

# PLCs, PLC Software and I/O Products

easyE4 Nano PLCs



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XC152 Series PLCs



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#### easyE4 Nano Programmable Logic Controllers



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### easyE4 Nano Programmable Logic Controllers

#### Product Description

The easyE4 nano programmable logic controllers combine timers, relays, counters, special functions, inputs and outputs into one compact device that is easily programmed. It provides an exceptional level of flexibility together with a substantial savings of commissioning time and effort.

The easyE4 is available in six styles with 12 I/O that can be expanded to 188 I/O points, which provides the ideal solution for material handling, HVAC, pump control, irrigation, lighting, energy management, industrial control, and home automation.

After installation, changes are easily accomplished through front panel programming, which eliminates the need to change wiring and minimize downtime. Programming is easier with the ability to transfer existing programs onto other easyE4 devices via micro SD card.

#### Application Description

The easyE4 nano programmable logic controller excels in traditional applications where multiple relays, timers and pushbuttons are used.

Applications span residential, commercial and industrial installations.

Typical control applications are:

- Lighting controls
- Duplex pump controls
- Water fountain controls
- Parking garage access controls
- Refrigeration control system
- Greenhouse temperature and ventilation controls
- Booster pump controls

#### Features and Benefits

There are six basic devices that make up the easyE4 nano programmable logic controller family.

- The models come with or without display
- DIN rail mounted
- The easyE4 is for controlling small and medium sized applications with up to 12 I/O points (expandable to 188 I/O points)
- Connectable to Ethernet and bus systems

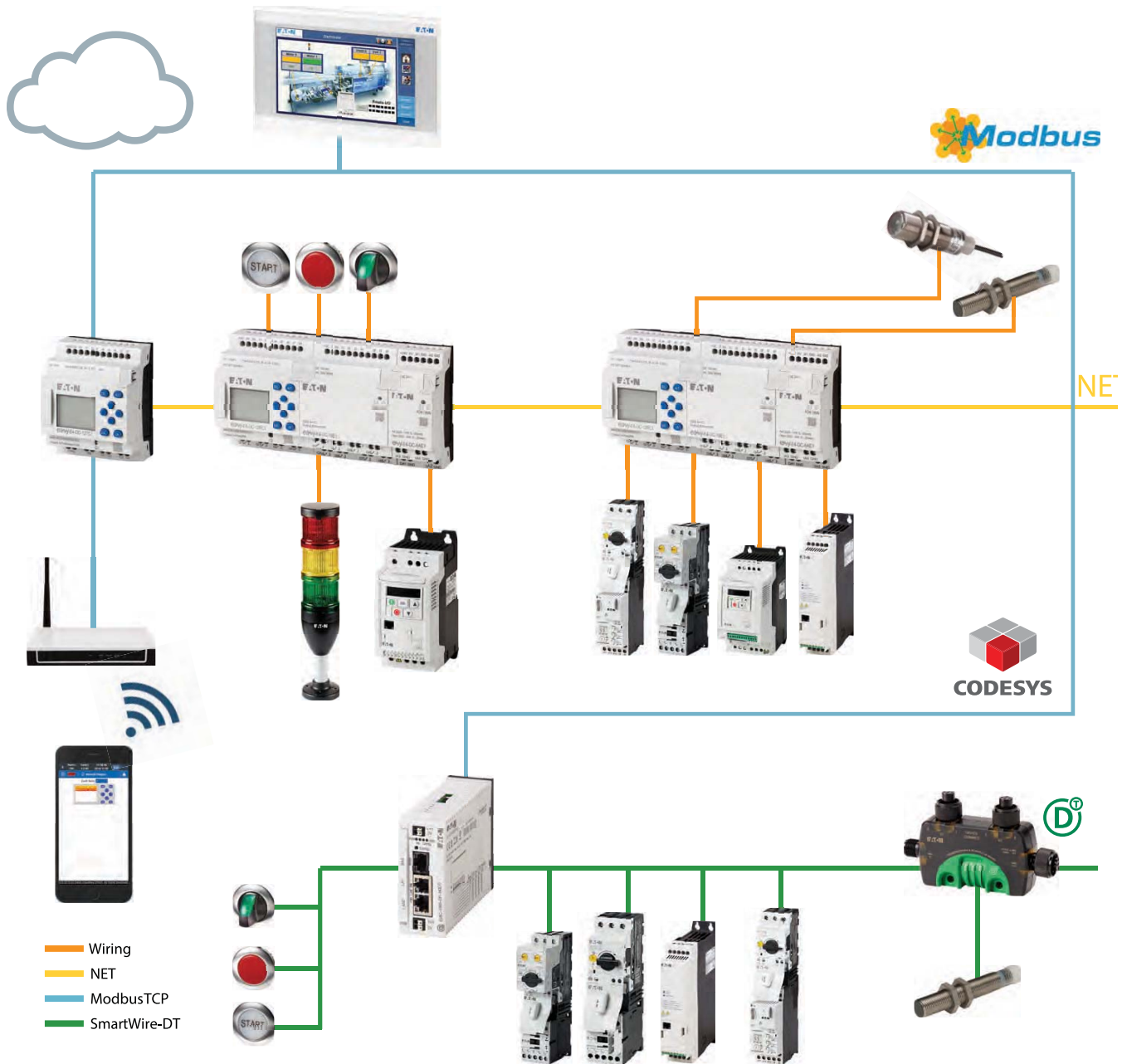
#### Standards and Certifications

- EN 61000-6-2
- EN 61000-6-3
- IEC 60068-2-6
- IEC 60068-2-27
- IEC 60068-2-30
- IEC 61131-2
- EN 61010 EN 50178
- cULus acc. to UL 61010
- CSA C22.2 No.61010



System Overview

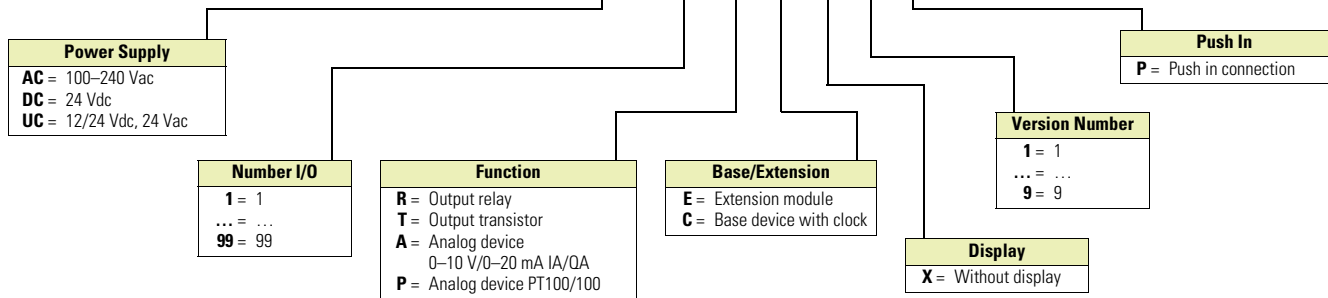
easyE4



#### Catalog Number Selection

##### easyE4 Nano Programmable Logic Controllers

**EASY-E4 - AC - 12 R C X 1 P**



#### Product Selection

##### Basic Devices

EASY-E4-UC-12\_

##### easyE4 Base Devices



| Description  | Input   |                | Output     | Relay (8 A) | Features Display + Keypad | Real-time Clock | Ethernet | Power Supply     | Catalog Number           |
|--|---------|----------------|------------|-------------|---------------------------|-----------------|----------|------------------|--------------------------|
|  | Digital | Digital Analog | Transistor |             |                           |                 |          |                  |                          |
| 12/24 Vdc, 24 Vac, display, keypad, screw terminal | 4       | 4              | —          | 4           | —                         | ■               | ■        | 12/24 Vdc/24 Vac | <b>EASY-E4-UC-12RC1</b>  |
| 12/24 Vdc, 24 Vac, screw terminal                  | 4       | 4              | —          | 4           | —                         | ■               | ■        | 12/24 Vdc/24 Vac | <b>EASY-E4-UC-12RCX1</b> |
| 24 Vdc, display, keypad, screw terminal            | 4       | 4              | 4          | —           | ■                         | ■               | ■        | 24 Vdc           | <b>EASY-E4-DC-12TC1</b>  |
| 24 Vdc, screw terminal                             | 4       | 4              | 4          | —           | —                         | ■               | ■        | 24 Vdc           | <b>EASY-E4-DC-12TCX1</b> |
| 100–240 Vac/Vdc, display, keypad, screw terminal   | 8       | —              | —          | 4           | ■                         | ■               | ■        | 100–240 Vac/Vdc  | <b>EASY-E4-AC-12RC1</b>  |
| 100–240 Vac/Vdc, screw terminal                    | 8       | —              | —          | 4           | —                         | ■               | ■        | 100–240 Vac/Vdc  | <b>EASY-E4-AC-12RCX1</b> |

##### Expansion Devices

Expansion modules are available for increasing the inputs and outputs of the easyE4 nano programmable logic controller. Expansion modules can be easily mounted directly to the easyE4 basic device by plug-in connector.

EASY-E4\_

##### easyE4 Expansion Devices



| Description  | Input   |                | Output     | Relay (5 A) | Transistor | Analog | Power Supply     | Catalog Number          |
|--|---------|----------------|------------|-------------|------------|--------|------------------|-------------------------|
|  | Digital | Digital Analog | Transistor |             |            |        |                  |                         |
| Digital input/output 12/24 Vdc, 24 Vac screw terminal  | 4       | —              | 4          | —           | —          | —      | 12/24 Vdc/24 Vac | <b>EASY-E4-UC-8RE1</b>  |
| Digital input/output 12/24 Vdc, 24 Vac screw terminal  | 8       | —              | 8          | —           | —          | —      | 12/24 Vdc/24 Vac | <b>EASY-E4-UC-16RE1</b> |
| Transistor input/output, 0.5 A screw terminal  | 4       | —              | —          | 4           | —          | —      | 24 Vdc           | <b>EASY-E4-DC-8TE1</b>  |
| Transistor input/output, 0.5 A screw terminal  | 8       | —              | —          | 8           | —          | —      | 24 Vdc           | <b>EASY-E4-DC-16TE1</b> |
| Digital input/output 100/110/230/240 Vac screw terminal  | 4       | —              | 4          | —           | —          | —      | 100–240 Vac/Vdc  | <b>EASY-E4-AC-8RE1</b>  |
| Digital input/output 100/110/230/240 Vac screw terminal  | 8       | —              | 8          | —           | —          | —      | 100–240 Vac/Vdc  | <b>EASY-E4-AC-16RE1</b> |
| Analog input/output; 0–10 V / 0/4–20 mA, 12 bit, each channel configurable screw terminal  | —       | 4              | —          | —           | —          | 2      | 24 Vdc           | <b>EASY-E4-DC-6AE1</b>  |
| Temperature input, 2- and 3-wire, Pt100/1000/Ni1000, ① 12 bit (1) [°C] or [°F], scaling, 12 bit, in 1°, in 1°, 0–4095, 0–65535, screw terminal | —       | 4              | —          | —           | —          | —      | 24 Vdc           | <b>EASY-E4-DC-4PE1</b>  |

##### Note

① Measurement range selectable PT100, PT1000: –100 to +200 °C (–148 to 392 °F), –100 to +400 °C (–148 to 752 °F), –100 to +800 °C (–148 to +1472 °F); Ni1000: –50 to +100 °C (–58 to +212 °F), –50 to +250 °C (–58 to 482 °F).

## Accessories

### Starter Sets

Starter sets include a basic device with display, patch cable, easySoft license code and easyE4 flyer.

There are three starter sets available for purchase—they both include a basic device with display, patch cable, easySoft license code, and easyE4 flyer.

### easyE4 Starter Sets

| Description  | Catalog Number         |
|--|------------------------|
| Basic device—UC power supply (12/24 Vdc, 24 Vac), patch cable, easySoft license code, easyE4 flyer | <b>EASY-BOX-E4-UC1</b> |
| Basic device—DC power supply (24 Vdc), patch cable, easySoft license code, easyE4 flyer            | <b>EASY-BOX-E4-DC1</b> |
| Basic device—AC power supply (100–240 Vac/Vdc), patch cable, easySoft license code, easyE4 flyer   | <b>EASY-BOX-E4-AC1</b> |

### Memory Cards and Spare Parts

Memory cards and spare parts package are available to complete your automation solutions.

### Memory Cards and Spare Parts

| Description                                       | Catalog Number          |
|---|-------------------------|
| easyConnect—spare parts package                   | <b>EASY-E4-CONNECT1</b> |
| Memory card —2 GB, industrial-rated micro SD card | <b>MEMORY-SDU-A1</b>    |

### Software

The easySoft software is used to program all of the easy programmable logic controllers and MFD-Titan displays. The Windows®-based software provides straightforward circuit diagram input and editing and the diagrams can be displayed in the format desired. easySoft includes

an integrated offline simulation tool that allows users to test a circuit diagram before commissioning. easySoft 7 must be used with the easyE4 nano programmable logic controller. Software is available for download from the easySoft web page at [www.eaton.com/easysoft](http://www.eaton.com/easysoft)

### Software

| Description                                       | Catalog Number        |
|---|-----------------------|
| Programming software license easySoft easyE range | <b>EASYSOFT-SWLIC</b> |

### Power Supplies—PSL

Eaton's single-phase low profile DIN rail power supply series offers double-isolated input with no earth connection required, resulting in low leakage current and a longer lifespan.

#### PSL10E24RP



### PSL Series Power Supplies

| Power/description   | Catalog Number     |
|---|--------------------|
| 24 Vdc output, single-phase power supplies (100–240 Vac nominal input)— |                    |
| 10 W, 0.42 A output, plastic housing                                    | <b>PSL10E24RP</b>  |
| 30 W, 1.25 A output, plastic housing                                    | <b>PSL30E24RP</b>  |
| 60 W, 2.5 A output, plastic housing                                     | <b>PSL60E24RP</b>  |
| 100 W, 3.8 A output, plastic housing                                    | <b>PSL100E24RP</b> |

## Technical Data and Specifications

### easyE4 Basic Devices

| Description                        | EASY-E4-UC-12RC1   | EASY-E4-UC-12RCX1 | EASY-E4-UC-8RE1   | EASY-E4-UC-16RE1  | EASY-E4-DC-6AE1 |
|------------------------------------|--|-------------------|-------------------|-------------------|-----------------|
| Type of Device                     | Base unit  | Base unit         | Expansion unit    | Expansion unit    | Expansion unit  |
| Inputs                             |  |                   |                   |                   |                 |
| Digital                            | 8  | 8                 | 4                 | 8                 | —               |
| Can be used as analog inputs       | 4  | 4                 | —                 | —                 | 6               |
| Outputs                            |  |                   |                   |                   |                 |
| Transistor                         | —  | —                 | —                 | —                 | —               |
| Relay                              | 4  | 4                 | 4                 | 8                 | —               |
| Can be used as analog inputs       | —  | —                 | —                 | —                 | 2               |
| Display                            | With display   | Without display   | Without display   | Without display   | Without display |
| Rated operational voltage          | 12/24 Vdc, 24 Vac  | 12/24 Vdc, 24 Vac | 12/24 Vdc, 24 Vac | 12/24 Vdc, 24 Vac | 24 Vdc          |
| Operating ambient temperature (°C) | –25 to +55   | –25 to +55        | –25 to +55        | –25 to +55        | –25 to +55      |
| Dimensions (L x H x D) mm          | 71.5 x 90 x 58   | 71.5 x 90 x 58    | 35.5 x 90 x 58    | 71.5 x 90 x 58    | 35.5 x 90 x 58  |
| Weight (kg)                        | 0.2  | 0.2               | 0.2               | 0.2               | 0.2             |
| Degree of protection               | IP20   | IP20              | IP20              | IP20              | IP20            |
| Standards                          | EN 61000-6-2, EN 61000-6-3, IEC 60068-2-6, IEC 60068-2-27, IEC 60068-2-30, IEC 61131-2, EN 61010, EN 50178, cULus according to UL 61010, CSA C22.2 No. 61010 |                   |                   |                   |                 |

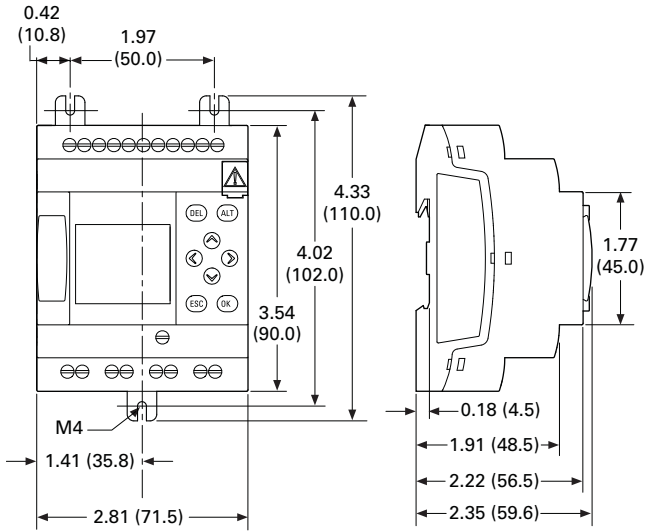
### easyE4 Basic Devices, continued

| Description                        | EASY-E4-DC-12TC1   | EASY-E4-DC-12TCX1 | EASY-E4-DC-8TE1 | EASY-E4-DC-16TE1 |
|------------------------------------|--|-------------------|-----------------|------------------|
| Type of Device                     | Base unit  | Base unit         | Expansion unit  | Expansion unit   |
| Inputs                             |  |                   |                 |                  |
| Digital                            | 8  | 8                 | 4               | 8                |
| Can be used as analog inputs       | 4  | 4                 | —               | —                |
| Outputs                            |  |                   |                 |                  |
| Transistor                         | 4  | 4                 | 4               | 8                |
| Relay                              | —  | —                 | —               | —                |
| Can be used as analog inputs       | —  | —                 | —               | —                |
| Display                            | With display   | Without display   | Without display | Without display  |
| Rated operational voltage          | 24 Vdc   | 24 Vdc            | 24 Vdc          | 24 Vdc           |
| Operating ambient temperature (°C) | –25 to +55   | –25 to +55        | –25 to +55      | –25 to +55       |
| Dimensions (L x H x D) mm          | 71.5 x 90 x 58   | 71.5 x 90 x 58    | 35.5 x 90 x 58  | 71.5 x 90 x 58   |
| Weight (kg)                        | 0.2  | 0.2               | 0.2             | 0.2              |
| Degree of protection               | IP20   | IP20              | IP20            | IP20             |
| Standards                          | EN 61000-6-2, EN 61000-6-3, IEC 60068-2-6, IEC 60068-2-27, IEC 60068-2-30, IEC 61131-2, EN 61010, EN 50178, cULus according to UL 61010, CSA C22.2 No. 61010 |                   |                 |                  |

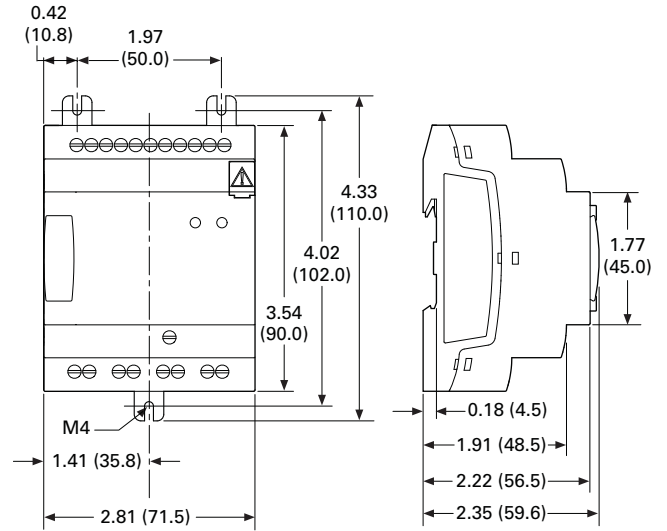
**Dimensions**

Approximate Dimensions in Inches (mm)

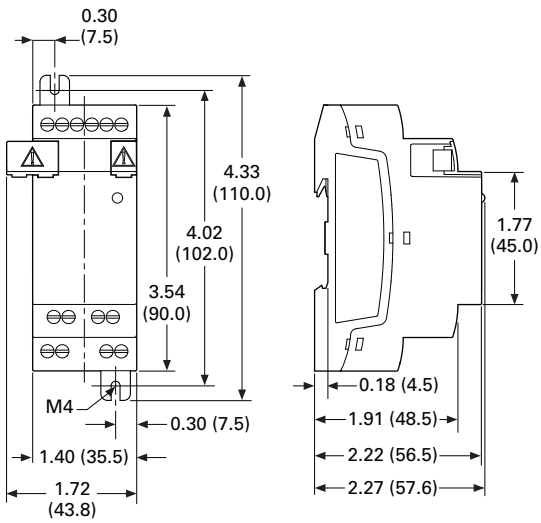
**Base Devices – With Display**



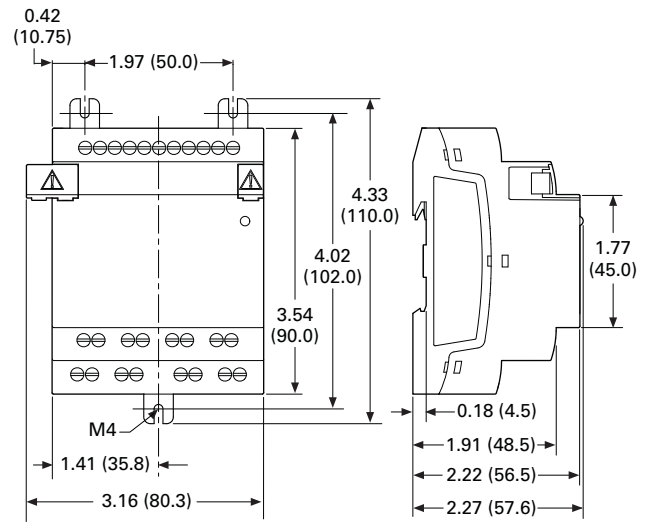
**Base Devices – Without Display**



**Slim Expansion Module**



**Large Expansion Module**





#### XC152 Series Programmable Logic Controllers



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### XC152 Micro Programmable Logic Controllers

#### Product Description

The XC152 compact PLC combines plenty of processing power with a large number of communication interfaces. This makes the device particularly well-suited to standardized automation solutions in modular machine building applications.

The XC152 not only provides machine segment control functions that can be programmed with CODESYS, but it can store module-specific visualizations. These visualizations can be retrieved and displayed on a central HMI or a computer as needed.

In addition, the XC152 connects SmartWire-DT systems to standard fieldbus systems via its interfaces. This enables the XC152 PLC to support Eaton's Lean Automation strategy while enabling users to design automation systems in a flexible manner and run them cost-effectively.

#### Application Description

##### *Flexible Solutions for Modular Machine Units*

In the field of automation, complex processes are subdivided into easily manageable functional units to make programming, production and installation easier. For example, a packaging machine can be subdivided into infeed, positioning (erector), filling and sealing (gluing) modules. Other systems and machines can also be effectively subdivided to create a wide variety of different models or to delimit various expansion stages.

With the XC152, a powerful PLC controls individual system modules while making it possible to directly connect SmartWire-DT system devices and standard fieldbus components. Data transfers via the Ethernet interface to OPC clients, together with the available remote visualization system, support a connection to a central control and visualization system.

#### SmartWire-DT

The XC152 relies on Eaton's tried-and-true SmartWire-DT connection system, eliminating the need for control current wiring in every single machine module and simplifying the commissioning process by means of better diagnostic options. This results in significant design, commissioning and maintenance cost reductions.

#### Standard CAN and PROFIBUS Fieldbus Systems

Servo drives, frequency inverters and hydraulic components can all be easily connected using the large number of fieldbus interfaces available on the XC152.

#### Visualization

The integrated Web visualization function offers a key advantage, as machine module diagnostic and visualization information can be displayed on a central HMI or a terminal.

#### Features and Benefits

- CODESYS PLC and Web visualization
- Galileo/CODESYS remote visualization
- Ethernet port on all models
- Windows® CE 5 operating system
- 32-bit RISC CPU at 400 MHz
- 64 MB internal memory
- SD card slot for external memory
- Run/Stop switch
- Optional: Integrated SmartWire-DT master for 99 nodes
- Optional: RS-232, RS-485, PROFIBUS-DP/MPI, CANopen/easyNet

#### Standards and Certifications

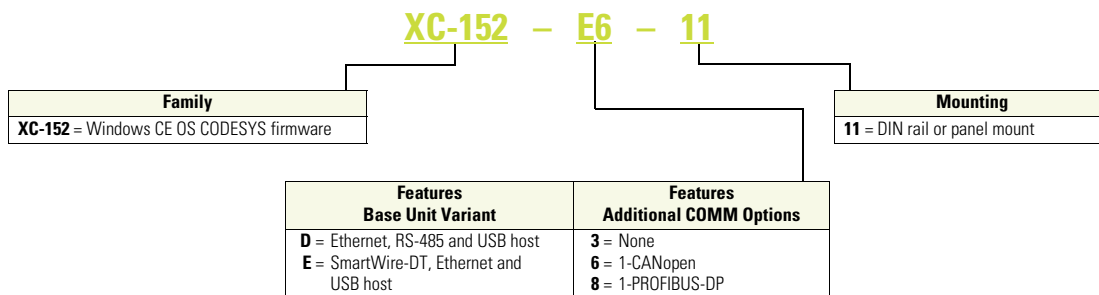
- IEC/EN 61131-2, EN 50178
- EN 61000-6-2, EN 61000-6-4
- cULus
- CE





**Catalog Number Selection**

**XC152 PLCs with and without SmartWire-DT**



**Product Selection**

**XC152 PLC**



**XC152 PLC**

| CODESYS Firmware | Fieldbus Type | RS-232 | RS-485 | Ethernet | Catalog Number      |
|------------------|---------------|--------|--------|----------|---------------------|
| Yes              | CANopen       | Yes    | Yes    | Yes      | <b>XC-152-D6-11</b> |
| Yes              | PROFIBUS-DP   | Yes    | Yes    | Yes      | <b>XC-152-D8-11</b> |

**XC152 PLC SmartWire-DT**



**XC152 PLC SmartWire-DT**

| CODESYS Firmware | Fieldbus Type | RS-232 | RS-485 | Ethernet | SmartWire-DT | Catalog Number      |
|------------------|---------------|--------|--------|----------|--------------|---------------------|
| Yes              | None          | Y      | None   | Yes      | Yes          | <b>XC-152-E3-11</b> |
| Yes              | CANopen       | None   | Yes    | Yes      | Yes          | <b>XC-152-E6-11</b> |
| Yes              | PROFIBUS-DP   | None   | Yes    | Yes      | Yes          | <b>XC-152-E8-11</b> |

**Accessories**

**XC PLC Accessories**

| Description                                     | Catalog Number              |
|---|-----------------------------|
| PLC programming software, single seat license   | <b>SW-XSOFT-CODESYS-2-S</b> |
| PLC programming software, multiple seat license | <b>SW-XSOFT-CODESYS-2-M</b> |
| SD memory card                                  | <b>MEMORY-SD-A1-S</b>       |

## Technical Data and Specifications

### XC152 Series Programmable Logic Controllers

| Description                                | Unit  | XC-152-D6-11               | XC-152-D8-11               | XC-152-E3-11               | XC-152-E6-11               | XC-152-E8-11               |
|--|-------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| <b>System</b>                              |       |                            |                            |                            |                            |                            |
| Processor                                  |       | RISC, 32 bit at 400 MHz    | RISC, 32 bit at 400 MHz    | RISC, 32 bit at 400 MHz    | RISC, 32 bit at 400 MHz    | RISC, 32 bit at 400 MHz    |
| Internal memory                            |       |                            |                            |                            |                            |                            |
| DRAM (OS-, program and data memory)        | Mbyte | 64                         | 64                         | 64                         | 64                         | 64                         |
| NAND FLASH (can be used for data security) | Mbyte | Approx. 128 available      | Approx. 128 available      | Approx. 128 available      | Approx. 128 available      | Approx. 128 available      |
| NVRAM (retain)                             | kByte | Approx. 32 available       | Approx. 32 available       | Approx. 32 available       | Approx. 32 available       | Approx. 32 available       |
| External memory                            |       |                            |                            |                            |                            |                            |
| SD memory card slot                        |       | SDA Specification 1.00     | SDA Specification 1.00     | SDA Specification 1.00     | SDA Specification 1.00     | SDA Specification 1.00     |
| Real-time clock (battery backup)           |       |                            |                            |                            |                            |                            |
| Battery (not rechargeable)                 |       | Zero maintenance           | Zero maintenance           | Zero maintenance           | Zero maintenance           | Zero maintenance           |
| Backup time at zero voltage                |       | Normally 10 years          | Normally 10 years          | Normally 10 years          | Normally 10 years          | Normally 10 years          |
| Operating system                           |       | Windows CE 5               | Windows CE 5               | Windows CE 5               | Windows CE 5               | Windows CE 5               |
| <b>Engineering</b>                         |       |                            |                            |                            |                            |                            |
| PLC-Programming software                   |       | CODESYS 2/3                | CODESYS 2/3                | CODESYS 2/3                | CODESYS 2/3                | CODESYS 2/3                |
| Visualization                              |       |                            |                            |                            |                            |                            |
| WEB-VISU                                   |       | CODESYS                    | CODESYS                    | CODESYS                    | CODESYS                    | CODESYS                    |
| Remote Client                              |       | Galileo/CODESYS            | Galileo/CODESYS            | Galileo/CODESYS            | Galileo/CODESYS            | Galileo/CODESYS            |
| <b>Communication Interfaces</b>            |       |                            |                            |                            |                            |                            |
| Ethernet                                   |       | 100Base-TX/10Base-T        | 100Base-TX/10Base-T        | 100Base-TX/10Base-T        | 100Base-TX/10Base-T        | 100Base-TX/10Base-T        |
| USB host <sup>①</sup>                      |       | —                          | —                          | —                          | —                          | —                          |
| USB device <sup>①</sup>                    |       | USB 2.0                    | USB 2.0                    | USB 2.0                    | USB 2.0                    | USB 2.0                    |
| System port (RS-232) <sup>①</sup>          |       | ■                          | ■                          | ■                          | —                          | —                          |
| SmartWire-DT <sup>①</sup>                  |       | —                          | —                          | ■                          | ■                          | ■                          |
| CAN <sup>①</sup>                           |       | ■                          | —                          | —                          | ■                          | —                          |
| PROFIBUS/MP <sup>①</sup>                   |       | —                          | ■                          | —                          | —                          | ■                          |
| RS-485 <sup>①</sup>                        |       | ■                          | ■                          | —                          | ■                          | ■                          |
| <b>General</b>                             |       |                            |                            |                            |                            |                            |
| Rated operating voltage                    |       | 24 Vdc SELV                | 24 Vdc SELV                | 24 Vdc SELV                | 24 Vdc SELV                | 24 Vdc SELV                |
| Power consumption                          | W     | Max. 5                     | Max. 5                     | Max. 5                     | Max. 5                     | Max. 5                     |
| Protect against polarity reversal          |       | Yes                        | Yes                        | Yes                        | Yes                        | Yes                        |
| Approvals                                  |       | CE, cULus                  | CE, cULus                  | CE, cULus                  | CE, cULus                  | CE, cULus                  |
| Ambient air temperature                    | °C    | 0 to 55                    | 0 to 55                    | 0 to 55                    | 0 to 55                    | 0 to 55                    |
| Storage temperature                        | °C    | -40 to +70                 | -40 to +70                 | -40 to +70                 | -40 to +70                 | -40 to +70                 |
| Protection type                            |       | IP20                       | IP20                       | IP20                       | IP20                       | IP20                       |
| Flush mounting                             |       | DIN rail EN 60715, 35 mm   | DIN rail EN 60715, 35 mm   | DIN rail EN 60715, 35 mm   | DIN rail EN 60715, 35 mm   | DIN rail EN 60715, 35 mm   |
| Dimensions (H x W x D)                     | mm    | 105 x 155 x 40             | 105 x 155 x 40             | 105 x 155 x 40             | 105 x 155 x 40             | 105 x 155 x 40             |
| Weight (approximate)                       | kg    | 0.3                        | 0.3                        | 0.3                        | 0.3                        | 0.3                        |
| Applied standards and directives           |       |                            |                            |                            |                            |                            |
| Product standard                           |       | IEC/EN 61131-2, EN50178    | IEC/EN 61131-2, EN50178    | IEC/EN 61131-2, EN50178    | IEC/EN 61131-2, EN50178    | IEC/EN 61131-2, EN50178    |
| EMC  |       | EN 61000-6-2, EN 61000-6-4 | EN 61000-6-2, EN 61000-6-4 | EN 61000-6-2, EN 61000-6-4 | EN 61000-6-2, EN 61000-6-4 | EN 61000-6-2, EN 61000-6-4 |

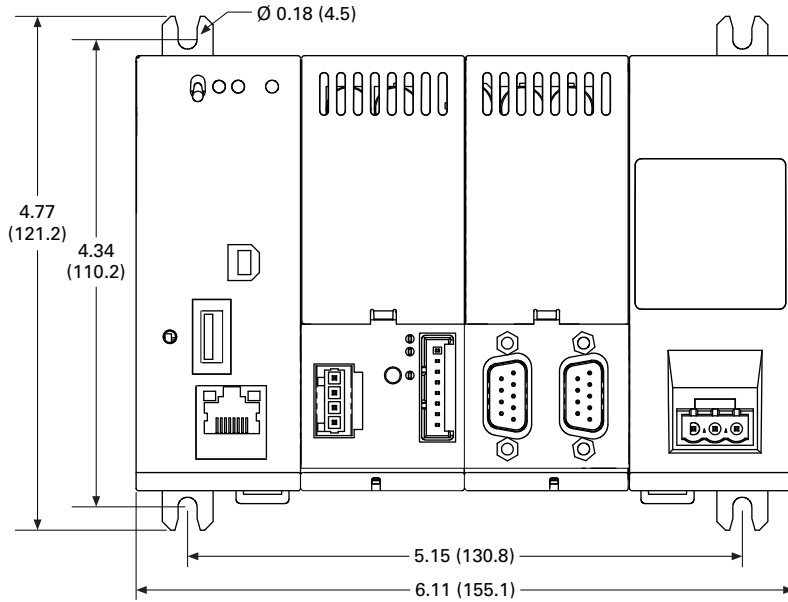
#### Note

<sup>①</sup> Interface not galvanically isolated.

