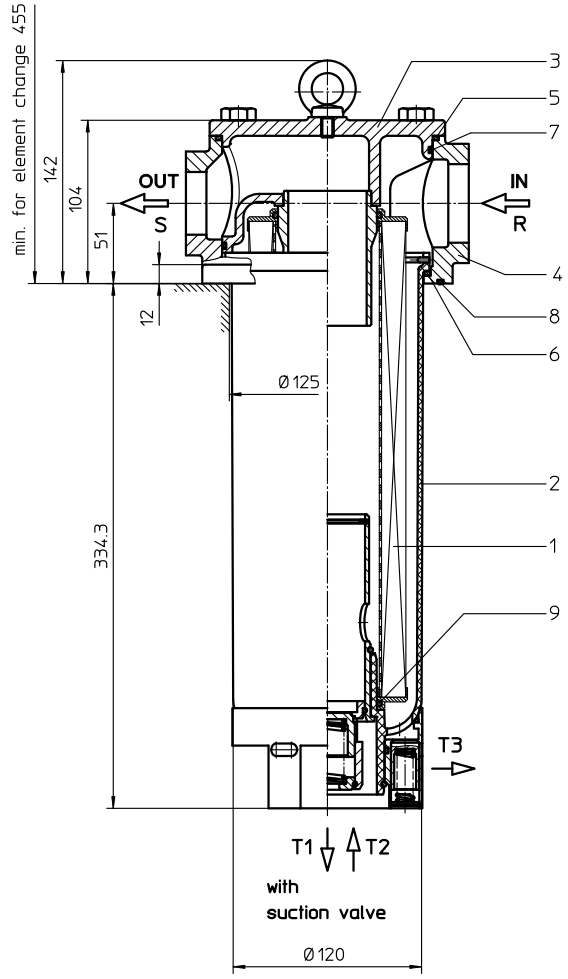
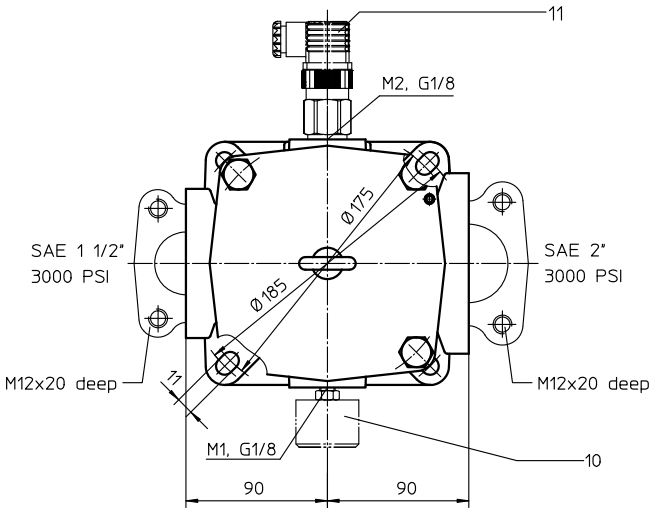
Series TRS 625
DN50 PN10





Weight: approx. 7 kg

Dimensions: mm

Designs and performance values are subject to change.

EDV 04/19

Powering Business Worldwide

Return Line Filter
Series TRS 625
DN50 PN10

Description:

Return-line filters in the TRS 625 series are suitable for a working pressure up to 10 bar. Pressure peaks will be absorbed by a sufficient margin of safety.

TRS series are tank-top mounted in-line filters. In addition to the return-line connection, they have a suction connection on the clean-side. This suction connection has a preload pressure (fitting pressure) of ≥ 0,5 bar.

This combination, return-line and suction filter, is for hydraulic circuits which are equipped with a minimum 2 feed pumps (2 hydraulic circuits). The preload suction connection is for the full volume flow filtration of the pump with the smaller volume flow.

The operating status in general wherein the preload pressure is effective the Q_R (return-line flow) > Q_S When the operating status is $Q_R = Q_S$ no preload pressure is effective.

For circuits wherein the operating status $Q_R < Q_S$ appears for a short time, the suction valve operates and as a result a feeding out of the vessel is possible without preload pressure and without filter effect.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

Filters finer than 40 µm use the disposable elements made of paper or microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements on request.

Eaton filter elements are known as stable elements which have excellent filtration capabilities and a high dirt retaining capacity, therefore having a long service life. Due to its practical design, the return-line filter is easy to service.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

When changing the filter element, a detachable connection between the filter head and the filter bowl prevents dirty oil from flowing into the tank.

1. Type index:

1.1. Complete filter: (ordering example)

TRS.	625.	10VG.	10.	B.	P.	-.	FS.	8.	-.
1	2	3	4	5	6	7	8	9	10

S2,5.	Z.	O.	E2
11	12	13	14

1 **series:**
TRS = tank-mounted return-line filter with suction connection

2 **nominal size**: 625

3 **filter-material:**
80G, 40G, 25G stainless steel wire mesh
25VG, 16VG, 10VG, 6VG, 3VG microglass
10P paper

4 **filter element collapse rating:**
10 = Δp 10 bar

5 **filter element design:**
B = both sides open

6 **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)

7 **filter element specification:**
- = standard

8 **process connection:**
FS = SAE-flange connection 3000 PSI

9 **process connection size:**
8 = 2“

10 **filter housing specification:**
- = standard

11 **internal valve:**
S2,5 = with by-pass valve Δp 2,5 bar

12 **suction valve:**
Z = with suction valve

13 **clogging indicator at M1:**
- = without
O = visual, see sheet-no. 1616
E1 = pressure switch, see sheet-no. 1616
E2 = pressure switch, see sheet-no. 1616
E5 = pressure switch, see sheet-no. 1616

