

Trip and close capacitors store the necessary energy for operating the recloser. Only the close capacitor energy is used for closing, while both capacitors are available for opening. As a result, trip energy is available following any close operation. These capacitors are charged by the control nominal 24 V battery and/or power supply.

Manual Operation of Energized Recloser

 **WARNING:** Hazardous voltage. Do not rely on the open position of the yellow operating handle; it does not ensure that the line has been de-energized. Always establish a visible disconnect. Failure to follow proper safety practices can result in contact with high voltage, which will cause death or severe personal injury.

G116.0

 **WARNING:** Hazardous voltage. Always use a hotstick when working with this equipment. Failure to do so could result in contact with high voltage, which will cause death or severe personal injury.

G108.1

The yellow manual operating handle on the SPEAR single-phase recloser is used to open and lock out the recloser and disable the electrical and supervisory closing.

The manual operating handle is designed to be operated with a hotstick. See Figure 18. Pulling down the handle trips and locks open the main contacts of the recloser.

Contact position is indicated by the OPEN flag of the contact position indicator. The yellow operating handle will remain down in the OPEN position and not return upward under the sleet hood.

Note: When the recloser electronically operates to lockout, the yellow operating handle will not drop down from under the sleet hood. The yellow operating handle remains in the OPEN position only after manual operations are performed.

The yellow operating handle must be returned up to the CLOSED position for the recloser to respond to a close signal from the SPEAR single-phase recloser control. All close operations are initiated by the control.

Lockout Indication

Lockout is indicated by the SPEAR single-phase recloser control.

Note: When the recloser is locked out, the yellow manual operating handle will not drop down from under the sleet hood.

Automatic Operation

The SPEAR single-phase recloser, in the CLOSED position, operates automatically per the control-programmed settings.

Contact Position Indicator

IMPORTANT: Pushing the yellow operating handle to the CLOSED position will not close the recloser. All close operations are initiated by the SPEAR single-phase recloser control.

Located on the outboard side of the sleet hood, this indicator displays the word OPEN (Green) when the recloser contacts are open and CLOSED (Red) when the recloser contacts are closed. See Figure 18.

Operations Counter

A four-digit mechanical counter, located under the sleet hood, cumulatively records each time the recloser operates. See Figure 18.



Figure 18.
SPEAR single-phase recloser operating lever and indicators.

CONTROL INSTALLATION PROCEDURE

Initial Programming Prior to Installation

CAUTION: Equipment misoperation. Do not connect this control to an energized recloser until all control settings have been properly programmed and verified. Refer to the programming information for this control. Failure to comply can result in control and recloser misoperation, equipment damage, and personal injury. G110.3

CAUTION: Loss of protection. Reconfigure the user settings. When the CONTROL OK LED is flashing, control protection is disabled. User protection profile settings must be reconfigured to enable protection. Loss of protection can result in personal injury and equipment damage. T360.1

CAUTION: Equipment misoperation. Check minimum trip values prior to changing an alternate profile. Failure to do so may cause misoperation of the recloser under load conditions. T280.1

IMPORTANT: Program all protection profiles. If unused, the alternate profile should be programmed with the same settings as the Normal profile. Default settings on the unused alternate profile can cause unnecessary outages if they are below normal system requirements.

The control must be programmed with all necessary operating settings, all alternate profiles, parameters, and alarms prior to operation with an energized recloser.

Note: Initial programming of the control is the responsibility of a qualified technician or engineer familiar with control functions and programming parameters required for the specific recloser installation.

Note: A flashing CONTROL OK LED indicates a problem with user settings. Default settings will be displayed under these circumstances, but protection has been disabled. User protection profile settings must be reconfigured to enable protection.

When the CONTROL OK LED is flashing, the following message appears on the LCD display upon power-up:

Protection Off. Change protec. setting. Use ESC to clear message.

As soon as the HMI goes into power save mode (inactivity for 15 minutes) the message will no longer display on the LCD, but the CONTROL OK LED will continue to flash to indicate protection is disabled.

The control must be programmed with the SPEAR Single-Phase Recloser Control **ProView NXG** interface software. Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for additional information.

Control / Recloser Compatibility

The SPEAR Single-Phase Recloser Control is compatible with the SPEAR Single-Phase Recloser. It is not compatible with three-phase electronically controlled reclosers, or other single-phase reclosers such as Eaton's Cooper Power series VXE or NOVA¹ reclosers.

Duty Cycle Monitor

The Duty Cycle Monitor provides the following duty cycle information:

- Measures and records duty in non-volatile memory.
- The recloser duty is measured and stored on the basis of Current [^] 1.5 x Number of Operations (ANSI C37.61).
- Readout is based on a percentage of total duty cycle.
- Duty record can be adjusted or reset if recloser is changed-out, serviced, etc.

Using Table 5, select the appropriate recloser interrupting duty cycle factor and enter that value via the **ProView NXG** interface software.

TABLE 5
Duty Cycle Factor

Recloser Type	100% Duty Cycle Factor*
SPEAR Single-phase Recloser	1111

*Duty Cycle Factor is Value x 10⁵.

Mounting the Control

Mount the SPEAR single-phase recloser control in a convenient, accessible location. Mounting dimensions are provided in Figure 19.

Note: Unless otherwise specified, dimensions shown in inches.

A hole and keyway in the control mounting bracket accommodates a 0.50 in (12 mm) diameter bolt.

WARNING: This equipment is not intended to protect human life. Follow all locally approved procedures and safety practices when installing or operating this equipment. Failure to comply may result in death, severe personal injury and equipment damage.

G102.1

IMPORTANT: When opened, the inside of the front door has a ground braid connected to the bottom right corner to the control cabinet. To access behind the SPEAR Single-Phase Recloser Control module, turn both front quarter-turn latches counter-clockwise until the swing panel is released and it can be swung into the open position.

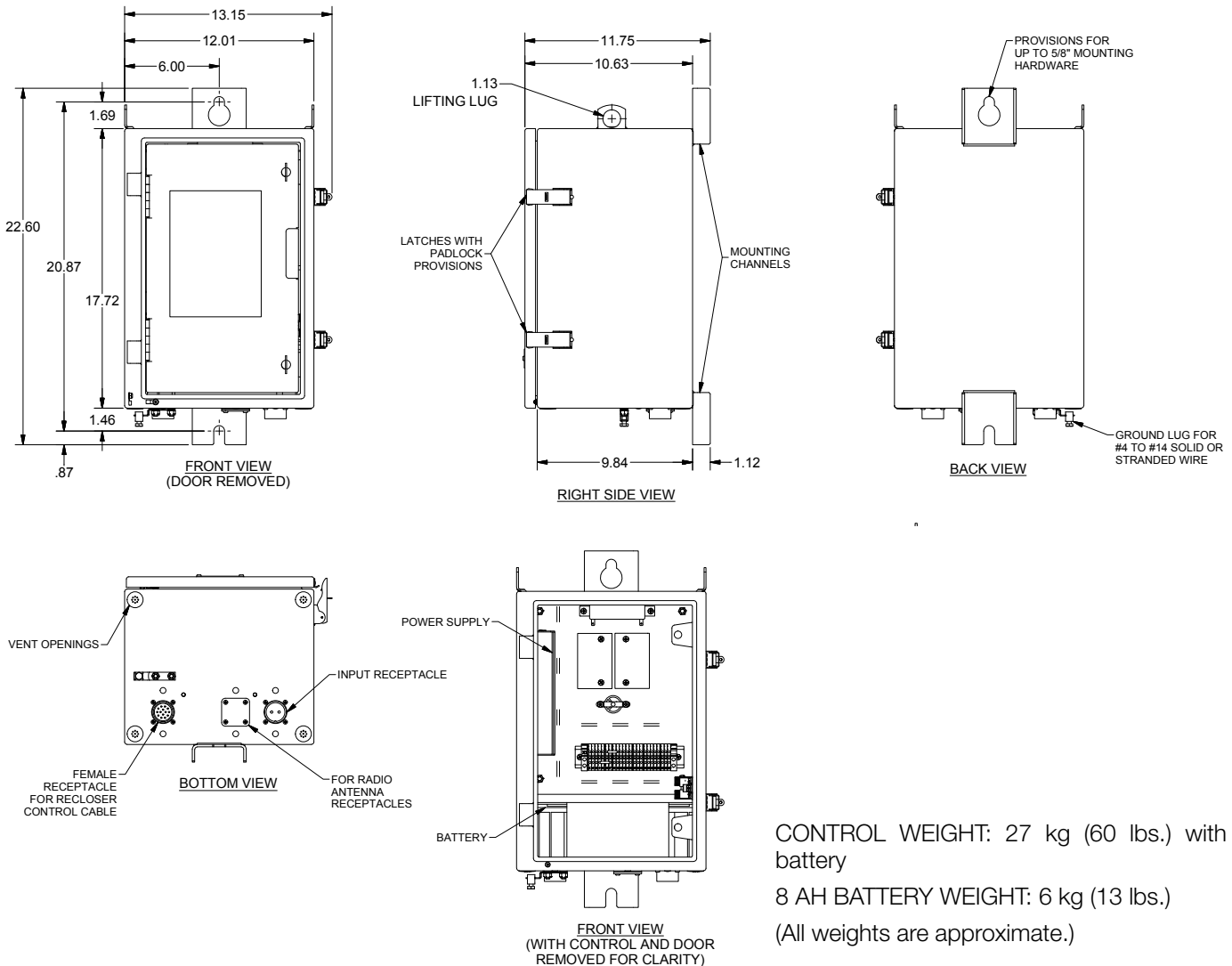


Figure 19. SPEAR single-phase recloser control weights and dimensions.



Control Cable

The control cable is fabricated with connectors which mate with the male receptacle of the recloser on one end, and the female receptacle of the control on the other end.

Note: The control cable must be supported along its length to prevent repeated movement due to wind or other outside forces which can damage the cable.

SPEAR single-phase recloser control cable lengths are available from 5 ft. (1.5 m) to 50 ft. (15.0 m).

IMPORTANT: All external inputs to the SPEAR single-phase recloser control must be routed within 8 inches of their corresponding ground. During a surge, a potential of approximately 1.5 kV per foot can develop in the conductors. Differences between conductor and ground path lengths can add additional stress to the control components in the event of a power surge.

Grounding the Control

The control cabinet must be grounded. A grounding connector on the underside of the cabinet will accommodate No. 14 solid through No. 4 stranded conductors.

Suggested methods for grounding the control and recloser are shown in Figures 20 and 21.

Figure 20 illustrates grounding methods for 4-wire multi-grounded systems with local supply voltage transformer.

Figure 21 illustrates grounding methods for 4-wire multi-grounded systems with remote supply voltage transformer (within one-pole span).

For effective surge protection, all control and power conductors for the SPEAR single-phase recloser control must be routed parallel to a corresponding ground path. For example, the AC power supply for the control should be parallel to and equal in length to the transformer ground path. The control cable should be parallel to and routed close to the recloser ground path.

