SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

IF1304

Power Panelboards EXD and D2D Series Breaker Actuator Kits

Installation & Maintenance Information

APPLICATION

EXD and D2D Series panelboards provide a centrally controlled switching system and short circuit protection for feeder or branch circuits to control lighting, heating, appliance, heat tracing, motor and similar circuits.

Breaker actuator kits are used to change the configuration of an existing panelboard. EXD K1 kits provide breaker operators while EXD K2 kits provide operator plugs. Changing present breaker pole combinations is solved by choosing the appropriate kit.

Panelboards should be installed, inspected, maintained, and operated by qualified and competent personnel. Read entire instructions before starting installation of this product. Contact your Crouse-Hinds Sales Representative, Crouse-Hinds Customer Service or your Crouse-Hinds Distributor if you have any questions.

INSTALLATION

WARNING

To provide protection against fire or shock hazard, the electrical power must be **OFF** before and during installation and maintenance.

OPENING COVER

Make sure all cover bolts are fully retracted into the cover before attempting to open or close the cover.

When bolts are disengaged from the body flange threads, the bolts will withdraw and be held in this position by the spring and washer under the bolt heads.

After all bolts are fully disengaged, firmly grasp the bottom and right side of the cover and carefully swing cover aside. To prevent damage to the ground joint surface, avoid striking cover, or devices in cover, on neighboring enclosures or structures.

CAUTION

Hammers or prying tools must not be allowed to damage the flat joint surfaces. Do not handle cover roughly, or, if removed, do not place it on surfaces that might damage or scratch the flat ground joint surfaces.

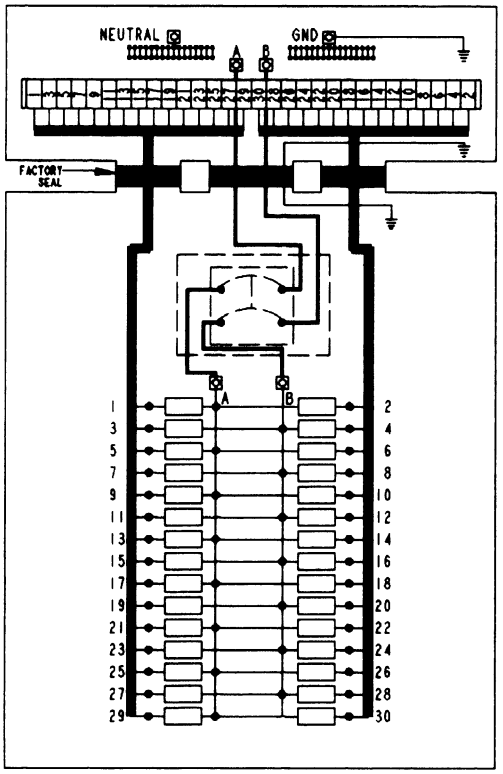
Pull any necessary additional wires into panelboard junction box making sure that they are long enough to make the required connections. Make connections per Figure 1 of either one or three phase circuits.

Test wiring for correctness with continuity checks for unwanted grounds with an insulation resistance tester.

With breakers installed in new panelboard configuration, determine the location of breaker operators to be added and circuit positions to be plugged.

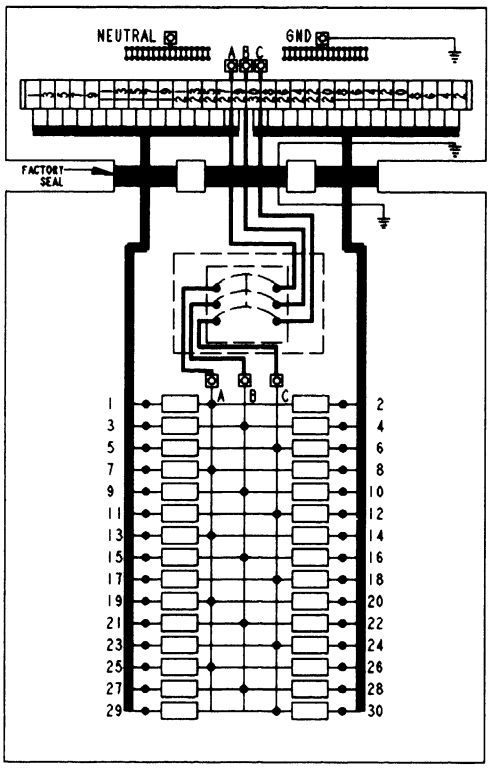
ADDING BREAKER OPERATORS

Remove plug and using a non-petroleum based thread lubricant (eg. Crouse-Hinds STL or HTL thread lubricant), install the operator shaft/bearing subassembly from the outside of the panel until the bearing bottoms out (see Figure 2). Make sure square section of shaft is just above bearing (see Figure 3). Roll pin should be parallel to the bottom of the enclosure. Install operator fork per Figure 2. Install operating handle with longer end pointing towards the center of the enclosure and fasten with screw and washer provided. Install stop plates per Figure 3 for each 2 and 3 pole breaker position not requiring an operator.