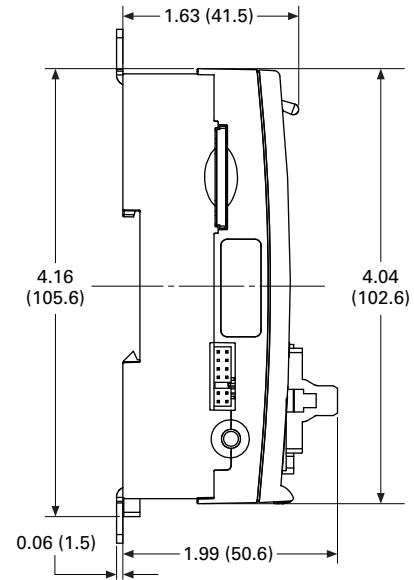
**Dimensions**

Approximate Dimensions in Inches (mm)

**XC152 Series Programmable Logic Controllers**



**With Fixing Brackets**



**Without Fixing Brackets**

#### XC300 Small Modular Programmable Logic Controllers



### XC300 Small Modular Programmable Logic Controllers

#### Product Description

The XC300 device series incorporates powerful and flexible PLCs (small controllers) with functional levels that can be modularly expanded via the I/O components of the XN300 system. This enables equipment and systems engineering to implement customized PLC solutions using a minimum amount of space.

The devices have extensive features such as visualization servers (HTML5) and OPC-UA servers. Integrated CAN and Ethernet interfaces enable the segmented access to the most varied of networks, while focusing operations by serving as equipment data nodes. PLC performance and communications requirements can be adapted individually to a given system.

#### Application Description

The XC300 PLC uses a high level of performance for its class, thereby improving equipment productivity. The available interfaces enable communication in various networks, which means that XC300 can be used in a wide range of systems. In addition, the PLC can be simply and flexibly expanded with components of the XN300 I/O system.

As a PLC and a data node, the XC300 allows a flexible, bespoke automation solution for equipment, systems and switch cabinet engineering. With respect to modular machine engineering, this provides a compact solution requiring only a minimum amount of space.

The XC300 has optional three independent Ethernet interfaces that enable the use of different network addresses. Segmenting, encoding and certificate-based transfer secure the equipment against unauthorized access. Additional on-board CAN interfaces and IO channels supplement the functions allowing for universal use.

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| XN300 Modular and Remote I/O . . . . .             | <b>V7-T4-16</b> |

#### Features

Programming and web visualization are carried out using CODESYS 3. The communication protocol OPC-UA (OPC Unified Architecture) is used for data exchange with other devices (M2M communication) or the cloud. This allows remote operation and maintenance.

- Operating system: LINUX
- Processor: ARM CORTEX A7 Dual Core at 960 MHz
- Internal memory: 512 MB RAM/ 128 MB flash/ 12 kB NV-RAM
- External memory: SD card
- Programming: CODESYS V3 (PLC and web visualization)
- Real-time clock: available (CAP buffered)
- RUN-/STOP-switch: available

#### Standards and Certifications

- cULus
- CE



**Product Overview**

**XC300 Small Modular Programmable Logic Controllers**



| Catalog Number        | XC-303-C32-002   | XC-303-C21-001                                   | XC-303-C11-000                            |
|-----------------------|--|--|---|
| Operating system      | LINUX / NXP / 960 MHz  | LINUX / NXP / 960 MHz                            | LINUX / NXP / 960 MHz                     |
| Memory (internal)     | 512 MB RAM / 128 MB flash / 128 kB NV-RAM                        | 512 MB RAM / 128 MB flash / 128 kB NV-RAM        | 512 MB RAM / 128 MB flash / 128 kB NV-RAM |
| Memory (external)     | Micro SD (maximum 32 GB)   | Micro SD (maximum 32 GB)                         | Micro SD (maximum 32 GB)                  |
| EtherNet/IP           | 1 x 10/100/1000 MBit/s<br>2 x 10/100 MBit/s                      | 1 x 10/100/1000 MBit/s<br>1 x 10/100 MBit/s      | —<br>1 x 10/100 MBit/s                    |
| Interface             | 1 x CANopen (M/S) (iso)<br>1 x CANopen (M/S)<br>1 x RS-485 (iso) | 1 x CANopen (M/S) (iso)<br>—<br>1 x RS-485 (iso) | —<br>1 x CANopen (M/S)<br>—               |
| USB 2.0               | 1 x USB 2.0 Host (A)   | 1 x USB 2.0 Host (A)                             | —   |
| Digital input/output  | 4 x 24 Vdc / 24 Vdc, 0.5 A                                       | —  | —   |
| Real-time clock (RTC) | CAP (buffered)   | CAP (buffered)                                   | CAP (buffered)                            |
| Backplane             | 32 modules   | 32 modules                                       | 32 modules                                |

**Product Selection**

The following variants are available:

**XC0-303-C\_ XC300 Small Modular Programmable Logic Controllers**



| Description   | Catalog Number        |
|---|-----------------------|
| CAN1, CAN2, RS-485, ETH0, ETH1, ETH2, USB host, 4 input/output channels (24 Vdc, 0.5 A) | <b>XC-303-C32-002</b> |
| CAN1, RS-485, ETH1, ETH2, USB host  | <b>XC-303-C21-001</b> |
| CAN2, ETH1  | <b>XC-303-C11-000</b> |

# 4.1

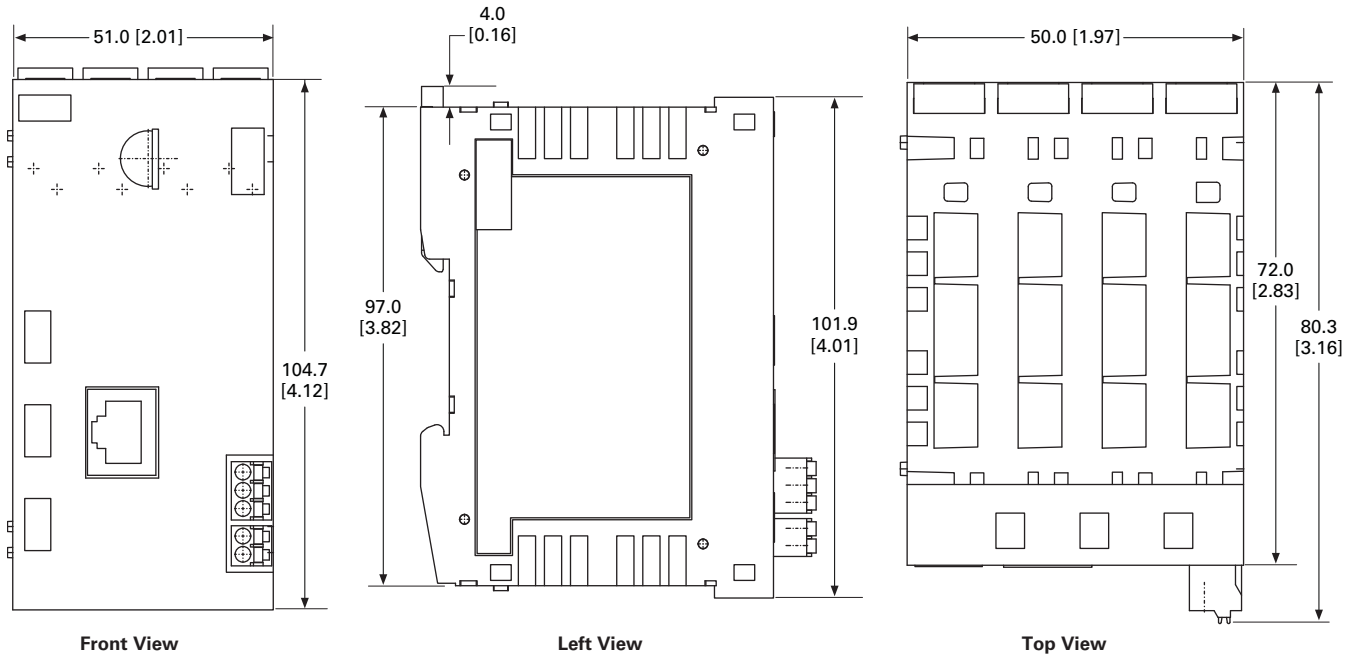
## PLCs, PLC Software and I/O Products

### Programmable Logic Controllers

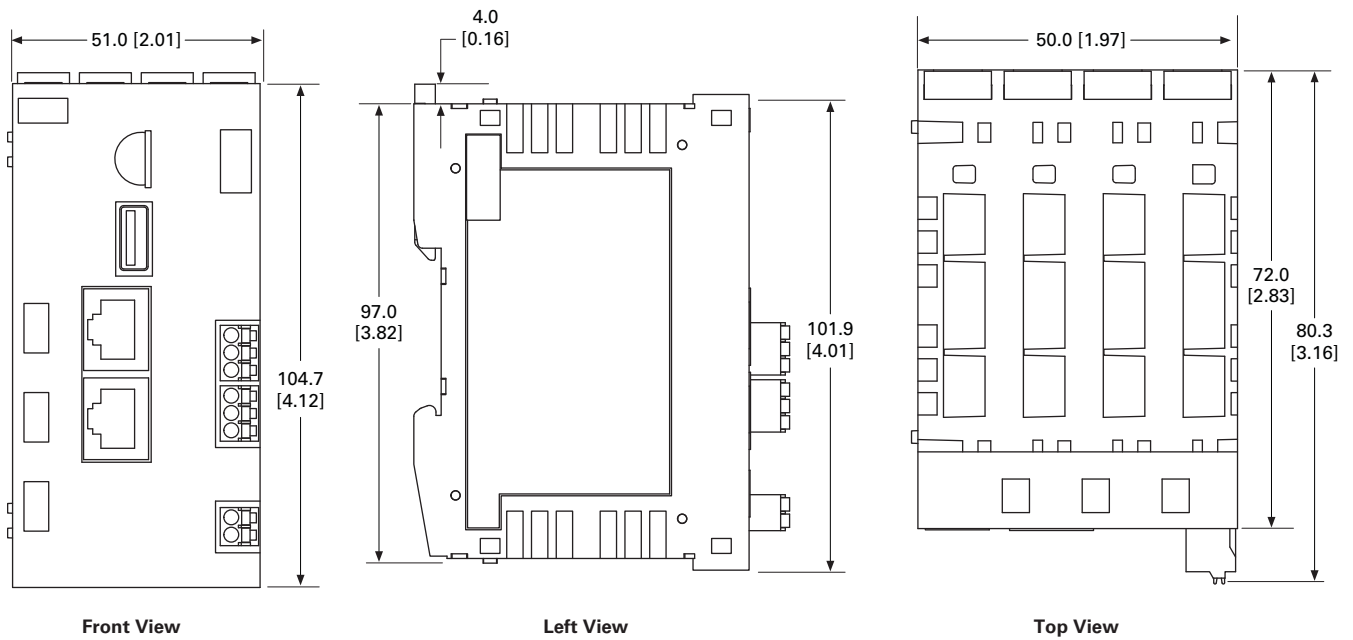
#### Dimensions

Approximate Dimensions in mm [Inches]

#### XC-303-C11-000\_191082

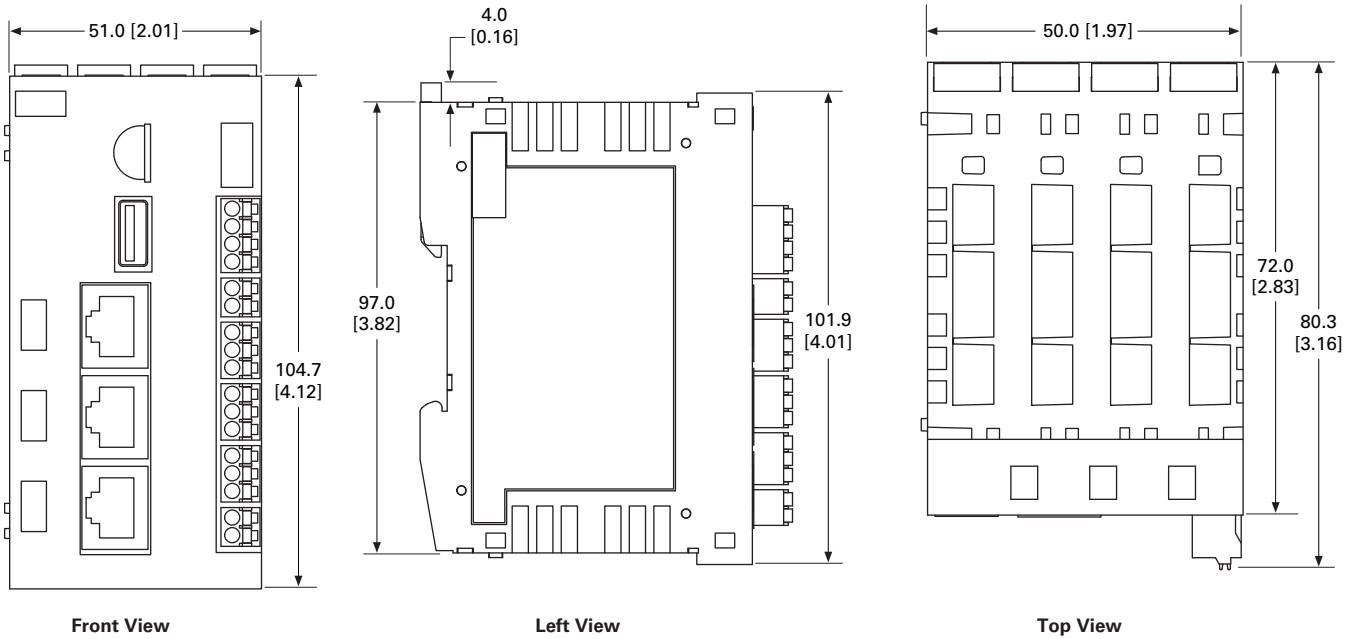


#### XC-303-C21-001\_191081



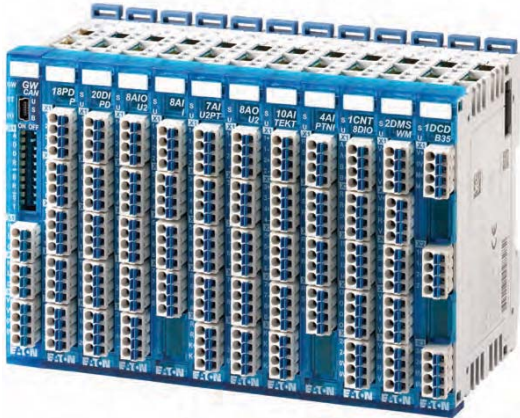
Approximate Dimensions in mm [Inches]

**XC-303-C32-002\_191080**





XN300 Series Remote I/O



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| XC300 Small Modular Programmable Logic Controllers . . . . . | <b>V7-T4-12</b> |
| XN300 Modular and Remote I/O Product Selection . . . . .     | <b>V7-T4-17</b> |

### XN300 Modular and Remote I/O

#### Product Description

The XN300 family of slice I/O modules offers the highest density I/O available on the market today. With a very cost-effective price per I/O point, it meets the needs of machinery OEMs for high-speed, low-cost and compact I/O systems. The CANopen Gateway provides a remote I/O connection that can connect to all Eaton XC PLCs and XV HMI-PLCs as well as many third-party PLCs. The tool-less assembly saves time in connecting modules on a DIN rail and the PUSH-IN technology makes wiring up the I/O a breeze. Status LEDs on all I/O points make it easy to quickly identify any wiring errors and to determine current signal conditions. The free XN300 Assist programming tool helps you to generate and check the I/O configuration and produce both electronic documentation and EDS files to simplify PLC configuration of XN300 I/O.

Coupled with the new XV-300 HMI-PLC, the XN300 I/O products provide a high-powered low-cost system solution for MOEMs. Bundled with Visual Designer and CODESYS 3 on an XV-300 HMI-PLC, you get the smallest, most cost-effective and powerful HMI-PLC and SCADA system available on the market. This industry-leading combination of compact I/O solutions and HMI-PLCs can significantly reduce the overall control panel size, helping MOEMs in the never-ending quest to reduce the size and cost of their machinery.

#### Features

- Efficient—a wide range of discrete and analog input and output modules along with specialty modules focused on solving application needs
- Compact—up to 20 channels per slice (12.5 x 102 mm) helps reduce installation space and cost
- Simple—tool-free assembly with PUSH-IN & plug connection, with simple dismounting of plug connectors
- Fast identification of errors and signal conditions via LED status displays for all points
- Application specific, free, programmable module status LED
- CANopen Gateway connects up to 32 slices per block to connect I/O to both Eaton PLCs and HMI-PLCs and many third-party PLCs. Mini USB port to connect to XN300 Assist
- XN300 Assist software tool to generate electronic documentation and EDS files for PLC configuration

#### Standards and Certifications

- CE Mark
- UL/cUL
- RoHS



## Product Selection

## XN-300



## XN300

| Description                                 | Catalog Number    |
|---|-------------------|
| <b>Gateway/Interface</b>                    |                   |
| Gateway to bus system CANopen               | XN-312-GW-CAN     |
| <b>Digital Input</b>                        |                   |
| 8 inputs, P, 24 Vdc, 5.0 ms                 | XN-322-8DI-PD     |
| 16 inputs, P, 24 Vdc, 5.0 ms                | XN-322-16DI-PD    |
| 20 inputs, P, 24 Vdc, 5.0 ms                | XN-322-20DI-PD    |
| 20 inputs, P, 24 Vdc, 0.5 ms                | XN-322-20DI-PF    |
| 20 inputs, P, 24 Vdc, 2/4 CNT, 25 kHz       | XN-322-20DI-PCNT  |
| 20 inputs, N, 24 Vdc, 5.0 ms                | XN-322-20DI-ND    |
| <b>Digital Output</b>                       |                   |
| 4 outputs, relay, N/O                       | XN-322-4DO-RNO    |
| 8 outputs, P, 24 Vdc, 0.5 A, sp             | XN-322-8DO-P05    |
| 12 outputs, P, 24 Vdc, 1.7 A, sp            | XN-322-12DO-P17   |
| 16 outputs, P, 24 Vdc, 0.5 A, sp            | XN-322-16DO-P05   |
| <b>Digital Input / Output</b>               |                   |
| 4 inputs, 4 outputs, P, 24 Vdc              | XN-322-8DIO-PD05  |
| 8 inputs, 8 outputs, P, 24 Vdc              | XN-322-16DIO-PD05 |
| 8 inputs, 8 outputs, P, 24 Vdc, CNT         | XN-322-16DIO-PC05 |
| <b>Analog Input</b>                         |                   |
| 4 inputs, PT/NI/KTY/R, 2/3 cable            | XN-322-4AI-PTNI   |
| 6 inputs, $\pm 10$ V, 1 PT/KTY, $U_{ref}$   | XN-322-7AI-U2PT   |
| 8 inputs, 0/4–20 mA                         | XN-322-8AI-I      |
| 8 inputs, thermocouple, 2 KTY               | XN-322-10AI-TEKT  |
| <b>Analog Output</b>                        |                   |
| 8 outputs, $\pm 10$ V                       | XN-322-8AO-U2     |
| <b>Analog Input/Output</b>                  |                   |
| 2 inputs, 2 outputs, $\pm 10$ V, $U_{ref}$  | XN-322-4AIO-U2    |
| 4 inputs, 4 outputs, $\pm 10$ V, $U_{ref}$  | XN-322-8AIO-U2    |
| 2 inputs, 2 outputs, 0/4–20 mA              | XN-322-4AIO-I     |
| 4 inputs, 4 outputs, 0/4–20 mA              | XN-322-8AIO-I     |
| <b>Technology Modules</b>                   |                   |
| Weigh module, 2 DMS, 24 bit                 | XN-322-2DMS-WM    |
| DC motor driver, 12–30 V, brushed, 3.5 A    | XN-322-1DCD-B35   |
| Counter, 1 CNT, 125 kHz, 16 bit, 4 DO, 4 DI | XN-322-1CNT-8DIO  |
| Serial, 2 SSI, RS-422, 32 bit               | XN-322-2SSI       |
| <b>Power Supply Modules</b>                 |                   |
| Power supply, 4 x 24 Vdc/2 A, sp            | XN-322-4PS-20     |
| <b>Passive Field Potential Distributors</b> |                   |
| Power distribution, 18 channels, GND        | XN-322-18PD-M     |
| Power distribution, 18 channels, VCC        | XN-322-18PD-P     |

## XN-322



## XN300 Series Remote I/O

| Description                                      | Style Number | Catalog Number          |
|--|--------------|-------------------------|
| <b>Digital Inputs</b>                            |              |                         |
| Digital, 20 input, P, 24 Vdc, 5.0 ms             | 178786       | <b>XN-322-20DI-PD</b>   |
| Digital, 20 input, P, 24 Vdc, 0.5 ms             | 178768       | <b>XN-322-20DI-PF</b>   |
| Digital, 20 input, P, 24 Vdc, 2/4 cnt, 25 kHz    | 178767       | <b>XN-322-20DI-PCNT</b> |
| <b>Counters</b>                                  |              |                         |
| Counter, 1 cnt, 125 kHz, 16 bit, 4 DO, 4 DI      | 178795       | <b>XN-322-1CNT-8DIO</b> |
| <b>Digital Outputs</b>                           |              |                         |
| Digital, 16 output, P, 24 Vdc, 0.5 A, sp         | 178787       | <b>XN-322-16DO-P05</b>  |
| Digital, 12 output, P, 24 Vdc, 1.7 A, sp         | 178788       | <b>XN-322-12DO-P17</b>  |
| <b>Analog</b>                                    |              |                         |
| Analog, 6 input, $\pm 10$ V, 1 PT/KTY, $U_{ref}$ | 178789       | <b>XN-322-7AI-U2PT</b>  |
| Analog, 8 input, 0/4–20 mA                       | 179288       | <b>XN-322-8AI-I</b>     |
| Analog, 8 input, thermo element, 2 KTY           | 178792       | <b>XN-322-10AI-TEKT</b> |
| Analog, 4 input, PT/NI/KTY/R, 2/3 wire           | 178772       | <b>XN-322-4AI-PTNI</b>  |
| Analog, 8 output, $\pm 10$ V                     | 178790       | <b>XN-322-8AO-U2</b>    |
| Analog, 4 In-/4 output, $\pm 10$ V, $U_{ref}$    | 178791       | <b>XN-322-8AIO-U2</b>   |
| <b>Specialty</b>                                 |              |                         |
| Weigh module, 2 DMS, 24 bit                      | 178793       | <b>XN-322-2DMS-WM</b>   |
| DC-motor driver, 12–30 V, brush, 3.5 A           | 178794       | <b>XN-322-1DCD-B35</b>  |
| <b>Power</b>                                     |              |                         |
| Power supply, 4 x 24 Vdc / 2 A, sp               | 178796       | <b>XN-322-4PS-20</b>    |
| Power distribution, 18 channel, GND              | 178769       | <b>XN-322-18PD-M</b>    |
| Power distribution, 18 channel, VCC              | 178770       | <b>XN-322-18PD-P</b>    |
| <b>Serial and SSI</b>                            |              |                         |
| Serial, 2 SSI, RS-422, 32 bit                    | 178773       | <b>XN-322-2SSI</b>      |
| <b>Gateways</b>                                  |              |                         |
| CANopen Gateway module (supports 32 slices)      | 178782       | <b>XN-312-GW-CAN</b>    |

easySoft 7



## easySoft 7 Software

### Product Description

The easySoft software is used to program the easy programmable logic controllers and MFD-Titan displays. The Windows®-based software provides straightforward circuit diagram input and editing, and the diagrams can be displayed in the format desired. It supports users who are configuring, programming and defining parameters for the easy nano PLCs. Selection menus and drag and drop functions simplify circuit diagram creation. easySoft 7 is only compatible with the easyE4 nano programmable logic controller.

### Application Description

- Logic programming
- Ladder Diagram (LD)
- Structured Text (ST)
- Function Block Diagram (FBD)
- easy Device Programming (EDP)

### Features

#### User function blocks

There is a library with user function blocks already defined. Function blocks include:

- Weekly timer
- Year time switch
- Alarm function block
- Data logger
- Interrupt function blocks: counter-controller, timer-controller and edge-controlled

#### User-defined function blocks

The user creates the code for this subprogram and can reuse it as often as they want. The user-defined function blocks are added to the library. Different programming languages can be mixed by writing the user function block in a different language than the main program.

#### Simulation

Users can also test the application when the easyE4 is not connected to the process. easySoft includes an integrated offline simulation tool that allows users to test a circuit diagram before commissioning.

#### System Requirements

- Windows XP and Windows 7 32-bit systems

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## Product Selection

### easyE4 Starter Sets

| Description  | Catalog Number         |
|--|------------------------|
| Basic device, UC, patch cable, easySoft license code, easyE4 flyer | <b>EASY-BOX-E4-UC1</b> |
| Basic device, DC, patch cable, easySoft license code, easyE4 flyer | <b>EASY-BOX-E4-DC1</b> |

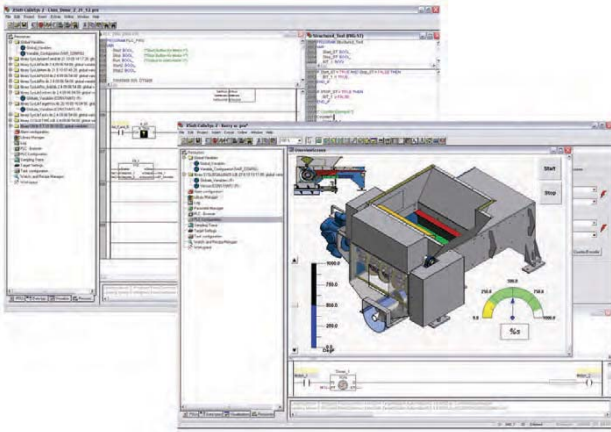
### Accessories

| Description                      | Connector | Caps | Catalog Number         |
|----------------------------------|-----------|------|------------------------|
| Spare parts package, easyConnect | 3         | 3    | <b>EASY-E4-CONNECT</b> |

### Software

| Description                                  | Catalog Number        |
|--|-----------------------|
| Programming software, easySoft, easyE4 range | <b>EASYSOFT-SWLIC</b> |

#### XSoft-CODESYS-3 Software



### XSoft-CODESYS-3 Software

#### Product Description

##### Combined Logic and Visualization Development

##### IEC 61131-3 Logic Programming

- Ladder Diagram (LD)
- Structured Text (ST)
- Sequential function chart (SFC)
- Function block diagram (FBD)
- Freely definable function block chart/continuous function chart (CFC)
- Instruction List (IL)

##### Target Visualization

Integrated design of Operator Interface screens for the XV series. Visualization and logic developed as part of the same project. Simplifies screen design and always keeps the Logic and visualization in synch.

##### Web Visualization

Optionally XSoft-CODESYS-3 can automatically generate XML-based runtime screens to make the screens from the XV accessible remotely using a Web browser with a JavaScript plug-in such as Internet Explorer®, Firefox® and others.

#### Features

##### Project Development

- Automatic variable declaration
- On line editing
- Pop-up variable and function search/pick tools
- Automatic formatting and color coding of logic/declaration text
- Re-usable Visual-Logic Function Blocks

##### Debugging and commissioning

XSoft-CODESYS-3 offers you a number of important functions for debugging, testing and commissioning your XV applications quickly and efficiently.

All these features are available as soon as you log on to the XV (online mode) over an Ethernet connection.

##### Simulation

Users can also test the application when the XV is not connected to the process. This is possible thanks to the integrated online simulation feature. Simulation supports both the screens and logic that have been designed using XSoft-CODESYS.

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| XSoft-CODESYS-3 Software |          |

Page

#### Advanced Features

- Up to 16 time and/or event driven tasks per project
- Each task can include multiple logic programs or subroutines
- Programs and screen designs can be exported and imported to support reuse
- Powerful, built-in function block libraries
- Ability to create user-defined function blocks
- Fieldbus Configurator for CANopen, PROFIBUS-DP and SmartWire-DT device I/O
- Ethernet and serial communication function blocks (OPC server, UDP, TCP/IP, FTP client/ server, Modbus Master/Slave, email, SMS, and more)
- 8-level password protection
- Web access selectable per screen
- System function libraries (OS Storage Card, and more)
- Online and historical alarms
- Online and historical trends

#### System Requirements

Windows XP and Windows 7 32-bit systems

### Product Selection

#### XSoft-CODESYS-3



#### XSoft-CODESYS-3 Software

| Description               | Catalog Number       |
|---------------------------|----------------------|
| Single Seat License       | SW-XSOFT-CODESYS-3-S |
| Multiple Seat License (3) | SW-XSOFT-CODESYS-3-M |

**Programmable Relays**



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| MFD-Titan Multi-Function Displays                      | <b>V7-T4-35</b> |
| easyRelay Communication Modules                        | <b>V7-T4-42</b> |
| easyRelay Power Supplies, Accessories and Software     | <b>V7-T4-45</b> |
| XC100 and XC200 Modular Programmable Logic Controllers | <b>V7-T4-51</b> |

**Legacy PLCs**

**Product Overview**

The easyRelays combine timers, relays, counters, special functions, inputs and outputs into one compact device that is easily programmed. The easyRelay family of products provides an exceptional level of flexibility together with a substantial savings of commissioning time and effort.

The easyRelays are available in more than 35 styles that support from 12 I/O up to a network of up to 320 I/O points, providing the ideal solution for lighting, energy management, industrial control, irrigation, pump control, HVAC and home automation.

Once easyRelays are installed, changes are easily accomplished through front panel programming, eliminating the need to change wiring and minimizing downtime.

The easy802/806 relays are even more powerful than the easy800 series and include an integrated SmartWire-DT gateway. Conventional hardwiring to pushbuttons, selector switches, pilot devices and contactors can now be eliminated, allowing for a dramatic increase in panel wiring productivity. For more information on SmartWire-DT and how it can increase productivity, go to [www.eaton.com/smawiredt](http://www.eaton.com/smawiredt).

**Application Description**

The easyRelays excel in traditional applications where multiple relays, timers and pushbuttons are used. Applications span residential, commercial and industrial installations.