Grounding with a Local Supply Voltage Transformer; 4-Wire Multi-Grounded

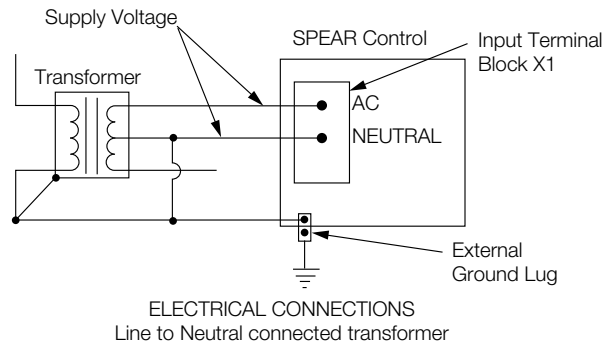
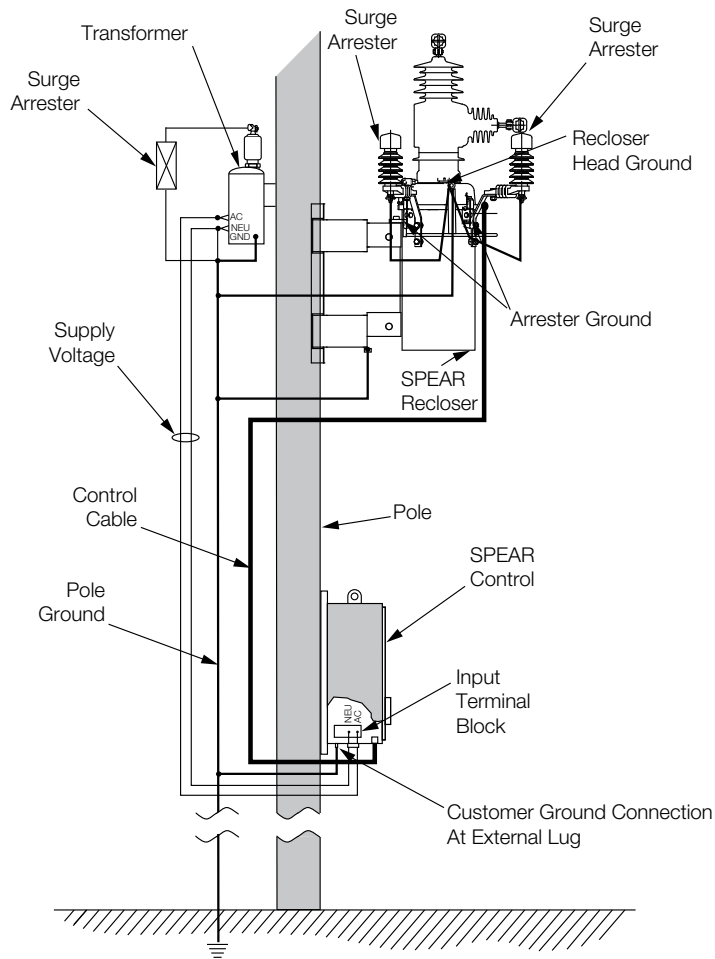
Installation of a SPEAR single-phase recloser control with a local supply voltage transformer must include the following:

- Protection of the recloser bushings and the supplying transformer with lightning arresters.
- Grounding of the recloser head and tank.
- Grounding of the transformer tank.
- Grounding of the control cabinet.
- Grounding of the SCADA equipment.

IMPORTANT: All external inputs to the SPEAR single-phase recloser control must be routed within 8 inches of their corresponding ground. During a surge, a potential of approximately 1.5 kV per foot can develop in the conductors. Differences between conductor and ground path lengths can add additional stress to the control components in the event of a power surge.

4-Wire Multi-Grounded Systems

IMPORTANT: In pole-mounted applications, a ground connection must be made between the recloser, transformer, recloser control, and SCADA equipment for proper protection of the equipment. The pole ground must be sized per local utility practices to minimize the impedance between the recloser and the control.



WARNING: Hazardous voltage. Recloser and control must be solidly grounded. Follow all locally approved procedures and safety practices when grounding this equipment. Improper grounding can result in contact with high voltage, which will cause death or severe personal injury.

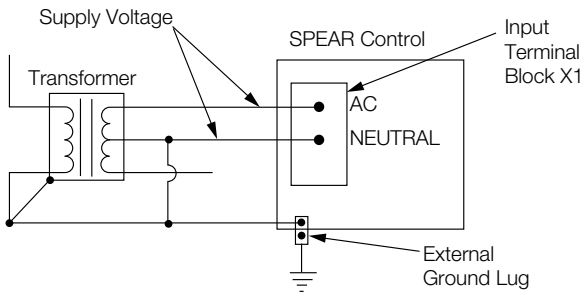
G115.1

Figure 20. Recommended grounding method for the SPEAR single-phase recloser control installed on 4-wire multi-grounded, with local supply voltage transformer.

Grounding with a Remote Supply Voltage Transformer; 4-Wire Multi-Grounded

Installation of a SPEAR single-phase recloser control with a remote supply voltage transformer must include the following:

- Protection of the recloser bushings and the supplying transformer with lightning arresters.
- Grounding of the recloser head and tank.
- Grounding of the transformer tank.
- Grounding of the control cabinet.
- Grounding of the SCADA equipment.



ELECTRICAL CONNECTIONS - Remote dedicated supply transformer

IMPORTANT: In pole-mounted applications, a ground connection must be made between the recloser, transformer, recloser control, and SCADA equipment for proper protection of the equipment. The pole ground must be sized per local utility practices to minimize the impedance between the recloser and the control.

IMPORTANT: All external inputs to the SPEAR single-phase recloser control must be routed within 8 inches of their corresponding ground. During a surge, a potential of approximately 1.5 kV per foot can develop in the conductors. Differences between conductor and ground path lengths can add additional stress to the control components in the event of a power surge.

IMPORTANT: Distance between transformer and recloser should be one pole span or less.

WARNING: Hazardous voltage. Recloser and control must be solidly grounded. Follow all locally approved procedures and safety practices when grounding this equipment. Improper grounding can result in contact with high voltage, which will cause death or severe personal injury.

G115.1

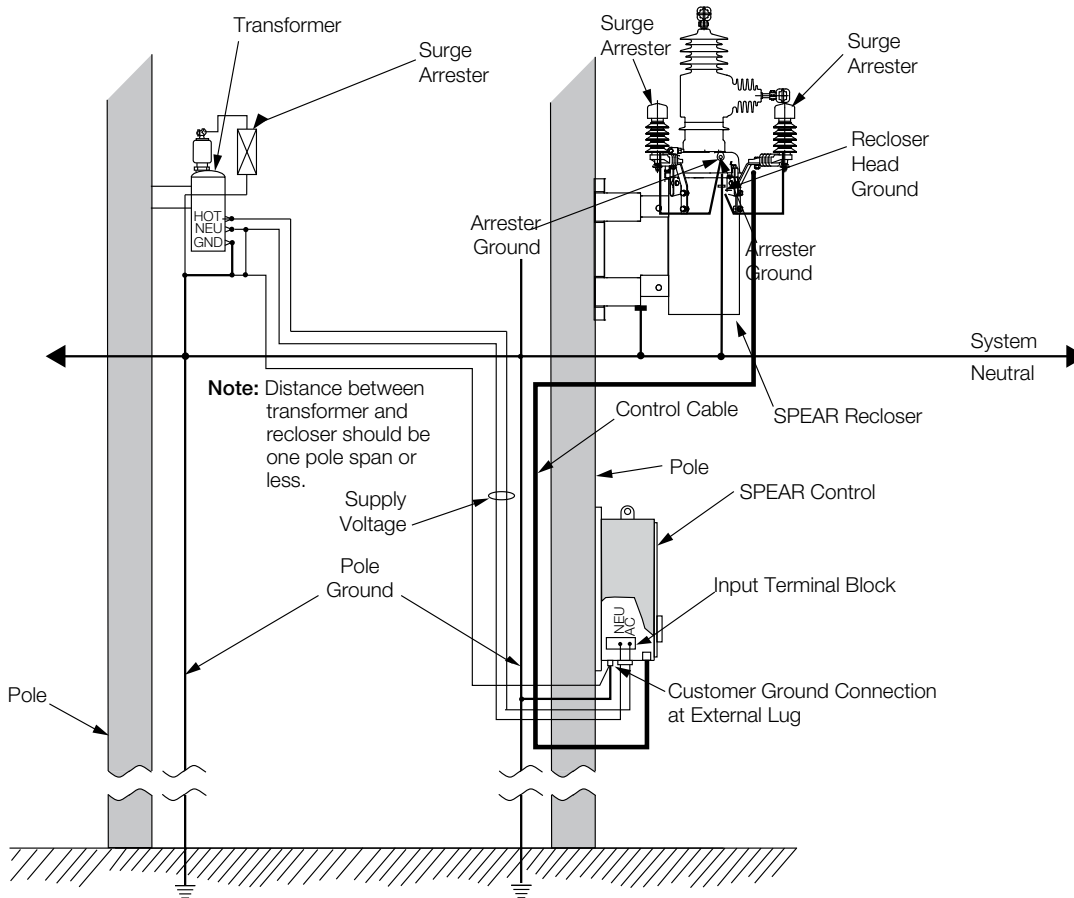


Figure 21. Recommended grounding method for the SPEAR single-phase recloser control installed on 4-wire multi-grounded with remote supply voltage transformer.

Customer Connections for AC Power

CAUTION: Equipment damage. Do not drill connection holes into the top of the cabinet. Connection holes in the top of the cabinet will allow moisture to seep into the control and damage the components or cause control misoperation. Failure to comply will void the control's factory warranty.

T249.0

Input power to the SPEAR Single-Phase recloser control can be done through AC input receptacle (2-pin or 3-pin). Direct customer connection to Terminal X1 for AC input power can also be done if AC input receptacle option is not ordered.

DANGER: Hazardous voltage. Do not connect potential transformer low-voltage secondaries to the control through cables or other wiring until the unit is installed in the field. Transformer high-voltage primary windings will become live when 120/240V AC is applied to the control from an alternate source if the transformer secondary is connected. Failure to comply may result in severe personal injury or death.

T371.2

WARNING: Hazardous voltage. Before applying power to the control, confirm that male pins of the input power receptacle are electrically insulated to prevent unintentional contact with 120/240V AC voltage. Failure to do so may result in severe personal injury or death.

T372.1

See Figure 22 for single-phase incoming voltage supply for 120 VAC or 240 VAC.

Input power is required:

- To power the control
- To provide voltage and power metering
- To power the thermostatically controlled heater
- Charge the battery

Battery Charger

The battery charger is enabled whenever the SPEAR single-phase recloser control is connected to incoming line power.

- An 8 A-hr lead acid battery will fully charge in 24 hours or less, at 25°C.

The charger includes a temperature-compensated design to optimally charge the control battery.

Terminal Blocks

One terminal block is used for connection to the SPEAR single-phase recloser control. Input power and sensing voltage terminal blocks will allow a maximum wire size of #12 AWG. Factory default wiring includes pre-wiring of the control receptacle, and the AC input receptacle. Customer connection is required for connecting power to customer supplied radio.

Terminal Block X1 provides power and sensing voltage to the SPEAR single-phase recloser control modules. Terminal Block X1 is used to connect sensing transformer voltage. The wiring of the transformers should follow the application illustrations per Figure 22.

Power Connections

The transformer required for power should be a minimum of 0.5 kVA to power the recloser control.

External Voltage Sensing

The SPEAR Single-Phase Recloser Control only accepts one voltage input. A source-side PT is required to power the control, and is also used for single-phase voltage sensing.

The X1 terminal block can accept input voltage range of:

- 15 - 265 VAC

To avoid erroneous metering values, do not exceed the input voltage range.

- Follow the grounding requirements shown on the Voltage Sensing wire diagram appropriate for your two-wire application (Figure 22).
- Follow the grounding requirements shown on the Voltage Sensing wire diagram appropriate for your three-wire application (Figure 23).

Note: The SPEAR single-phase recloser control only displays Line-to-Neutral voltages regardless of the system connection.

Refer to *Service Information S280-101-2 SPEAR Microprocessor-Based Recloser Control Programming Guide* for additional information.