14 **preload pressure indicator at M2:**
- = without
E2 = pressure switch, see sheet-no. 1616

To add an indicator to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

1.2. Filter element: (ordering example)

01E.	625.	10VG.	10.	B.	P.	-
1	2	3	4	5	6	7

1 **series:**
01E = filter element according to company standard

2 **nominal size:** 625

3 - 7 see type index-complete filter

Technical data:

operating temperature:	-10°C to +100°C
operating medium	mineral oil, other media on request
max. operating pressure:	10 bar
opening pressure by-pass valve:	2,5 bar
opening pressure preload valve:	0,5 bar
opening pressure suction valve:	0,05 bar
line adapter:	SAE 2” and SAE 1 ¼” 3000 PSI
housing material:	Al-casting, glass fibre reinforced polyamide (filter bowl)
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
volume tank:	3,7 l

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing ∆p and the element ∆p and is calculated as follows:

$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$
$\Delta p_{housing}$ = *(see ∆p = f (Q) - characteristics)*

$$\Delta p_{element}\,(mbar) = Q\left(\frac{l}{min}\right) x\ \frac{MSK}{10}\left(\frac{mbar}{l/min}\right) x\ v\left(\frac{mm^2}{s}\right)\ x\ \frac{\rho}{0{,}876}\left(\frac{kg}{dm^3}\right)$$

For ease of calculation our Filter Selection tool is available online at www.eatonpowersource.com/calculators/filtration/

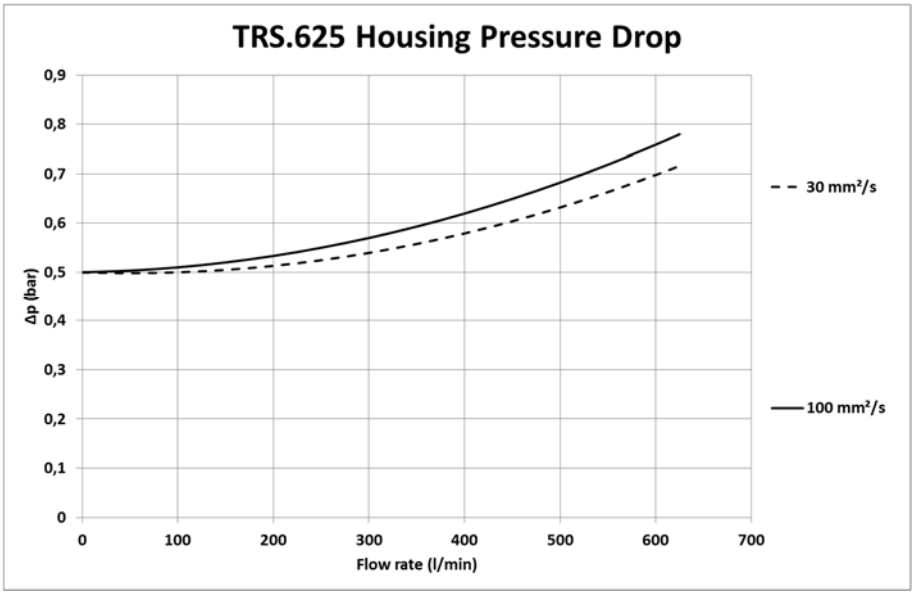
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0,876 kg/dm³ and a kinematic viscosity of 30 mm²/s (139 SUS). The pressure drop changes proportionally to the change in kinematic viscosity and density.

TRS	VG					G			P
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
625	0,578	0,401	0,257	0,224	0,153	0,0193	0,0180	0,0123	0,116

∆p = f(Q) – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0,876 kg/dm³. The pressure drop changes proportionally to the density.



Symbols:

clogging indicator O/E1/E5/E2 at M1

preload pressure indicator E2 at M2

filter with suction valve and by-pass valve

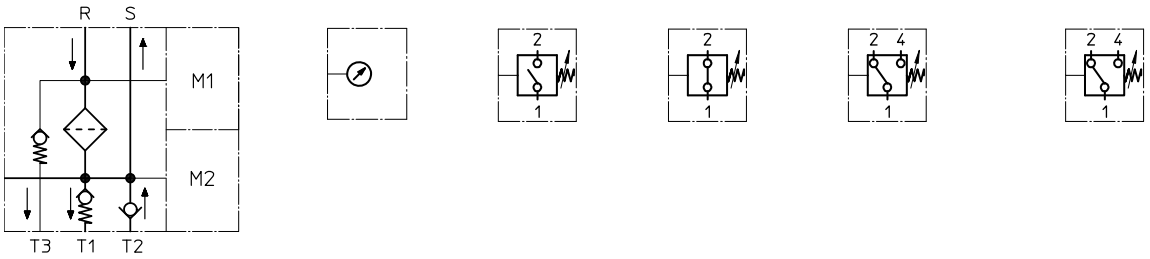
visual O

electric contact maker E1

electric contact breaker E5

electric contact maker/breaker E2

electric contact maker/breaker E2



Spare parts:

item	qty.	designation	dimension	article-no.	
1	1	filter element	01E.625…		
2	1	filter bowl with valve combination			
3	1	Filter cover			
4	1	filter head			
5	1	O-ring	135 x 3,5	318386 (NBR)	318387 (FPM)
6	1	O-ring	120 x 4	305300 (NBR)	307991 (FPM)
7	1	O-ring	125 x 3	306025 (NBR)	307358 (FPM)
8	1	O-ring	140 x 3	304604 (NBR)	307514 (FPM)
9	2	O-ring	63 x 3,5	311189 (NBR)	311592 (FPM)
10	1	clogging indicator at M1	O, E1, E5 or E2	see sheet-no. 1616	
11	1	preload pressure indicator at M2	E2	see sheet-no. 1616	

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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