Typical control applications are:

- Lighting controls
- Duplex pump controls
- Water fountain controls
- Parking garage access controls
- Refrigeration control system
- Greenhouse temperature and ventilation controls
- Booster pump controls

See publication no. **AP05013001E** for the easyRelay application guide. Download from [www.eaton.com/easyrelays](http://www.eaton.com/easyrelays).



#### easy500/700/800 Programmable Relays



#### easy500/700/800 Programmable Relays

##### Product Description

Three families make up the easyRelay programmable relay product line. All models are available with and without displays. DIN rail mounted.

**easy500**—for controlling small applications with up to 12 input/output signals. Connectable to Ethernet.

**easy700**—for controlling medium-sized applications with 20 I/O points (expandable to 40 I/O points). Connectable to Ethernet and bus systems.

**easy800**—for controlling large-scale applications with 20 points, expandable to 40 points locally, and expandable using the easyNet network up to 320 I/O points. Connectable to Ethernet and bus systems.

The easyNet integrated network provides easy and inexpensive linking of up to eight easy800 devices over a distance of up to 1000 meters. Each easy800 device can run its own program, or be used as a distributed input/output module. Connect up to eight controllers with up to 40 I/O to obtain 320 I/O.

##### Standards

- CSA C22.2 No. 142-M1987
- CSA C22.2 No. 213-M1987
- EN 55011
- EN 50178
- EN 61131-2
- IEC EN 61000-4
- IEC 60068-2-6
- IEC 60068-2-27
- UL 508

##### Certifications

- UL
- CSA
- CE
- CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C
- C-Tick
- GOST-R
- Ukrain-GOST



##### Shipping Approvals

- Bureau Veritas
- Det Norske Veritas
- Germanischer Lloyd
- Lloyd's Register of Shipping

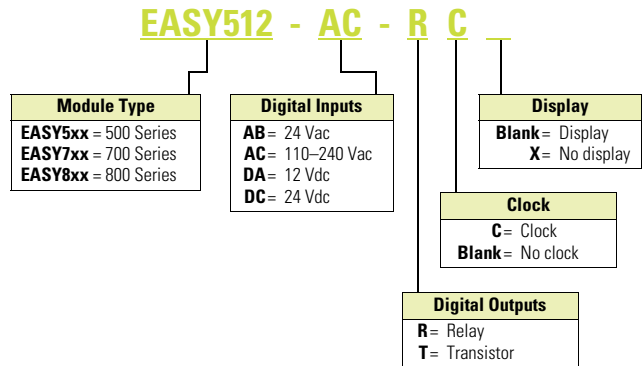
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| MFD-Titan Multi-Function Displays . . . . .                  | <b>V7-T4-35</b> |
| easyRelay Communication Modules . . . . .                    | <b>V7-T4-42</b> |
| easyRelay Power Supplies, Accessories and Software . . . . . | <b>V7-T4-45</b> |
| easy802/806 Programmable Relays with SmartWire-DT . . . . .  | <b>V7-T4-28</b> |

#### Catalog Number Selection

##### easy500/700/800

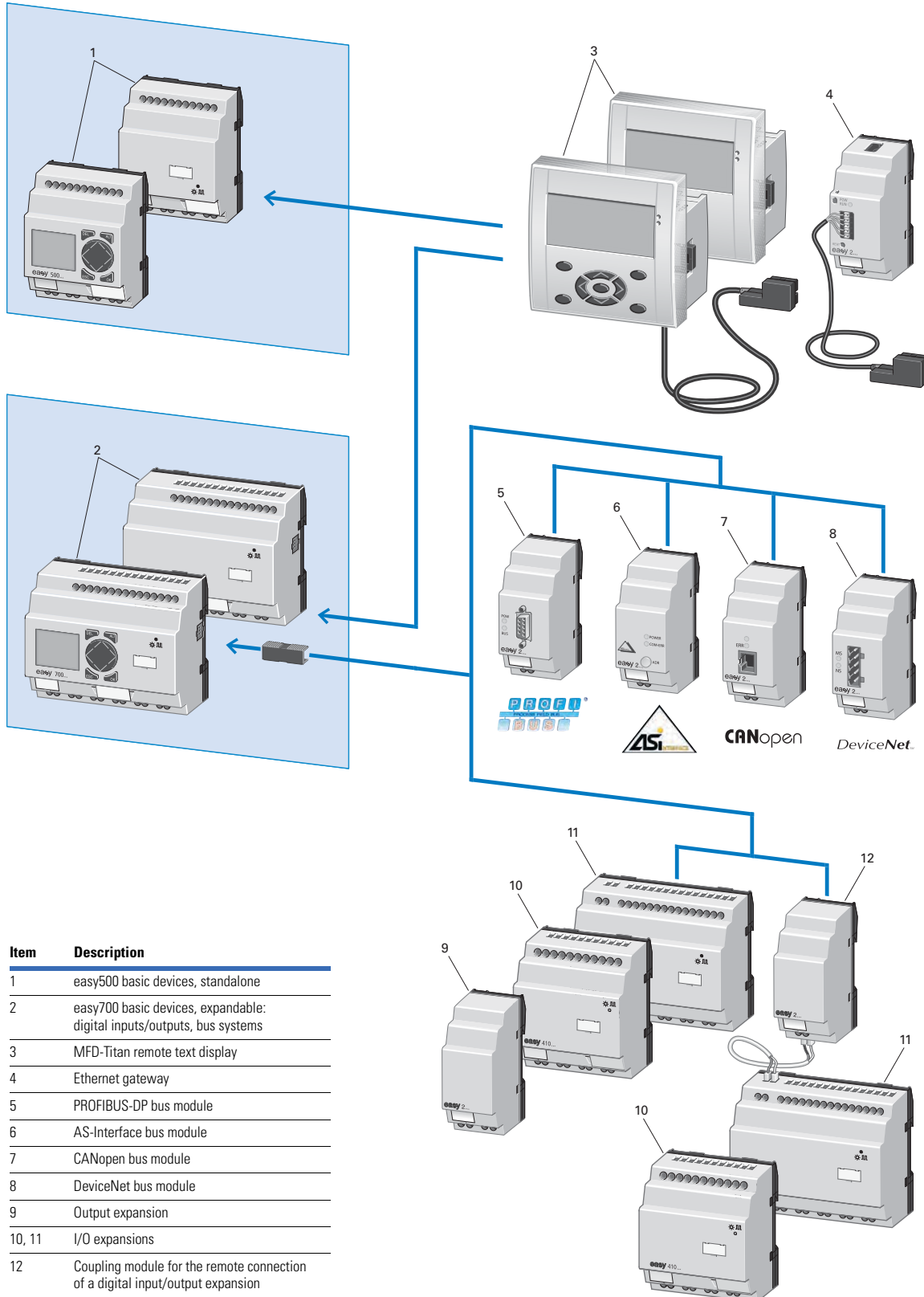


**Note:** Not all combinations are possible. See selection tables.



**System Overview**

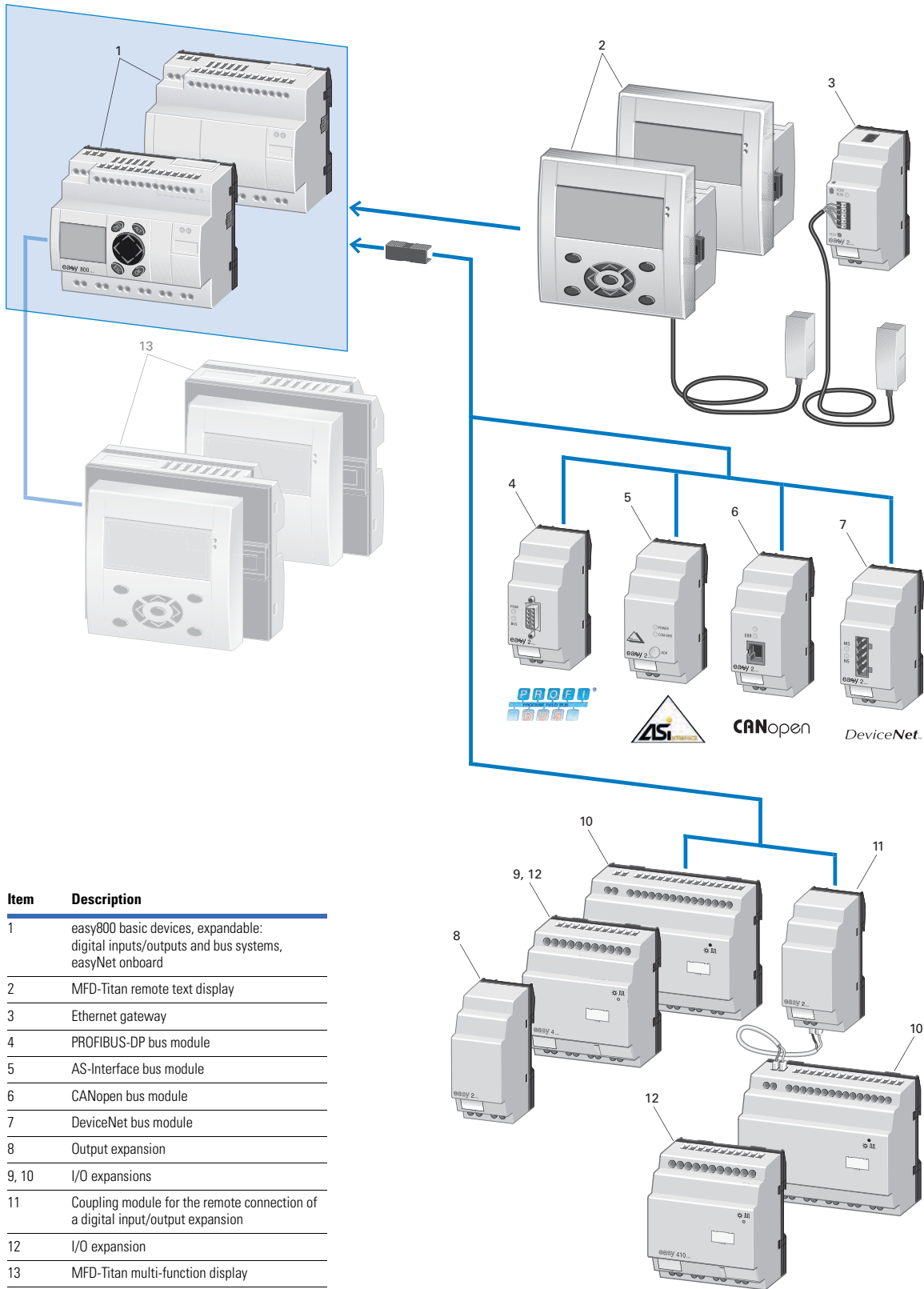
**easy500/700 Programmable Relays**



| Item   | Description   |
|--------|---|
| 1      | easy500 basic devices, standalone   |
| 2      | easy700 basic devices, expandable: digital inputs/outputs, bus systems        |
| 3      | MFD-Titan remote text display   |
| 4      | Ethernet gateway  |
| 5      | PROFIBUS-DP bus module  |
| 6      | AS-Interface bus module   |
| 7      | CANopen bus module  |
| 8      | DeviceNet bus module  |
| 9      | Output expansion  |
| 10, 11 | I/O expansions  |
| 12     | Coupling module for the remote connection of a digital input/output expansion |

#### easy800 Programmable Relay

4



**Product Selection**

**easy500—Display**



**easy500 Programmable Relays (Standalone)**

| Description       | Inputs |             |        |        |                     | Outputs |            | Catalog Number |
|-------------------|--------|-------------|--------|--------|---------------------|---------|------------|----------------|
|                   | 24 Vac | 110–240 Vac | 12 Vdc | 24 Vdc | Analog <sup>①</sup> | Relay   | Transistor |                |
| <b>Display</b>    |        |             |        |        |                     |         |            |                |
| 12 I/O, no clock  | —      | 8           | —      | —      | —                   | 4       | —          | EASY512-AC-R   |
|                   | —      | —           | —      | 8      | 2                   | 4       | —          | EASY512-DC-R   |
| 12 I/O, clock     | 8      | —           | —      | —      | 2                   | 4       | —          | EASY512-AB-RC  |
|                   | —      | 8           | —      | —      | —                   | 4       | —          | EASY512-AC-RC  |
|                   | —      | —           | 8      | —      | 2                   | 4       | —          | EASY512-DA-RC  |
|                   | —      | —           | —      | 8      | 2                   | 4       | —          | EASY512-DC-RC  |
|                   | —      | —           | —      | 8      | 2                   | —       | 4          | EASY512-DC-TC  |
|                   | —      | —           | —      | 8      | 2                   | —       | 4          | EASY512-DC-TCX |
| <b>No Display</b> |        |             |        |        |                     |         |            |                |
| 12 I/O, clock     | 8      | —           | —      | —      | 2                   | 4       | —          | EASY512-AB-RCX |
|                   | —      | 8           | —      | —      | —                   | 4       | —          | EASY512-AC-RCX |
|                   | —      | —           | 8      | —      | 2                   | 4       | —          | EASY512-DA-RCX |
|                   | —      | —           | —      | 8      | 2                   | 4       | —          | EASY512-DC-RCX |
|                   | —      | —           | —      | 8      | 2                   | —       | 4          | EASY512-DC-TCX |
|                   | —      | —           | —      | 8      | 2                   | —       | 4          | EASY512-DC-TCX |

**easy500—No Display**



**easy700—Display**



**easy700 Programmable Relays (Expandable and Networkable)**

| Description       | Inputs |             |        |        |                     | Outputs |            | Catalog Number |
|-------------------|--------|-------------|--------|--------|---------------------|---------|------------|----------------|
|                   | 24 Vac | 110–240 Vac | 12 Vdc | 24 Vdc | Analog <sup>①</sup> | Relay   | Transistor |                |
| <b>Display</b>    |        |             |        |        |                     |         |            |                |
| 18 I/O, clock     | 12     | —           | —      | —      | 4                   | 6       | —          | EASY719-AB-RC  |
|                   | —      | 12          | —      | —      | —                   | 6       | —          | EASY719-AC-RC  |
|                   | —      | —           | 12     | —      | 4                   | 6       | —          | EASY719-DA-RC  |
|                   | —      | —           | —      | 12     | 4                   | 6       | —          | EASY719-DC-RC  |
| 20 I/O, clock     | —      | —           | —      | 12     | 4                   | —       | 8          | EASY721-DC-TC  |
| <b>No Display</b> |        |             |        |        |                     |         |            |                |
| 18 I/O, clock     | 12     | —           | —      | —      | 4                   | 6       | —          | EASY719-AB-RCX |
|                   | —      | 12          | —      | —      | —                   | 6       | —          | EASY719-AC-RCX |
|                   | —      | —           | 12     | —      | 4                   | 6       | —          | EASY719-DA-RCX |
|                   | —      | —           | —      | 12     | 4                   | 6       | —          | EASY719-DC-RCX |
| 20 I/O, clock     | —      | —           | —      | 12     | 4                   | —       | 8          | EASY721-DC-TCX |

**easy700—No Display**



**easy800—Display**



**easy800 Programmable Relays (Expandable and Networkable)**

| Description       | Inputs      |        |                     | Outputs |            |        | Catalog Number |
|-------------------|-------------|--------|---------------------|---------|------------|--------|----------------|
|                   | 110–240 Vac | 24 Vdc | Analog <sup>①</sup> | Relay   | Transistor | Analog |                |
| <b>Display</b>    |             |        |                     |         |            |        |                |
| 18 I/O, clock     | 12          | —      | —                   | 6       | —          | —      | EASY819-AC-RC  |
|                   | —           | 12     | 4                   | 6       | —          | —      | EASY819-DC-RC  |
| 19 I/O, clock     | —           | 12     | 4                   | 6       | —          | 1      | EASY820-DC-RC  |
| 20 I/O, clock     | —           | 12     | 4                   | —       | 8          | —      | EASY821-DC-TC  |
| 21 I/O, clock     | —           | 12     | 4                   | —       | 8          | 1      | EASY822-DC-TC  |
| <b>No Display</b> |             |        |                     |         |            |        |                |
| 18 I/O, clock     | 12          | —      | —                   | 6       | —          | —      | EASY819-AC-RCX |
|                   | —           | 12     | 4                   | 6       | —          | —      | EASY819-DC-RCX |
| 19 I/O, clock     | —           | 12     | 4                   | 6       | —          | 1      | EASY820-DC-RCX |
| 20 I/O, clock     | —           | 12     | 4                   | —       | 8          | —      | EASY821-DC-TCX |
| 21 I/O, clock     | —           | 12     | 4                   | —       | 8          | 1      | EASY822-DC-TCX |

**easy800—No Display**



**Note**

① Analog inputs optional. Use of analog inputs will result in a decrease in the same number of available digital inputs.

## Technical Data and Specifications

### easy500 Series

| Type  | EASY512-AB...  | EASY512-AC...                       | EASY512-DA...                       | EASY512-DC-R...                     | EASY512-DC-TC.                      |
|---|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Supply voltage                                  | 24 Vac   | 100–240 Vac                         | 12 Vdc                              | 24 Vdc                              | 24 Vdc                              |
| Heat dissipation                                | 5 VA   | 5 VA                                | 2 W                                 | 2 W                                 | 2 W                                 |
| Continuous current outputs <sup>①</sup>         | 8 A  | 8 A                                 | 8 A                                 | 8 A                                 | 0.5 A                               |
| Short-circuit proof with power factor 1         | Line protection B16, 600 A   |                                     |                                     |                                     | —                                   |
| Short-circuit proof with power factor 0.7...0.7 | Line protection B16, 900 A   |                                     |                                     |                                     | —                                   |
| Mounting  | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |                                     |                                     |                                     |                                     |
| Connection cables                               |  |                                     |                                     |                                     |                                     |
| Solid   | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) |
| Flexible  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) |
| Degree of protection                            | IP20   | IP20                                | IP20                                | IP20                                | IP20                                |
| RFI suppression                                 | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4                 |                                     |                                     |                                     |                                     |
| Ambient operating temperature                   | –25 °C to +55 °C   | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    |
| Transport and storage temperature               | –40 °C to +70 °C   | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    |
| Hazardous location                              | CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C             |                                     |                                     |                                     |                                     |

### easy700 Series

| Type  | EASY719-AB...  | EASY719-AC...                       | EASY719-DA...                       | EASY719-DC-RC...                    | EASY721-DC-TC.                      |
|---|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Supply voltage                                  | 24 Vac   | 100–240 Vac                         | 12 Vdc                              | 24 Vdc                              | 24 Vdc                              |
| Heat dissipation                                | 7 VA   | 10 VA                               | 3.5 W                               | 3.5 W                               | 3.5 W                               |
| Continuous current outputs <sup>①</sup>         | 8 A  | 8 A                                 | 8 A                                 | 8 A                                 | 0.5 A                               |
| Short-circuit proof with power factor 1         | Line protection B16, 600 A   | Line protection B16, 600 A          | Line protection B16, 600 A          | Line protection B16, 600 A          | —                                   |
| Short-circuit proof with power factor 0.7...0.7 | Line protection B16, 900 A   | Line protection B16, 900 A          | Line protection B16, 900 A          | Line protection B16, 900 A          | —                                   |
| Mounting  | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |                                     |                                     |                                     |                                     |
| Connection cables                               |  |                                     |                                     |                                     |                                     |
| Solid   | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) |
| Flexible  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) |
| Degree of protection                            | IP20   | IP20                                | IP20                                | IP20                                | IP20                                |
| RFI suppression                                 | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4                 |                                     |                                     |                                     |                                     |
| Ambient operating temperature                   | –25 °C to +55 °C   | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    |
| Transport and storage temperature               | –40 °C to +70 °C   | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    |
| Hazardous location                              | CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C             |                                     |                                     |                                     |                                     |

### easy800 Series

| Type  | EASY819-AC...  | EASY819-DC-RC...                    | EASY820-DC-RC...                    | EASY821-DC-TC...                    | EASY822-DC-TC.                      |
|---|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Supply voltage                                  | 100–240 Vac  | 24 Vdc                              | 24 Vdc                              | 24 Vdc                              | 24 Vdc                              |
| Heat dissipation                                | 10 VA  | 3.4 W                               | 3.4 W                               | 3.4 W                               | 3.4 W                               |
| Continuous current outputs <sup>①</sup>         | 8 A  | 8 A                                 | 8 A                                 | 8 A                                 | 0.5 A                               |
| Short-circuit proof with power factor 1         | Line protection B16, 600 A   | Line protection B16, 600 A          | Line protection B16, 600 A          | Line protection B16, 600 A          | —                                   |
| Short-circuit proof with power factor 0.7...0.7 | Line protection B16, 900 A   | Line protection B16, 900 A          | Line protection B16, 900 A          | Line protection B16, 900 A          | —                                   |
| Mounting  | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |                                     |                                     |                                     |                                     |
| Connection cables                               |  |                                     |                                     |                                     |                                     |
| Solid   | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) |
| Flexible  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) |
| Degree of protection                            | IP20   | IP20                                | IP20                                | IP20                                | IP20                                |
| RFI suppression                                 | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4                 |                                     |                                     |                                     |                                     |
| Ambient operating temperature                   | –25 °C to +55 °C   | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    |
| Transport and storage temperature               | –40 °C to +70 °C   | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    |
| Hazardous location                              | CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C             |                                     |                                     |                                     |                                     |

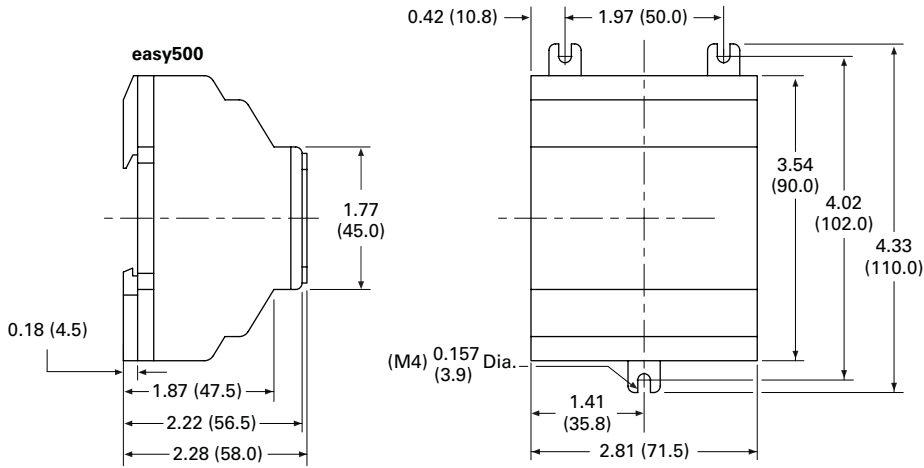
#### Note

<sup>①</sup> Relay = 8 A (10 A to UL) with resistive load, 3 A with inductive load. Transistor outputs = 0.5 A/24 Vdc, maximum four outputs switchable in parallel.

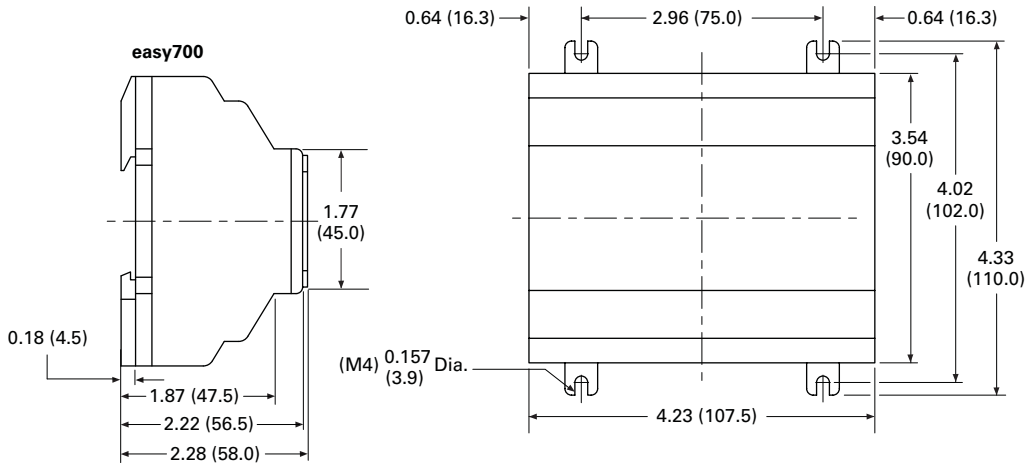
**Dimensions**

Approximate Dimensions in Inches (mm)

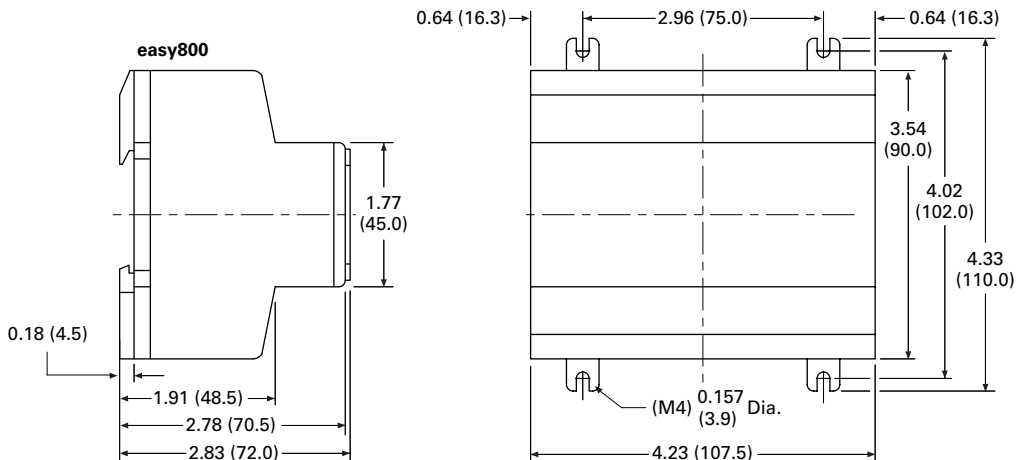
**easy500 Series, Drawing Number MD05013001E**



**easy700 Series, Drawing Number MD05013002E**



**easy800 Series, Drawing Number MD05013003E**



#### easy802/806 Programmable Relays with SmartWire-DT



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| easy500/700/800 Programmable Relays . . . . .                   | <b>V7-T4-22</b> |
| easy802/806 Programmable Relays with SmartWire-DT               |                 |
| Product Selection . . . . .                                     | <b>V7-T4-29</b> |
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| Technical Data and Specifications . . . . .                     | <b>V7-T4-30</b> |
| Dimensions . . . . .  | <b>V7-T4-31</b> |
| easyRelay and MFD Expansion Modules . . . . .                   | <b>V7-T4-32</b> |
| MFD-Titan Multi-Function Displays . . . . .                     | <b>V7-T4-35</b> |
| easyRelay Communication Modules . . . . .                       | <b>V7-T4-42</b> |
| easyRelay Power Supplies, Accessories<br>and Software . . . . . | <b>V7-T4-45</b> |

### easy802/806 Programmable Relays with SmartWire-DT

#### Product Description

SmartWire-DT is a high-performance system that can be used to quickly and easily connect motor control components such as relays, contactors, pilot devices, manual motor protectors, soft starters ① and variable frequency drives ② as well as digital and analog input/output modules. On the new easy800 with integrated SmartWire-DT master, up to 99 SmartWire-DT devices in total with up to 166 inputs/outputs can be connected via the SmartWire-DT line. All required supply voltages, including those for bus devices as well as 24 Vdc for the contactors, are provided directly with the flat eight-pole SmartWire-DT bus line. This reduces wiring effort and troubleshooting and saves time and costs.

The easy802 features a POW power feeder for regulating power to the device as well as the SmartWire-DT devices. A second AUX power feeder provides the connected contactors with 24 Vdc. A separate 24 Vdc power supply is required to provide 24 Vdc power to the easy802 or easy806 controllers. The configuration of the SmartWire-DT devices is undertaken at a touch of the provided Configuration button. LEDs provide feedback on the connecting states on the device and the SmartWire-DT line. The serial interface serves for programming as well as for connection of a remote text display, touch panel or for connection to the Ethernet.

In addition to the functionality of the easy802, the easy806 also features four fast inputs (5 kHz). Two of the four inputs can also be configured as fast outputs (5 kHz) (transistor 24 Vdc, 0.1 A). In addition to the additional inputs/outputs on easy806, there is a connection option to the easyNet. Up to eight EASY806-DC-SWD controllers can be connected via easyNet, allowing up to 1360 inputs/outputs.

For more information on SmartWire-DT and related components, see **Tab 9** of this volume or go to [www.eaton.com/smawiredt](http://www.eaton.com/smawiredt).

#### Standards

- EN 50178
- IEC/EN 60947
- UL 508

#### Certifications

- cULus
- CE
- C-Tick



#### Note

① Soft starters and variable frequency drives will be available with direct SmartWire-DT connectivity in late 2013.

**Product Selection**

Control relay for connection of SmartWire-DT and simultaneously for supply of power to the SmartWire-DT devices, such as switchgear and contactors.

**EASY802-DC-SWD**



**easy800 with SmartWire-DT**

| Supply Voltage | Description                     | Catalog Number        |
|----------------|---------------------------------|-----------------------|
| 24 Vdc         | Control relay with SmartWire-DT | <b>EASY802-DC-SWD</b> |

**EASY806-DC-SWD**



|        |   |                       |
|--------|---|-----------------------|
| 24 Vdc | Control relay with SmartWire-DT, four inputs, two of which can be used as outputs (transistor 24 Vdc, 0.1 A), easyNet onboard | <b>EASY806-DC-SWD</b> |
|--------|---|-----------------------|

**Remote Displays**

Both the easy802 and easy806 controllers can be connected to a MFD remote display or a XV touch panel display with Galileo.

**Accessories**

**MFD-80**



**Accessories—easy800**

| Description                       | Catalog Number |
|-----------------------------------|----------------|
| MFD display, NEMA 4X indoor rated | <b>MFD-80</b>  |

**MFD-CP4**



|  |                       |
|--|-----------------------|
| 24 Vdc power / communication module              | <b>MFD-CP4</b>        |
| easy802/806 to MFD-CP4 communication cable, 1.5m | <b>EU4A-RJ45-CAB2</b> |
| easy802/806 to XV HMI communication cable, 2m    | <b>EU4A-RJ45-CAB1</b> |



## Technical Data and Specifications

### easy802/806 Programmable Relays with SmartWire-DT

| Description  | Unit            | Specification                                      |
|--|-----------------|--|
| <b>Ambient Climatic Conditions</b>   |                 |  |
| Cold to IEC 60068-2-1, heat to IEC 60068-2-2, damp heat, constant, to IEC 60068-2-78; cyclical to IEC 60068-2-30; temperature change to IEC 68000-2-14 |                 |  |
| Operating ambient temperature  | °C (°F)         | –25 ° to +55 ° (–13 ° to +131 °)                   |
| Condensation   |                 | Prevent condensation by means of suitable measures |
| LCD display (reliable legible)   | °C (°F)         | 0 ° to +55 ° (32 ° to +131 °)                      |
| Storage  | °C (°F)         | –40 ° to +70 ° (–40 ° to +158 °)                   |
| Relative humidity, noncondensing (IEC EN 60068-2-30)   | %               | 5 to 95  |
| Air pressure (in operation)  | hPa             | 795 up to 1080                                     |
| <b>Ambient Mechanical Conditions</b>   |                 |  |
| Protection type EN 50178, IEC 60529, VBG4  |                 | IP20   |
| Vibrations (IEC EN 60068-2-6)  |                 |  |
| Constant amplitude: easy800-SWD; 3.5 mm  | Hz              | 5–8.4  |
| Constant acceleration: easy800-SWD; 1g   | Hz              | 8.4–150  |
| Mechanical shock resistance (IEC EN 60068-2-27) semi-sinusoidal 15g / 11 ms  | Shocks          | 18   |
| Drop (IEC EN 60068-2-31)   | Drop height     | mm 50  |
| Free fall, packaged (IEC EN 60068-2-32)  | m               | 0.3  |
| <b>Electromagnetic Compatibility (EMC)</b>   |                 |  |
| Electrostatic discharge (ESD), to IEC EN 61000-4-2   |                 |  |
| Air discharge  | kV              | 8  |
| Contact discharge  | kV              | 6  |
| Electromagnetic fields (RFI), to IEC EN 61000-4-3  |                 |  |
| 0.8–1.0 GHz  | V/m             | 10   |
| 1.4–2.0 GHz  | V/m             | 3  |
| 2.0–2.7 GHz  | V/m             | 1  |
| Radio interference suppression   |                 | EN 55011 Class B                                   |
| Burst, to IEC EN 61000-4-4   |                 |  |
| Supply cables  | kV              | 2  |
| Signal cables  | kV              | 2  |
| easyNet  | kV              | 2  |
| SWD-line   | kV              | 2  |
| Power pulses (surge), to IEC EN 61000-4-5 (supply cables, symmetrical)   | kV              | 1  |
| Radiated RFI, to IEC EN 61000-4-6  | V               | 10   |
| <b>Insulation Resistance</b>   |                 |  |
| Overvoltage category   |                 | III  |
| Pollution degree   |                 | 2  |
| Clearance in air and creepage distances  |                 | EN 50178, UL 508, CSA C22.2, No. 142               |
| Insulation resistance  |                 | EN 50178   |
| <b>Terminal Capacity</b>   |                 |  |
| Solid, minimum to maximum  | mm <sup>2</sup> | 0.2 to 1.5 (AWG 24–16)                             |
| Flexible with ferrule, minimum to maximum  | mm <sup>2</sup> | 0.2 to 1.5 (AWG 24–16)                             |
| <b>DC POW Rated Operational Voltage</b>  |                 |  |
| Rated value U <sub>e</sub>   | Vdc, (%)        | 24 DC (–15/+20)                                    |
| Permissible range ①  | Vdc             | 20.4–28.8  |
| Residual ripple  | %               | ≤ 5  |
| Protection against polarity reversal   |                 | Yes  |
| Input current  |                 |  |
| At rated operating voltage   | mA              | easy802: 500 / easy806: 900                        |
| Inrush current and duty factor   |                 | 12.5 A for 6 ms                                    |
| Voltage dips (IEC EN 61131-2)  | ms              | 10   |

#### Note

① Use power-feed modules if the cable length of the SWD line causes excessive voltage drop.