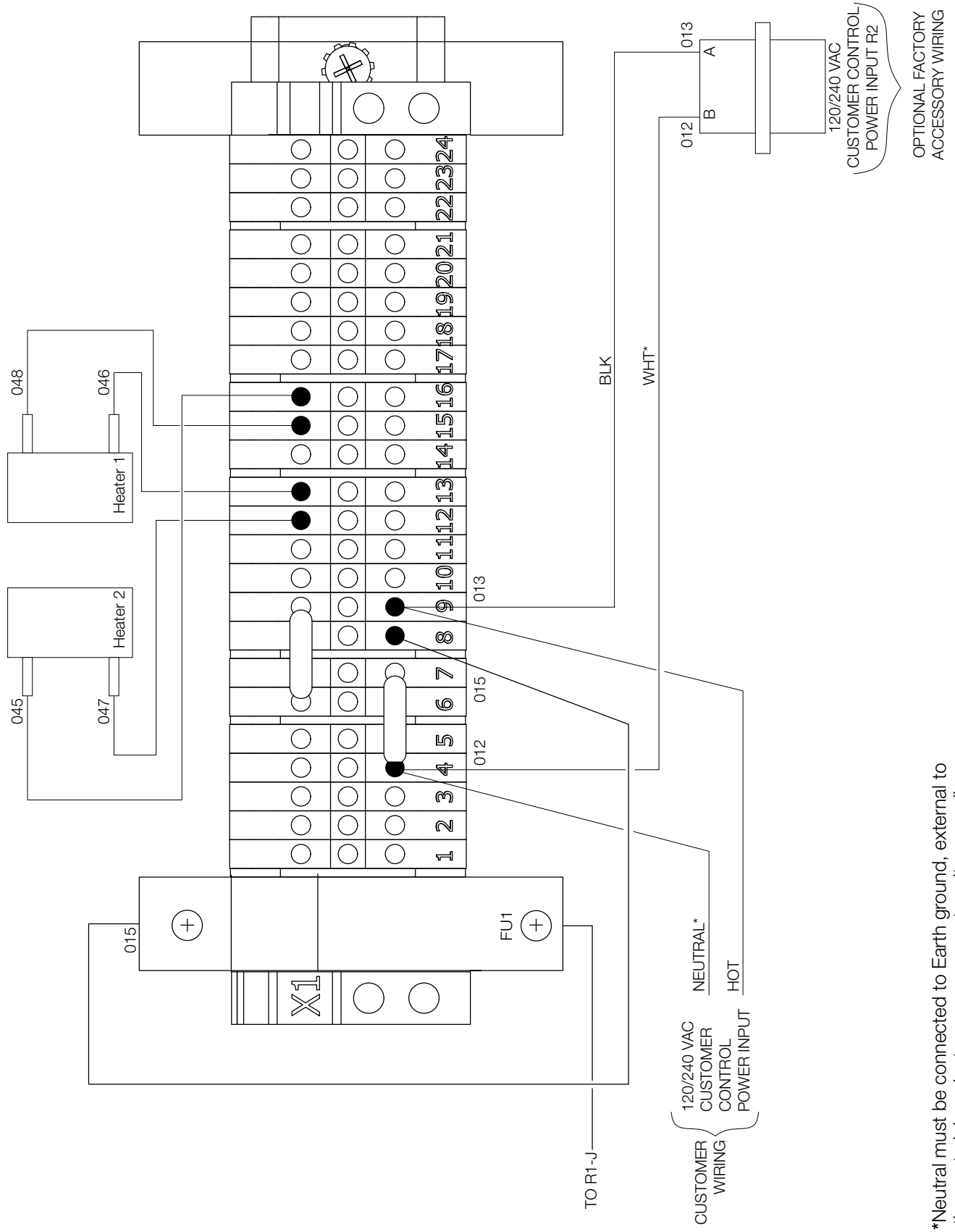


Figure 22. 120 or 240 VAC 2-wire control power input (shown with default factory wiring connected to single-phase voltage input supply).

*Neutral must be connected to Earth ground, external to the control, in order to ensure accurate voltage reading.

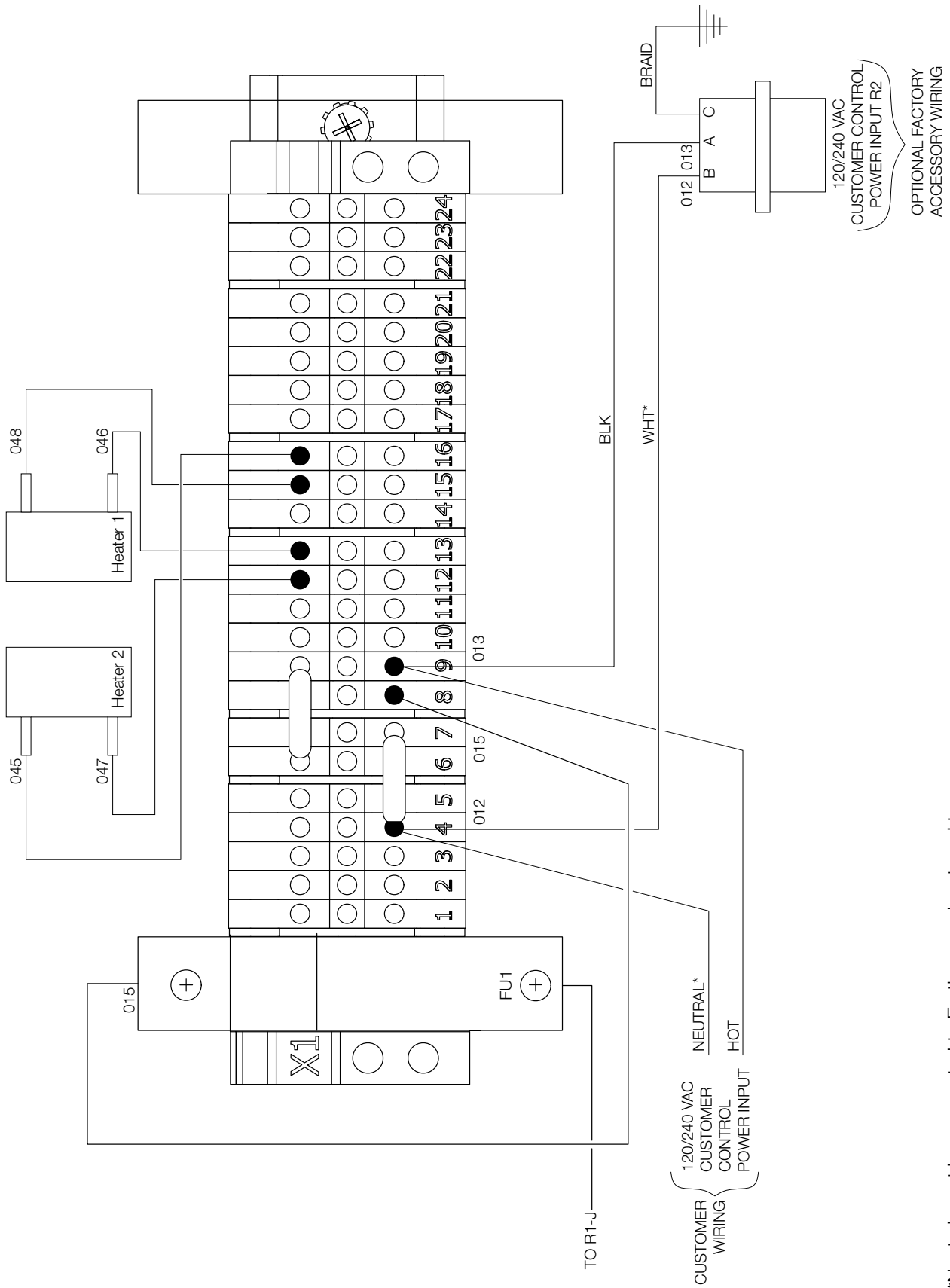


Figure 23.
120 or 240 VAC 3-wire control power input (shown with default factory wiring connected to single-phase voltage input supply).

*Neutral must be connected to Earth ground, external to the control, in order to ensure accurate voltage reading.

Customer Connections for Contact I/O Module Option

CAUTION: Equipment damage. Do not drill connection holes into the top of the cabinet. Connection holes in the top of the cabinet will allow moisture to seep into the control and damage the components or cause control misoperation. Failure to comply will void the control's factory warranty.

T249.0

The Contact I/O module (Figure 24) permits connection of contact-type input devices (switches, relays) and indicating devices (relays, LEDs, lamps) to the SPEAR single-phase recloser control to affect local Contact input/output (I/O). The Contact I/O module accessory is used for supplementing normal local controls and status indicators for Contact I/O functions.

IMPORTANT: The control gives priority to TCC timing and issuing a trip signal rather than changing the status of a Contact I/O module output or responding to a Contact I/O module input. Refer to Table 6 for I/O response times.

The Contact I/O module comes standard with each SPEAR single-phase recloser control. This contains two factory set inputs and two outputs for Contact I/O functionality. These inputs and output contacts are not user programmable.

The SPEAR control does not support additional Contact I/O modules.

Whetting voltage is supplied from VTC OUT (side of SPEAR single-phase recloser control module) for the Contact I/O inputs terminal block on the back panel as shown in Figure 25.

The two Contact I/O outputs are Form C relay contacts, and are of non-latching type. Refer to Table 7 Output Ratings for output fusing recommendations.

Note: *Latching* is defined as an output that retains its status when control power is removed.

Non-latching is defined as an output that returns to a default status when control power is removed.

Note: Following a firmware upgrade the Contact I/O module output relays will revert to the de-energized state.

NOTICE: External leads must be shielded and the shield must be grounded at both ends. Terminate each lead with a 320VAC, 150 Joules metal oxide varistor (MOV), or equivalent, at the remote end. Attach MOV's between the leads and ground. Failure to properly shield and protect leads can result in equipment damage and/or unintentional operation.

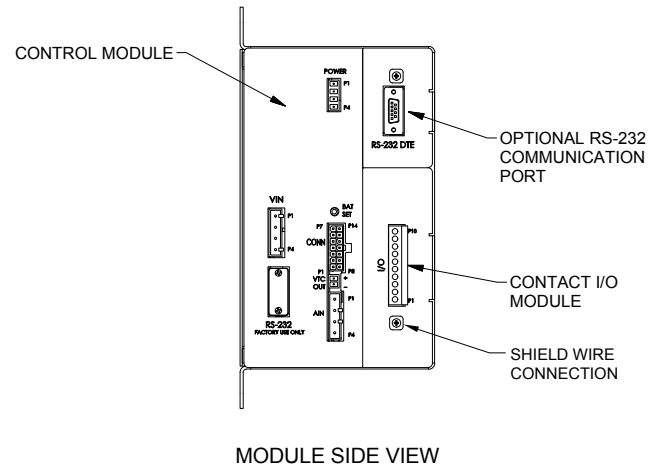


Figure 24.
Contact I/O Module.

NOTICE: External leads must be shielded and the shield must be grounded at both ends. Terminate each lead with a 320VAC, 150 Joules metal oxide varistor (MOV), or equivalent, at the remote end. Attach MOV's between the leads and ground. Failure to properly shield and protect leads can result in equipment damage and/or unintentional operation.

