# **Enclosed Plate and Frame Filter BECO INTEGRA® PLATE 1000 EP**

# Stainless Steel Chassis, Plastic Filter Plates, and Cake Frames

BECO INTEGRA PLATE 1000 EP enclosed plate and frame filter is the depth filtration system for critical filtration tasks in the pharmaceutical and biotech, chemical, cosmetics, and food industries.

BECO INTEGRA PLATE 1000 EP is a multi-sheet filter with external chamber. Depth filter sheets seal the product channels. Gaskets at the external chamber seal the entire filter package.

## **Special Features**

- CIP of filter package without depth filter sheets
- Complete drainage of filter due to unique filter plate design
- Safe operation: No drip loss due to sealed external chamber and automatic hydraulic pressure regulation
- Easy handling and good cleanability thanks to ergonomic design of chassis, and open support grid of filter plates; cake discharge downwards into tray underneath of filter package
- High flexibility: The filter can be used as a sheet filter or as a pre-coat filter. For precoating/removing of high particle load, cake frames in different widths are available
- BECO INTEGRA PLATE 1000 EP filter is designed and manufactured according to the cGMP guidelines and the FDA regulations

Customization or additional components allow for system expansion or complete systems according to customer specifications



Operating pressure/ temperature:	max. 72 psi (500 kPa/5 bar) at 104 °F (40 °C) max. 29 psi (200 kPa/2 bar) at 140 °F (60 °C)
Differential pressure/ temperature:	max. 300 kPa (3 bar) bei 40 °C
Filter area per sheet:	8.07 ft² (0.75 m²)





## Materials

Product contacting parts:	Polypropylene/Stainless Steel AISI 316L
Sonstige Teile:	Stainless Steel AISI 304
Dichtungen/ O-Ringe:	Silicone, EPDM (FDA listed), Viton



Туре	Filter area		Cake volume *		Chassis size	Filter plates/ cake frames	Depth filter sheets 680 x 779 mm	for Sta	ight andard /pe
	ft² (	m²)	gal	(I)		qty	qty	≈ Ib	(kg)
1000 SF plate and frame filter	500.52 791.15	(46.50) (73.50)	91.93 145.56	(348) (551)	1 2	30/31 48/49	62 98	14,548 16,448	(6,599) (7,461)
with 0.79" (20 mm) cake frames	1,081.77 1,372.40	(100.50) (127.50)	198.92 252.55	(753) (956)	3 4	66/67 84/85	134 170	18,571 20,472	(8,424) (9,286)
1000 ASF frame filter with 1.18" (30 mm) cake frames	419.80 661.98 920.31 1,162.50	(39.00) (61.50) (85.50) (108.00)	128.65 202.88 282.14 356.63	(487) (768) (1,068) (1,350)	1 2 3 4	25/26 40/41 56/57 71/72	52 82 114 144	14,422 16,241 18,375 20,194	(6,542) (7,367) (8,335) (9,160)
1000 ASF frame filter with 1.57" (40 mm) cake frames	371.35 581.25 791.15 1,001.04	(34.50) (54.00) (73.50) (93.00)	159.30 249.64 339.73 429.81	(603) (945) (1,286) (1,627)	1 2 3 4	22/23 35/36 48/49 61/62	46 72 98 124	14,391 16.164 18,157 19,929	(6,528) (7,332) (8,236) (9,040)

<sup>\*</sup> usable cake volume

## Filter Plates/Cake Frames

	Width	Cake volume*	Weight		
	in (mm	gal (I)	lb (kg)		
Initial/End plate	1.10 (28)		67.9 (30.8)		
Filter plate	1.10 (28)		61.3 (27.8)		
Cake frame	0.79 (20)	2.97(11.25)	22.3 (10.1)		
Cake frame	1.18 (30)	4.95(18.75)	33.5 (15,2)		
Cake frame	1.57 (40)	6,93 (26.25)	44.5 20.2		

<sup>\*</sup> usable cake volume

## Standard type in compact design

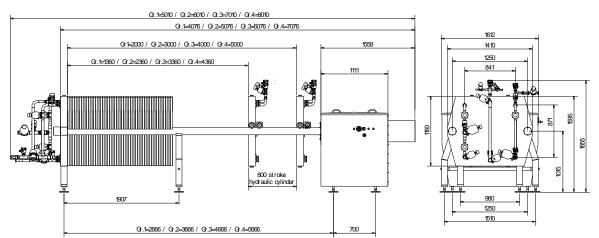
The chassis length is always adapted to the necessary requirements. Gestelllänge wird immer auf die erforderlichen Anforderungen angepasst.

## Connections

Filter inlet:	TC 2,5" ISO2852/ASME BSP
Filter outlet:	TC 2,5" ISO2852/ASME BSP
External chamber:	TC 2,5" ISO2852/ASME BSP

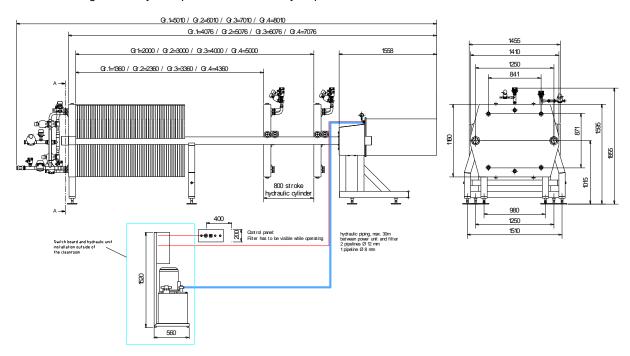
## **Other Connections**

Threaded connections according to DIN 1151/11864



## Sanitary design for the installation in cleanroom

The chassis length is always adapted to the necessary requirements.



## North America

44 Apple Street Tinton Falls, NJ 07724 Toll Free: 800 656-3344 (North America only) Tel: +1 732 212-4700

#### Europe/Africa/Middle East Auf der Heide 2

Auf der Heide 2 53947 Nettersheim, Germany Tel: +49 2486 809-0

Friedensstraße 41 68804 Altlußheim, Germany Tel: +49 6205 2094-0

An den Nahewiesen 24 55450 Langenlonsheim, Germany

Tel: +49 6704 204-0

## China

No. 3, Lane 280, Linhong Road Changning District, 200335 Shanghai, P.R. China Tel: +86 21 5200-0099

## Singapore

4 Loyang Lane #04-01/02 Singapore 508914 Tel: +65 6825-1668

#### Brazil

Rua Clark, 2061 - Macuco 13279-400 - Valinhos, Brazil Tel: +55 11 3616-8400

# For more information, please email us at *filtration*@eaton.com or visit www.eaton.com/filtration

EN 1A2611.10 12-2016

© 2016 Eaton. All rights reserved. All trademarks and registered trademarks are the property of their respective owners. All information and recommendations appearing in this brochure concerning the use of products described herein are based on tests believed to be reliable. However, it is the user's responsibility to determine the suitability for his own use of such products. Since the actual use by others is beyond our control, no guarantee, expressed or implied, is made by Eaton as to the effects of such use or the results to be obtained. Eaton assumes no liability arising out of the use by others of such products. Nor is the information herein to be construed as absolutely complete, ince additional information may be necessary or desirable when particular or exceptional conditions or circumstances exist or because of applicable laws or government regulations.