**easy802/806 Programmable Relays with SmartWire-DT, continued**

| Description   | Unit     | Specification                      |
|---|----------|------------------------------------|
| Heat dissipation                                      |          |                                    |
| At 24 Vdc   | W        | easy802: max. 5 / easy806: max. 6  |
| Fuse  | A        | ≥ 3                                |
| Potential isolation (easy800-SWD)                     |          |                                    |
| To auxiliary ①  |          | Yes                                |
| To easyNet ①  |          | Yes                                |
| To serial interface                                   |          | Yes                                |
| To easyLink ①   |          | No                                 |
| To inputs ①   |          | No                                 |
| To outputs ①  |          | No                                 |
| To SWD ①  |          | No                                 |
| <b>DC AUX Rated Operational Voltage (easy800-SWD)</b> |          |                                    |
| Rated value $U_e$                                     | Vdc, (%) | 24 (-15/+20)                       |
| Permissible range $U_{AUX}$                           | Vdc      | 20.4–28.8                          |
| Residual ripple                                       | %        | ≤ 5                                |
| Input current ② (max.)                                | A        | 2 (UL) / 3 (CE)                    |
| Rated operational voltage of the 24 Vdc stations      | V        | $U_{AUX} - 0.3$ V                  |
| Protection against polarity reversal                  |          | Yes                                |
| Short-circuit strength                                |          | No                                 |
| Fuse  | A        | ≤ 2 (UL) external fuse with FAZ B2 |
| Heat dissipation                                      |          |                                    |
| At 24 Vdc   | W        | Normally 1                         |
| Potential isolation (easy800-SWD)                     |          |                                    |
| To POW power supply, inputs and outputs               |          | Yes                                |
| To PC interface (COM), easyNet                        |          | Yes                                |
| To SWD  |          | Yes                                |

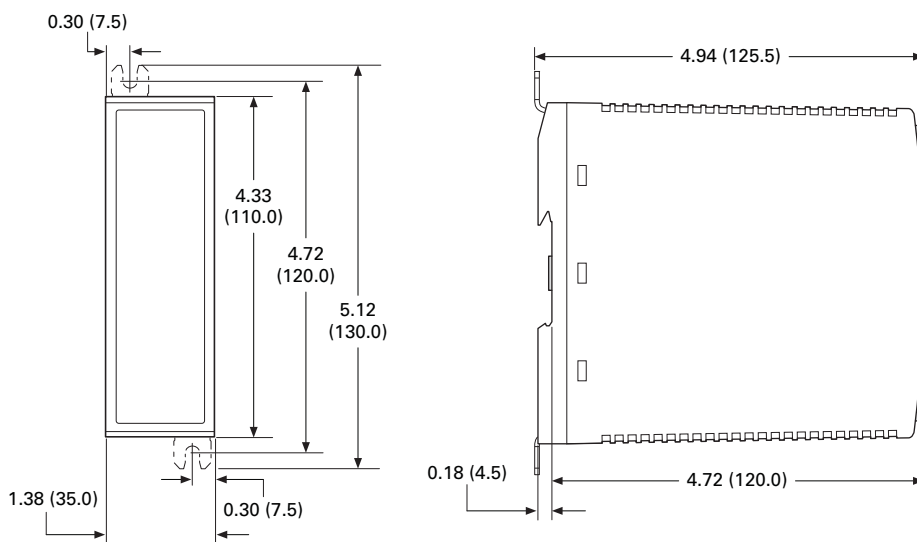
**Notes**

- ① If present.
- ② If contactors with a higher total power consumption are connected, an EU5C-SWD-PF1 or EU5C-SWD-PF2 power-feed module must be used.

**Dimensions**

Approximate Dimensions in Inches (mm)

**easy802 and easy806 Controllers**



#### easyRelay Expansion Modules



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#### easyRelay and MFD Expansion Modules

##### Product Description

Expansion modules are available for increasing the input/output of the easy700/800 and MFD-Titan multi-function displays to 24 inputs and up to 16 outputs. Expansion modules can be mounted directly to the easy700 or easy800 relays or up to 98 ft (30m) away using coupling module EASY200-EASY.

##### Standards

- CSA C22.2 No. 142-M1987
- CSA C22.2 No. 213-M1987
- EN 55011
- EN 50178
- EN 61131-2
- IEC EN 61000-4
- IEC 60068-2-6
- IEC 60068-2-27
- UL 508

##### Certifications

- UL
- CSA
- CE
- CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C
- C-Tick
- GOST-R
- Ukrain-GOST



##### Shipping Approvals

- Bureau Veritas
- Det Norske Veritas
- Germanischer Lloyd
- Lloyd's Register of Shipping

## Product Selection

## EASY618\_



## Digital I/O Expansion Modules

Can be used via easyLink.

| Supply Voltage   | Digital Inputs | Outputs         |            | Catalog Number |
|--|----------------|-----------------|------------|----------------|
|  |                | Relay 10 A (UL) | Transistor |                |
| 100–240 Vac  | 12             | 6               | —          | EASY618-AC-RE  |
| 24 Vdc   | 12             | 6               | —          | EASY618-DC-RE  |
| 24 Vdc   | 12             | —               | 8          | EASY620-DC-TE  |
| 24 Vdc   | 6              | 4               | —          | EASY410-DC-RE  |
| 24 Vdc   | 6              | —               | 4          | EASY410-DC-TE  |
| 24 Vdc   | —              | 2               | —          | EASY202-RE     |
| For distributed connection of a digital input/output expansion at up to 98 ft (30m) distance |                |                 |            | EASY200-EASY   |

## EASY406\_



## Analog I/O Expansion Modules

Can be used via easyLink.

| Supply Voltage | Inputs          |                         | Digital Outputs |            | Analog Outputs | Catalog Number |
|----------------|-----------------|-------------------------|-----------------|------------|----------------|----------------|
|                | Digital/ Analog | Can Be Used for Digital | Relay 10 A (UL) | Transistor |                |                |
| 24 Vdc         | 1/2             | 2                       | —               | 2          | 1              | EASY406-DC-ME  |
| 24 Vdc         | 1/6             | 2                       | —               | 2          | 2              | EASY411-DC-ME  |

## Technical Data and Specifications

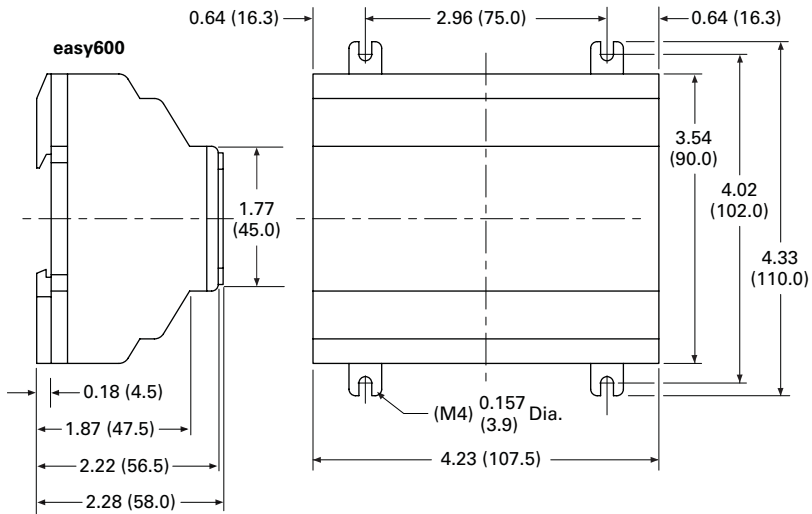
## easyRelay I/O Expansion Modules

| Type  | EASY202-RE   | EASY618-AC-RE                       | EASY618-DC-RE                       | EASY620-DC-TE                       | EASY200-EASY                        |
|---|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Supply voltage                                  | —  | 100 – 240 Vac                       | 24 Vac                              | 24 Vac                              | —                                   |
| Heat dissipation                                | 1 W  | 10 VA                               | 4 W                                 | 4 W                                 | 1 W                                 |
| Continuous current outputs <sup>①</sup>         | 8 A  | 8 A                                 | 8 A                                 | 0.5 A                               | —                                   |
| Short-circuit proof with power factor 1         | Line protection<br>B16, 600 A                                      | Line protection<br>B16, 600 A       | Line protection<br>B16, 600 A       | Line protection<br>B16, 600 A       | —                                   |
| Short-circuit proof with power factor 0.7...0.7 | Line protection<br>B16, 900 A                                      | Line protection<br>B16, 900 A       | Line protection<br>B16, 900 A       | Line protection<br>B16, 900 A       | —                                   |
| Connection cables                               |  |                                     |                                     |                                     |                                     |
| Solid   | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) |
| Flexible  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) |
| Degree of protection                            | IP20   | IP20                                | IP20                                | IP20                                | IP20                                |
| RFI suppression                                 | EN 55011, EN 55022 Class B, IEC 61000-6-1,2,3,4                    |                                     |                                     |                                     |                                     |
| Ambient operating temperature                   | –25 °C to +55 °C   | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    |
| Transport and storage temperature               | –40 °C to +70 °C   | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    |
| Certification, standards                        | EN 50178, IEC/EN 60947, UL, CSA                                    |                                     |                                     |                                     |                                     |
| Mounting  | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |                                     |                                     |                                     |                                     |

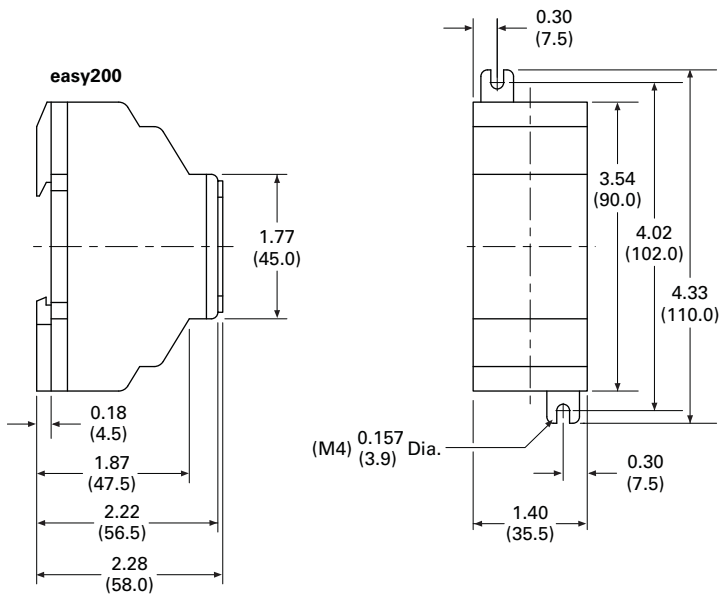
#### Dimensions

Approximate Dimensions in Inches (mm)

#### easy600 Series, Drawing Number MD05013002E



#### EASY202-RE/EASY200-EASY/EASY205-ASI Series, Drawing Number MD05013012E



**MFD-Titan Multi-Function Displays**



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**MFD-Titan Multi-Function Displays**

**Product Description**

The MFD-Titan multi-function displays can be used as remote text displays for easy500, easy700, easy800 and easy802/806 relays or can be configured as standalone or networked multi-function displays. As a multi-function display, the MFD-Titan combines the control functions of an easy800 with a door-mounted graphics display.

MFD-Titan multi-function display is comprised of three parts: display, controller and I/O modules. Match each piece to the needs of your application. If you need to both monitor and modify parameters within your application, choose the MFD-80-B display. The preprogrammed and user programmable buttons give you the capability to make small changes to the way your application is running, start or stop a process, or change your program completely. Select a controller with or without easyNet support, and with AC or DC power. Finally, add the MFD I/O module that best suits your application.

MFD-Titan—for controlling small applications that require graphic visualization and for large-scale applications with 20 points, expandable to 40 points locally, and expandable using the easyNet network up to 320 I/O points.

The MFD-Titan display can be linked to the easy500/700/800 models to provide an enhanced text based operator interface.

The easyNet integrated network provides easy and inexpensive linking of up to eight MFD-Titan devices over a distance of up to 1000 meters. Each MFD-Titan device can run its program, or be used as a distributed input/output module. Connect up to eight controllers with up to 40 I/O to obtain 320 I/O.

**Standards**

- CSA C22.2 No. 142-M1987
- CSA C22.2 No. 213-M1987
- EN 55011
- EN 50178
- EN 61131-2
- IEC EN 61000-4
- IEC 60068-2-6
- IEC 60068-2-27
- UL 508

**Certifications**

- UL
- CSA
- CE
- CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C
- C-Tick
- GOST-R
- Ukrain-GOST



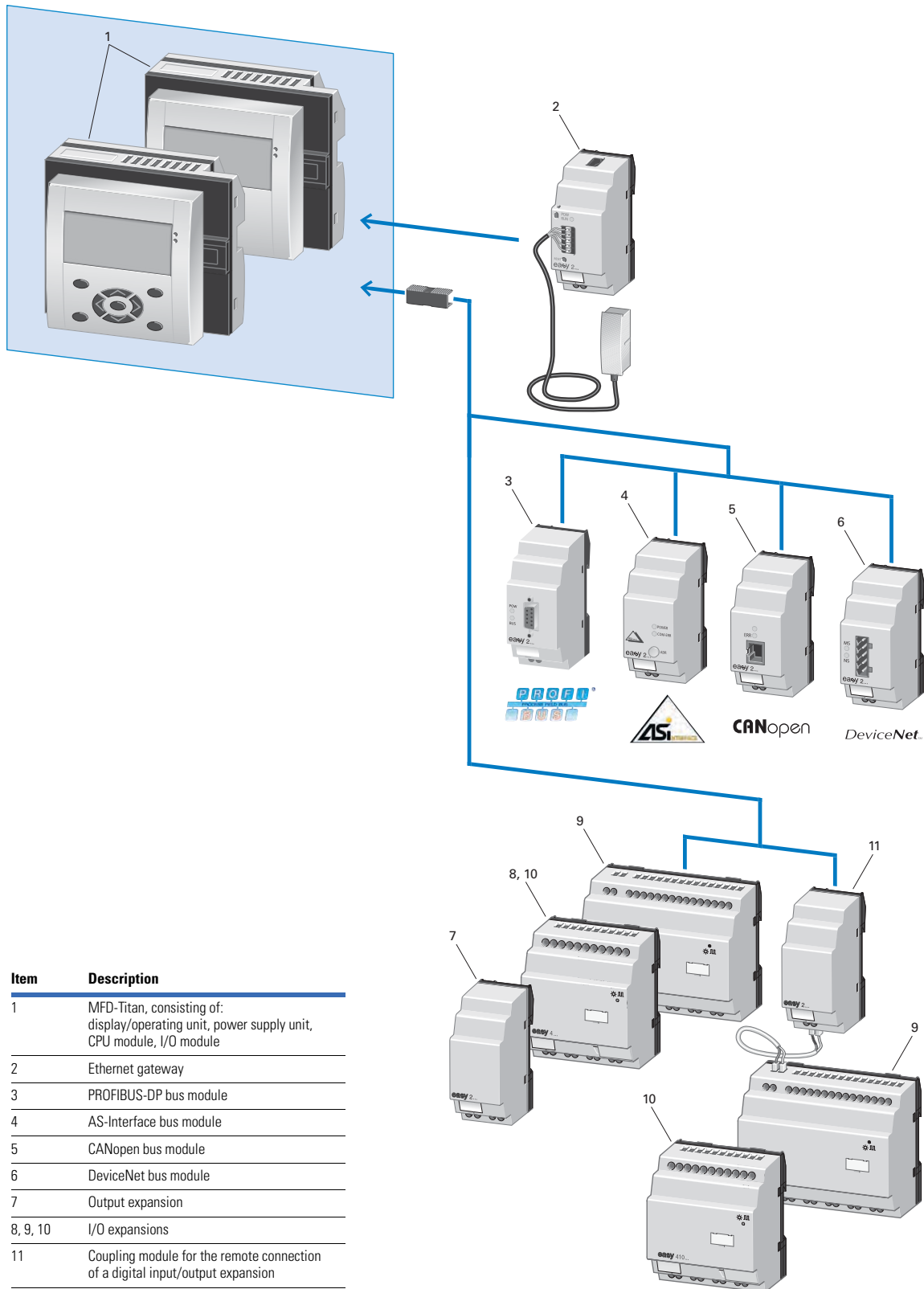
**Shipping Approvals**

- Bureau Veritas
- Det Norske Veritas
- Germanischer Lloyd
- Lloyd's Register of Shipping

#### System Overview

#### MFD-Titan Multi-Function Display

4



| Item     | Description   |
|----------|---|
| 1        | MFD-Titan, consisting of: display/operating unit, power supply unit, CPU module, I/O module |
| 2        | Ethernet gateway  |
| 3        | PROFIBUS-DP bus module  |
| 4        | AS-Interface bus module   |
| 5        | CANopen bus module  |
| 6        | DeviceNet bus module  |
| 7        | Output expansion  |
| 8, 9, 10 | I/O expansions  |
| 11       | Coupling module for the remote connection of a digital input/output expansion               |



**Product Selection**

**MFD-80-B**



**MFD-Titan Display/Operator Units**

Monochrome display 132 x 64 pixels with switchable backlight and removable front frame.

| Description                       | Keypad | Eaton Logo | Custom Engraving | Catalog Number         |
|-----------------------------------|--------|------------|------------------|------------------------|
| MFD display, NEMA 4X indoor rated | —      | —          | —                | <b>MFD-80-X</b>        |
| MFD display, NEMA 4X indoor rated | —      | ■          | —                | <b>MFD-80</b>          |
| MFD display, NEMA 4X indoor rated | —      | —          | ■                | <b>MFD-80-ETCH</b> ①   |
| MFD display with keypad ②         | ■      | —          | —                | <b>MFD-80-B-X</b>      |
| MFD display with keypad ②         | ■      | ■          | —                | <b>MFD-80-B</b>        |
| MFD display with keypad ②         | —      | —          | ■                | <b>MFD-80-B-ETCH</b> ① |

**MFD-CP4**



**MFD-Titan Text/Graphics Display Power Module**

For use with MFD-Titan displays for use as remote text/graphics display.

| Supply Voltage | Description   | Catalog Number        |
|----------------|---|-----------------------|
| 100–240 Vac    | AC power supply / communication module (no cable)           | <b>MFD-AC-CP4</b>     |
|                | AC module for easy500/700 relays and cable MFD-CP4-500-CAB5 | <b>MFD-AC-CP4-500</b> |
|                | AC module for easy800 relays and cable MFD-CP4-800-CAB5     | <b>MFD-AC-CP4-800</b> |
| 24 Vdc         | DC power supply / communication module (no cable)           | <b>MFD-CP4</b>        |
|                | DC module for easy500/700 relays and cable MFD-CP4-500-CAB5 | <b>MFD-CP4-500</b>    |
|                | DC module for easy800 relays and cable MFD-CP4-800-CAB5     | <b>MFD-CP4-800</b>    |

**MFD-CP**



**MFD-Titan Controller Modules**

For use with MFD-Titan display/operator units. Add MFD-Titan I/O modules as needed.

| Supply Voltage | Description   | Catalog Number       |
|----------------|---|----------------------|
| 100–240 Vac    | Program and screen memory                                   | <b>MFD-AC-CP8-ME</b> |
|                | Program and screen memory, with easyNet                     | <b>MFD-AC-CP8-NT</b> |
| 24 Vdc         | Program and screen memory                                   | <b>MFD-CP8-ME</b>    |
|                | Program and screen memory, with easyNet                     | <b>MFD-CP8-NT</b>    |
|                | Double program and screen memory (as MFD-CP8)               | <b>MFD-CP10-ME</b>   |
|                | Double program and screen memory (as MFD-CP8), with easyNet | <b>MFD-CP10-NT</b>   |

**Notes**

- ① To order an MFD display with custom engraving, a marking file with the required text and/or graphics must be created as a Labeleditor ZIP file. The ZIP file has to be sent to the Eaton factory, and the name of the file must be referenced in the order notes section. To download the Labeleditor configuration software, please visit [www.eaton.com/software](http://www.eaton.com/software).
- ② To obtain a NEMA 4X indoor rating on MFD displays with keypads, use with a protective membrane cover MFD-XM-80.

#### MFD-R16



#### MFD-Titan I/O Modules

For use with MFD-Titan controller modules.

| Supply Voltage | Description | Inputs  |                     | Outputs |            |        | Catalog Number |
|----------------|-------------|---------|---------------------|---------|------------|--------|----------------|
|                |             | Digital | Analog <sup>①</sup> | Relay   | Transistor | Analog |                |
| 100–240 Vac    | 16 I/O      | 12      | —                   | 4       | —          | —      | MFD-AC-R16     |
|                |             | 12      | 4                   | 4       | —          | —      | MFD-R16        |
|                |             | 12      | 4                   | —       | 4          | —      | MFD-T16        |
| 24 Vdc         | 17 I/O      | 12      | 4                   | 4       | —          | 1      | MFD-RA17       |
|                |             | 12      | 4                   | —       | 4          | 1      | MFD-TA17       |

#### MFD-TP\_



#### MFD-Titan I/O Modules with Temperature Detection

For use with MFD-CP8\_ <sup>②</sup> and MFD-CP10\_ MFD-Titan controller modules.

| Supply Voltage | Inputs  |                        |       | Outputs         |            |        | Temperature Ranges                            | Catalog Number |
|----------------|---------|------------------------|-------|-----------------|------------|--------|---|----------------|
|                | Digital | Can Be Used For Analog | Pt100 | Relay 10 A (UL) | Transistor | Analog |   |                |
| 24 Vdc         | 6       | 2                      | 2     | —               | 4          | —      | –40 ° to +90 °C/0 ° to +250 °C/0 ° to +400 °C | MFD-TP12-PT-A  |
|                | 6       | 2                      | 2     | —               | 4          | —      | –200 ° to +200 °C/0 ° to +850 °C              | MFD-TP12-PT-B  |
|                | 6       | 2                      | —     | —               | 4          | —      | –40 ° to +90 °C/0 ° to +250 °C                | MFD-TP12-NI-A  |
|                | 6       | 2                      | 2     | —               | 4          | 1      | –40 ° to +90 °C/0 ° to +250 °C/0 ° to +400 °C | MFD-TAP13-PT-A |
|                | 6       | 2                      | 2     | —               | 4          | 1      | –200 ° to +200 °C/0 ° to +850 °C              | MFD-TAP13-PT-B |
|                | 6       | 2                      | —     | —               | 4          | 1      | –40 ° to +90 °C/0 ° to +250 °C                | MFD-TAP13-NI-A |

### Accessories

#### Miscellaneous Parts

| Description                                 | Catalog Number |
|---|----------------|
| MFD-Titan display protective membrane cover | MFD-XM-80      |
| MFD-Titan display protective plastic cover  | MFD-XS-80      |
| MFD-Titan display DIN rail mount kit        | MFD-TS-144     |

#### Notes

- ① Analog inputs optional. Use of analog inputs will result in a decrease in the same number of available digital inputs
- ② Version 8 and higher MFD-CP8\_ controllers are compatible with the temperature detection modules.

## Technical Data and Specifications

### MFD-80, MFD-CP4, MFD-CP8

| Type                              | MFD-80...  | MFD-CP4/CP8  |
|-----------------------------------|--|--|
| Connection cables                 |  |  |
| Solid                             | —  | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                    |
| Flexible                          | —  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                    |
| Degree of protection              | IP65   | IP20   |
| RFI suppression                   | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4     | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4     |
| Ambient operating temperature     | Clearly legible at –5 °C to +50 °C                     | –25 °C to +55 °C                                       |
| Transport and storage temperature | –40 °C to +70 °C                                       | –40 °C to +70 °C                                       |
| Hazardous location                | CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C | CSA Class I, Div. 2, Groups A, B, C, D; Temp. Code T3C |

### MFD-Titan I/O Modules

| Type  | MFD-AC-R16                                      | MFD-R16                             | MFD-RA17                            | MFD-T16                             | MFD-TA17                            |
|---|---|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Supply voltage                                  | Supply via MFD-CP8 module                       | Supply via MFD-CP8 module           | Supply via MFD-CP8 module           | Supply via MFD-CP8 module           | Supply via MFD-CP8 module           |
| Heat dissipation                                | 0.5 W   | 0.5 W                               | 0.5 W                               | 0.5 W                               | 0.5 W                               |
| Continuous current outputs <sup>①</sup>         | 8 A   | 8 A                                 | 8 A                                 | 0.5 A                               | 0.5 A                               |
| Short-circuit proof with power factor 1         | Line protection B16, 600 A                      | Line protection B16, 600 A          | Line protection B16, 600 A          | —                                   | —                                   |
| Short-circuit proof with power factor 0.7...0.7 | Line protection B16, 600 A                      | Line protection B16, 600 A          | Line protection B16, 600 A          | —                                   | —                                   |
| Connection cables                               |   |                                     |                                     |                                     |                                     |
| Solid   | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)             | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) | 0.2–4.0 mm <sup>2</sup> (AWG 22–12) |
| Flexible  | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)             | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) | 0.2–2.5 mm <sup>2</sup> (AWG 22–12) |
| Degree of protection                            | IP20  | IP20                                | IP20                                | IP20                                | IP20                                |
| RFI suppression                                 | EN 55011, EN 55022 Class B, IEC 61000-6-1,2,3,4 |                                     |                                     |                                     |                                     |
| Ambient operating temperature                   | –25 °C to +55 °C                                | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    | –25 °C to +55 °C                    |
| Transport and storage temperature               | –40 °C to +70 °C                                | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    | –40 °C to +70 °C                    |
| Mounting  | Snap fitted to MFD-CP8 module                   | Snap fitted to MFD-CP8 module       | Snap fitted to MFD-CP8 module       | Snap fitted to MFD-CP8 module       | Snap fitted to MFD-CP8 module       |

### MFD-CP4 and CP8 Communication Modules

| Type             | MFD-80...  | MFD-CP4-...           | MFD-CP8...  | MFD-AC-CP8... |
|------------------|--|-----------------------|---|---------------|
| Supply voltage   | Supply from -CP                                    | 24 Vdc                | 24 Vdc  | 100–240 Vac   |
| Heat dissipation | 3 W  | 1.5 W                 | 3 W   | 8 VA          |
| Mounting         | Front mounting in 2 x 22.5 mm Standard drill holes | Snap fitted to MFD-80 | Snap fitted to MFD-80 or on 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |               |

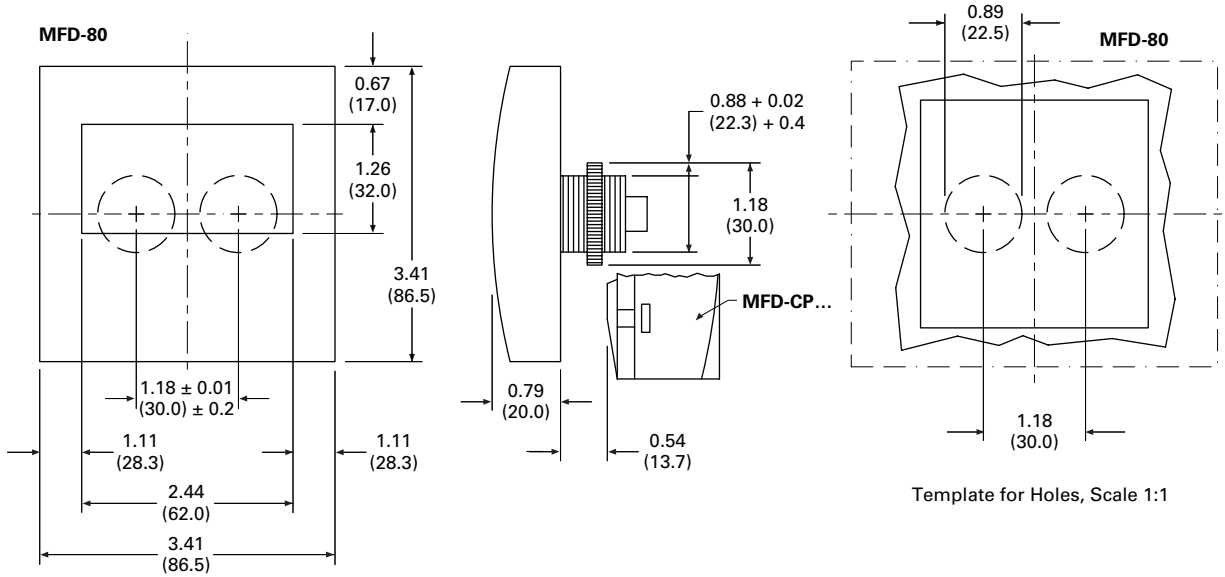
#### Note

- <sup>①</sup> Relay = 8 A with resistive load, 3 A with inductive load.  
Transistor outputs = 0.5 A/24 Vdc, maximum four outputs switchable in parallel.