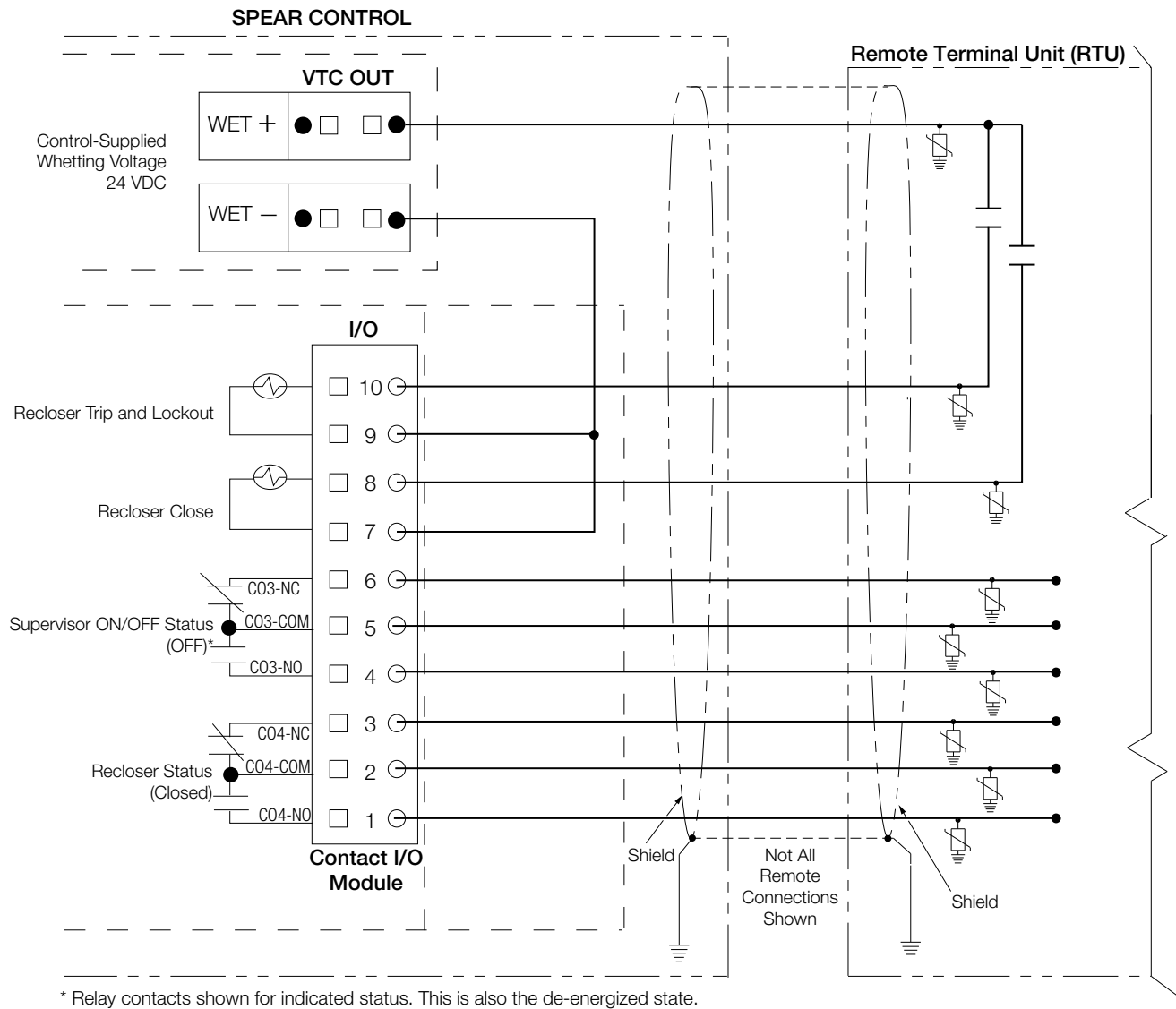


Figure 25. Customer connections to Contact I/O Module with shielding and surge protection. (I/O functionality shown is factory-default configuration for Module.)

TABLE 6
Contact I/O Option Module Input Ratings

Minimum Detection Level:	10 V (AC rms or DC) (50 or 60Hz) (Using control-supplied whetting Voltage is recommended)
Maximum Applied Voltage:	250 VAC, rms, or 125 VDC
Nominal Input Loading:	2 mA per input (internally current limited)
Typical Control Response Time:	50 msec (Note: Protection tasks take priority over input activity.)
Minimum Input Pulse Time:	250 msec
Minimum Transition Time between Pulse Inputs:	250 msec
Input Protection:	Shunting type using MOVs and capacitors. Optical Isolation from input to system. (1500 VAC, rms)
Hi-Pot Capability:	3.150 kV DC for 1 second, from one input set to the next or from one pin to chassis, but not across the two terminals of a single input (due to internal MOVs).

TABLE 7
Output Ratings

Maximum Switching Voltage:	250 VAC, rms or 125 VDC
Maximum Switching Loading:	Refer to Figure 25.
Maximum Pickup Time:	8 msec (not including control response time)
Maximum Release Time:	15 msec (not including control response time)
Output Protection:	Shunting type using MOVs and capacitors. 1500 VAC, rms isolation between coil and contacts
Hi-Pot Capability:	3.150 kV DC for 1 second from one output to the next or from one pin to chassis, but not across two terminals of a single output (due to output protection).
Fusing:	Outputs are not internally fuse-protected. Customer-supplied fusing is recommended.

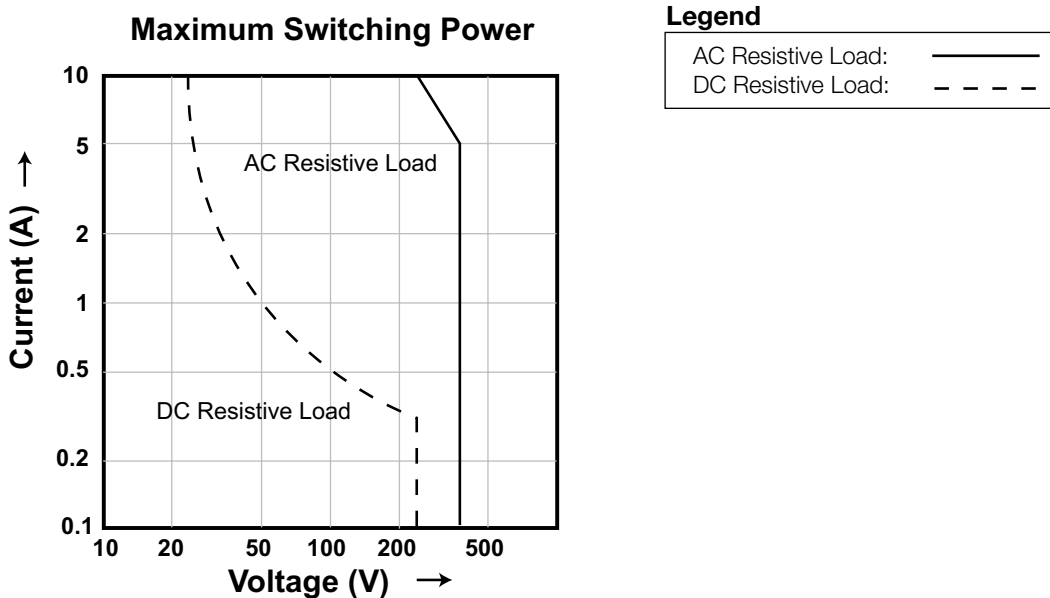


Figure 26.
Maximum Output Switching Graph.

Before Placing the Control and the Recloser into Service



CAUTION: Equipment misoperation. Do not connect this control to an energized recloser until all control settings have been properly programmed and verified. Refer to the programming information for this control. Failure to comply can result in control and recloser misoperation, equipment damage, and personal injury.

G110.3

IMPORTANT: To avoid damage to the wiring or batteries, do not transport the control with the batteries installed.

Prior to placing the control and recloser into service, the following installation procedures must be properly completed and verified:

1. Control properly mounted for the installation.
2. Recloser installed according to all locally approved standards and practices.
3. AC disconnect switches installed.
4. Control and recloser properly grounded in accordance with guidelines in this manual and the applicable recloser manual.
5. Control cable properly connected and supported.
6. Control battery connected and tested for proper operation.

Note: The battery test runs within 60 seconds upon power-up of the control.

Note: The battery cannot be tested when the control is powered from the battery only (no AC power). If a battery test is attempted with battery power only, the test results will display as ATTENTION – 4 (Battery Test Blocked).

View battery information and test battery operation as follows:

- a. Scroll down the front panel HMI to the BATTERY menu item and press the ENTER button. Battery Voltage and Current will be displayed:

VBat = XX.XX Volts

IBat = -X.XX Amps

- b. Press the down arrow button to scroll to the Test Battery command. Press the ENTER button.

The following message will appear: Test Battery (CONFIRM).

- c. Press the ENTER key. The (TESTING...) message will appear. (The test duration is approximately five seconds.)

- If the battery is OK, the (PASS) message will appear.
- If the battery is not OK, one of these messages will appear:

"ATTENTION – 1" indicates *Battery Test Trouble**

"ATTENTION – 2" indicates *Battery Test Failed*

"ATTENTION – 3" indicates *Battery Test Currently Running*

"ATTENTION – 4" indicates *Battery Test Blocked***

* *Battery Test Trouble* indicates that the test results were not lower than battery failure voltage (15V) and not higher than the test voltage (22.8V).

** *Battery Test Blocked* indicates a battery test was attempted with battery power only. The battery cannot be tested when the control is powered from the battery only (no AC power).

- d. The battery test results can be viewed by pressing the down arrow. The following information will be displayed:

VBat = XX.XX Volts

IBat = -X.XX Amps

7. AC power connected to the control.

Note: The control includes a Power Save feature that will turn off the LEDs and backlit LCD display after 15 minutes of inactivity at the front panel (no buttons pressed). The CONTROL OK and HOT LINE TAG LEDs are not affected by the power save mode. Pressing any key on the front panel will turn the LCD backlight on and restore all LEDs to their current on/off states.

8. All control programming entered and verified by appropriate personnel.

Note: Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for additional information.

9. Control clock set to the correct time.

Note: Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide Clock Menu* for additional information.

10. Customer connections for remote and supervisory operation checked and completed in accordance with proper shielding and surge protection (Figure 25).

NOTICE: External leads must be shielded and the shield must be grounded at both ends. Terminate each lead with a 320VAC, 150 Joules metal oxide varistor (MOV), or equivalent, at the remote end. Attach MOV's between the leads and ground. Failure to properly shield and protect leads can result in equipment damage and/or unintentional operation.



CONTROL ACCESSORIES

These accessories are available. Contact your Eaton representative for additional information.

Cabinet Ordering Accessories

ANSI 304 stainless steel cabinet construction available as an ordering option. Refer to SPEAR *Catalog 280-101* for ordering information.

Incoming Power Receptacles

The Incoming Power Receptacle allows the user to conveniently plug the power cable into the control, eliminating the need for hardwiring to the control. Table 8 includes the available input receptacle and cable for the SPEAR single-phase recloser control.

Cable Locking Sleeves

To prevent detachment of the control cable from the control cabinet by unauthorized personnel, a cable-locking sleeve (Catalog Number KSPRC-1772-X [replace X with quantity; maximum 3]) is available to enclose the cable plug. The plug is passed through the sleeve and the sleeve is then fastened from inside the control cabinet. There is no access to the cable receptacle without opening the locked cabinet door and detaching the sleeve.

TABLE 8
Receptacles and Wiring; Input Cables

Description	Catalog Number
120 VAC or 240 VAC input receptacle, 2-pin	KSPRC-1775-H
120 VAC or 240 VAC input receptacle, 3-pin	KSPRC-1775-J
No input receptacle, for hard-wiring input	KSPRC-1775-0
AC Input Cable, 120 or 240 VAC, 2-wire for 2-pin input for use with KSPRC-1775-H receptacle. Replace X with desired length. Select from 0 to 50 feet.	KA11ME1-X
Armored (10 ft.) input cable. Replace X with desired length. Select from 10 to 50 feet.	KA124ME-X
AC Input Cable, 120 VAC, 3-wire for 3-pin input for use with KSPRC-1775-J receptacle. Replace X with desired length. Select from 0 to 50 feet.	KME4-67-3-X

Note: To order a mating plug body only (for use with customer supplied cable), replace "X" with length of "0".