Single Phase Circuit Wiring Diagram

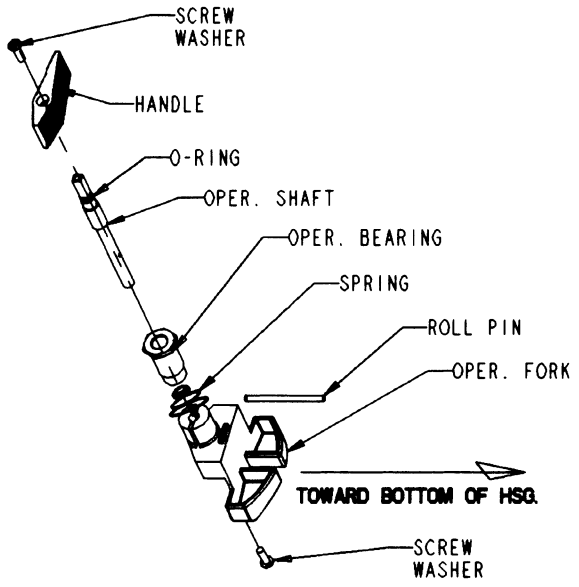
Figure 1



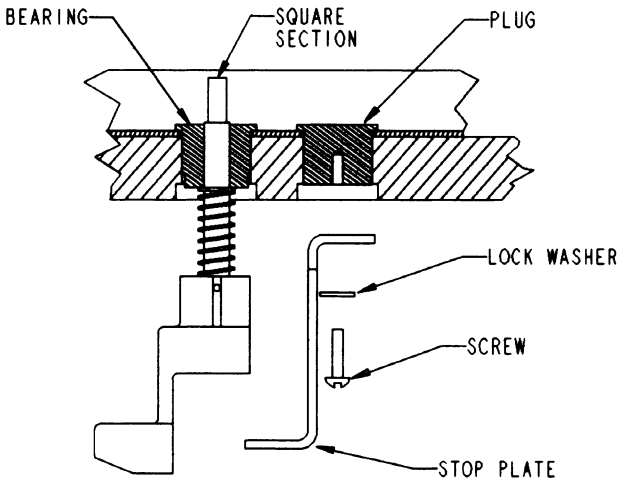
Three Phase Circuit Wiring Diagram

ADDING PLUGS

Remove breaker operator assembly and bearing and using a non-petroleum based thread lubricant, thread in plug until it is tight against face plate (see Figure 3). Install stop plates where necessary to limit over travel of adjacent operator forks.



Typical Branch Circuit Breaker Handle Assembly
Figure 2



Stop Plate Assembly
Figure 3

CAUTION

Clean dirt or foreign material from both flange surfaces of body and cover before closing.

Securely tighten all cover bolts. Use only bolts supplied with the panelboard. Torque all cover bolts to 40-45 ft. lbs..

MAINTENANCE

WARNING

Always disconnect primary power source before opening enclosure for inspection or service.

1. Frequent inspection should be made. A schedule for maintenance check should be determined by the environment and frequency of use. It is recommended that it should be at least once a year.
2. Perform visual, electrical and mechanical checks on all components on a regular basis.

- Visually check for undue heating evidenced by discoloration of wires or other components, damaged or worn parts, or leakage evidenced by water or corrosion in the interior.
- Electrically check to make sure that all connections are clean and tight.
- Mechanically check that all parts are properly assembled and operating mechanisms move freely.
- When checking torque on main lugs, it may be necessary to move the insulating barrier to get access to the screws on the main lugs.

3. Make sure all cover bolts are fully retracted into cover before closing cover on body. Close cover and start cover bolt threads by hand. Torque all cover bolts securely to 40-45 ft. lbs.

CAUTION

Clean both ground joint surfaces of body and cover before closing. Dirt or foreign material must not accumulate on flat ground joint surfaces. Surfaces must seat fully against each other to provide a proper explosionproof seal.

4. We recommend an Electrical Preventive Maintenance program as described in the National Fire Protection Association Bulletin NFPA No. 70B.

COOPER
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