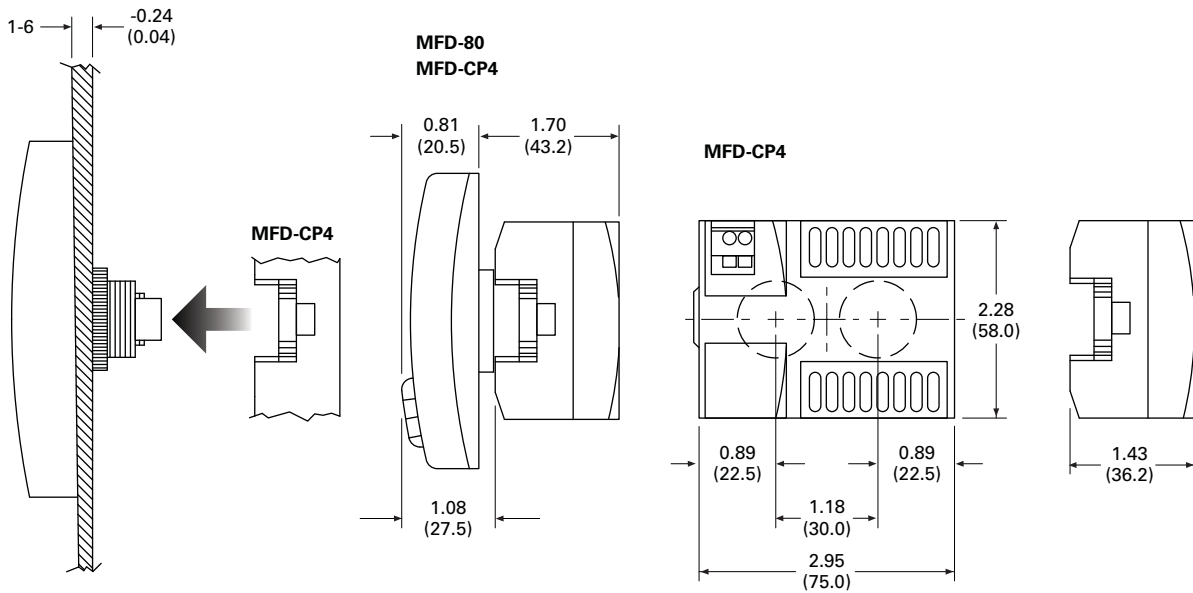
#### Dimensions

Approximate Dimensions in Inches (mm)

#### MFD-80 Series, Drawing Number MD05013005E

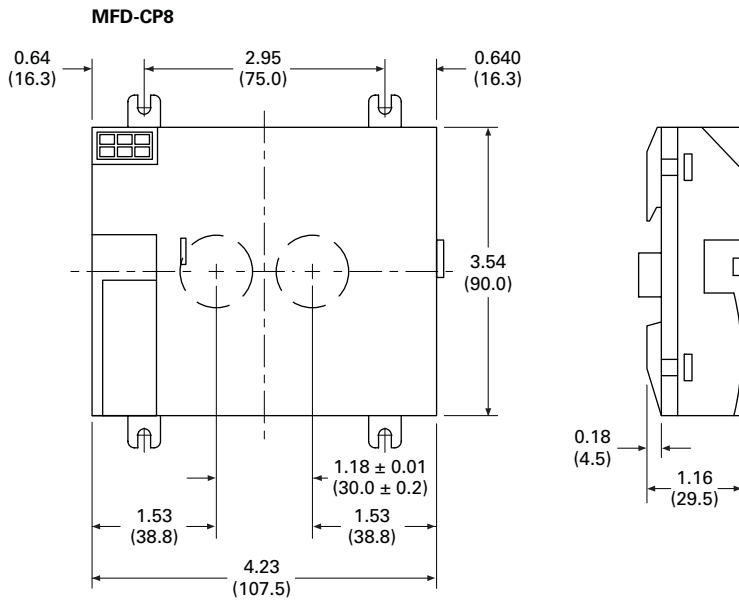


#### MFD-CP4, MFD-80 and MFD-CP4 Series Combined, Drawing Number MD013013E

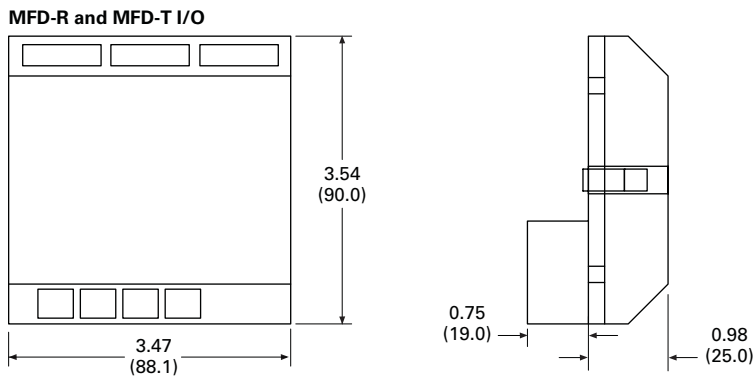


Approximate Dimensions in Inches (mm)

**MFD-CP8 Series, Drawing Number MD05013006E**



**MFD-R/MFD-T I/O Module, Drawing Number MD05013007E**



#### easyRelay Communication Modules



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| easyRelay Power Supplies, Accessories<br>and Software . . . . .                | <b>V7-T4-45</b> |

### easyRelay Communication Modules

#### Product Description

Four network modules are available for easily connecting to world-standard networks. The network modules can be used with the easy700/800 programmable relays and MFD-Titan multi-function displays.

Available communication modules support:

- DeviceNet
- PROFIBUS-DP
- AS-Interface
- CANopen

All modules operate exclusively as nodes on the given network.

#### Product Selection

The Ethernet gateway connects devices provided with an RS-232 serial interface with the Ethernet network. This gateway can be used with easy500 as well as easy700/800 relays and MFD-Titan displays.

#### EASY209-SE



#### Ethernet Gateway Module

| Description      |   | Catalog Number      |
|------------------|---|---------------------|
| Ethernet gateway | Serial interface easyRelay or MFD-...CP8/CP10_ to Ethernet, for connecting to easyOPC server, easySoft or easyCom | <b>EASY209-SE</b> ① |

#### EASY204-DP



#### Network Interface Modules

| Description                                       |  | Catalog Number     |
|---|--|--------------------|
| DeviceNet interface module                        | Addresses available 0 to 63  | <b>EASY222-DN</b>  |
| PROFIBUS-DP interface module                      | Device addresses available 1 to 126  | <b>EASY204-DP</b>  |
| AS-Interface interface module with 4 in and 4 out | Device: 4 inputs, 4 outputs, 4 parameter bits<br>Addresses available 0 to 31 | <b>EASY205-ASI</b> |
| CANopen interface module                          | Addresses available 1 to 127   | <b>EASY221-CO</b>  |

#### Note

① To set up the Ethernet gateway, download the EASY209-SE configuration software at [www.eaton.com/easyrelays](http://www.eaton.com/easyrelays).

**Technical Data and Specifications**

**easy700/800/MFD Communication Interface Modules**  
**EASY204-DP, EASY205-ASI, EASY221-CO, EASY222-DN, EASY209-SE** ①

| Description                       | Specification  |
|-----------------------------------|--|
| Supply voltage                    | 24 Vdc   |
| Heat dissipation ②                | 1 W  |
| Connection cables                 |  |
| Solid                             | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                |
| Flexible                          | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                |
| Degree of protection              | IP20   |
| RFI suppression                   | EN 55011, EN 55022 Class B, IEC 61000-6-1,2,3,4                    |
| Ambient operating temperature     | –25 °C to +55 °C   |
| Transport and storage temperature | –40 °C to +70 °C   |
| Certification, standards          | EN 50178, IEC/EN 60947, UL, CSA                                    |
| Mounting                          | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |

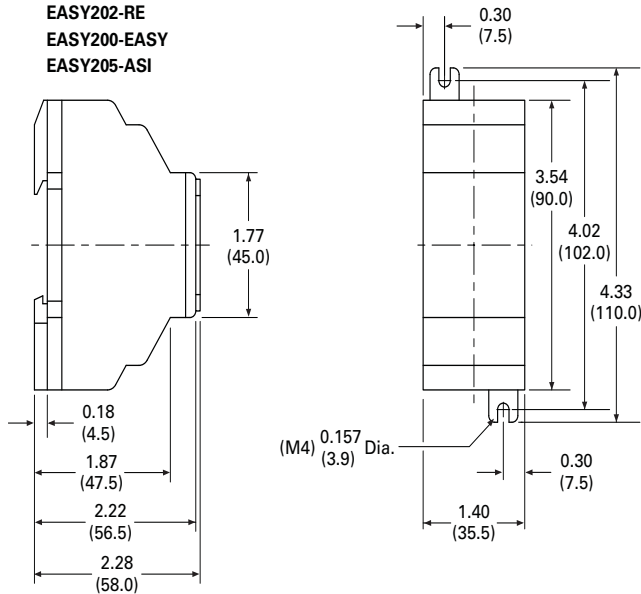
**Notes**

- ① EASY209-SE is also compatible with easy500 programmable relays.
- ② EASY204-DP dissipates 2 W.

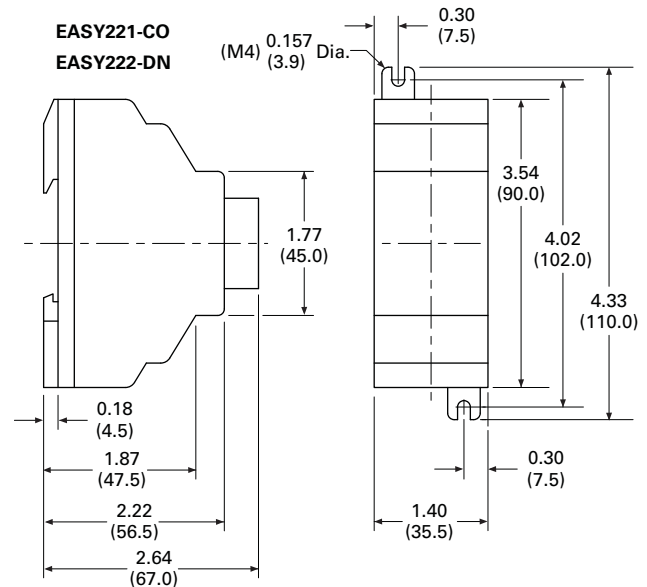
**Dimensions**

Approximate Dimensions in Inches (mm)

**EASY202-RE/EASY200-EASY/EASY205-ASI/  
EASY209-SE Series, Drawing Number MD05013012E**



**EASY221-CO/EASY222-DN Series,  
Drawing Number MD05013010E**



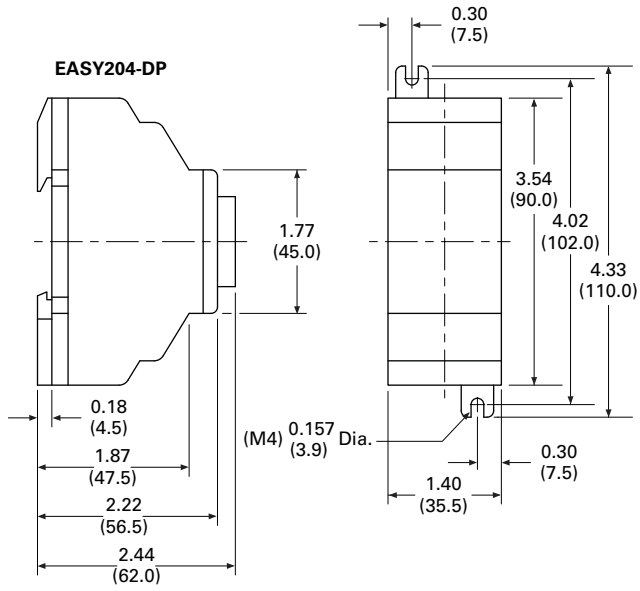
# 4.3

## PLCs, PLC Software and I/O Products

### Legacy PLCs

EASY204-DP Series,  
Drawing Number MD05013011E

4





easyRelay Power Supplies, Accessories and Software



Contents

| <i>Description</i>  | <i>Page</i>     |
|---|-----------------|
| easy500/700/800 Programmable Relays . . . . .               | <b>V7-T4-22</b> |
| easy802/806 Programmable Relays with SmartWire-DT . . . . . | <b>V7-T4-28</b> |
| easyRelay and MFD Expansion Modules . . . . .               | <b>V7-T4-32</b> |
| MFD-Titan Multi-Function Displays . . . . .                 | <b>V7-T4-35</b> |
| easyRelay Communication Modules . . . . .                   | <b>V7-T4-42</b> |
| easyRelay Power Supplies, Accessories and Software          |                 |
| Accessories . . . . .                                       | <b>V7-T4-46</b> |
| Technical Data and Specifications . . . . .                 | <b>V7-T4-48</b> |
| Wiring Diagram . . . . .                                    | <b>V7-T4-48</b> |
| Dimensions . . . . .  | <b>V7-T4-49</b> |

**easyRelay Power Supplies, Accessories and Software**

**Product Description**

**Power Supplies**—12 Vdc and 24 Vdc power supplies for applications where only 100–240 Vac is available.

**Accessories**—Memory modules, cables and other components to complete your automation solutions.

**Software**—The easySoft software is used to program all of the easyRelays and MFD-Titan displays. The Windows®-based software provides straightforward circuit diagram input and editing and the diagrams can be displayed in the format desired. When easy800 and MFD-Titan controllers are connected using easyNet, all connected devices can be accessed and their programs loaded from a single controller.

easySoft includes an integrated offline simulation tool that allows users to test a circuit diagram before commissioning.

**Product Selection**

Power supply units are primary switched-mode power supplies that are optimally suited for the easyRelay and easySafety product series in terms of functions and design. The new and high-performance power supply units support safe operation in plants and machines. They are simple and flexible in handling.

Fast diagnosis of the voltage output: continuous light on the LED—fault-free operation; flashing on the LED—short circuit or overload on voltage output.

- Suitable for worldwide use due to wide range input from 85 V to 264 Vac, 50/60 Hz
- Output voltages can be connected in parallel to increase power output or for redundant operation to achieve greater system availability
- Compliance with international standards and approvals

The primary switched-mode power supply units can be used everywhere:

- Safety extra low voltage (SELV to EN 60 950)
- Radio interference Class B to EN 55 011 and EN 55 022 for use in industrial and public networks

**EASY...-POW**



**Power Supply Units**

Rated input voltage 100–240 Vac, single-phase.

| Input Voltage Range | Rated Output Voltage | Output Voltage Setting Range | Rated Output Power | Rated Output Current | Catalog Number     |
|---------------------|----------------------|------------------------------|--------------------|----------------------|--------------------|
| 100–240 Vac         | 24 Vdc/12 Vdc        | —                            | 8 W                | 0.35 A/20 mA         | <b>EASY200-POW</b> |
|                     | 24 Vdc               | —                            | 30 W               | 1.25 A               | <b>EASY400-POW</b> |
|                     | 24 Vdc               | —                            | 60 W               | 2.5 A                | <b>EASY500-POW</b> |
|                     | 24 Vdc               | —                            | 100 W              | 4.2 A                | <b>EASY600-POW</b> |

#### Bluetooth Adapter

Conveniently commission and service machines and other equipment remotely.

- Simple communication with easy800 or MFD-Titan from outside loud and/or dangerous areas
- An 8-digit PIN security code prevents unauthorized remote access
- Simple recognition in Windows 7
- Full online functionality with easySoft-Pro V6.91 or higher
- Has all necessary radio type approvals for USA, Canada and Europe

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#### EASY800-BLT-ADP



#### Bluetooth Adapter

| Description  | Catalog Number         |
|--|------------------------|
| easy800/MFD Bluetooth adapter  | <b>EASY800-BLT-ADP</b> |
| The Bluetooth adapter provides wireless connectivity to easySoft-Pro for easy programming download and upload. Use it with the easyRemote Display Android App for simple and fast access to your easy800 relays up to a distance of 10 meters. |                        |

#### Accessories

##### easySoft



#### Programming Software

| Description  | Catalog Number         |
|--|------------------------|
| Programming software for easy500/700   | <b>EASY-SOFT-BASIC</b> |
| Programming software for easy800, easy 802/806 and MFD-Titan includes SWD-Assist for configuration of the SmartWire-DT network | <b>EASY-SOFT-PRO</b>   |

##### EASY-USB-CAB



#### Programming Cables

| Description                                 | Catalog Number            |
|---|---------------------------|
| easy500/700 to PC programming cable—USB     | <b>EASY-USB-CAB</b>       |
| easy500/700 to PC programming cable—RS-232  | <b>EASY-PC-CAB</b>        |
| easy800/MFD to PC programming cable—RS-232  | <b>EASY800-PC-CAB</b>     |
| easy800/MFD to PC programming cable—USB     | <b>EASY800-USB-CAB</b>    |
| easy802/806 to PC programming cable—USB, 2m | <b>EU4A-RJ45-USB-CAB1</b> |

##### MFD-CP4-800-CAB5



#### Cables and Connectors

| Description   | Catalog Number          |
|---|-------------------------|
| easy500/700 to MFD-CP4 communication cable, 5m                                | <b>MFD-CP4-500-CAB5</b> |
| easy800 to MFD-CP4 communication cable, 5m                                    | <b>MFD-CP4-800-CAB5</b> |
| easy800 to MFD-CP8 communication cable, 2m                                    | <b>MFD-800-CAB</b>      |
| easy800 to MFD-CP8 communication cable, 5m                                    | <b>MFD-800-CAB5</b>     |
| easy800 modem, printer, programming cable                                     | <b>EASY800-MO-CAB</b>   |
| easy802/806 to MFD-CP4 communication cable, 1.5m                              | <b>EU4A-RJ45-CAB2</b>   |
| easy802/806 to XV HMI communication cable, 2m                                 | <b>EU4A-RJ45-CAB1</b>   |
| easy800/MFD easyNet cable, 0.3m networking cable                              | <b>EASY-NT-30</b>       |
| easy800/MFD easyNet cable, 0.8m networking cable                              | <b>EASY-NT-80</b>       |
| easy800/MFD easyNet cable, 1.5m networking cable                              | <b>EASY-NT-150</b>      |
| easy800/MFD easyNet cable (cable only, no connectors, see EASY-NT-RJ45), 100m | <b>EASY-NT-CAB</b>      |
| RJ45 network connectors for easyNet cable (EASY-NT-CAB), 10/pack              | <b>EASY-NT-RJ45</b>     |
| easy800/MFD network termination resistor, 2/pack                              | <b>EASY-NT-R</b>        |

##### EASY800-MO-CAB



**EASY-M-32K**



**EASY-M-256K**



**Memory Storage Modules**

| Description                            | Catalog Number     |
|--|--------------------|
| easy500/700 32K memory storage module  | <b>EASY-M-32K</b>  |
| easy800/MFD 256K memory storage module | <b>EASY-M-256K</b> |
| easy800/MFD 512K memory storage module | <b>EASY-M-512K</b> |

**Panel Window**



**Mounting Kit**



**Simulator**



**Miscellaneous Parts**

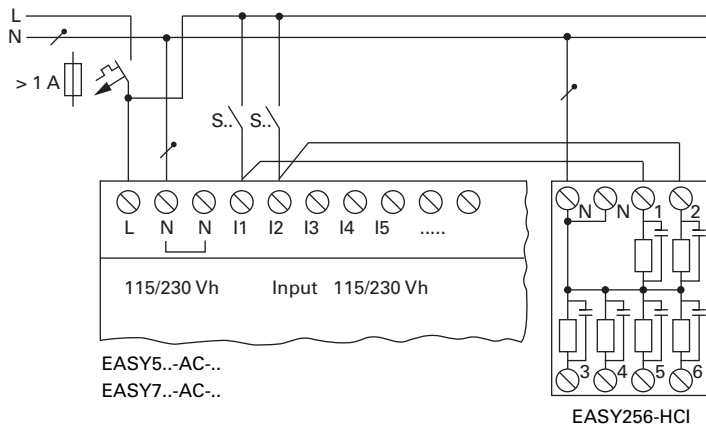
| Description  | Catalog Number           |
|--|--------------------------|
| easy500 panel window   | <b>SKF-FF4</b>           |
| easy700/800 panel window                                       | <b>SKF-FF6</b>           |
| easy500/700/800 panel window mounting kit to front mount units | <b>SKF-HA</b>            |
| High current input adapter, six-channel                        | <b>EASY256-HCI</b>       |
| Base to expander, interface connector                          | <b>EASY-LINK-DS</b>      |
| easy500 relay simulator  | <b>EASY412-DC-SIM-NA</b> |
| Mounting feet, 9/pack  | <b>ZB4-101-GF1</b>       |
| Grounding kit  | <b>ZB4-102-KS1</b>       |

#### Technical Data and Specifications easyRelay Power Supplies

| Type                              | EASY200-POW  | EASY400-POW  |
|-----------------------------------|--|--|
| Supply voltage                    | 100–240 Vac  | 100–240 Vac  |
| Maximum range                     | 85–264 Vac   | 85–264 Vac   |
| Output voltage                    | 24 Vdc (±3%)   | 24 Vdc (±3%)                                       |
| Output current (rated value)      | 0.25 A   | 1.25 A   |
| Overcurrent limitation form       | 0.3 A  | 1.4 A  |
| Short-circuit proof (secondary)   | Yes  | Yes  |
| Overload proof                    | Yes  | Yes  |
| Potential isolation (prim./sec.)  | Yes, SELV, (to EN 600950, VDE 805)                                 | Yes, SELV, (to EN 600950, VDE 805)                 |
| Others                            | Additional output voltage 12 DC, 20 mA                             | Additional output voltage 12 DC, 20 mA             |
| Connection cables                 |  |  |
| Solid                             | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                                | 0.2–4.0 mm <sup>2</sup> (AWG 22–12)                |
| Flexible                          | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                                | 0.2–2.5 mm <sup>2</sup> (AWG 22–12)                |
| Degree of protection              | IP20   | IP20   |
| RFI suppression                   | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4                 | EN 55011, EN 55022 Class B, IEC 61000-6-1, 2, 3, 4 |
| Ambient operating temperature     | –25 °C to +55 °C   | –25 °C to +55 °C                                   |
| Transport and storage temperature | –40 °C to +70 °C   | –40 °C to +70 °C                                   |
| Mounting                          | On 35 mm DIN rail or screw mounting with ZB4-101-GF1 mounting feet |  |

#### Wiring Diagram

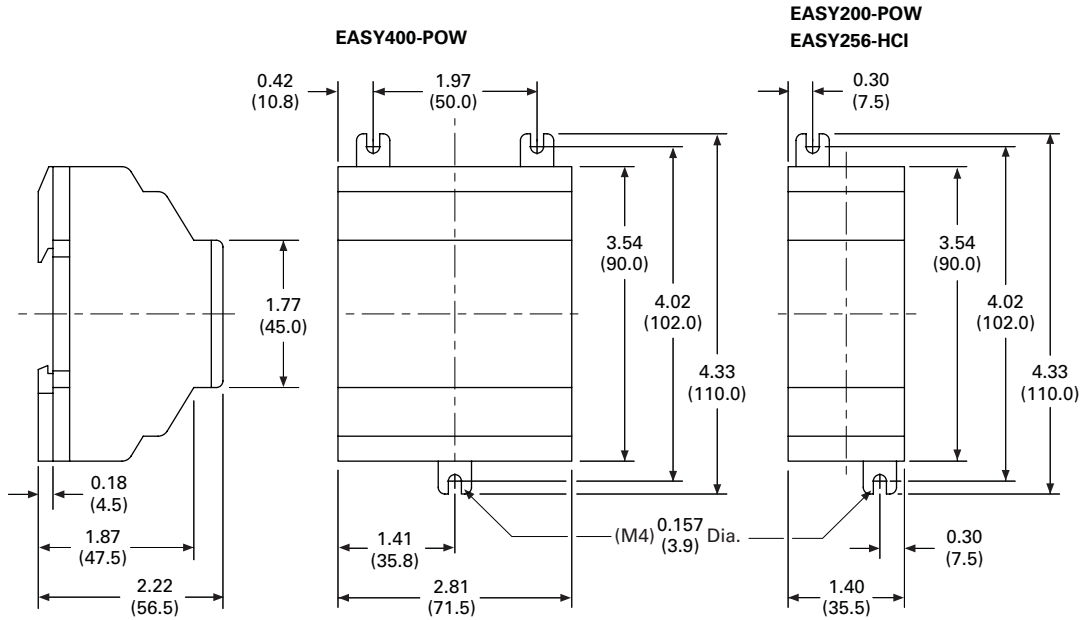
##### EASY256-HCI



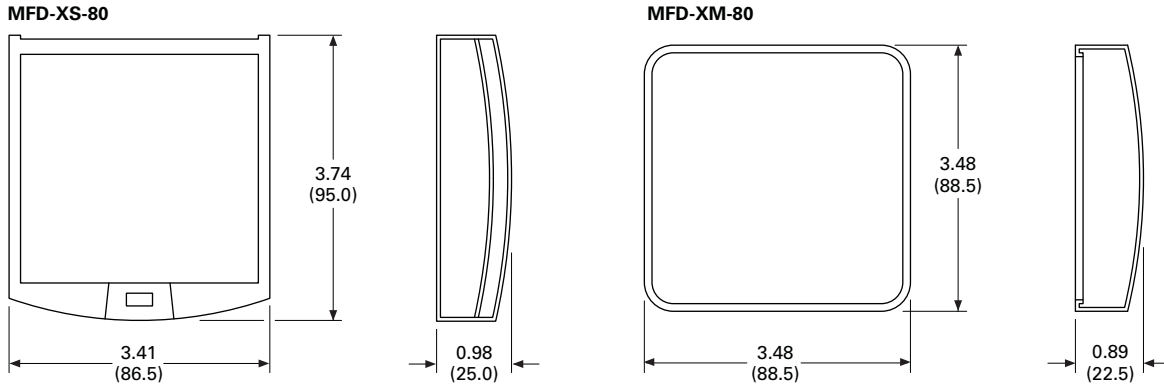
**Dimensions**

Approximate Dimensions in Inches (mm)

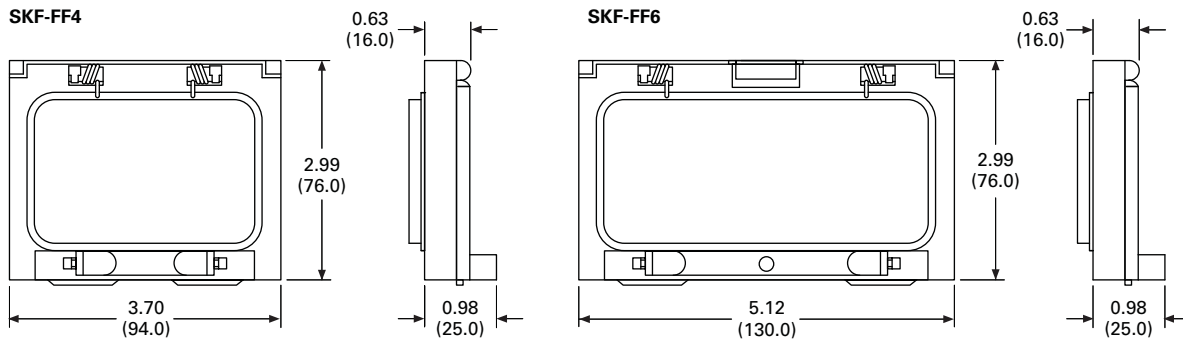
**EASY200-POW/EASY256-HCI and EASY400-POW Series, Drawing Number MD05013004E**



**MFD-XS-80 and MFD-XM-80 Series, Drawing Number MD05013009E**



**SKF-FF4 and SKF-FF6 Series, Drawing Number MD05013014E**



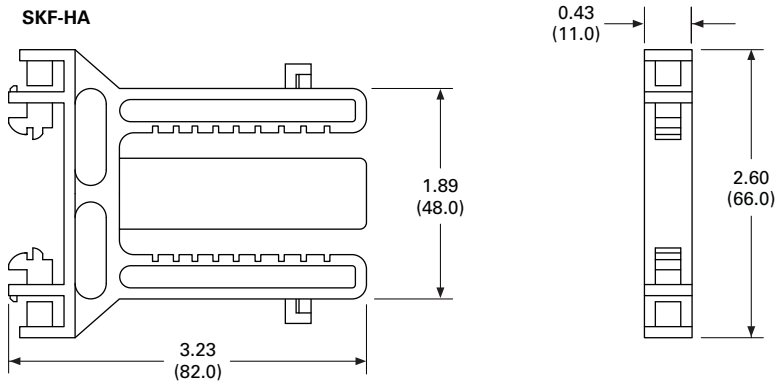
# 4.3

## PLCs, PLC Software and I/O Products

### Legacy PLCs

Approximate Dimensions in Inches (mm)

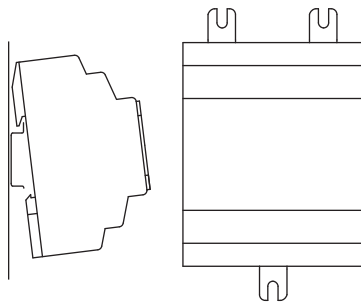
#### SKF-HA Series, Drawing Number MD05013015E



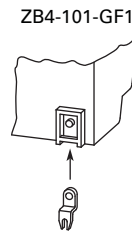
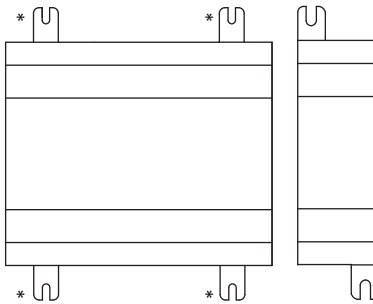
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#### ZB4-101-GF1 Mounting Feet

Fitting on 35 mm Top-Hat Rail

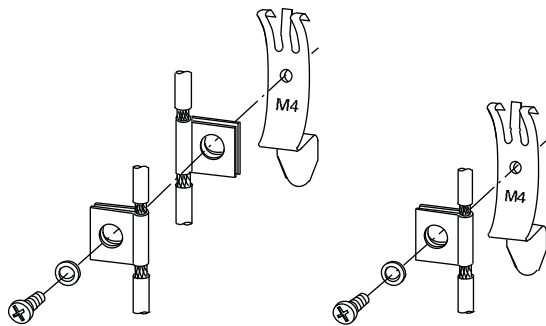


Fitting on Mounting Plate (Horizontal)

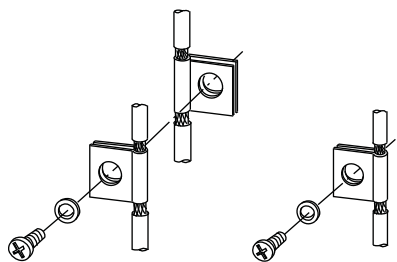


\* 3 mounting feet are sufficient

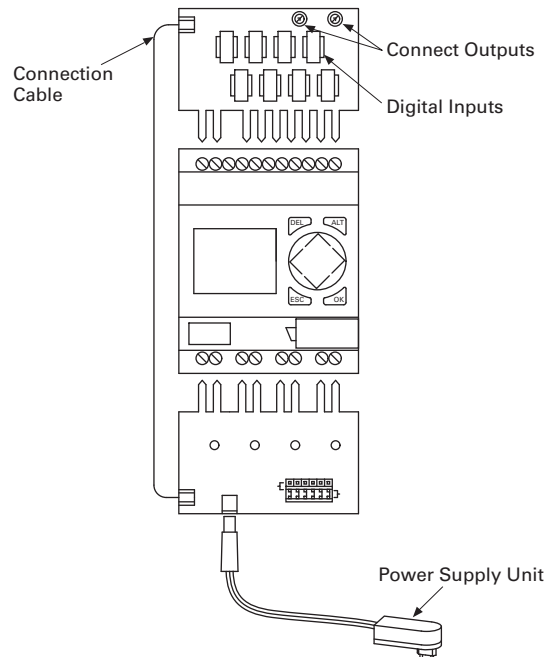
#### ZB4-102-KS1 Series— Grounding the Screen for Top-Hat Rail



#### ZB4-102-KS1 Series— Grounding the Screen for Mounting Plate



#### EASY412-DC-SIM-NA Series



**XC100 and XC200 Modular Programmable Logic Controllers**



**Contents**

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| Legacy PLCs  |                 |
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| XC100 and XC200 Modular Programmable Logic Controllers |                 |
| Product Selection Guide .....                          | <b>V7-T4-52</b> |
| Catalog Number Selection .....                         | <b>V7-T4-53</b> |
| System Overview .....                                  | <b>V7-T4-53</b> |
| Product Selection .....                                | <b>V7-T4-55</b> |
| Accessories .....                                      | <b>V7-T4-58</b> |
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**XC100 and XC200 Modular Programmable Logic Controllers**

**Product Overview**

The XC100 and XC200 series modular PLCs stand out on account of their highly scalable design. Different CPU performance classes and a wide range of expansion modules are available. An important feature is their ability to be integrated in modern communication systems. Innovative solutions can be created thanks to the possibility of exchanging data with OPC clients via the Ethernet interface and the integrated web server.

**Features and Benefits**

**Flexible Range**

- Compact and modular CPU versions to suit the needs of the application
- With or without on-board Ethernet and/or built-in web server
- Range of CPU performance
- Integrated CANopen interface for easy integration with XI/ON remote I/O

**High Performance**

- Parallel backplane bus for faster processing speed
- Fiber optic CANopen interface for environments with severe electromagnetic interference
- High performance XC202 CPU with
  - 10/100 Mbit Ethernet
  - XSoft-CODESYS programming software

**Standards and Certifications**

- IEC—UL508; CSA C22.2 No. 0-M; CSA C22.2 No. 142-M; CE marking
- UL File No.—E135462
- UL CCN—NRAQ
- CSA File No. 012528
- CSA Class No. 2252-01
- NA Certification—
  - UL Listed
  - CSA certified/cUL
- RoHS



#### Product Selection Guide

#### XC100 and XC200 Modular Programmable Logic Controllers



**XC121 Compact PLC**

Page V7-T4-4

This PLC is particularly suitable for applications where space is at premium and with high communication requirements.