TABLE 10
Automation Accessory Packages†

(A maximum of one accessory can be ordered. KSPRC-1774-29 is not included in this maximum.)

Description	Catalog Number
Wireless communication provisions package 13.5 VDC interface board, radio mounting tray (Radio and communications interface cards not included)	KSPRC-1774-29
Cellular communications connection and protection package 32" SMA(m)-N(m) coax pigtail, 700MHz - 2GHz PolyPhaser and mounting hardware, N(f)-type external termination	KSPRC-1774-22*
WiFi/WiMax communications connection and protection package 32" SMA(m)-N(m) coax pigtail, 2GHz-6GHz Polyphaser and mounting hardware, N(f)-type external termination, TNC(m)-SMA(m) inline coaxial adapter	KSPRC-1774-23*
125MHz to 1GHz N-terminated radio connection and protection package 25" N(m)-N(m) coax pigtail, 125MHz to 1GHz PolyPhaser and mounting hardware, N(f)-type external termination	KSPRC-1774-24*
700MHz to 2GHz TNC-terminated radio connection and protection package 32" TNC(m)-N(m) coax pigtail, 700MHz to 2GHz PolyPhaser and mounting hardware, N(f)-type external termination	KSPRC-1774-25*
PolyPhaser and mounting hardware - 125MHz-1GHz	KSPRC-1774-A*
PolyPhaser and mounting hardware - 700MHz-2GHz	KSPRC-1774-B*
PolyPhaser and mounting hardware - 2GHz-6GHz	KSPRC-1774-C*

† Requires Communication Interface Option: (1) RS-232 Interface

* Requires that the KSPRC-1774-29 Wireless Communication Provisions Package also be ordered

Note: The SPEAR control includes 3-ft RS-232 cable with 90 degree connector when RS-232 Communication Interface option is ordered.

Automation Accessory Packages

The SPEAR single-phase recloser control includes an auxiliary power supply that provides a customer connection to 13.5 VDC. This source is intended to be used to power radios and other communications support equipment for connection to SCADA and other remote communications systems. The power supply is backed up by the control batteries in the SPEAR single-phase recloser control cabinet, and will continue to provide power to connected accessories under loss of AC line power to the recloser control. A maximum of 12 W continuous and 30 W peak (intermittent) power can be delivered to accessories connected to the auxiliary power supply.

A variety of automation packages are available to be used in conjunction with the auxiliary power supply to facilitate the mounting and proper connection of antennas to radios mounted in the control cabinet. Packages are available to support many popular radio technologies and frequency bands. See Table 10 for details on each of the available automation accessory packages.

TABLE 9
Miscellaneous Accessories

Description	Catalog Number
120 VAC Battery Charger for spare batteries	KME5-60-1

Radio Mounting Tray

The SPEAR single-phase control can be equipped with the wireless communications provisions package (Catalog Number KSPRC-1774-29). This accessory comes with the 13.5 VDC interface board and also the radio mounting tray.

The radio tray is shown which is mounted on the interior right side cabinet wall (Figure 27). Below is a list of the supported radios. If your radio is not listed, contact factory to evaluate other radio mounting options.

- GE MDS TRANSNET 900
- GE MDS MERCURY 3650
- GE MDS INET II
- GE MDS SD9
- Sierra Wireless Raven X
- Sierra Wireless Raven XT
- BlueTree BT-6601
- CalAmp Viper 900
- Telemetric DNP-RTM
- Lantronix WiBox
- Phoenix Contact RAD-80211-XD (din rail)
- ELPRO 905U-E
- Microhard IP921
- Landis & Gyr GridStream (IV Series)
- S&C SpeedNet



Figure 27. Radio mounting tray (example radio mounted) mounted on right-side interior cabinet wall.

Communication Board Accessories

The SPEAR single-phase recloser control is equipped with one communication accessory expansion bay offering versatile support for modern communication media (Figure 28). One distinct communication option (Figure 29) is available, providing two-way, real time digital communications with a remote terminal unit (RTU), short or long-range radio, or other communication devices with DNP3 support. The following option is available: RS-232 (Isolated) Serial communication card.

The communication accessory expansion bay concept offers high versatility with respect to communication medium and protocol support. Additional accessories are being continuously developed. Contact your Eaton representative for the latest information regarding particular media and communication protocol support.

RS-232 Serial Communication Card

The RS-232 Serial communication card accessory provides means for establishing asynchronous link-based digital communications with the SPEAR single-phase recloser control. The Galvanic isolated (1000 VDC) RS-232 port can operate at communication speeds up to 256 kbps. The accessory also includes TX and RX indicating LEDs for verifying communications.

Digital communications must be programmed to ensure proper operation of the RS-232 communication card accessory. Refer to *S280-101-2 SPEAR Single-Phase Control Programming Guide* for additional protocol support information.

Table 12 indicates the pin assignments for the side panel RS-232 communication port (Figure 28). Refer to Figure 31 for pin identification.

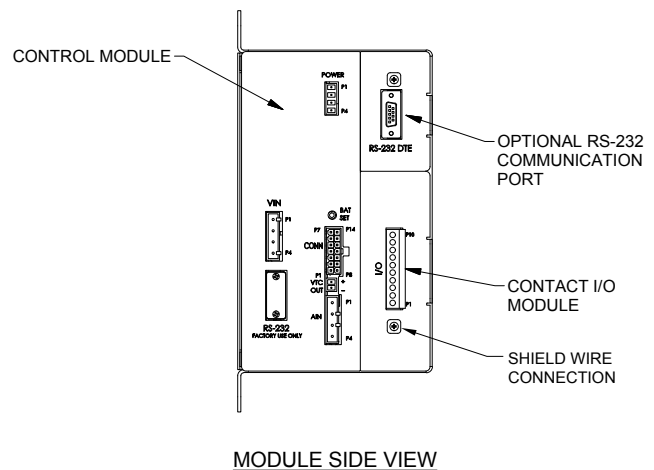


Figure 28. SPEAR single-phase recloser control side panel communication ports.



Figure 29. Side-panel Serial RS-232 communication port option.

TABLE 11
Communication Support Equipment

Description	Catalog Number
USB cable, Type A male-to-Type B male connectors, 2 meters (6.5 ft.) length	KSPRC-66



Figure 30.
USB cable.

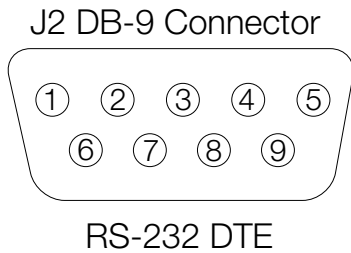


Figure 31.
RS-232 Serial communication port pin identification.

TABLE 12
RS-232 Serial Communication Port Pin Assignments

Pin Number	Signal Name
1 DCD	Carrier Detect
2 RXD	Receive Data
3 TXD	Transmit Data
4 DTR	Data Terminal Ready
5 GND	Signal Ground
6 DSR	Data Set Ready (Not Connected)
7 RTS	Request to Send
8 CTS	Clear to Send
9 NC	Not Used
10 (Shroud)	Chassis Ground

RECLOSER ACCESSORIES

Terminal Options

SPEAR single-phase reclosers can be specified with eyebolt terminals (400 A, 630 A, and 800 A), two-hole (400 A, 630 A) or four-hole (800 A) flat-pad terminals, or stud-type terminals (400 A, 630 A, and 800 A).

The eyebolt, flat-pad, and stud terminals are made of copper alloys. Eaton recommends terminal connection to copper wires to optimize the electrical connection. Aluminum cables may produce aluminum oxide sufficient to compromise the electrical connections.

Anti-oxide coatings for temporary protection of wire-brushed, aluminum cable connections to flat-pad or stud terminals must be maintained at intervals determined by the customer based on load current, climate, and other installation conditions.

Copper conductors only are recommended for eyebolt terminals.

Mounting Hangers

Crossarm Mounting Hanger

A crossarm mounting hanger is available for crossarm installation. These are available in sets of two; one set is needed for each SPEAR single-phase recloser. To order this accessory, specify part number KA39H2.

Pole-Mounting Accessory

The 15 kV and 27 kV SPEAR single-phase reclosers can be directly mounted to the pole using the built-in tank mounting channels for BIL rating of 125 kV and lower. Due to electrical clearances, the pole-mounting hanger accessory is recommended for mounting either the 27kV (with 150 kV BIL accessory), or 38 kV (170 kV BIL) SPEAR single-phase recloser to the pole. To order this accessory, specify part number KSPR-364.

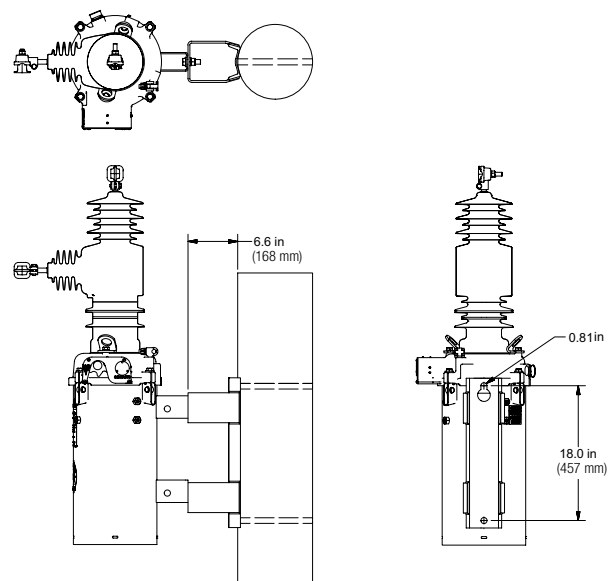


Figure 32.
Pole-mounting hanger views.

RECLOSER SERVICE INFORMATION

Service Requirements

The SPEAR single-phase recloser has been designed with a minimum mechanical life of 2500 operations. The SPEAR single-phase recloser requires minimum routine inspection to check for physical damage and verify proper operation.

It should not be necessary to access the mechanism of the SPEAR single-phase recloser. If entry is required, the trip and close capacitors must be discharged prior to any contact with the mechanism. The capacitors retain an electrical charge, even with the control cable disconnected.

WARNING: Personal injury. The trip and close capacitors retain an electrical charge. Always discharge the trip and close capacitors prior to performing any service on the mechanism. Contact with charged capacitors can result in skin burn or electrical shock.

T266.0

Discharge Trip and Close Capacitors

To discharge the trip and close capacitors:

1. Remove the recloser from service. Refer the Remove Recloser from Service section of this manual.

CAUTION: Equipment damage. Always unplug the control cable from the control prior to discharging the capacitors. Failure to do so can result in resistor damage.

T267.0

2. Unplug the control cable from the control.

WARNING: Falling equipment. Use the lifting lugs provided and follow all locally approved safety practices when lifting and mounting the equipment. Lift the unit smoothly and do not allow the unit to shift. Improper lifting can result in severe personal injury, death, and/or equipment damage.

G106.3

IMPORTANT: When the head casting and mechanism are removed from the tank, the center of gravity changes. Secure an additional strap to the horizontal side arm to prevent the module from tipping.

3. Loosen bolts that secure head casting and remove mechanism from tank.
4. Locate the white Discharge button on the actuator circuit board. See Figure 32.
5. Push and hold in the Discharge button. The Discharge LED will light up and gradually dim as capacitor energy is discharged. This will take approximately 45 to 60 seconds.
6. When the light completely dims, release the button.

