Technical Data Sheet

Enclosed Plate and Frame Filter BECO INTEGRA® PLATE 600 EC

Stainless Steel

BECO INTEGRA PLATE 600 EC enclosed plate and frame filter is the depth filtration system for critical filtration tasks in the pharmaceutical and biotech, chemical, cosmetics, and food industries.

BECO INTEGRA PLATE 600 EC is a multi-sheetfilter with an external chamber. The product channels are sealed with depth filter sheets only. The sealing of the whole filter package is realized by means of gaskets around the external chamber.

Special Features

- **CIP** of filter package without depth filter sheets.
- **Complete drainage** of filter due to unique filter plate design.
- **Safe operation:** No drip loss due to sealed external chamber and automatic hydraulic pressure regulation.
- Easy handling and good cleanability thanks to ergonomic design of chassis, and open support grid of filter plates; cake discharge downwards into tray underneath of filter package.
- High flexibility: The filter can be used as a sheet filter or as a pre-coat filter. For precoating/removing of high particle load, cake frames in different widths are available.
- BECO INTEGRA PLATE 600 EC filter is designed and manufactured according to the cGMP guidelines and the FDA regulations.

Customization or additional components allow for system expansion or complete systems according to customer specifications.

Technical Data

Operating pressure:	max. 87 psi (600 kPa/6 bar)
Differential pressure:	max. 58 psi (400 kPa/4 bar)
Operating temperature:	max. 284 °F (140 °C)
Filter area per sheet:	3.6 ft ² (0.33 m ²)



Materials

Product contacting parts:	Stainless steel AISI 316L/AISI 316Ti
Other parts:	Stainless steel AISI 304
Gaskets/O-rings:	Silicone, EPDM, Viton



Туре	Filter area	Cake volume*	Chassis size	Filter plates/ cake frames	Depth filter sheets 23.0 x 26.8 in (584 x 680.5 mm)	Weight
	ft² (m²)	gal (I)		qty	qty	≈ lb (kg)
600 SF	215.3 (20.00)	-	1	29/30	60	3,477 (1,577)
	387.5 (36.00)	-	2	53/54	108	4,306 (1,953)
	538.2 (50.00)	-	3	74/75	150	4,996 (2,266)
600 ASF	215.3 (20.00)	7.9 (30)	1	29/30	60	3,448 (1,564)
with 0.31" (8 mm)	387.5 (36.00)	14.3 (54)	2	53/54	108	4,259 (1,932)
cake frames	538.2 (50.00)	19.8 (75)	3	74/75	150	4,930 (2,236)
600 ASF	150.7 (14.00)	24.0 (91)	1	20/21	42	3,404 (1,544)
with 0.71" (18 mm)	272.7 (25.33)	43.0 (164)	2	37/38	76	4,182 (1,897)
cake frames	380.3 (35.33)	60.5 (229)	3	52/53	106	4,833 (2,192)
600 ASF	129.2 (12.00)	31.7 (120)	1	17/18	36	3,455 (1,567)
with 0.98" (25 mm)	229.6 (21.33)	56.3 (213)	2	31/32	64	4,246 (1,926)
cake frames	315.7 (29.33)	77.4 (293)	3	43/44	88	4,892 (2,219)
600 ASF	93.3 (8.67)	39.9 (151)	1	12/13	26	3,475 (1,576)
with 1.57" (40 mm)	165.0 (15.33)	70.8 (268)	2	22/23	46	4,268 (1,936)
cake frames	229.6 (21.33)	98.5 (373)	3	31/32	64	4,956 (2,248)

* usable cake volume

Filter Plates/Cake Frames

	Width	Cake volume*	Weight	
	in (mm)	gal (I)	lb (kg)	
Filter plate	0.31 (8)		14.3 (6.5)	
Feeding plate	0.31 (8)		14.3 (6.5)	
Cake frame	0.31 (8)	0.26 (1.00)	13.5 (6.1)	
Cake frame	0.71 (18)	1.14 (4.33)	23.3 (10.5)	
Cake frame	0.98 (25)	1.76 (6.66)	32.2 (14.6)	
Cake frame	1.57 (40)	3.08 (11.66)	51.6 (23.4)	

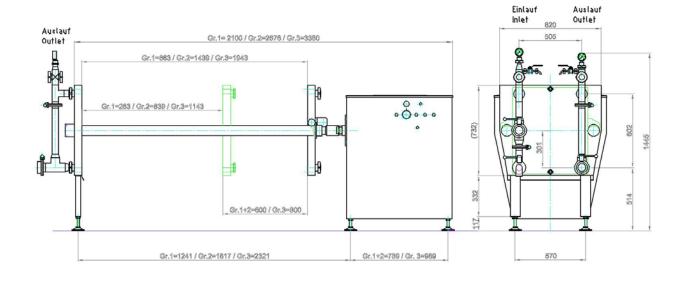
Connections

Filter inlet:	DN 65, DIN 11851/ISO 2 1/2"
Filter outlet:	DN 65, DIN 11851/ISO 2 ½"
External chamber:	DN 15, DIN 11851/ISO ¾"

Other Designs

Flange according to DIN 2633/ISO or tri-clamp on request

* usable cake volume



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