- Two serial and two CAN interfaces enable:
  - the coupling of two CAN networks
  - Modbus master/slave coupling (RS-232 or RS-485)—CAN
  - RS-232—CAN coupling
- I/O expansion with 18 digital and 8 analog inputs/outputs
- 6 interrupt inputs
- Expandable with standard XIOC modules



**XC101 Modular PLCs**

Page V7-T4-55

The modular PLCs of the XC101 series are universal automation devices for small and medium-sized applications.

- Locally expandable with up to 15 XIOC modules
- Data storage on SD card
- CAN interface



**XC201 Modular PLCs**

Page V7-T4-56

The modular PLCs of the XC201 series offer a high CPU performance, a high speed and a wide range of communication options.

- Locally expandable with up to 15 XIOC modules
- Ethernet interface for communication and programming
- CAN interface
- Data storage on SD card or USB stick
- Web server enables visualization via CODESYS
- Operating system update SD card or USB



**XC202 Modular PLCs**

Page V7-T4-56

The modular PLCs of the XC202 series offer higher CPU performance and memory than the XC201 PLCs.

- Locally expandable with up to 15 XIOC modules
- Ethernet interface for communication and programming
- CAN interface
- Data storage on SD card or USB stick
- Operating system update via Ethernet, SD card or USB
- Up to three IP addresses can be configured
- 29-bit CAN identifier

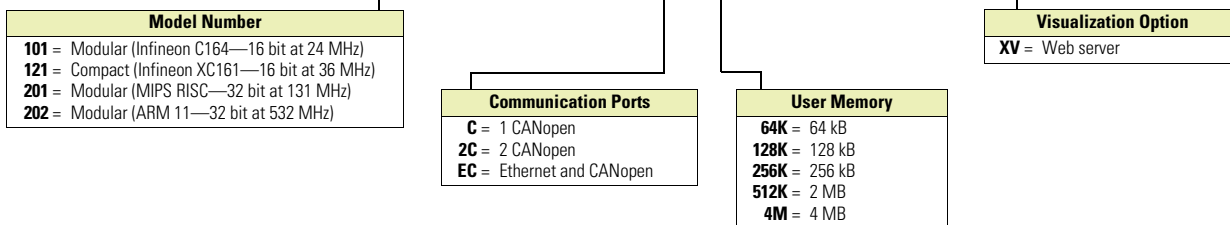
| Features                       | XC121                                       | XC101                       | XC201                                | XC202                                |
|--------------------------------|---|-----------------------------|--------------------------------------|--------------------------------------|
| Input voltage                  | 24 Vdc                                      | 24 Vdc                      | 24 Vdc                               | 24 Vdc                               |
| Memory size                    | 256 kB                                      | 64, 128 or 256 kB           | 256 kB or 2 MB                       | 4 MB                                 |
| Microprocessor                 | Infineon CC161                              | Infineon C164               | MIPS RISC                            | ARM11                                |
| Processor speed                | 36 MHz                                      | 24 MHz                      | 131 MHz                              | 532 MHz                              |
| Cycle time per 1k instructions | <0.3 ms                                     | <0.5 ms                     | <0.15 ms                             | <0.025 ms                            |
| SD card slot                   | Yes   | Yes                         | Yes                                  | Yes                                  |
| USB interface                  | No  | No                          | Yes                                  | Yes                                  |
| Real time clock                | Yes   | Yes                         | Yes                                  | Yes                                  |
| On-board digital inputs        | —   | 8                           | 8                                    | 8                                    |
| On-board digital outputs       | —   | 6                           | 6                                    | 6                                    |
| Interrupt inputs               | 6   | 4                           | 2                                    | 2                                    |
| Expandability                  | XIO-EXT base module + Up to 15 XIOC modules | Up to 15 XIOC modules       | Up to 15 XIOC modules                | Up to 15 XIOC modules                |
| Removable terminal blocks      | Yes   | Yes                         | Yes                                  | Yes                                  |
| Screw terminal option          | No  | Yes                         | Yes                                  | Yes                                  |
| Spring-cage terminal option    | Yes   | Yes                         | Yes                                  | Yes                                  |
| Serial interface               | 1, RS-232<br>1, RS-232/RS-485               | 1, RS-232                   | 1, RS-232                            | 1, RS-232                            |
| Ethernet port                  | No  | No                          | Yes                                  | Yes                                  |
| CANopen interface              | 2   | 1                           | 1                                    | 1                                    |
| On-board high speed counters   | No  | No                          | Yes                                  | Yes                                  |
| On-board encoder inputs        | No  | No                          | Yes                                  | Yes                                  |
| OPC server                     | Yes   | Yes                         | Yes                                  | Yes                                  |
| Integrated web server          | No  | No                          | On suffix “-XV” models               | Yes                                  |
| FTP server                     | No  | No                          | On suffix “-XV” models               | Yes                                  |
| Networks master                | CANopen/easyNet                             | CANopen/PROFIBUS-DP/easyNet | Ethernet/CANopen/PROFIBUS-DP/easyNet | Ethernet/CANopen/PROFIBUS-DP/easyNet |
| Networks node/device           | CANopen/PROFIBUS-DP®/easyNet                | CANopen/PROFIBUS-DP/easyNet | Ethernet/CANopen/PROFIBUS-DP/easyNet | Ethernet/CANopen/PROFIBUS-DP/easyNet |
| Operating system               | Proprietary                                 | Proprietary                 | Windows CE                           | Windows CE                           |
| X-Soft-CODESYS version         | V2.3  | V2.3                        | V2.3                                 | V2.3 and 3.0                         |



**Catalog Number Selection**

**Controllers**

**XC - CPU 201 - EC 512K - XV**



**System Overview**

**System Configuration**

①

| CPU         | 1         | 2         | 3         | 4         | 5 | 6 | 7 |
|-------------|-----------|-----------|-----------|-----------|---|---|---|
| XIOC-BP-XC  | XIOC-BP-2 | XIOC-BP-2 | XIOC-BP-2 | XIOC-BP-3 |   |   |   |
| XIOC-BP-XC1 |           | XIOC-BP-3 |           | XIOC-BP-3 |   |   |   |

②

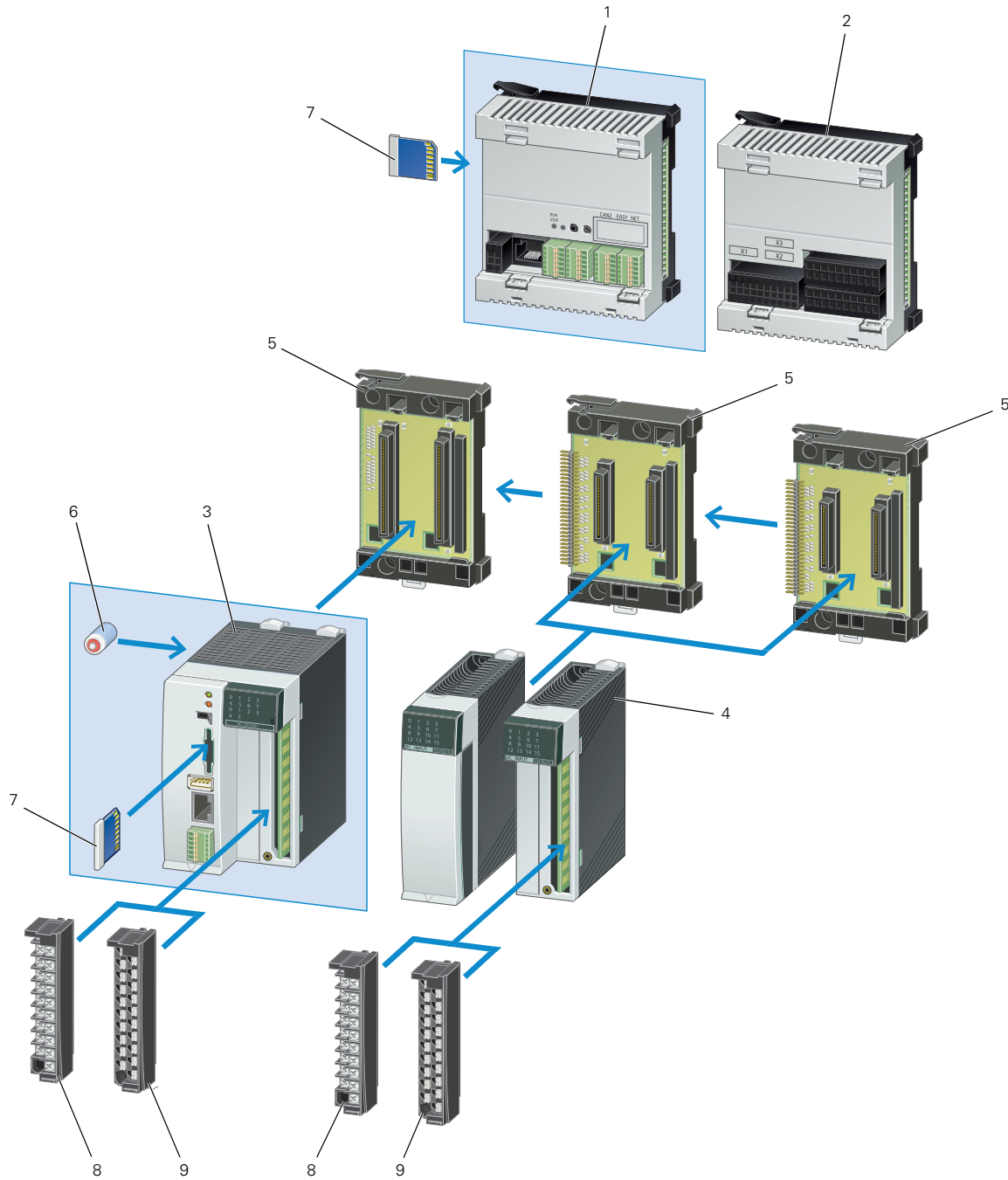
| CPU         | 1         | 2         | 3           | 4         | 5         | 6         | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 |
|-------------|-----------|-----------|-------------|-----------|-----------|-----------|---|---|---|----|----|----|----|----|----|
| XIOC-BP-XC  | XIOC-BP-2 | XIOC-BP-3 | XIOC-BP-EXT | XIOC-BP-3 | XIOC-BP-2 | XIOC-BP-2 |   |   |   |    |    |    |    |    |    |
| XIOC-BP-XC1 | XIOC-BP-2 | XIOC-BP-2 | XIOC-BP-EXT | XIOC-BP-3 | XIOC-BP-2 | XIOC-BP-2 |   |   |   |    |    |    |    |    |    |

**Notes**

- ① Maximum basic version, ≤7 signal modules.
- ② Maximum total version, ≤15 signal modules.

#### Product Identification

4



| Item Number | Description                |
|-------------|----------------------------|
| 1           | XC121 Compact PLC CPU      |
| 2           | XC121 I/O Expansion module |
| 3           | XC100/XC200 Modular PLC    |
| 4           | XIOC I/O modules           |
| 5           | XIOC Module backplane      |

| Item Number | Description                                |
|-------------|--|
| 6           | Battery                                    |
| 7           | SD Memory card                             |
| 8           | XIOC Terminal block, screw terminals       |
| 9           | XIOC Terminal block, spring-cage terminals |

**Product Selection**

**XC121 Compact PLC CPU**

Can be locally expanded with I/O module XIO-EXT-121-1.

- 24 Vdc input supply
- Real time clock
- 2 CANopen interfaces (500 kB)
- RS-232 interface for programming and communication
- Second RS-232/RS-485 interface
- Slot for SD memory card
- Spring-cage terminal blocks
- OPC server
- RUN/STOP switch

**XC121**

**XC121 Compact PLC**



| Program Memory Size | Cycle Time ① | Ethernet | CAN | Serial Interface              | Web Server | Pkg. Qty. | Style Number | Catalog Number          |
|---------------------|--------------|----------|-----|-------------------------------|------------|-----------|--------------|-------------------------|
| 256 kB              | <0.3 ms      | —        | 2   | 1, RS-232<br>1, RS-232/RS-485 | —          | 1         | 290446       | <b>XC-CPU121-2C256K</b> |

**XC121 I/O Expansion Module**

Base I/O module for the XC121.

- 10 digital inputs 24 Vdc
- 6 interrupt inputs
- 8 digital inputs/outputs 24 Vdc 0.5A
- 2 analog inputs 0–10V
- 2 analog inputs 0–20 mA
- 2 analog inputs PT100 RTD
- 2 analog outputs 0–10V
- Removable spring-cage terminals
- Expandable with 15 XIOC modules ②

**XC121 I/O Module**

**XC121 I/O Expansion Module**



| Digital Inputs | Digital Inputs/Outputs | Analog Inputs                          | Analog Outputs | Pkg. Qty. | Style Number | Catalog Number      |
|----------------|------------------------|--|----------------|-----------|--------------|---------------------|
| 10, 24 Vdc     | 8, 24 Vdc 0.5A         | 2, 0–10V<br>2, 0–20 mA<br>2, PT100 RTD | 2, 0–10V       | 1         | 290450       | <b>XIO-EXT121-1</b> |

**XC101 Modular PLCs**

Order backplane, terminals and battery separately.

- 24 Vdc input supply
- Real time clock
- Expandable with 15 XIOC modules
- 8 digital inputs
- 4 interrupt inputs
- 6 digital outputs
- RS-232 interface for programming and communication
- CANopen interface (500 kB)
- Slot for SD memory card
- RUN/STOP switch and LED indicators

**XC101**

**XC101 Modular PLCs**



| Program Memory Size | Cycle Time ① | Ethernet | CANOpen | Serial Interface | Web Server | Pkg. Qty. | Style Number | Catalog Number         |
|---------------------|--------------|----------|---------|------------------|------------|-----------|--------------|------------------------|
| 64 kB               | <0.5 ms      | —        | 1       | 1, RS-232 typ.   | —          | 1         | 262152       | <b>XC-CPU101-C64K</b>  |
| 128 kB              | <0.5 ms      | —        | 1       | 1, RS-232 typ.   | —          | 1         | 262146       | <b>XC-CPU101-C128K</b> |
| 256 kB              | <0.5 ms      | —        | 1       | 1, RS-232 typ.   | —          | 1         | 274399       | <b>XC-CPU101-C256K</b> |

**Notes**

- ① Cycle time per 1k of instructions.
- ② Except the XIOC-NET-DP-M module.

### Legacy PLCs

#### XC201 Modular PLCs

Order backplane, terminals and battery accessories separately.

- 24 Vdc input supply
- Real time clock
- Expandable with 15 XIOC modules
- 8 digital inputs
- 2 interrupt inputs
- Incremental encoder inputs
- High speed counter (50 kHz) inputs
- 6 digital outputs
- Ethernet and RS-232 interface for programming and communication
- CANopen interface (1 MB)
- Slot for SD memory card
- USB interface
- RUN/STOP switch and LED indicators
- Built-in Web server on XV models

#### XC201



#### XC201 Modular PLCs

| Program Memory Size             | Cycle Time ① | Ethernet | CANOpen | Serial Interface | Web Server | Pkg. Qty. | Style Number | Catalog Number             |
|---------------------------------|--------------|----------|---------|------------------|------------|-----------|--------------|----------------------------|
| 256 kB                          | <0.15 ms     | ✓        | 1       | 1, RS-232        | —          | 1         | 262155       | <b>XC-CPU201-EC256K</b>    |
| 2 MB                            | <0.15 ms     | ✓        | 1       | 1, RS-232        | —          | 1         | 262157       | <b>XC-CPU201-EC512K</b>    |
| 256 kB<br>Integrated web server | <0.15 ms     | ✓        | 1       | 1, RS-232        | ✓          | 1         | 262156       | <b>XC-CPU201-EC256K-XV</b> |
| 2 MB<br>Integrated web server   | <0.15 ms     | ✓        | 1       | 1, RS-232        | ✓          | 1         | 262158       | <b>XC-CPU201-EC512K-XV</b> |

#### XC202 Modular PLCs

Order backplane, terminals and battery accessories separately.

- 24 Vdc input supply
- Real time clock
- Expandable with 15 XIOC modules
- 8 digital inputs
- 2 interrupt inputs
- Incremental encoder inputs
- High speed counter (50 kHz) inputs
- 6 digital outputs
- Ethernet and RS-232 interface for programming and communication
- CANopen interface (1 MB)
- Slot for SD memory card
- USB interface
- RUN/STOP switch and LED indicators
- Built-in Web server

#### XC202



#### XC202 Modular PLCs

| Program Memory Size           | Cycle Time ① | Ethernet | CANOpen | Serial Interface | Web Server | Pkg. Qty. | Style Number | Catalog Number           |
|-------------------------------|--------------|----------|---------|------------------|------------|-----------|--------------|--------------------------|
| 4 MB<br>Integrated web server | <0.025 ms    | ✓        | 1       | 1, RS-232        | ✓          | 1         | 134238       | <b>XC-CPU202-EC4M-XV</b> |

#### XIOC Expansion Modules

Order screw, spring-cage terminals or 40-pin connector cable for 32 I/O modules separately.

- 8, 16 and 32 input modules
- 8, 16 and 32 output modules
- User configurable input/output module
- Isolated relay output module

#### XIOC—Digital



#### XIOC Digital Expansion Modules

| Description  | Pkg. Qty. | Style Number | Catalog Number     |
|--|-----------|--------------|--------------------|
| 8 inputs, 24 Vdc   | 1         | 257891       | <b>XIOC-8DI</b>    |
| 16 inputs, 24 Vdc  | 1         | 257892       | <b>XIOC-16DI</b>   |
| 32 inputs, 24 Vdc  | 1         | 267411       | <b>XIOC-32DI</b>   |
| 8 outputs, 24 Vdc, 0.3A  | 1         | 257894       | <b>XIOC-8DO</b>    |
| 16 outputs, 24 Vdc, 0.3A   | 1         | 257896       | <b>XIOC-16DO</b>   |
| 16 outputs, 24 Vdc, 0.8A, short-circuit protected                              | 1         | 257895       | <b>XIOC-16DO-S</b> |
| 16 terminals, 4 inputs, 12 configurable as inputs/outputs, 24 Vdc—outputs 0.5A | 1         | 262322       | <b>XIOC-16DX</b>   |
| 32 outputs, 24 Vdc, 0.2A   | 1         | 267413       | <b>XIOC-32DO</b>   |
| 12 relay outputs, isolated   | 1         | 257897       | <b>XIOC-12DO-R</b> |

#### Note

① Cycle time per 1k of instructions.

## XIOC—Analog

## XIOC Analog Modules

**Description**

| Description  | Pkg. Qty. | Style Number | Catalog Number            |
|--|-----------|--------------|---------------------------|
| Inputs: 8 inputs 4–20 mA   | 1         | 262549       | <b>XIOC-8AI-I2</b>        |
| Inputs: 8 voltage inputs 0–10V   | 1         | 257899       | <b>XIOC-8AI-U1</b>        |
| Inputs: 8 voltage inputs, ±10V   | 1         | 257900       | <b>XIOC-8AI-U2</b>        |
| Inputs: 4 inputs for temperature monitoring, PT100/1000  | 1         | 257901       | <b>XIOC-4T-PT</b>         |
| Inputs: 4 inputs for thermocouples Type K, J, L, B, N, E, R, S, T                                      | 1         | 289933       | <b>XIOC-4AI-T</b>         |
| Outputs: 2 outputs, ±10V   | 1         | 257904       | <b>XIOC-2AO-U2</b>        |
| Outputs: 2 outputs 0–10V, 2 outputs 4–20 mA  | 1         | 257902       | <b>XIOC-2AO-U1-2AO-I2</b> |
| Outputs: 4 outputs 0–10 V  | 1         | 257903       | <b>XIOC-4AO-U1</b>        |
| Combination modules: 2 inputs and 1 output 0–10V/1 ms conversion time                                  | 1         | 262409       | <b>XIOC-2AI-1AO-U1</b>    |
| Combination modules: 2 inputs and 1 output 0–10V, 0–20 mA/1 ms conversion time, individual changeover  | 1         | 281545       | <b>XIOC-2AI-1AO-U1-I1</b> |
| Combination modules: 4 inputs and 2 outputs 0–10V/1 ms conversion time                                 | 1         | 262405       | <b>XIOC-4AI-2AO-U1</b>    |
| Combination modules: 4 inputs and 2 outputs 0–10V, 0–20 mA/1 ms conversion time, individual changeover | 1         | 281544       | <b>XIOC-4AI-2AO-U1-I1</b> |

## XIOC—Counter

## Counter Modules

**Description**

| Description  | Pkg. Qty. | Style Number | Catalog Number           |
|--|-----------|--------------|--------------------------|
| 1 input up to 100 kHz, 24 Vdc, 5 Vdc, 2 digital transistor outputs, opto-isolated, 24 Vdc<br>30-pin connector required for counter module        | 1         | 257906       | <b>XIOC-1CNT-100KHZ</b>  |
| 2 inputs up to 100 kHz, (24 Vdc or 5V diff), 4 digital transistor outputs, opto-isolated, 24 Vdc<br>30-pin connector required for counter module | 1         | 257907       | <b>XIOC-2CNT-100KHZ</b>  |
| 2 incremental encoders up to 400 kHz, 5 Vdc, 2 analog outputs ±10V   | 1         | 262417       | <b>XIOC-2CNT-2AO-INC</b> |

## XIOC—Communication Card

## Communication Modules

**Description**

| Description   | Pkg. Qty. | Style Number | Catalog Number       |
|---|-----------|--------------|----------------------|
| PROFIBUS-DP master module   | 1         | 257908       | <b>XIOC-NET-DP-M</b> |
| PROFIBUS-DP node module   | 1         | 286419       | <b>XIOC-NET-DP-S</b> |
| Serial interfaces: RS-232C, RS-485, RS-422 (for XC101, XC201 and XC202)<br>Modes of operation: Transparent mode, Modbus master/node | 1         | 267191       | <b>XIOC-SER</b>      |
| Serial interfaces: RS-232C, RS-485, RS-422 (for XC201 and XC202 only)<br>Modes of operation: Transparent mode, Modbus master/node   | 1         | 135265       | <b>XIOC-TC1</b>      |

#### Accessories

##### Terminals



##### Terminals

One 18 pole terminal plug is required for each digital and analog module.

| Description   | Pkg. Qty. | Style Number | Catalog Number          |
|---|-----------|--------------|-------------------------|
| 18-pin connector with screw terminals for digital or analog I/O                             | 10        | 258102       | <b>XIOC-TERM-18S</b>    |
| 18-pin connector with spring-cage terminal for digital or analog I/O                        | 10        | 258104       | <b>XIOC-TERM-18T</b>    |
| 40-pin connector for digital module, with 4 m cable<br>XIOC-32DI<br>XIOC-32DO               | 1         | 267414       | <b>XIOC-TERM32</b>      |
| 30-pin connector for counter module, with 4 m cable<br>XIOC-1CNT-100KHZ<br>XIOC-2CNT-100KHZ | 1         | 262248       | <b>XIOC-TERM30-CNT4</b> |

##### Module Backplane

##### Backplane



| Description   | Pkg. Qty. | Style Number | Catalog Number    |
|---|-----------|--------------|-------------------|
| Basic backplane for mounting XC100/200 on top-hat rail, can be expanded<br>Width: 2 slots for controller          | 1         | 260792       | <b>XIOC-BP-XC</b> |
| Expansion backplane for mounting XIOC modules on top-hat rail, can be expanded<br>Width: 2 slots for XIOC modules | 1         | 260794       | <b>XIOC-BP-2</b>  |

##### Backplane



|  |   |        |                    |
|--|---|--------|--------------------|
| Basic backplane for mounting XC100/200 on DIN rail, can be expanded<br>Width: 3 slots for controller and one XIOC module | 1 | 260793 | <b>XIOC-BP-XC1</b> |
| Expansion backplane for mounting XIOC modules on DIN rail, can be expanded<br>Width: 3 slots for XIOC modules            | 1 | 260795 | <b>XIOC-BP-3</b>   |
| Expansion backplane for mounting XIOC modules on DIN rail, can be expanded<br>Width: 3 slots for XIOC modules ⓘ          | 1 | 274291 | <b>XIOC-BP-EXT</b> |

##### Memory Card



##### Memory Card

For storage of programs, data, recipes for XC100, XC121, XC200.

| Description | Pkg. Qty. | Style Number | Catalog Number       |
|-------------|-----------|--------------|----------------------|
| 512 MB      | 1         | 138257       | <b>XT-MEM-MM512M</b> |
| 32 MB       | 1         | 262731       | <b>XT-MEM-MM32M</b>  |

##### Note

ⓘ Module backplane for expansion with up to 15 modules, must be plugged into the 6th slot.

**Battery**



**Battery**

| Description   | Pkg. Qty. | Style Number | Catalog Number     |
|---|-----------|--------------|--------------------|
| Lithium 1/2 AA 3.6V battery for backup of real-time clock | 1         | 256209       | <b>XT-CPU-BAT1</b> |

**Programming Cables**

| Description  | Pkg. Qty. | Style Number | Catalog Number            |
|--|-----------|--------------|---------------------------|
| <b>D-Sub 9-Pin</b><br>2m, D-sub 9-pin, serial                        | 1         | 262186       | <b>XT-SUB-D/RJ45</b>      |
| <b>Ethernet Cross</b><br>2m, Ethernet cross                          | 1         | 256487       | <b>XT-CAT5-X-2</b>        |
| 5m, Ethernet cross   | 1         | 256488       | <b>XT-CAT5-X-5</b>        |
| <b>Programming</b><br>Programming cable for XC through USB interface | 1         | 115735       | <b>EU4A-RJ45-USB-CAB1</b> |



**Connection Cable**

**Connection Cables**



| Description  | Pkg. Qty. | Style Number | Catalog Number     |
|--|-----------|--------------|--------------------|
| 0.3m: Connection cable for XC200 to interface switch | 1         | 256283       | <b>EASY-NT-30</b>  |
| 0.8m: Connection cable for XC200 to interface switch | 1         | 256284       | <b>EASY-NT-80</b>  |
| 1.5m: Connection cable for XC200 to interface switch | 1         | 256285       | <b>EASY-NT-150</b> |

**Empty Module**



**Empty Module**

| Description                           | Pkg. Qty. | Style Number | Catalog Number  |
|---------------------------------------|-----------|--------------|-----------------|
| Empty module to cover open XIOC slots | 1         | 288894       | <b>XIOC-NOP</b> |

**Interface Switch**



**Interface Switch**

| Description   | Pkg. Qty. | Style Number | Catalog Number           |
|---|-----------|--------------|--------------------------|
| Interface adapter to split the combined RS-232/Ethernet interface of the XC200 into RJ45 sockets. Connection cable EASY-NT-30/80/150 usable for connection to XC200 | 1         | 289170       | <b>XT-RJ45-ETH-RS232</b> |

**Filter**



**Filter**

| Description  | Pkg. Qty. | Style Number | Catalog Number  |
|--|-----------|--------------|-----------------|
| Interference suppression of the external 24 Vdc supply of the XC100/200. Maximum current consumption: 2.2A | 1         | 285316       | <b>XT-FIL-1</b> |
| Power supply interference suppression of I/O modules of XC100/200. Maximum current consumption: 12A        | 1         | 118980       | <b>XT-FIL-2</b> |

#### XSoft-CODESYS-2 Software

##### Combined Logic and Visualization Development for XC Series PLCs

##### IEC 61131-3 Programming Languages

- Ladder Diagram
- Structured Text
- Sequential function chart
- Function block diagram
- Freely definable function block chart/continuous function chart
- Instruction List

##### Project Development

- Automatic variable declaration
- On-line editing
- Pop-up variable and function search/pick tools
- Automatic formatting and color coding of logic/declaration text
- Re-usable Visual-Logic Function Blocks

##### Debugging and commissioning

XSoft-CODESYS-2 offers you a number of important functions for debugging, testing and commissioning your applications quickly and efficiently.

All these features are available as soon as you log on to the XV HMI-PLC or XC200 PLC (online mode) over an Ethernet connection.

##### Target Visualization

Integrated design of Operator Interface screens for the XV HMI-PLC series. Visualization and logic developed as part of the same project. Simplifies screen design and always keeps the Logic and visualization in synch.

##### Web Visualization

Optionally XSoft-CODESYS-2 can automatically generate XML-based runtime screens to make the screens from the XV HMI-PLC accessible remotely using a web browser with a JavaScript plug-in such as Internet Explorer®, Firefox® and others.

##### Simulation

Users can also test the application when the XV HMI-PLC is not connected to the process. This is possible thanks to the integrated online simulation feature. Simulation supports both the screens and logic that have been designed using XSoft-CODESYS.