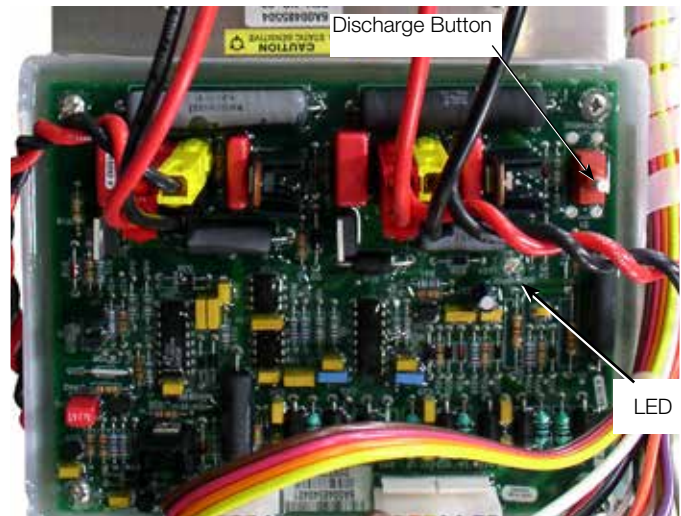


Figure 33. Location of white discharge button and LED discharge indicator on actuator circuit board.

7. The capacitors are now discharged.

Note: After approximately twenty minutes, the discharged capacitors may have recharged up to 7 V. If this occurs, the discharge LED will light up if the discharge button is pushed. Press the discharge button to discharge.

8. Reinstall the module: center it over the tank lip and tighten the four bolts that secure the module to 25–40 ft•lbs (34–54 Nm).

Frequency of Inspection

Because these reclosers are applied under widely varying operating and climatic conditions, service intervals are best determined by the user based on actual operating experience. However, solid-insulated, vacuum-interrupting reclosers should be inspected every ten years.

The recloser control 24 VDC control battery has a life expectancy of four years. It is recommended that the battery be replaced after four years or if the battery fails a battery test (after sufficient recharge time) - whichever occurs first.

High-Potential Withstand Tests

Each SPEAR single-phase recloser is carefully tested and adjusted at the factory to operate according to the published data. The recloser leaves the factory ready for installation, but to ensure there was no damage during transportation, Eaton recommends high potential withstand tests before installation.

To verify the dielectric integrity of the recloser, the following tests and equipment are recommended:

High-voltage test set – Must be capable of supplying suitable voltages for determining the dielectric withstand capability of the recloser. Sensitive circuit breakers should be included to prevent damage in the event of a flashover.

Use the following procedures to perform high-potential withstand tests at 75% of the rated low-frequency withstand voltage for 60 seconds. See Table 13 for test voltages and Figure 33 for test connection diagrams.

WARNING: Hazardous voltage. The switchgear (apparatus and control) and high-voltage transformer must be in a test cage or similar protected area to prevent accidental contact with the high-voltage parts.

Solidly ground all equipment. Failure to comply can result in death, severe personal injury, and equipment damage.

T221.5

CAUTION: Radiation. At voltages up to the specified test voltages, the radiation emitted by the vacuum interrupter is negligible. However, above these voltages, radiation injurious to personnel can be emitted. See *Service Information S280-90-1, Vacuum Interrupter Withstand Test Voltage Ratings Information* for further information.

G109.2

The following tests should be applied to the SPEAR single-phase recloser:

Closed-Contacts High-Potential Test

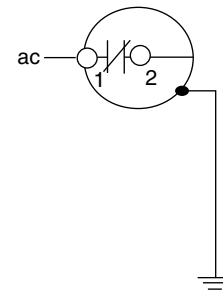
1. Close the recloser contacts.
2. Ground the recloser using the grounding lug on the head casting.
3. Apply proper test voltage to one of the bushing terminals.
4. The recloser should withstand the test voltage for 60 seconds.

Open-Contacts High-Potential Test

1. Open the recloser contacts.
2. Ground the recloser using the grounding lug on the head casting.
3. Ground the bushing terminal on one side of the recloser.
4. Apply proper test voltage to the ungrounded bushing terminal.
5. The recloser should withstand the test voltage for 60 seconds.
6. Reverse the test and ground connections on the bushing terminals.
7. Apply the proper test voltage to the ungrounded bushing terminal.
8. The recloser should withstand the test voltage for 60 seconds.

CLOSED CONTACTS HIGH-POTENTIAL INSULATION LEVEL WITHSTAND TEST

PHASE TO GROUND



OPEN CONTACTS HIGH-POTENTIAL INSULATION LEVEL WITHSTAND TEST

OPEN CONTACT

OPEN CONTACT

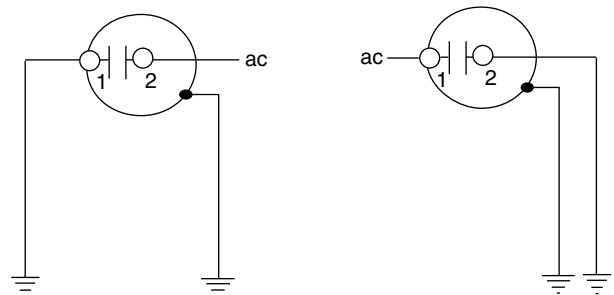


Figure 34. Connection diagrams for high-potential withstand testing for the SPEAR single-phase recloser.

TABLE 13
SPEAR Single-Phase Recloser Withstand Test Voltage Ratings Information

75% of Rated Low-Frequency Withstand Voltage (1 minute dry) (kV rms)		
Description	AC	DC
15 kV	37.5	53.0
27 kV	45.0	63.6
38 kV	52.5	74.2

Withstand Test Results

The high-potential withstand tests provide information on the dielectric condition of the recloser and the vacuum integrity of the interrupters.

If the recloser passes the closed-contacts tests but fails the open-contacts test, the cause is likely to be in the interrupter assembly.

If a recloser fails the closed-contacts test, the cause is likely to be a diminished electrical clearance or failed insulation.

If the recloser does not pass either the Open or Closed High-Potential Test, contact an authorized service center or your Eaton representative.

Module Flashover Service

If a SPEAR single-phase recloser module was exposed to an external flashover, an inspection process is recommended to assure proper operation of the recloser. Should the SPEAR single-phase recloser exhibit external flashover attributes (carbon tracking or discoloration), the following procedure is recommended:

1. Bypass and remove the recloser from service as described in this manual.
2. Confirm the dielectric strength of the recloser by performing high-potential withstand test. Refer to the **High-Potential Withstand Testing** section of this manual.
3. Inspect the housing and lifting lugs for damage that may affect electrical and/or mechanical performance. If there is damage to either the housing or lifting lugs they must be replaced or repaired.
4. Inspect module for damage to the terminals. Remove any damaged terminals and replace.
5. Inspect module for damage to the module conductor rods (0.63" diameter threaded rods on top and side of module for affixing terminals). If there is damage to the module rods, the module must be replaced. Contact an authorized service center or your Eaton representative.
6. Inspect the operating rod for damage. Check the module surface and major and minor sheds for cracks, holes, and major chips. If damage is present, the module must be replaced. Contact your Eaton representative.
7. If no damage is found, clean the module with isopropyl alcohol and a scratch-free, nylon scouring pad to remove any carbon deposit.
8. Before returning to service confirm electrical operation by opening and closing the recloser with a control. Confirm the dielectric strength of the recloser by performing a high-potential withstand test. Refer to the **High-Potential Withstand Testing** section of this manual.

TROUBLESHOOTING

If the SPEAR single-phase recloser does not perform as described in the **Recloser Operation** section of this manual, the following information may assist in troubleshooting:

Unit Will Not Close

- Make sure the yellow manual operating handle is completely up (returned to the CLOSED position).
- Check all cables for proper connection.
- Check the condition of the battery located in the control cabinet. Refer to *Service Information S280-101-1 SPEAR Microprocessor-Based Pole-Mount Recloser Control Installation and Operation Instructions* for the battery testing procedure.

Unit Will Not Open

- Check all cables for proper connection.
- Check the condition of the battery located in the control cabinet. Refer to *Service Information S280-101-1 SPEAR Microprocessor-Based Pole-Mount Recloser Control Installation and Operation Instructions* for the battery testing procedure.

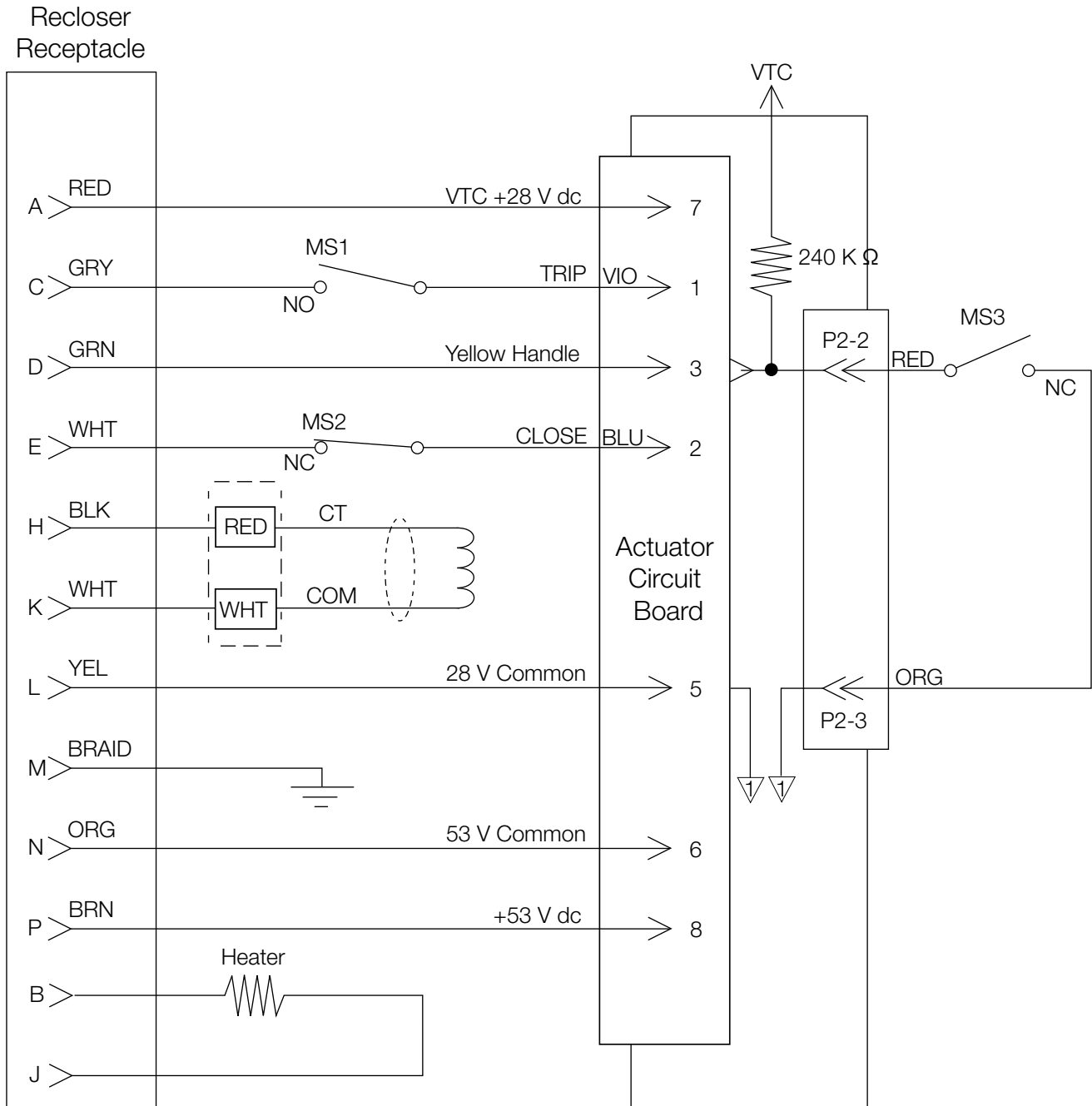


Figure 35. SPEAR single-phase recloser internal wiring.

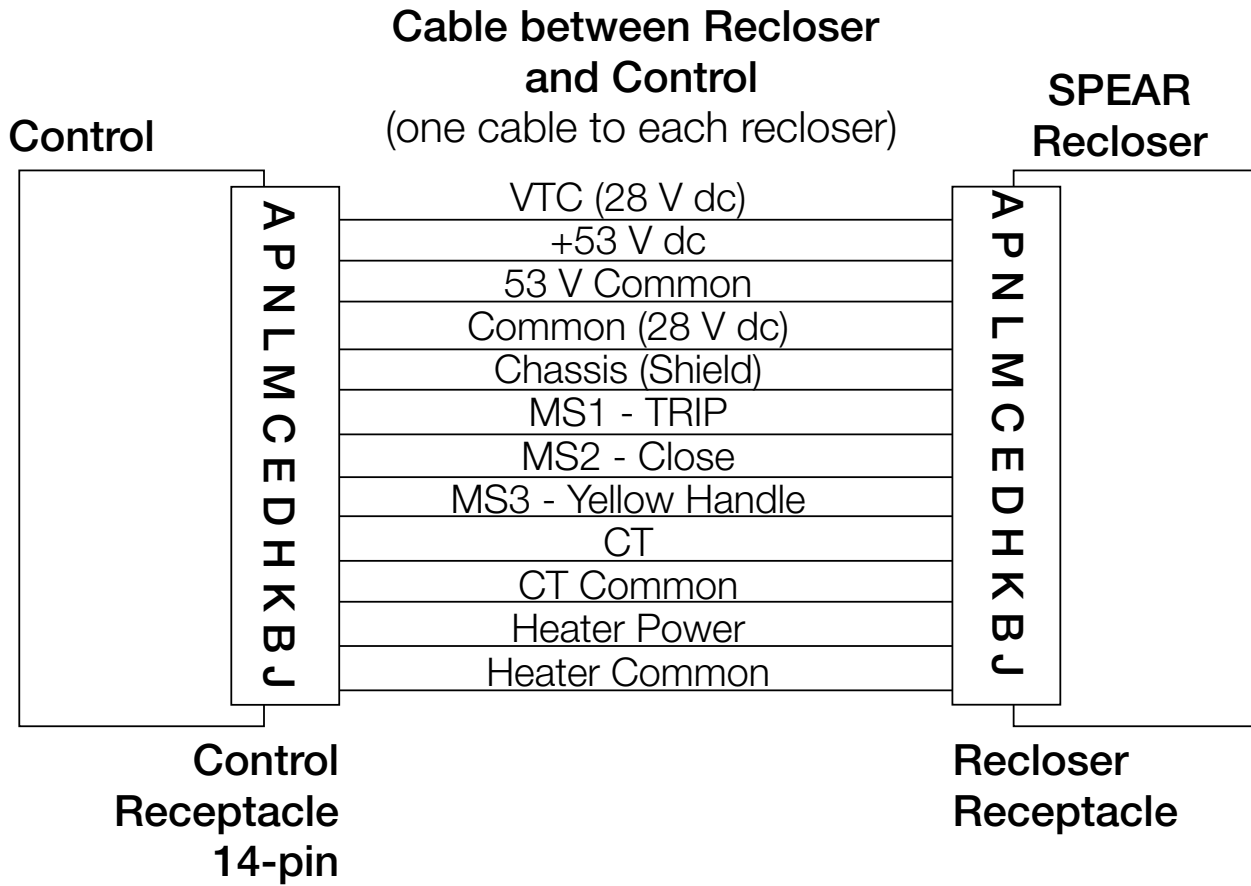


Figure 36.
SPEAR single-phase recloser and control connections.

CONTROL TESTING

CAUTION: Equipment misoperation. Do not connect this control to an energized recloser until all control settings have been properly programmed and verified. Refer to the programming information for this control. Failure to comply can result in control and recloser misoperation, equipment damage, and personal injury. G110.3

IMPORTANT: The SPEAR single-phase recloser control can be taken out of service for testing and placed back into service without de-energizing its recloser and interrupting the system. However, during the time the control is out of service, the recloser is inoperative.

Testing an Installed Control

The following tests to determine initial operation of the SPEAR single-phase recloser control can be performed while connected to an operating recloser.

Note: These are the only tests performed on an installed, operating control.

1. Verify operating status of all indicator lights by pressing any key to reactivate the display and active LEDs.
2. Check the operational values for current, voltage, and other metering information.

Note: Scroll through the LCD display messages by pressing the and cursor movement arrows underneath the LCD display on the programming panel (Figure 36).

3. View battery information and test battery operation as follows:

- A. Scroll down the front panel HMI to the BATTERY menu item and press the ENTER button. Code 081 Battery Voltage and Current will be displayed:

V_{Bat} = XX.XX Volts

I_{Bat} = -X.XX Amps

- B. Press the down arrow button to scroll to the Test Battery command. Press the ENTER button.

The following message will appear: 082 Test Battery (CONFIRM).

- C. Press the ENTER key. The (TESTING...) message will appear. (The test duration is approximately five seconds.)

- If the battery is OK, the (PASS) message will appear.

- If the battery is not OK, one of these messages will appear:

"ATTENTION – 1" indicates *Battery Test Trouble**

"ATTENTION – 2" indicates *Battery Test Failed*

"ATTENTION – 3" indicates *Battery Test Currently Running*

"ATTENTION – 4" indicates *Battery Test Blocked***

* *Battery Test Trouble* indicates that the test results were not lower than battery failure voltage (15V) and not higher than the test voltage (22.8V).

** *Battery Test Blocked* indicates a battery test was attempted with battery power only. The battery cannot be tested when the control is powered from the battery only (no AC power).

- D. The battery test results can be viewed by pressing the down arrow. The following information will be displayed:

V_{Bat} = XX.XX Volts

I_{Bat} = -X.XX Amps

4. Verify the Control OK LED is illuminated on the control operator panel. The AC POWER LED indicates the presence of AC power (Figure 37).

Note: The control includes a Power Save feature that will turn off the LEDs and backlit LCD display after 15 minutes of inactivity at the front panel (no buttons pressed). The CONTROL OK and HOT LINE TAG LEDs are not affected by the power save mode. Pressing any key on the front panel will turn the LCD backlight on and restore all LEDs to their current on/off states.

All other tests described in this **TESTING** section require the SPEAR single-phase recloser control to be removed from service, connected to a bypassed recloser, or tested at a location where the proper testing equipment is available.

Alarm Condition:

- During a battery test a 5Ω, 55 watt resistor is placed across the battery terminals for approximately 5 seconds. The SPEAR single-phase recloser control measures the battery voltage, if the voltage drops below 22.8 VDC the BATTERY LED illuminates (Figure 37) and a battery alarm is issued, if configured, at the end of the test.

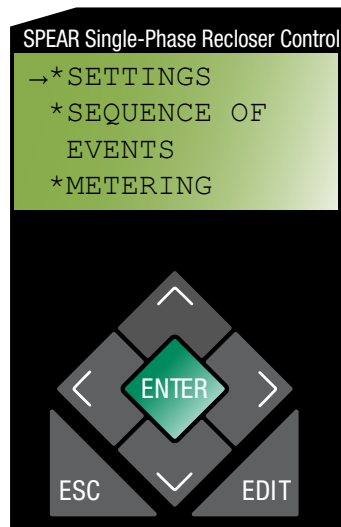


Figure 37. LCD display and cursor movement arrows.

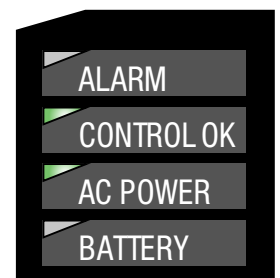


Figure 38. Control OK and AC POWER LEDs.

Remove the Control from Service

IMPORTANT: Disconnect switches for AC sensing and power connections are necessary to isolate the SPEAR single-phase recloser control for testing and servicing.

CAUTION: Hazardous voltage. Open CT secondaries can generate high voltages. Contact with CT pins of the disconnected cable can cause electric shock and may result in personal injury. Open recloser contacts and open disconnect switches before disconnecting control cable.

T204.3

CAUTION: Hazardous voltage. Cable conductors attached to controls will remain at 53V DC and 120/240V AC potential while connected to the control. Contact with any pins at the end of the cable directly or indirectly connected to a control can result in personal injury or equipment damage. Disconnect battery and external power sources in the control then remove control cable at control end before disconnecting from recloser end.

T312.3

1. Disconnect the 24 V control battery.
2. Disconnect control cable from control.
3. Remove control AC sensing and power connections from the control.
4. Disconnect any serial communications port connection (Figure 39).
5. Disconnect the ground from the control.
6. Carefully transport the control to a suitable service facility.



Figure 39. Side swing-panel view of SPEAR single-phase recloser control.

Preliminary Testing with No AC Available

If the SPEAR single-phase recloser control is not in service and requires energization for preliminary testing, it can be powered up with battery power only.

1. Open the swing panel and locate the pushbutton switch recessed inside the control side panel (Figure 40).

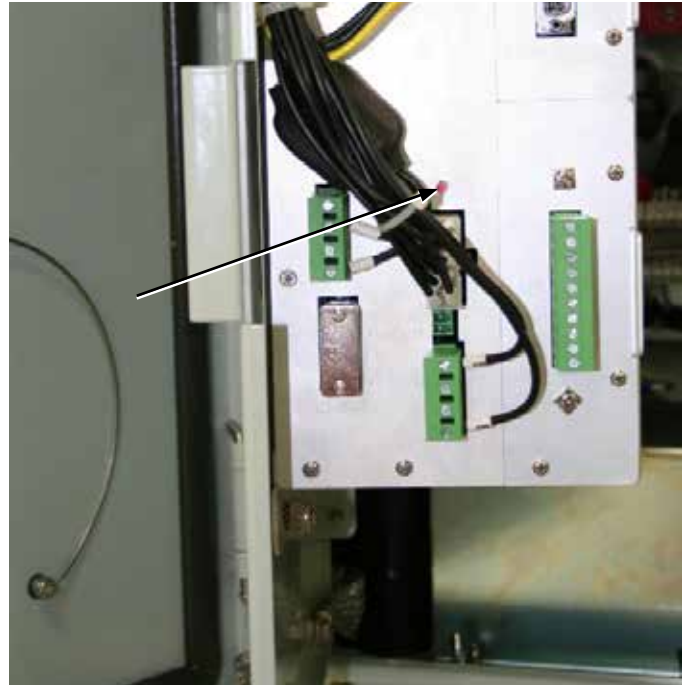


Figure 40. Location of pushbutton switch on the SPEAR single-phase recloser control side-panel for power-up with battery power only.

2. Momentarily (4-5 seconds) press the switch with a non-conductive tool (Figure 40). The control will power up.
3. To power down the SPEAR single-phase recloser control, unplug the battery (disconnect the black/red battery connector).
4. Perform a battery charging cycle. Refer to Battery Charging in the Battery Test and Charging Procedures section of these instructions.

IMPORTANT: While the SPEAR single-phase recloser control is powered in this manner, the control battery is being continuously discharged. When the battery voltage drops below 21V DC for 60 seconds, the control will automatically power down.

If the battery is left in a discharged condition, the battery(s) will sustain permanent irreversible damage. Therefore, a battery charging cycle should always be performed after this procedure to bring the battery(s) back up to full charge.

Testing with Type MET Tester

The Type MET electronic recloser control tester (Figure 41) is used for testing the following functions of the SPEAR single-phase recloser control:

- Overcurrent Timing
- Reclose Time
- Operating Sequence
- Reset Time
- Minimum Trip Current
- High Current Trip and Lockout

The MET Tester is completely self-contained, capable of performing all required checks and tests from a simple verification of operation to a complete verification of all operating parameters.