##### Advanced Features

- Up to 16 time and/or event driven tasks per project
- Each task can include multiple logic programs or subroutines
- Programs and screen designs can be exported and imported to support reuse
- Powerful, built-in function block libraries
- Ability to create user-defined function blocks

- Fieldbus Configurator for CANopen, PROFIBUS-DP and SmartWire-DT® device I/O
- Ethernet and serial communication function blocks (OPC server, UDP, TCP/IP, FTP client/ server, Modbus Master/Node, email, SMS, and more)
- 8 level password protection
- Web access selectable per screen
- System function libraries (OS Storage Card, and more)
- On-line and historical alarms
- On-line and historical trends

##### System Requirements

Windows XP and Windows 7 32-bit systems

#### XSoft-CODESYS-2



#### XSoft-CODESYS-2 Software

| Description               | Catalog Number       |
|---------------------------|----------------------|
| Single Seat License       | SW-XSOFT-CODESYS-2-S |
| Multiple Seat License (3) | SW-XSOFT-CODESYS-2-M |



## Technical Data and Specifications

### XC121 Compact PLC

| Description  | Unit             | XC-CPU121-2C256K   |
|--|------------------|--|
| <b>General</b>   |                  |  |
| Standards  |                  | IEC/EN 61131-2; EN 50178   |
| Ambient temperature  | °F (°C)          | 32° to 131° (0° to 55°)  |
| Storage  | °F (°C)          | −13° to 158° (−25° to 70°)   |
| Mounting position  |                  | Horizontal   |
| Relative humidity, noncondensing (IEC/EN 60068-2-30)           | %                | 10–95  |
| Air pressure (in operation)                                    | hPa              | 795–1080   |
| Vibration resistance   |                  | Frequency 5–9 Hz; 3.5 mm amplitude<br>9–150 Hz; 1.0g constant acceleration |
| Mechanical shock resistance                                    |                  | 15g/11 ms  |
| Overvoltage category   |                  | II   |
| Pollution degree   |                  | 2  |
| Degree of protection   |                  | IP20   |
| Rated insulation voltage (U <sub>i</sub> )                     | V                | 500  |
| Emitted interference   |                  | EN 61000-6-4   |
| Interference immunity  |                  | EN 61000-6-2   |
| Backup time  |                  | At least 72 hours  |
| Weight   | kg               | 0.15   |
| <b>Electromagnetic Compatibility (EMC)</b>                     |                  | Refer to Page <b>V7-T4-76</b>  |
| <b>Connections</b>   |                  |  |
| Supply voltage   |                  | —  |
| Connection type  |                  | —  |
| Terminal capacity  | mm <sup>2</sup>  | 0.14–1 (AWG28-18)  |
| COM1 interface   |                  |  |
| Connection type  |                  | RJ45   |
| COM2, CAN1, CAN2 interfaces                                    |                  |  |
| Connection type  |                  | Spring-loaded terminal block, 6-pole                                       |
| Terminal capacity  | mm <sup>2</sup>  | 0.14–0.5 (AWG28-20)  |
| <b>Power Supply</b>  |                  |  |
| Input voltage  | Vdc              | 24   |
| Permissible range  | Vdc              | 20.4–28.8  |
| Input power  | W                | Max. 1.44  |
| Input current  | mA               | 60   |
| Ripple   | %                | ≤5   |
| Maximum heat dissipation (without local I/O) (P <sub>v</sub> ) | W                | 6  |
| Overvoltage protection   |                  | Yes  |
| Protection against polarity reversal                           |                  | Yes  |
| Inrush current   | x I <sub>n</sub> | No limitation<br>(limited only by upstream 24 Vdc power supply unit)       |
| Supply failure bridging  |                  |  |
| Duration of power failure                                      | ms               | 10   |
| Repetition rate  | s                | 1  |
| External supply filter   |                  | Part No.: XT-FIL-1, Refer to Page <b>V7-T4-59</b>                          |
| <b>Memory</b>  |                  |  |
| Program code/program data                                      | kByte            | 256/244  |
| Marker/input/output/retain data                                | kByte            | 16/4/4/8   |
| Cycle time for 1k of instructions (bits, bytes)                | ms               | <0.3   |

**XC121 Compact PLC, continued**

| Description  | Unit   | XC-CPU121-2C256K   |
|--|--------|--|
| <b>Interfaces</b>  |        |  |
| Serial interface (RS-232) without handshake lines                              |        |  |
| Baud rate  | kbit/s | Programming (character format: 8 data bits, No parity, 1 stop bit) 19.2, 38.4 (default), 57.6        |
| Connector type   |        | RJ45   |
| Potential isolation  |        | No   |
| In transparent mode  |        |  |
| Baud rate  | kbit/s | 0.3, 0.6, 1.2, 2.4, 4.8, 9.6, 19.2, 38.4, 57.6, 115.2  |
| Character formats  |        | 8E1, 8O1, 8N1, 8N2, 7E2, 7O2, 7N2, 7E1   |
| Number of send bytes for block   |        | 190  |
| Number of receive bytes for block  |        | 190  |
| COM2 (RS-232/RS-485) without handshake lines                                   |        |  |
| Baud rate  | kbit/s | Transparent mode (setting through function blocks)<br>0.3, 0.6, 1.2, 2.4, 4.8, 9.6, 19.2, 38.4, 57.6 |
| Character formats  |        | 8E1, 8O1, 8N1, 8N2, 7E2, 7O2, 7N2, 7E1<br>(setting through function blocks)                          |
| Potential isolation  |        | No   |
| Bus termination  |        | External, for RS-485   |
| CAN1/CAN2 interface  |        |  |
| Baud rate  | kbit/s | 10 – 500   |
| Potential isolation  |        | No   |
| Stations   |        | 126  |
| Bus termination  |        | Adjustable for each interface (CAN1/CAN2)  |
| PDO type   |        | Asyn., cyc., acyc.   |
| <b>Power Supply of Local Inputs/Outputs (24 V<sub>Q</sub>/0 V<sub>Q</sub>)</b> |        |  |
| Input voltage  | Vdc    | 24   |
| Voltage range  | Vdc    | 19.2–30, observe polarity  |
| Potential isolation  |        |  |
| Between power supply and CPU voltage   |        | Yes  |
| Overvoltage protection   |        | Yes  |

**XC121 Expansion Module**

| Description  | Unit             | X10-EXT121-1   |
|--|------------------|--|
| <b>General</b>                                       |                  |  |
| Standards  |                  | IEC/EN 61131-2; EN 50178   |
| Ambient temperature                                  | °F (°C)          | 32° to 131° (0° to 55°)  |
| Storage  | °F (°C)          | −13° to 158° (−25° to 70°)   |
| Mounting position                                    |                  | Horizontal   |
| Relative humidity, noncondensing (IEC/EN 60068-2-30) | %                | 10–95  |
| Air pressure (in operation)                          | hPa              | 795–1080   |
| Vibration resistance                                 |                  | Frequency 5–9 Hz; 3.5 mm amplitude<br>9–150 Hz; 1.0g constant acceleration                         |
| Mechanical shock resistance                          |                  | 15g/11 ms  |
| Overvoltage category                                 |                  | II   |
| Pollution degree                                     |                  | 2  |
| Degree of protection                                 |                  | IP20   |
| Rated insulation voltage (U <sub>i</sub> )           | V                | 500  |
| Emitted interference                                 |                  | EN 61000-6-4   |
| Interference immunity                                |                  | EN 61000-6-2   |
| Backup time  |                  | At least 72 hours  |
| Weight   | kg               | 0.15   |
| <b>Electromagnetic Compatibility (EMC)</b>           |                  |  |
| Refer to Page <b>V7-T4-76</b>                        |                  |  |
| <b>Connections</b>                                   |                  |  |
| X1 connector   |                  |  |
| Connector type                                       |                  | Spring-loaded terminal block, 20 pole, B2L 3.5   |
| Terminal capacity (solid)                            | mm <sup>2</sup>  | 0.5–1  |
| X2/X3 connector                                      |                  |  |
| Connector type                                       |                  | Spring-loaded terminal block, 10-pole, BLZF 3.5/180 or<br>BLI/O 3.5/10F with LEDs                  |
| Terminal capacity (solid)                            | mm <sup>2</sup>  | 0.5–1  |
| <b>Power Supply</b>                                  |                  |  |
| Supply failure bridging                              |                  |  |
| Duration of power failure                            | ms               | 10   |
| Repetition rate                                      | s                | 1  |
| Input voltage  | V <sub>dc</sub>  | 24   |
| Permissible range                                    | V <sub>dc</sub>  | 20.4 – 28.8  |
| Input power  | W                | Max.1.68   |
| Input current  | mA               | 70   |
| Ripple   | %                | ≤5   |
| Overvoltage protection                               |                  | Yes  |
| Protection against polarity reversal                 |                  | Yes  |
| Inrush current                                       | x I <sub>n</sub> | Max. 1A  |
| Output voltage for signal modules                    |                  |  |
| Max. field current (I <sub>f</sub> )                 | A                | 2  |
| <b>Digital Inputs</b>                                |                  |  |
| Number   |                  | X2: 9 with plug BLI/O 3.5/10F or 10 with plug BLZF 3.5/<br>180 X3: 8 (can also be used as outputs) |
| Rated voltage (U <sub>o</sub> )                      | V <sub>dc</sub>  | 24   |
| At state "0" (U <sub>o</sub> )                       | V <sub>dc</sub>  | <5   |
| At state "1" (U <sub>o</sub> )                       | V <sub>dc</sub>  | >15  |
| Rated operational current                            |                  |  |
| At state "1" (I <sub>o</sub> )                       | mA               | 3.3  |
| Delay time   |                  |  |
| X2: DI0–DI3  | μs               | 20   |
| X2: DI4–DI9  | μs               | 250  |
| X2: DX0–DX7  | ms               | 20   |
| Potential isolation                                  |                  | No   |

**XC121 Expansion Module, continued**

| Description   | Unit    | XIO-EXT121-1                          |
|---|---------|---------------------------------------|
| <b>Digital Outputs</b>                              |         |                                       |
| Number  |         | At X3: 8 (can also be used as inputs) |
| Rated voltage                                       |         |                                       |
| Rated voltage ( $U_o$ )                             | Vdc     | 24                                    |
| Permissible range                                   |         | 20.4–28.8 Vdc                         |
| Ripple  | %       | ≤5                                    |
| Rated operational current                           |         |                                       |
| At state "1" ( $I_o$ )                              | A       | 0.5 at 24 Vac                         |
| Utilization factor (%)                              | g       | 1                                     |
| Maximum duty factor                                 | ms      | 100%                                  |
| Lamp load without ( $R_v$ )                         | W       | 5                                     |
| Potential isolation                                 |         | No                                    |
| Residual current at state "0" per channel           | mA      | <0.1                                  |
| Max. output voltage                                 |         |                                       |
| At state "0" with external load <10M ohms           | V       | 2.5                                   |
| At state "1" at $I_o = 0.5A$                        | V       | $U = U_o - 1V$                        |
| Short-circuit tripping current                      |         |                                       |
| Short-circuit tripping current for $R_a < 10M$ ohms | A       | $0.7 \leq I_o \leq 2$ for output      |
| Total short-circuit current                         | A       | 16                                    |
| Peak short-circuit current                          | A       | 32                                    |
| Max. operating frequency                            | ops/h   | 40,000                                |
| Parallel connection capability                      |         | Yes                                   |
| <b>Analog Inputs 0–10V</b>                          |         |                                       |
| Number of channels                                  |         | 2                                     |
| Primary voltage range                               | V       | 0–10                                  |
| Resolution  | bit     | 10                                    |
| Conversion time                                     | ms      | ≤5                                    |
| Overall accuracy                                    |         | ≤ ± 1% (of full-scale value)          |
| Input resistance                                    | kohm    | 200                                   |
| <b>Analog Inputs 0–20 mA</b>                        |         |                                       |
| Number of channels                                  |         | 2                                     |
| Primary voltage range                               | mA      | 0–20                                  |
| Resolution  | bit     | 10                                    |
| Conversion time                                     | ms      | ≤5                                    |
| Overall accuracy                                    |         | ≤ ± 1% (of full-scale value)          |
| Input resistance                                    | ohm     | 50                                    |
| <b>PT100 RTD</b>                                    |         |                                       |
| Number of channels                                  |         | 2                                     |
| Temperature range                                   | °F (°C) | –348° to 392° (–200° to 200°)         |
| Resistance range                                    | ohm     | 18.5–175.8                            |
| Resolution  | bit     | 10                                    |
| Overall accuracy                                    |         | ≤ ± 2%                                |
| <b>Analog Outputs</b>                               |         |                                       |
| Number of channels                                  |         | 2                                     |
| Secondary voltage range                             | V       | 0–10                                  |
| Resolution  | bit     | 12                                    |
| Conversion time                                     | ms      | ≤5                                    |
| Overall accuracy                                    |         | ≤ ± 1% (of full-scale value)          |
| External load resistance (R)                        | kohm    | 10                                    |

## XC101 Modular PLCs

| Description  | Unit             | XC-CPU101-C64K-8DI-6DO                                   | XC-CPU101-C128K-8DI-6DO       | XC-CPU101-FC128K-8DI-6DO   | XC-CPU101-C256K-8DI-6DO    |
|--|------------------|--|-------------------------------|----------------------------|----------------------------|
| <b>General</b>   |                  |  |                               |                            |                            |
| Standards  |                  | IEC/EN 61131-2; EN 50178                                 | IEC/EN 61131-2; EN 50178      | IEC/EN 61131-2; EN 50178   | IEC/EN 61131-2; EN 50178   |
| Ambient temperature  | °F (°C)          | 32° to 131° (0° to 55°)                                  | 32° to 131° (0° to 55°)       | 32° to 131° (0° to 55°)    | 32° to 131° (0° to 55°)    |
| Storage  | °F (°C)          | −13° to 158° (−25° to 70°)                               | −13° to 158° (−25° to 70°)    | −13° to 158° (−25° to 70°) | −13° to 158° (−25° to 70°) |
| Mounting position  |                  | Horizontal   | Horizontal                    | Horizontal                 | Horizontal                 |
| Relative humidity, noncondensing (IEC/EN 60068-2-30)           | %                | 10–95  | 10–95                         | 10–95                      | 10–95                      |
| Air pressure (in operation)                                    | hPa              | 795–1080   | 795–1080                      | 795–1080                   | 795–1080                   |
| Vibration resistance   |                  | 10–57 Hz ±0.075 mm/57–150 Hz ±1.0g                       |                               |                            |                            |
| Mechanical shock resistance                                    |                  | 15g/11 ms  | 15g/11 ms                     | 15g/11 ms                  | 15g/11 ms                  |
| Overvoltage category   |                  | II   | II                            | II                         | II                         |
| Pollution degree   |                  | 2  | 2                             | 2                          | 2                          |
| Degree of protection   |                  | IP20   | IP20                          | IP20                       | IP20                       |
| Rated insulation voltage (U <sub>i</sub> )                     | V                | 500  | 500                           | 500                        | 500                        |
| Emitted interference   | U <sub>i</sub>   | EN 61000-6-4, Class A                                    | EN 61000-6-4, Class A         | EN 61000-6-4, Class A      | EN 61000-6-4, Class A      |
| Interference immunity  |                  | EN 61000-6-2   | EN 61000-6-2                  | EN 61000-6-2               | EN 61000-6-2               |
| Battery (lifespan)   |                  | Normally 5 years   | Normally 5 years              | Normally 5 years           | Normally 5 years           |
| Weight   | kg               | 0.23   | 0.23                          | 0.23                       | 0.23                       |
| Terminals  |                  | Plug-in terminal block                                   | Plug-in terminal block        | Plug-in terminal block     | Plug-in terminal block     |
| <b>Terminal capacity</b>                                       |                  |  |                               |                            |                            |
| <b>Screw terminals</b>   |                  |  |                               |                            |                            |
| Flexible with ferrule  | mm <sup>2</sup>  | 0.5–1.5  | 0.5–1.5                       | 0.5–1.5                    | 0.5–1.5                    |
| Solid  | mm <sup>2</sup>  | 0.5–2.5  | 0.5–2.5                       | 0.5–2.5                    | 0.5–2.5                    |
| <b>Spring-cage terminal</b>                                    |                  |  |                               |                            |                            |
| Flexible   | mm <sup>2</sup>  | 0.34–1.0   | 0.34–1.0                      | 0.34–1.0                   | 0.34–1.0                   |
| Solid  | mm <sup>2</sup>  | 0.14–1.0   | 0.14–1.0                      | 0.14–1.0                   | 0.14–1.0                   |
| <b>Electromagnetic Compatibility (EMC)</b>                     |                  |  | Refer to Page <b>V7-T4-76</b> |                            |                            |
| <b>Power Supply</b>  |                  |  |                               |                            |                            |
| Mains failure duration   | ms               | 10   | 10                            | 10                         | 10                         |
| Repetition rate  | s                | 1  | 1                             | 1                          | 1                          |
| Input voltage  | Vdc              | 24   | 24                            | 24                         | 24                         |
| Permissible range  | Vdc              | 20.4–28.8  | 20.4–28.8                     | 20.4–28.8                  | 20.4–28.8                  |
| Input power  | W                | Max. 26  | Max. 26                       | Max. 26                    | Max. 26                    |
| Ripple   | %                | ≤5   | ≤5                            | ≤5                         | ≤5                         |
| Maximum heat dissipation (without local I/O) (P <sub>v</sub> ) | W                | 6  | 6                             | 6                          | 6                          |
| Overvoltage protection   |                  | Yes  | Yes                           | Yes                        | Yes                        |
| Protection against polarity reversal                           |                  | Yes  | Yes                           | Yes                        | Yes                        |
| Mains filter (external)  |                  | Yes  | Yes                           | Yes                        | Yes                        |
| Inrush current   | x I <sub>n</sub> | Not limited, (limiting only by a supply-side 24 Vdc PSU) |                               |                            |                            |
| <b>Output voltage for signal modules</b>                       |                  |  |                               |                            |                            |
| Rated value  | Vdc              | 5  | 5                             | 5                          | 5                          |
| Output current   | A                | 3.2  | 3.2                           | 3.2                        | 3.2                        |
| Short-circuit rating   |                  | Yes  | Yes                           | Yes                        | Yes                        |
| Isolated from supply voltage                                   |                  | No   | No                            | No                         | No                         |
| <b>CPU</b>   |                  |  |                               |                            |                            |
| Microprocessor   |                  | Infineon C164  | Infineon C164                 | Infineon C164              | Infineon C164              |
| <b>Memory</b>  |                  |  |                               |                            |                            |
| Program code/program data                                      | kByte            | 64/64  | 128/128                       | 128/128                    | 256/256                    |
| Marker/retain data   | kByte            | 4/4  | 8/8                           | 8/8                        | 8/8                        |
| Cycle time for 1k of instructions (bits, bytes)                | ms               | <0.5   | <0.5                          | <0.5                       | <0.5                       |

## XC101 Modular PLCs, continued

| Description  | Unit   | XC-CPU101-C64K-8DI-6DO                       | XC-CPU101-C128K-8DI-6DO                      | XC-CPU101-FC128K-8DI-6DO  | XC-CPU101-C256K-8DI-6DO                      |
|--|--------|--|--|---|--|
| <b>Interfaces</b>  |        |  |  |   |  |
| Serial interface (RS-232) without handshake lines                              |        |  |  |   |  |
| Baud rate  | kbit/s | Max. 57.6                                    | Max. 57.6                                    | Max. 57.6   | Max. 57.6                                    |
| Connections  |        | RJ45   | RJ45   | RJ45  | RJ45   |
| Potential isolation  |        | No   | No   | No  | No   |
| CANopen  |        |  |  |   |  |
| Maximum data transfer rate   | bit/s  | 500,000                                      | 500,000                                      | 500,000   | 500,000                                      |
| Potential isolation  |        | Yes  | Yes  | Yes   | Yes  |
| Device profile   |        | To DS 301 V4                                 | To DS 301 V4                                 | To DS 301 V4  | To DS 301 V4                                 |
| PDO type   |        | Asyn., cyc., acyc.                           | Asyn., cyc., acyc.                           | Asyn., cyc., acyc.  | Asyn., cyc., acyc.                           |
| Connection   |        | Plug-in terminal block                       | Plug-in terminal block                       | Optical fiber interface, wavelength 660 nm, plug for example HFBR-4516 Agilent Technologies | Plug-in terminal block                       |
| Bus terminating resistors  |        |  |  |   |  |
| Stations   | Number | Max. 126                                     | Max. 126                                     | Max. 126  | Max. 126                                     |
| Watchdog   |        | Yes  | Yes  | Yes   | Yes  |
| RTC (real-time clock)  |        | Yes  | Yes  | Yes   | Yes  |
| <b>Power Supply of Local Inputs/Outputs (24 V<sub>Q</sub>/0 V<sub>Q</sub>)</b> |        |  |  |   |  |
| Input voltage  | Vdc    | 24   | 24   | 24  | 24   |
| Voltage range  | Vdc    | 19.2–30, observe polarity                    | 19.2–30, observe polarity                    | 19.2–30, observe polarity   | 19.2–30, observe polarity                    |
| Potential isolation  |        |  |  |   |  |
| Between power supply and CPU voltage   |        | Yes  | Yes  | Yes   | Yes  |
| Overvoltage protection   |        | Yes  | Yes  | Yes   | Yes  |
| Protection against polarity reversal   |        | Yes  | Yes  | Yes   | Yes  |
| <b>Digital Inputs</b>  |        |  |  |   |  |
| Input current for channel at rated voltage                                     | mA     | Normally 3.5                                 | Normally 3.5                                 | Normally 3.5  | Normally 3.5                                 |
| Heat dissipation for channel   | mW     | Normally 85                                  | Normally 85                                  | Normally 85   | Normally 85                                  |
| Voltage level to IEC/EN 61131-2  |        |  |  |   |  |
| Limit value type 1   |        | Low <5 Vdc/High >15 Vdc                      | Low <5 Vdc/High >15 Vdc                      | Low <5 Vdc/High >15 Vdc   | Low <5 Vdc/High >15 Vdc                      |
| Input delay  |        |  |  |   |  |
| OFF → ON   | ms     | Normally 0.1                                 | Normally 0.1                                 | Normally 0.1  | Normally 0.1                                 |
| ON → OFF   | ms     | Normally 0.1                                 | Normally 0.1                                 | Normally 0.1  | Normally 0.1                                 |
| Inputs   | Number | 8 (of which 4 interrupt inputs)              | 8 (of which 4 interrupt inputs)              | 8 (of which 4 interrupt inputs)   | 8 (of which 4 interrupt inputs)              |
| Channels with the same reference potential                                     | Number | 8  | 8  | 8   | 8  |
| Status indication  |        | LED  | LED  | LED   | LED  |
| <b>Digital Outputs</b>   |        |  |  |   |  |
| Channels   | Number | 6  | 6  | 6   | 6  |
| Heat dissipation for channel   | W      | 0.08   | 0.08   | 0.08  | 0.08   |
| Load circuits  | A      | 0.5  | 0.5  | 0.5   | 0.5  |
| Output delay   |        |  |  |   |  |
| OFF → ON   |        | Normally 0.1 ms                              | Normally 0.1 ms                              | Normally 0.1 ms   | Normally 0.1 ms                              |
| ON → OFF   |        | Normally 0.1 ms                              | Normally 0.1 ms                              | Normally 0.1 ms   | Normally 0.1 ms                              |
| Channels with the same reference potential                                     | Number | 6  | 6  | 6   | 6  |
| Status indication  |        | LED  | LED  | LED   | LED  |
| Switching capacity   |        | IEC/EN 60947-5-1, utilization category DC-13 | IEC/EN 60947-5-1, utilization category DC-13 | IEC/EN 60947-5-1, utilization category DC-13  | IEC/EN 60947-5-1, utilization category DC-13 |
| Duty factor  | % DF   | 100  | 100  | 100   | 100  |
| Utilization factor   | g      | 1  | 1  | 1   | 1  |

## XC200 Series Modular PLCs

| Description  | Unit             | XC-CPU201-EC256K-8DI-6DO(-XV)                           | XC-CPU201-EC512K-8DI-6DO(-XV)         | XC-CPU202-EC4M-8DI-6DO-XV             |
|--|------------------|---|---------------------------------------|---------------------------------------|
| <b>General</b>                                       |                  |   |                                       |                                       |
| Standards  |                  | IEC/EN 61131-2; EN 50178                                | IEC/EN 61131-2; EN 50178              | IEC/EN 61131-2; EN 50178              |
| Ambient temperature                                  | °F (°C)          | 32° to 131° (0° to 55°)                                 | 32° to 131° (0° to 55°)               | 32° to 131° (0° to 55°)               |
| Storage  | °F (°C)          | -13° to 158° (-25° to 70°)                              | -13° to 158° (-25° to 70°)            | -13° to 158° (-25° to 70°)            |
| Mounting position                                    |                  | Horizontal  | Horizontal                            | Horizontal                            |
| Relative humidity, noncondensing (IEC/EN 60068-2-30) | %                | 10–95   | 10–95                                 | 10–95                                 |
| Air pressure (in operation)                          | hPa              | 795–1080  | 795–1080                              | 795–1080                              |
| Vibration resistance                                 |                  | 10–57 Hz ±0.075 mm<br>57–150 Hz ±1.0g                   | 10–57 Hz ±0.075 mm<br>57–150 Hz ±1.0g | 10–57 Hz ±0.075 mm<br>57–150 Hz ±1.0g |
| Mechanical shock resistance                          |                  | 15g/11 ms   | 15g/11 ms                             | 15g/11 ms                             |
| Overvoltage category                                 |                  | II  | II                                    | II                                    |
| Pollution degree                                     |                  | 2   | 2                                     | 2                                     |
| Degree of protection                                 |                  | IP20  | IP20                                  | IP20                                  |
| Rated impulse withstand voltage (U <sub>imp</sub> )  | V                | 850   | 850                                   | 850                                   |
| Emitted interference                                 |                  | EN 61000-6-4, Class A                                   | EN 61000-6-4, Class A                 | EN 61000-6-4, Class A                 |
| Interference immunity                                |                  | EN 61000-6-2  | EN 61000-6-2                          | EN 61000-6-2                          |
| Battery (lifespan)                                   |                  | Normally 5 years  | Normally 5 years                      | Normally 5 years                      |
| Weight   | kg               | 0.23  | 0.23                                  | 0.23                                  |
| Terminals  |                  | Plug-in terminal block                                  | Plug-in terminal block                | Plug-in terminal block                |
| Terminal capacity                                    |                  |   |                                       |                                       |
| Screw terminals                                      |                  |   |                                       |                                       |
| Flexible with ferrule                                | mm <sup>2</sup>  | 0.5–1.5   | 0.5–1.5                               | 0.5–1.5                               |
| Solid  | mm <sup>2</sup>  | 0.5–2.5   | 0.5–2.5                               | 0.5–2.5                               |
| Spring-cage terminal                                 |                  |   |                                       |                                       |
| Flexible   | mm <sup>2</sup>  | 0.34–1.0  | 0.34–1.0                              | 0.34–1.0                              |
| Solid  | mm <sup>2</sup>  | 0.14–1.0  | 0.14–1.0                              | 0.14–1.0                              |
| <b>Electromagnetic Compatibility (EMC)</b>           |                  | Refer to Page <b>V7-T4-76</b>                           |                                       |                                       |
| <b>Power Supply</b>                                  |                  |   |                                       |                                       |
| Duration of mains failure                            | ms               | 10  | 10                                    | 10                                    |
| Repetition rate                                      | s                | 1   | 1                                     | 1                                     |
| Input voltage  | Vdc              | 24  | 24                                    | 24                                    |
| Permissible range                                    | Vdc              | 20.4–28.8   | 20.4–28.8                             | 20.4–28.8                             |
| Input power  | W                | Max. 33   | Max. 33                               | Max. 33                               |
| Ripple   | %                | ≤5  | ≤5                                    | ≤5                                    |
| Maximum heat dissipation (P <sub>v</sub> )           | W                | 6   | 6                                     | 6                                     |
| Overvoltage protection                               |                  | Yes   | Yes                                   | Yes                                   |
| Protection against polarity reversal                 |                  | Yes   | Yes                                   | Yes                                   |
| Line filter  |                  | Yes   | Yes                                   | Yes                                   |
| Inrush current                                       | x I <sub>n</sub> | Not limited (limiting only by a supply-side 24 Vdc PSU) |                                       |                                       |
| Output voltage for signal modules                    |                  |   |                                       |                                       |
| Rated value  | Vdc              | 5   | 5                                     | 5                                     |
| Output current                                       | A                | 3.2   | 3.2                                   | 3.2                                   |
| Short-circuit rating                                 |                  | Yes   | Yes                                   | Yes                                   |
| Isolated from supply voltage                         |                  | No  | No                                    | No                                    |
| <b>CPU</b>   |                  |   |                                       |                                       |
| Microprocessor                                       |                  | NEC VR4181 A MIPS                                       | NEC VR4181 A MIPS                     | ARM 532 MHz                           |
| <b>Memory</b>  |                  |   |                                       |                                       |
| Program code/program data                            |                  | 256 kByte/256 kByte                                     | 2 Mbyte/512 kByte                     | 4 Mbyte/512 kByte                     |
| Marker/retain data                                   | kByte            | 16/32   | 16/32                                 | 16/64                                 |
| Cycle time for 1k of instructions (bits, bytes)      | ms               | <0.15   | <0.15                                 | <0.025                                |

## XC200 Series Modular PLCs, continued

| Description  | Unit   | XC-CPU201-EC256K-8DI-6DO(-XV)  | XC-CPU201-EC512K-8DI-6DO(-XV) | XC-CPU202-EC4M-8DI-6DO-XV |
|--|--------|--|-------------------------------|---------------------------|
| <b>Interfaces</b>  |        |  |                               |                           |
| Ethernet   |        |  |                               |                           |
| Baud rate  | Mbit/s | 10/100–Autodetect  | 10/100–Autodetect             | 10/100–Autodetect         |
| Connector type   |        | RJ45   | RJ45                          | RJ45                      |
| Potential isolation  |        | No   | No                            | No                        |
| Serial interface (RS-232) without handshake lines                              |        |  |                               |                           |
| Baud rate  | kbit/s | Max. 115.2   | Max. 115.2                    | Max. 115.2                |
| Connector type   |        | RJ45   | RJ45                          | RJ45                      |
| Potential isolation  |        | No   | No                            | No                        |
| USB interface  |        | 1.0  | 1.0                           | 2.0                       |
| CANopen  |        |  |                               |                           |
| Maximum data transfer rate   | Mbit/s | 1  | 1                             | 1                         |
| Potential isolation  |        | Yes  | Yes                           | Yes                       |
| Device profile   |        | To DS 301 V4   | To DS 301 V4                  | To DS 301 V4              |
| PDO type   |        | Asyn., cyc., acyc.   | Asyn., cyc., acyc.            | Asyn., cyc., acyc.        |
| Connection   |        | Plug-in terminal block   | Plug-in terminal block        | Plug-in terminal block    |
| Bus terminating resistors  |        | External   | External                      | Internal                  |
| Stations   | Number | Max. 126   | Max. 126                      | Max. 126                  |
| Watchdog   |        | Yes  | Yes                           | Yes                       |
| RTC (real-time clock)  |        | Yes  | Yes                           | Yes                       |
| <b>Power Supply of Local Inputs/Outputs (24 V<sub>Q</sub>/0 V<sub>Q</sub>)</b> |        |  |                               |                           |
| Input voltage  | Vdc    | 24   | 24                            | 24                        |
| Voltage range  | Vdc    | 19.2–30, observe polarity  | 19.2–30, observe polarity     | 19.2–30, observe polarity |
| Potential isolation  |        |  |                               |                           |
| Between power supply and CPU voltage   |        | Yes  | Yes                           | Yes                       |
| Between power supply and inputs/outputs  |        | No   | No                            | No                        |
| Status indication  |        | LED  | LED                           | LED                       |
| Terminals  |        | Plug-in terminal block   | Plug-in terminal block        | Plug-in terminal block    |
| Overvoltage protection   |        | Yes  | Yes                           | Yes                       |
| Protection against polarity reversal   |        | Yes  | Yes                           | Yes                       |
| <b>Digital Inputs</b>  |        |  |                               |                           |
| Input current per channel at rated voltage                                     | mA     | Normally 3.5   | Normally 3.5                  | Normally 3.5              |
| Heat dissipation per channel   |        | Normally 85m W   | Normally 85m W                | Normally 85m W            |
| Voltage level to IEC/EN 61131-2  |        |  |                               |                           |
| Limit value type 1   |        | Low <5 Vdc/High >15 Vdc  | Low <5 Vdc/High >15 Vdc       | Low <5 Vdc/High >15 Vdc   |
| Input delay  |        |  |                               |                           |
| OFF → ON   | ms     | Type 0.1   | Type 0.1                      | Type 0.1                  |
| ON → OFF   | ms     | Type 0.1   | Type 0.1                      | Type 0.1                  |
| Inputs   | Number | 8, of which parameterizable: 2 counters, 50 kHz, 2 interrupt inputs, 1 incremental input |                               |                           |
| Channels with the same reference potential                                     | Number | 8  | 8                             | 8                         |
| Status indication  |        | LED  | LED                           | LED                       |
| <b>Digital Outputs</b>   |        |  |                               |                           |
| Channels   | Number | 6  | 6                             | 6                         |
| Heat dissipation per channel   | W      | 0.08   | 0.08                          | 0.08                      |
| Load circuits  | A      | 0.5  | 0.5                           | 0.5                       |
| Output delay   |        |  |                               |                           |
| OFF → ON   |        | Normally 0.1 ms  | Normally 0.1 ms               | Normally 0.1 ms           |
| ON → OFF   |        | Normally 0.1 ms  | Normally 0.1 ms               | Normally 0.1 ms           |
| Channels with the same reference potential                                     | Number | 6  | 6                             | 6                         |
| Status indication  |        | LED  | LED                           | LED                       |
| Switching capacity   |        | IEC/EN 60947-5-1, utilization category DC-13   |                               |                           |
| Duty factor  | % DF   | 100  | 100                           | 100                       |
| Utilization factor   | g      | 1  | 1                             | 1                         |



## XIOC Digital Input Modules

| Description                                      | Unit   | XIOC-8DI               | XIOC-16DI              | XIOC-32DI                                |
|--|--------|------------------------|------------------------|--|
| <b>Modules</b>                                   |        |                        |                        |  |
| Input type                                       |        | DC input               | DC input               | DC input                                 |
| Input voltage                                    | Vdc    | 24                     | 24                     | 24                                       |
| Permissible range                                | Vdc    | 20.4–28.8              | 20.4–28.8              | 20.4–28.8                                |
| Input voltage                                    | Vac    | —                      | —                      | —  |
| Permissible range                                | Vac    | —                      | —                      | —  |
| Input resistance                                 |        | Normally 3.5 kohm      | Normally 5.9 kohm      | Normally 5.6 kohm                        |
| Input current                                    | mA     | Normally 6.9           | Normally 4.0           | Normally 4.3                             |
| Voltage level to IEC 61131-2, limit value type 1 |        |                        |                        |  |
| ON   | Vdc    | ≥15                    | ≥15                    | ≥15                                      |
| OFF  | Vdc    | ≤5                     | ≤5                     | ≤5                                       |
| Input delay                                      |        |                        |                        |  |
| OFF → ON   | ms     | 5 (normally 4)         | 5 (normally 4)         | 5 (normally 4)                           |
| OFF → ON   | ms     | 5 (normally 4)         | 5 (normally 4)         | 5 (normally 4)                           |
| Input channels                                   | Number | 8                      | 16                     | 32                                       |
| Channels with the same reference potential       | Number | 8                      | 16                     | 32                                       |
| Potential isolation                              |        | With optocouplers      | With optocouplers      | With optocouplers                        |
| Indication                                       |        | LED (green)            | LED (green)            | 16 LEDs (green), switchable: 0–15, 16–31 |
| Terminals  |        | Plug-in terminal block | Plug-in terminal block | XIOC-TERM32 (connector and cable)        |
| Internal current consumption (5 Vdc)             | mA     | Normally 26            | Normally 51            | Normally 100                             |
| Weight   | kg     | 0.16                   | 0.16                   | 0.16                                     |

## XIOC Digital Output Modules

| Description   | Unit   | XIOC-8DO                 | XIOC-16DO                | XIOC-16DO-S              | XIOC-32DO                               |
|---|--------|--------------------------|--------------------------|--------------------------|---|
| <b>Modules</b>  |        |                          |                          |                          |   |
| Output type   |        | Transistor (source type) | Transistor (source type) | Transistor (source type) | Transistor (source type)                |
| Output voltage  | Vdc    | 24 (–15 to +20%)         | 24 (–15 to +20%)         | 24 (–15 to +20%)         | 24 (–15 to +20%)                        |
| Switching current, minimum  | mA     | 1                        | 1                        | 1                        | 1                                       |
| Leakage current   | mA     | 0.1                      | 0.1                      | 0.1                      | 0.1                                     |
| Maximum load current  |        |                          |                          |                          |   |
| Per circuit   | A      | 0.3                      | 0.3                      | 0.8                      | 0.2                                     |
| Per common potential terminal   | A      | 2.4                      | 4                        | 5                        | 3.2                                     |
| Output delay  |        |                          |                          |                          |   |
| OFF → ON  | ms     | ≤0.3                     | ≤0.3                     | ≤0.3                     | ≤0.3                                    |
| OFF → ON  | ms     | ≤1                       | ≤1                       | ≤1                       | ≤1                                      |
| Output channels   | Number | 8                        | 16                       | 16                       | 32                                      |
| Channels with the same reference potential                                      | Number | 8                        | 16                       | 16                       | 32                                      |
| Overvoltage protection  |        | Diode                    | Diode                    | Integrated               | Diode                                   |
| Fuse rating   | A      | 4                        | 8                        | None                     | 8                                       |
| Potential isolation   |        | With optocouplers        | With optocouplers        | With optocouplers        | With optocouplers                       |
| Indication  |        | LED (green)              | LED (green)              | LED (green)              | 16 LEDs (green) switchable: 0–15, 16–31 |
| Terminals   |        | Plug-in terminal block   | Plug-in terminal block   | Plug-in terminal block   | XIOC-TERM32 (connector and cable)       |
| Internal current consumption (5 Vdc)  | mA     | Normally 30              | Normally 50              | Normally 50              | Normally 250                            |
| External voltage for outputs/module (30 mA for module supply) (U <sub>s</sub> ) | Vdc    | 24 (–15 to +20%)         | 24 (–15 to +20%)         | 24 (–15 to +20%)         | 24 (–15 to +20%)                        |
| Short-circuit protection  |        | —                        | —                        | Yes                      | —                                       |
| Weight  | kg     | 0.16                     | 0.16                     | 0.16                     | 0.16                                    |

**XIOC Relay Output Module**

| <b>Description</b>                         | <b>Unit</b> | <b>XIOC-12D0-R</b>               |
|--|-------------|----------------------------------|
| <b>Modules</b>                             |             |                                  |
| Output type                                |             | Relays                           |
| Output voltage                             | Vdc         | 24                               |
| Output voltage                             | Vac         | 100/240                          |
| Switching current, minimum                 | mA          | 1                                |
| Maximum load current                       |             |                                  |
| Per circuit                                | A           | 2                                |
| Per common potential terminal              | A           | 5                                |
| Output delay                               |             |                                  |
| OFF → ON                                   | ms          | ≤10                              |
| ON → OFF                                   | ms          | ≤10                              |
| Output channels                            | Number      | 12                               |
| Channels with the same reference potential | Number      | 12                               |
| Overvoltage protection                     |             | External                         |
| Fuse rating                                | A           | External                         |
| Potential isolation                        |             | With optocouplers                |
| Indication                                 |             | LED (green)                      |
| Terminals                                  |             | Plug-in terminal block           |
| Internal current consumption (5 Vdc)       | mA          | Normally 40                      |
| External voltage for operating the relay   |             | 24 Vdc (-15 to +20%, max. 70 mA) |
| Weight                                     | kg          | 0.2                              |

**XIOC Digital Input/Output Module**

| Description  | Unit   | XIOC-16DX  |
|--|--------|--|
| <b>Power Supply</b>                                |        |  |
| Supply voltage                                     |        | 24 Vdc (–15 to +20%)   |
| Ripple   | %      | ≤5   |
| Overvoltage protection                             |        | Yes  |
| Protection against polarity reversal               |        | Yes  |
| Potential isolation                                |        |  |
| Between power supply and I/O bus                   |        | Yes  |
| Between power supply and I/O                       |        | No   |
| Internal current consumption (5 Vdc)               | mA     | Normally 80  |
| Channels   | Number | 16   |
| Terminals  |        | Plug-in terminal block   |
| Status indication                                  |        | LED  |
| <b>Inputs</b>                                      |        |  |
| Input type   |        | DC input   |
| Input voltage                                      | Vdc    | 24   |
| Inputs   | Number | 4, 12, configurable  |
| Input current                                      | mA     | Normally 4   |
| Voltage level to IEC 61131-2, limit value type 1   |        |  |
| ON   | Vdc    | ≥15  |
| OFF  | Vdc    | ≤5   |
| Input delay  |        |  |
| OFF → ON   | ms     | Normally 0.1   |
| OFF → ON   | ms     | Normally 0.1   |
| <b>Outputs</b>                                     |        |  |
| Output type  |        | Transistor (source type)   |
| Output voltage                                     | Vdc    | 12/24 –15 to +20%)   |
| Output current                                     | A      | Normally 0.5   |
| Outputs  | Number | Max. 12, configurable  |
| Short-circuit tripping current                     | A      | Max. 1.2 over 3 ms for output  |
| Lamp load  | W      | Max. 3   |
| Drop-out delay (High → Low)                        | μs     | Normally 100   |
| Switching capacity                                 |        | IEC/EN 60947-5-1, utilization category DC-13   |
| Short-circuit rating                               |        | Yes  |
| Parallel connection of outputs                     |        | In groups 0 – 3, 4 – 7, 8 – 11; Actuation of the outputs within a group only in the same program cycle |
| Number of outputs that can be switched in parallel |        | Max. 3   |
| Total maximum current                              | A      | 2 for group  |
| <b>Weight</b>                                      | kg     | 0.16   |

## XIOC Analog Modules

| Description                              | Unit   | XIOC-8AI-I2                             | XIOC-8AI-U1                             | XIOC-8AI-U2                             | XIOC-4T-PT  |
|--|--------|---|---|---|---|
| <b>Modules</b>                           |        |   |   |   |   |
| Input voltage                            | Vdc    | —                                       | 0 to 10                                 | -10 to +10                              | —   |
| Input current                            | mA     | 4-20                                    | —                                       | —                                       | —   |
| Resolution, digital                      | bit    | 12                                      | 12                                      | 12                                      | 15 bit with sign  |
| Conversion time                          |        | ≤5 ms                                   | ≤5 ms                                   | ≤5 ms                                   | —   |
| Total errors                             | %      | ≤ ± 1 (of full-scale value)             | ≤ ± 1 (of full-scale value)             | ≤ ± 1 (of full-scale value)             | ≤ ± 1 (of full-scale value)                             |
| Input resistance                         | kohm   | —                                       | 100                                     | 100                                     | —   |
| Potential isolation                      |        |   |   |   |   |
| Circuit within each channel              |        | With optocouplers                       | With optocouplers                       | With optocouplers                       | With optocouplers                                       |
| Between the input channels               |        | No                                      | No                                      | No                                      | No  |
| Input channels                           | Number | 8                                       | 8                                       | 8                                       | 4   |
| Terminals                                |        | Plug-in terminal block                  | Plug-in terminal block                  | Plug-in terminal block                  | Plug-in terminal block                                  |
| External power supply                    |        | 24 Vdc (-15 to +20%),<br>approx. 150 mA | 24 Vdc (-15 to +20%),<br>approx. 150 mA | 24 Vdc (-15 to +20%),<br>approx. 150 mA | 24 Vdc (-15 to +20%),<br>100 mA                         |
| External resistance (R)                  | kohm   | —                                       | —                                       | —                                       | Max. 0.4, 4 channels                                    |
| Connection type                          |        | 2-core shielded cable (≤20m)            | 2-core shielded cable (≤20m)            | 2-core shielded cable (≤20m)            | Shielded cable  |
| Platinum RTD                             |        | —                                       | —                                       | —                                       | PT100 (IEC 751), PT1000                                 |
| Accuracy                                 |        |   |   |   |   |
| -20° to 40°C (PT100)                     | °C     | —                                       | —                                       | —                                       | ±0.5  |
| -50° to 400°C (PT100)                    | °C     | —                                       | —                                       | —                                       | ±3  |
| -50° to 400°C (PT1000)                   | °C     | —                                       | —                                       | —                                       | ±6  |
| Temperature measuring range              |        | —                                       | —                                       | —                                       | -20 to 40°/-50 to 400°<br>(uninterrupted current: 2 mA) |
| Internal current consumption (5 Vdc)     | mA     | Normally 100                            | Normally 100                            | Normally 100                            | Max. 200  |
| Additional function                      |        | —                                       | —                                       | —                                       | Linearization   |
| Fault detection                          |        |   |   |   |   |
| -20° to 40°C                             |        | —                                       | —                                       | —                                       | ≤ -25°C or ≥ +45°C = resistance<br>value 7FFFhex        |
| -50° to 400°C                            |        | —                                       | —                                       | —                                       | ≤ -60°C or ≥ +410°C =<br>resistance value 7FFFhex       |
| Response to cable break or unused inputs |        | —                                       | —                                       | —                                       | In these cases, the resistance<br>value is 7FFFhex      |
| Weight                                   | kg     | 0.18                                    | 0.18                                    | 0.18                                    | 0.18  |

## XIOC Thermocouple Module

| Description                 | Unit | XIOC-4AI-T  |
|-----------------------------|------|---|
| <b>Channels</b>             |      |   |
| Number                      |      | 4   |
| Temperature measuring range | °C   | Type K: -270 to 1370<br>Type J: -210 to 1200<br>Type B: 100 to 1800<br>Type N: -270 to 1300<br>Type E: -270 to 1000<br>Type R: -50 to 1760<br>Type T: -200 to 400 |
| Voltage measurement         | mV   | -50 to 50<br>-100 to 100<br>-500 to 500<br>-1000 to 1000  |
| Cold-junction compensation  |      | Yes, built-in   |
| Interference suppression    |      | 50 Hz, 60 Hz  |
| Unit                        |      | 0.1°C, 0.1 F  |
| Resolution                  | bit  | 16  |
| Total errors                | %    | ±0.5 of measurement range   |
| Conversion time             |      | <1s   |
| Temperature coefficient     |      | <200 ppm/°C of measurement range  |

**XIOC Analog Modules**

| Description                          | Unit | XIOC-2A0-U1-2A0-I2                | XIOC-4A0-U1               | XIOC-2A0-U2               |
|--------------------------------------|------|-----------------------------------|---------------------------|---------------------------|
| <b>Modules</b>                       |      |                                   |                           |                           |
| Output voltage                       | Vdc  | 0–10                              | 0–10                      | –10 to 10                 |
| Output current                       | mA   | 4–20                              | —                         | —                         |
| Resolution                           | bit  | 12                                | 12                        | 12                        |
| Conversion time                      |      | ≤5 ms                             | ≤5 ms                     | ≤5 ms                     |
| Total errors                         | %    | ≤±1 (of full-scale value)         | ≤±1 (of full-scale value) | ≤±1 (of full-scale value) |
| External load resistance             |      |                                   |                           |                           |
| Voltage output                       |      | ≥10 kohm                          | ≥10 kohm                  | ≥10 kohm                  |
| Current output                       | ohm  | 0 to 500 ohm                      | —                         | —                         |
| Potential isolation                  |      |                                   |                           |                           |
| Circuit within each channel          |      | With optocouplers                 |                           |                           |
| Between channels                     |      | No                                | No                        | No                        |
| Number of outputs                    |      |                                   |                           |                           |
| Output voltage                       |      | 2 (channels 0 and 1)              | 4                         | 2                         |
| Output current                       |      | 2 (channels 2 and 3)              | —                         | —                         |
| Terminals                            |      | Plug-in terminal block            |                           |                           |
| Internal current consumption (5 Vdc) | mA   | Normally 100                      | Normally 100              | Normally 100              |
| External power supply                |      | 24 Vdc (–15/+20%), approx. 150 mA |                           |                           |
| Connection type                      |      | 2-core shielded cable (≤20m)      |                           |                           |

**XIOC Analog Modules**

| Description                          | Unit   | XIOC-2AI-1A0-U1        | XIOC-2AI-1A0-U1-I1 | XIOC-4AI-2A0-U1 | XIOC-4AI-2A0-U1-I1 |
|--------------------------------------|--------|------------------------|--------------------|-----------------|--------------------|
| <b>Inputs</b>                        |        |                        |                    |                 |                    |
| Input voltage                        | Vdc    | 0–10                   | 0–10               | 0–10            | 0–10               |
| Input current                        | mA     | —                      | 0–20               | —               | 0–20               |
| Resolution                           | bit    | 14                     | 14                 | 14              | 14                 |
| Conversion time                      |        | <1 ms                  | <1 ms              | <1 ms           | <1 ms              |
| Total errors                         | %      | Normally 0.4           | Normally 0.4       | Normally 0.4    | Normally 0.4       |
| Potential isolation                  |        |                        |                    |                 |                    |
| Circuit within each channel          |        | No                     | No                 | No              | No                 |
| Between the input channels           |        | No                     | No                 | No              | No                 |
| Between input/output channels        |        | No                     | No                 | No              | No                 |
| Channels                             | Number | 2                      | 2                  | 4               | 4                  |
| Input resistance                     | kohm   | 40                     | 40                 | 40              | 40                 |
| <b>Outputs</b>                       |        |                        |                    |                 |                    |
| Output voltage                       | Vdc    | 0–10                   | 0–10               | 0–10            | 0–10               |
| Output current                       | mA     | —                      | 0–20               | —               | 0–20               |
| Resolution                           | bit    | 12                     | 12                 | 12              | 12                 |
| Errors                               |        | Normally 0.4%          | Normally 0.4%      | Normally 0.4%   | Normally 0.4%      |
| Potential isolation                  |        |                        |                    |                 |                    |
| Circuit within each channel          |        | No                     | No                 | No              | No                 |
| Between the output channels          |        | No                     | No                 | No              | No                 |
| Number of channels                   |        | 1                      | 1                  | 2               | 2                  |
| External load resistance             |        | ≥2 kohm                | ≥2 kohm            | ≥2 kohm         | ≥2 kohm            |
| Short-circuit rating                 |        | Yes                    | Yes                | Yes             | Yes                |
| <b>Terminal Connection</b>           |        |                        |                    |                 |                    |
| Terminals                            |        | Plug-in terminal block |                    |                 |                    |
| Internal current consumption (5 Vdc) | mA     | Normally 200           | Normally 200       | Normally 200    | Normally 200       |
| Weight                               | kg     | 0.16                   | 0.16               | 0.16            | 0.16               |

## XIOC Communication Modules

| Description               | Unit   | XIOC-NET-DP-M                 | XIOC-NET-DP-S                 | XIOC-SER   | XIOC-TC1   |
|---------------------------|--------|-------------------------------|-------------------------------|--|--|
| <b>Interfaces</b>         |        |                               |                               |  |  |
| Interfaces                |        | PROFIBUS-DP, RS-485, EN 50170 | PROFIBUS-DP, RS-485, EN 50170 | RS-232(C), RS-422, RS-485                                  | RS-232(C), RS-422, RS-485                                  |
| Protocol                  |        | PROFIBUS-DP master (class 1)  | PROFIBUS-DP slave             | Transparent mode, Modbus master/slave                      | Transparent mode, Modbus master/slave, DNP3 protocol       |
| Character formats         |        | —                             | —                             | 8E1, 8O1, 8N1, 8N2, 7E2, 7O2, 7N2, 7E1                     | 8E1, 8O1, 8N1, 8N2, 7E2, 7O2, 7N2, 7E1                     |
| Control and signal cables |        | —                             | —                             | RTS, CTS, DTR, DSR, DCD                                    | RTS, CTS, DTR, DSR, DCD                                    |
| Transfer rate             | kbit/s | 9.6 to 12,000                 | 9.6 to 12,000                 | 0.3–57.6   | 0.3–57.6   |
| Potential isolation       |        | Yes                           | Yes                           | Yes (RS-485, RS-422)                                       | Yes (RS-485, RS-422)                                       |
| Number of slaves          |        | 124                           | —                             | —  | —  |
| Send/receive data         |        | 3500 Byte each                | Max. 244 Byte                 | 250 Byte per slave<br>120 Byte per slave                   | 250/500  |
| Bus terminating resistors |        | Switchable                    | Switchable                    | Switchable for RS-485, RS-422                              | Switchable for RS-485, RS-422                              |
| Connector type            |        | D-sub 9-pin socket            | D-sub 9-pin socket            | RS-232: D-sub 9-pin<br>RS-485, 422: plug-in terminal block | RS-232: D-sub 9-pin<br>RS-485, 422: plug-in terminal block |
| Current consumption       | mA     | <300                          | <300                          | <275   | <275   |
| Weight                    | kg     | Approx. 0.2                   | Approx. 0.2                   | Approx. 0.2  | Approx. 0.2  |
| Number of modules         |        | XC100: 1/XC200: 3             | XC100: 1/XC200: 3             | XC100: 2/XC200: 4  | XC200: 4   |
| Slots                     |        | 1, 2, 3                       | 1, 2, 3                       | Any  | Any  |

## XIOC Counter Modules

| Description                            | Unit   | XIOC-1CNT-100KHZ                    | XIOC-2CNT-100KHZ                    | XIOC-2CNT-2AO-INC                    |
|--|--------|-------------------------------------|-------------------------------------|--------------------------------------|
| <b>Inputs</b>                          |        |                                     |                                     |                                      |
| Counter limits                         |        | 0–4294967295 (32 bit)               | 0–4294967295 (32 bit)               | 0–4294967295 (32 bit)                |
| Internal current consumption           | mA     | 200                                 | 200                                 | 450                                  |
| Frequency                              | kHz    | 100 (25 with four times resolution) | 100 (25 with four times resolution) | 400 (100 with four times resolution) |
| Number of channels                     |        | 1                                   | 2                                   | 2                                    |
| Input voltage                          | Vdc    | 12–24                               | 12–24                               | —                                    |
| Voltage for ON                         | Vdc    | >10                                 | >10                                 | —                                    |
| Voltage for OFF                        | VA/W   | <4                                  | <4                                  | —                                    |
| Input current                          | mA     | ≥4                                  | ≥4                                  | —                                    |
| Differential input voltage             | Vdc    | ±5                                  | ±5                                  | ±5                                   |
| Voltage for ON                         | Vdc    | 2–5                                 | 2–5                                 | 0.2–5                                |
| Voltage for OFF                        | Vdc    | –5 to 8                             | –5 to 8                             | –5 to –0.2                           |
| Differential input current             | mA     | 35                                  | 35                                  | 5                                    |
| Minimum pulse width                    | μs     | ON ≥4/OFF ≥4                        | ON ≥4/OFF ≥4                        | —                                    |
| Potential isolation                    |        | With optocouplers                   | With optocouplers                   | —                                    |
| Connection for external cabling        |        | 30-pin plug: XIOC-TERM30-CNT4       | 30-pin plug: XIOC-TERM30-CNT4       | Plug-in terminal block               |
| External cabling                       |        | Shielded, twisted pair cable        | Shielded, twisted pair cable        | Shielded, twisted pair cable         |
| <b>Outputs</b>                         |        |                                     |                                     |                                      |
| Output type                            |        | Transistor (open collector)         | Transistor (open collector)         | Analog                               |
| External power supply                  |        | 12/24 Vdc (30 max.)                 | 12/24 Vdc (30 max.)                 | —                                    |
| Minimum load current                   | mA     | 1                                   | 1                                   | —                                    |
| Maximum load current (I <sub>o</sub> ) | mA     | 20                                  | 20                                  | —                                    |
| Max. leakage current                   | mA     | 0.5                                 | 0.5                                 | —                                    |
| Max. voltage drop at ON                | V      | 1.5                                 | 1.5                                 | —                                    |
| Debounce OFF                           |        |                                     |                                     |                                      |
| OFF → ON                               | ms     | ≤1                                  | ≤1                                  | —                                    |
| OFF → ON                               | ms     | ≤1                                  | ≤1                                  | —                                    |
| Output channels                        | Number | 2                                   | 4                                   | 2                                    |
| Potential isolation                    |        | With optocouplers                   | With optocouplers                   | —                                    |
| Output voltage                         | Vdc    | —                                   | —                                   | –10 to 10                            |
| Resolution                             | bit    | —                                   | —                                   | 12                                   |
| Conversion time                        |        | —                                   | —                                   | ≤1 ms                                |
| Total errors                           | %      | —                                   | —                                   | Normally 0.4                         |
| Load resistance                        |        | —                                   | —                                   | ≥1 kohm                              |
| Connection for external cabling        |        | 30-pin plug: XIOC-TERM30-CNT4       | 30-pin plug: XIOC-TERM30-CNT4       | Plug-in terminal block               |
| External cabling                       |        | Shielded, twisted pair cable        | Shielded, twisted pair cable        | Shielded 2-core cable                |
| Current per channel                    | mA     | —                                   | —                                   | ≤300                                 |
| Power supply of encoders               |        | —                                   | —                                   | 5 Vdc                                |
| Current consumption                    | mA     | 200                                 | 200                                 | Max. 450                             |
| Weight                                 | kg     | 0.16                                | 0.16                                | 0.18                                 |

## Power Supply Suppression Filters

| Description   | Unit            | XT-FIL-1                                | XT-FIL-2                                |
|---|-----------------|---|---|
| <b>General</b>                                      |                 |   |   |
| Standards   |                 | IEC/EN 61131-2; EN 50178                | IEC/EN 61131-2; EN 50178                |
| Ambient temperature                                 | °F (°C)         | 32° to 131° (0° to 55°)                 | 32° to 131° (0° to 55°)                 |
| Storage   | °F (°C)         | -13° to 158° (-25° to 70°)              | -13° to 158° (-25° to 70°)              |
| Mounting position                                   |                 | Vertical or horizontal                  | Vertical or horizontal                  |
| Vibration resistance                                |                 | 10–57 Hz ± 0.075 mm<br>57–150 Hz ± 1.0g | 10–57 Hz ± 0.075 mm<br>57–150 Hz ± 1.0g |
| Mechanical shock resistance                         |                 | 15g/11 ms                               | 15g/11 ms                               |
| Impact strength                                     |                 | 500g /50 mm ±25g                        | 500g/50 mm ±25g                         |
| Overvoltage category                                |                 | II                                      | II                                      |
| Pollution degree                                    |                 | 2                                       | 2                                       |
| Protection type                                     |                 | IP20                                    | IP20                                    |
| Rated impulse withstand voltage (U <sub>imp</sub> ) | V               | 850                                     | 850                                     |
| Interference immunity                               |                 | EN 61000-6-2                            | EN 61000-6-2                            |
| Weight  | kg              | 0.1                                     | 0.1                                     |
| Dimensions (W x H x D)                              | mm              | 35 x 90 x 30                            | 35 x 90 x 57                            |
| Terminals   |                 | Screw terminals                         | Screw terminals                         |
| Terminal capacity                                   |                 |   |   |
| Screw terminals                                     |                 |   |   |
| Flexible with ferrule                               | mm <sup>2</sup> | 0.2–2.5 (AWG22–12)                      | 0.2–2.5 (AWG22–12)                      |
| Solid   | mm <sup>2</sup> | 0.2–2.5 (AWG22–12)                      | 0.2–2.5 (AWG22–12)                      |
| <b>Power Supply</b>                                 |                 |   |   |
| Input voltage                                       | Vdc             | 24                                      | 24                                      |
| Permissible range                                   | Vdc             | 20.4–28.8                               | 20.4–28.8                               |
| Ripple  | %               | ≤5                                      | ≤5                                      |
| Mains overvoltage protection                        |                 | Yes                                     | Yes                                     |
| Potential isolation                                 |                 |   |   |
| Between input voltage and PE                        |                 | Yes                                     | Yes                                     |
| Between input voltage and output voltage            |                 | No                                      | No                                      |
| Between output voltage and PE                       |                 | Yes                                     | Yes                                     |
| Rated value   | Vdc             | 24                                      | 24                                      |
| Output current                                      | A               | 2.2                                     | 12                                      |

## General Information on Electromagnetic Compatibility (EMC) of Automation Systems

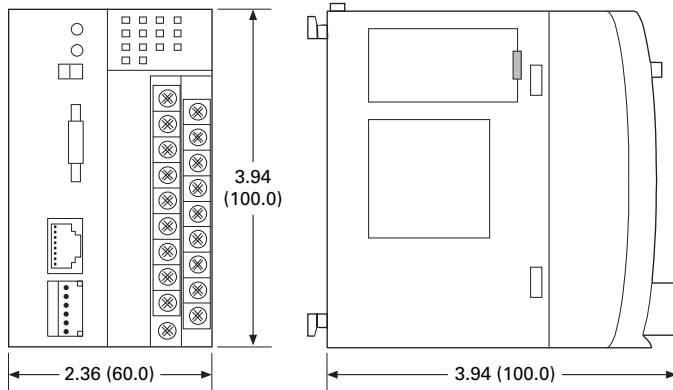
| Description  | Specification  |
|--|--|
| Emitted interference                                     | EN 55011/22 Class A (VDE 0875, Part 11)  |
| Interference immunity                                    |  |
| ESD  | IEC/EN 61000-4-2<br>Contact discharge: 4 kV<br>Air discharge 8 kV  |
| RFI  | IEC/EN 61000-4-3<br>AM (80%) 80–1000 MHz 10V/m   |
| Mobile phones/cellphones                                 | IEC/EN 61000-4-3<br>PM 800–960 MHz 10V/m   |
| Burst  | IEC/EN 61000-4-4<br>Mains/digital I/O (direct): 2 kV<br>Analog I/O, fieldbus (capacitive coupling): 1 kV   |
| Surge  | IEC/EN 61000-4-5<br>Digital I/O, asymmetric, analog I/O, asymmetric, connection to shielding: 0.5 kV<br>Mains DC, asymmetric: 1 kV<br>Mains DC, symmetric: 1 kV<br>Mains AC, asymmetric: 0.5 kV<br>Mains AC, symmetric: 2 kV |
| Conducted interference, induced by high-frequency fields | IEC/EN 61000-4-6; 2003<br>AM (80%) 150 kHz–80 MHz 3V   |



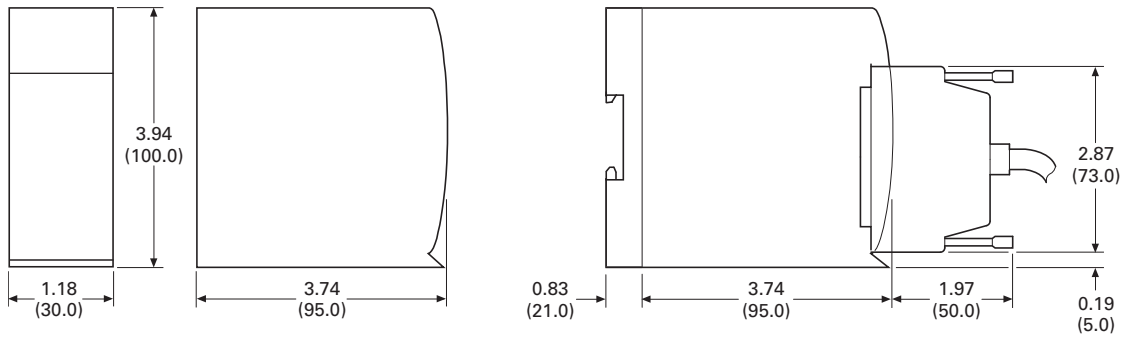
**Dimensions**

Approximate Dimensions in Inches (mm)

**XC-CPU101, XC-CPU201, XC-CPU202**



**XIOC\_**

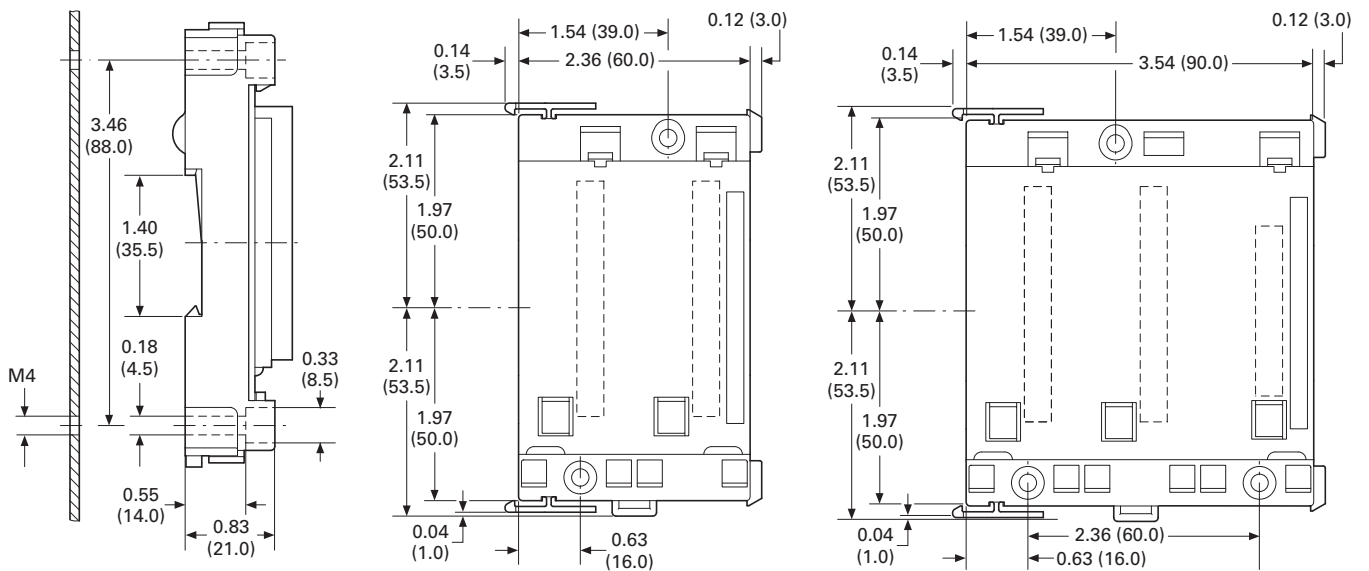


**Backplates**

**XIOC-BP-2  
XIOC-BP-XC**

**XIOC-BP-3  
XIOC-BP-EXT**

**XIOC-BP-XC1**



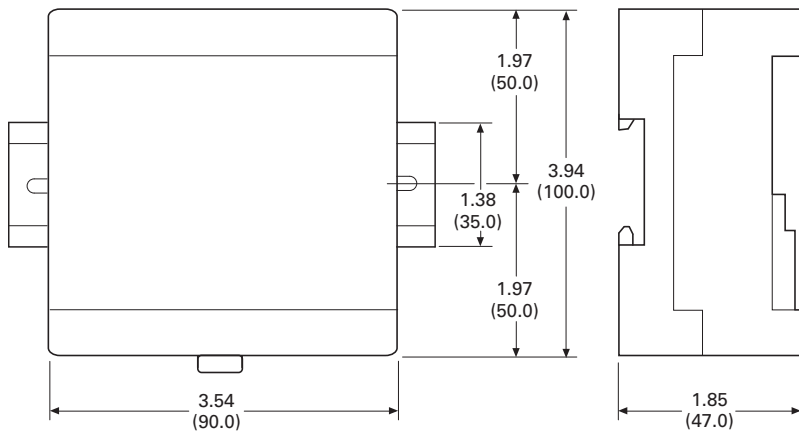
# 4.3

## PLCs, PLC Software and I/O Products

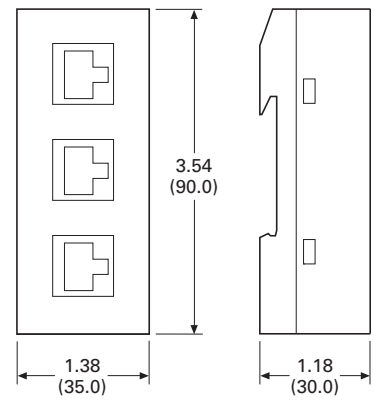
### Legacy PLCs

Approximate Dimensions in Inches (mm)

**XC-CPU-121\_, XIO-EXT121-1**



**XT-RJ45-ETH-RS232**



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