Refer to *Service Information S280-76-1 Type MET Electronic Recloser Control Tester Operating Instructions* for proper setup and use of the MET Tester.



Figure 41.
Type MET electronic recloser control tester.

Note: Setting the S2 switch of the MET Tester to the "CALIBRATE" position for more than three seconds [with the MET Tester in the OPEN state] will cause the Interrupter Malfunction diagnostic to become active. The control CLOSED and LOCKOUT LEDs will alternately blink with the OPEN LED. If the Interrupter Malfunction alarm is configured, the ALARM LED will also blink. The Interrupter Malfunction diagnostic state is kept in non-volatile memory, so it is not cleared when the control is rebooted. In order to reset the Interrupter Malfunction diagnostic, go to Reset Targets under the Counters menu and press the ENTER button two times to reset targets.

Note: When using the MET electronic recloser control tester, cable part number KSPRC-145-15 must be used with the SPEAR Single-Phase Recloser Control to ensure proper testing and control operation.

Battery Test and Charging Procedures

Test Procedure for Installed Battery

View battery information and test battery operation as follows:

1. Scroll down the front panel HMI to the BATTERY menu item and press the ENTER button. Battery Voltage and Current will be displayed:

V_{Bat} = XX.XX Volts

I_{Bat} = -X.XX Amps

2. Press the down arrow button to scroll to the Test Battery command. Press the ENTER button.

The following message will appear: Test Battery (CONFIRM).

Note: The battery cannot be tested when the control is powered from the battery only (no AC power). If a battery test is attempted with battery power only, the test results will display as ATTENTION — 4 (Battery Test Blocked).

3. Press the ENTER key. The (TESTING...) message will appear. The test duration is approximately five seconds.

- If the battery is OK, the (PASS) message will appear.
- If the battery is not OK, one of these messages will appear:

"ATTENTION — 1" indicates *Battery Test Trouble**

"ATTENTION — 2" indicates *Battery Test Failed*

"ATTENTION — 3" indicates *Battery Test Currently Running*

"ATTENTION — 4" indicates *Battery Test Blocked***

* *Battery Test Trouble* indicates that the test results were not lower than battery failure voltage (15V) and not higher than the test voltage (22.8V).

** *Battery Test Blocked* indicates a battery test was attempted with battery power only. The battery cannot be tested when the control is powered from the battery only (no AC power).

4. The battery test results can be viewed by pressing the down arrow. The following information will be displayed:

V_{Bat} = XX.XX Volts

I_{Bat} = -X.XX Amps

Alarm Condition:

- During a battery test a 5Ω, 55 watt resistor is placed across the battery terminals for approximately 5 seconds. The SPEAR single-phase recloser control measures the battery voltage, if the voltage drops below 22.8 VDC the BATTERY LED illuminates (Figure 42) and a battery alarm is issued, if configured, at the end of the test.

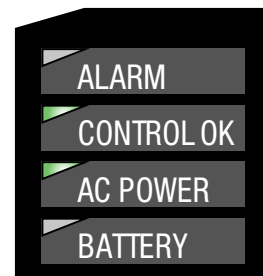


Figure 42. BATTERY alarm LED.

Test Procedure for Uninstalled Battery

The entire process should be conducted in a clean environment, such as a repair shop.

Refer to Table 14 and follow this procedure to perform a bench test on a control battery in a service shop:

1. Remove the control from service. Refer to **Remove the Control from Service** procedure within the **Testing** section of this manual.
2. Remove the battery from the control and carefully transport it to a suitable service facility.
3. Measure battery voltage.
4. Apply test load and measure battery voltage after 5 seconds of load to determine voltage drop. Refer to Table 14 for Bench Test Load Condition.
5. Remove test load.

If the battery fails the test or is at least four years old, it should be replaced. Refer to Table 16 for battery catalog part numbers.

TABLE 14
Control Battery Bench Testing and Replacement Information

Control Type	Battery	Battery Catalog Part #	Voltage	Type	Amp/ Hour	Bench Test Load Condition for 5 sec.	Acceptable Voltage Drop at End of Test Load
SPEAR Single-Phase Control (standard capacity)	Hawker Cyclon	KME4-215	24v	Lead Acid	8	5Ω 55 watt	3v or less

Battery Charging

If it is not possible to charge the battery with the control's built-in charger, a KME5-60-1 (120 VAC) portable bench type battery charger kit is available, which includes the KA43ME7001 Battery Charger and the KME5-325-1 Adapter Cable. Refer to *S280-79-14 KA43ME7001 Portable Lead Acid Battery Charger Instructions* for additional information.

IMPORTANT: Do not attempt to charge a lead acid battery below 2 VDC with the KA43ME7001 charger. The charger requires a minimal voltage to sense a battery is connected.

If the lead acid battery is below 19 VDC for over 2 days, replace the battery. The expired battery should be disposed of in an environmentally responsible manner. Consult local regulations for proper battery disposal.

Charge the battery with a KA43ME7001 (120 VAC) portable charger as applicable:

- SPEAR single-phase recloser Control (Standard Capacity) – Connect the battery directly to the KA43ME7001 charger. The charger continuously monitors the battery voltage.

Note: A yellow LED indicator on the body of the charger illuminates when charging. A green LED indicator illuminates when the charge is complete.

The charger senses when the battery voltage reaches 2.27 volts per cell, then the charge rate reduces to maintain a trickle charge.

The yellow LED flickers to indicate the battery has reached a full charge. This process can take up to 24 hours.

Refer to Table 15 for additional battery charging accessories.

TABLE 15
Battery Charging Accessories

Description	Catalog Number
120 VAC Battery charger for spare batteries	KME5-60-1

SPEAR Single-Phase Recloser Control Battery Replacement Procedure

The 24 VDC control battery has a life expectancy of four years. It is recommended that the battery be replaced after four years or if the battery fails a battery test (after sufficient recharge time) - whichever occurs first.

Note: Battery life is decreased at higher temperatures.

This procedure applies to a control with batteries.

1. Follow all locally approved safety procedures.
2. Disconnect the control wiring to the battery that will be replaced (Figure 43).
3. Remove the battery bracket two wing nuts located in front of battery (Figure 44). Save the wing nuts for re-use.
4. Remove the wing nut for the battery bracket [located on the right cabinet wall] (Figure 44). Save the wing nut for re-use.

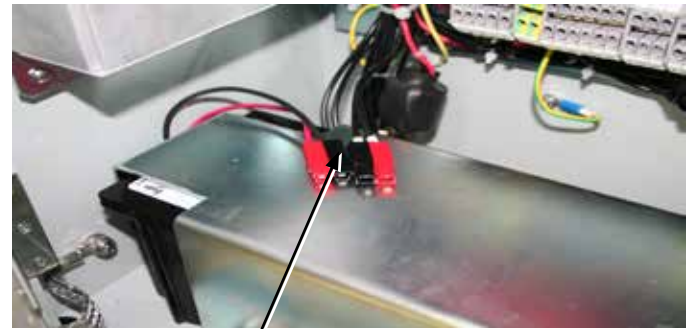


Figure 43.
Battery connector.



Figure 44.
Remove battery bracket wing nuts.

5. Remove the battery bracket.
6. Remove the battery.
 - Note:** Dispose expired batteries in an environmentally responsible manner. Consult local regulations for proper battery disposal.
7. Place the new battery in the location of the previous battery.
8. Re-install the battery bracket (Figure 45).
9. Re-install and tighten the wing nuts. (Figure 45).
10. Reconnect control wiring to the new battery (Figure 43).
11. Re-energize the control. Follow all locally approved safety procedures.
12. Perform a battery test on the new battery (assuming it has been adequately charged) to confirm the state of the new battery and wire assembly connections. Refer to **Battery Test and Charging** section

Return the Control to Service

After the required work is completed, proceed as follows:

1. Remove AC power from the control.
2. Disconnect the control battery.
3. Disconnect the control from the test set.

Follow this procedure to return the control to service:

1. Appropriate personnel must verify that all control settings are correct.
2. Reconnect the ground cable to the control.
3. Control cable properly connected, fully tightened to ensure gasket seal, and supported on both ends.
4. Plug in the control battery.

Note: The SPEAR single-phase recloser control will not automatically power up until AC power is applied.

5. Apply AC power to the control.
6. Verify the control clock is set to the current time after AC power has been reapplied.

Note: The control clock may require resetting if the operating power has been disconnected for more than thirty days. Refer to *Service Information S280-101-2 SPEAR Single-Phase Recloser Control Programming Guide* for information on setting the control clock.

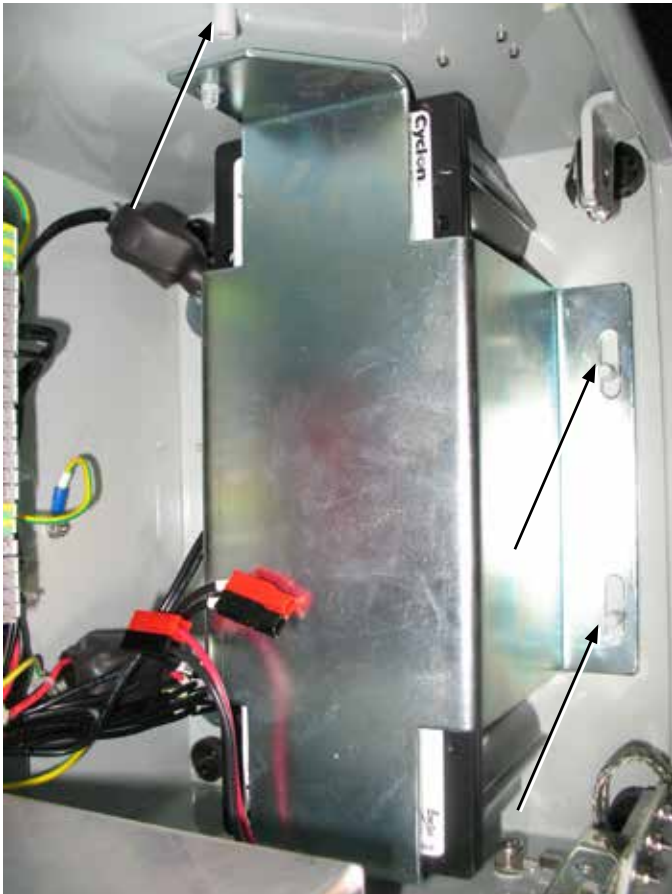


Figure 45.
Reinstall wing nuts and battery bracket.

ADDITIONAL INFORMATION

CAUTION: This equipment requires routine inspection and maintenance to ensure proper operation. If it is not maintained, it can fail to operate properly. Improper operation can cause equipment damage and possible personal injury. G105.1

Replacement Kits

Replacement parts kits for the SPEAR single-phase recloser control are available through the factory Service Department. Only factory-authorized parts are to be used. To order replacement parts, refer to *Parts Guide S260-01 through S280-01* for catalog numbers. Contact your Eaton representative for additional information and ordering procedures.

Factory-Authorized Service Centers

Factory-authorized service centers are located throughout the continental United States to provide maintenance, repair and testing services for Eaton's Distribution Switchgear products. Refer to *Service Centers Brochure B100-04009* for the Authorized Service Center closest to your location. For further information, contact your Eaton representative.

Factory Maintenance Classes

The factory service department offers a basic testing and troubleshooting course for the SPEAR single-phase recloser system. This course, taught by experienced service technicians, is held at the factory's in-house training facility. For additional information, contact your Eaton representative.

Type MET Recloser Control Tester

A 30-minute video program KSPV7 Kyle Type MET Electronic Recloser Control Tester Operation and Testing Procedures is available as a supplemental training aid for service personnel.





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