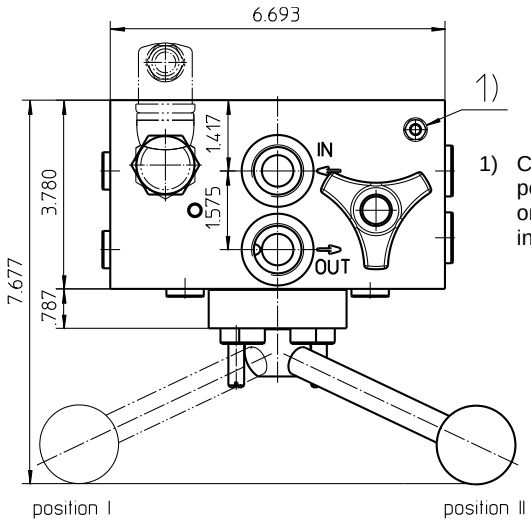
Series MDD 41-101
2900 PSI

Dimensions:

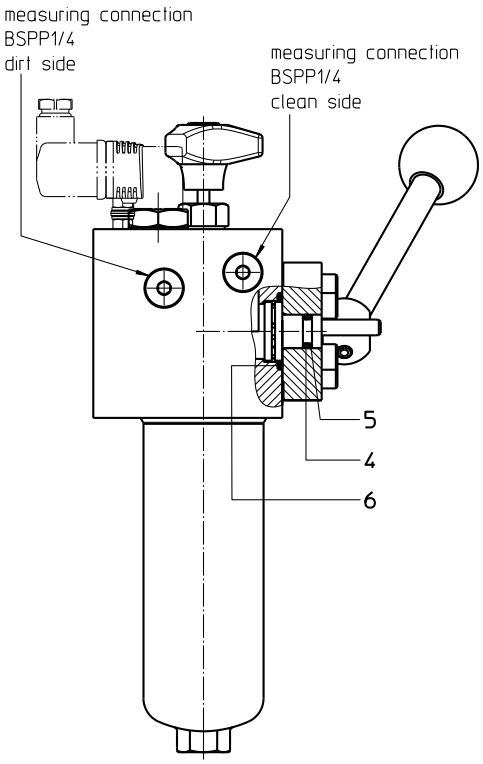
type	MDD 41	MDD 64	MDD 101
connection	-12 SAE		
A	8.11	10.47	14.01
B	4.33	6.69	10.23
weight kg	31	33	37
Volume tank	2x .06 Gal.	2x .09 Gal.	2x .14 Gal.

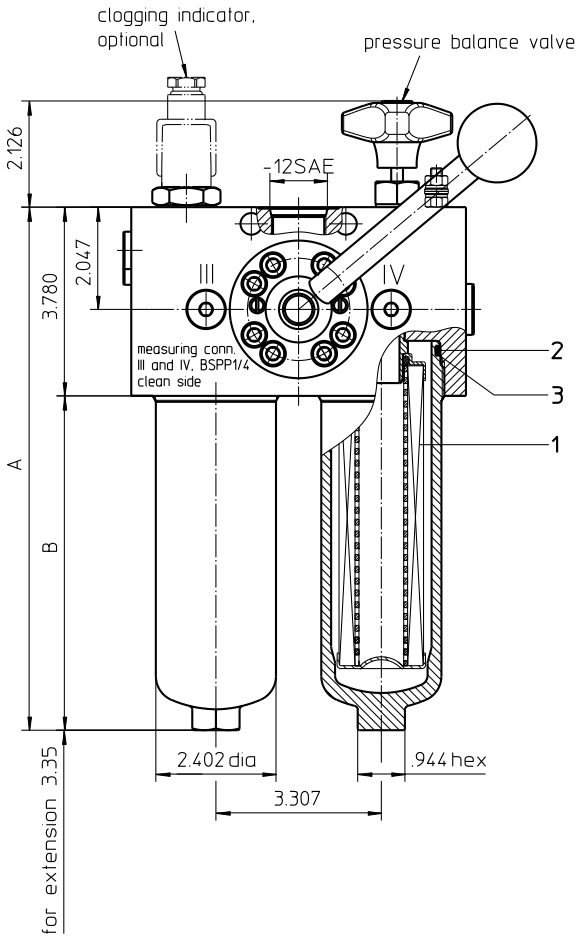
Measure connections III and IV to be used for pressure relief and air bleeding respective filter side.

Position I: left filter side in operation
Position II: right filter side in operation



1) Connection for the potential equalization, only for application in the explosive area.





Dimensions: inch

Designs and performance values are subject to change.

Pressure Filter, changeover Series MDD 41-101 2900 PSI

Description:

Pressure filters, change over series MDD 41-101 are suitable for operating pressure up to 2900 PSI. The pressure peaks are absorbed by a sufficient margin of safety.

Duplex filters can be maintained without interruption.
The upper part has a three-way-change-over valve which allows to change-over the flow from the dirty filter-side to the clean filter-side without interrupting the operation. The change-over procedure does not lead to a cross sectional contraction. Prior to the change-over procedure a built-in pressure balance valve equalizes the housing pressure. After change-over the pressure balance valve has to be closed again. The closed filter-side has to be air-bled by vent III respectively by vent IV. Then change filter element. After screw in the filter bowl the pressure balance has to be opened shortly and the just serviced filter-side has to be air-bled. Filter elements are available down to a filter fineness of 5 µm(c).

Eaton filter elements are known for high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter elements are available up to a pressure resistance of Δp 2320 PSI and a rupture strength of Δp 3625 PSI.

The internal valve is integrated into the filter head. After reaching the bypass pressure setting, the bypass valve will send unfiltered partial flow around the filter.

The reversing valve provides another level of protection for the filter element. The reverse flow will not be filtered.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Type index:

Complete filter: (ordering example)

MDD.	64.	10VG.	HR.	E.	P.	-.	UG.	4.	-.	-.	-.	AE
1	2	3	4	5	6	7	8	9	10	11	12	13

1 **series:**
MDD = medium pressure filter, changeover

2 **nominal size:** 41, 64, 101

3 **filter material:**
25VG, 16VG, 10VG, 6VG, 3VG microglass

4 **filter element collapse rating:**
30 = Δp 435 PSI
HR = Δp 2320 PSI (rupture strength Δp 3625 PSI)

5 **filter element design:**
E = single-end open

6 **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)

7 **filter element specification:**
- = standard
VA = stainless steel
IS06 = for HFC applications, see sheet-no. 31601

8 **process connection:**
UG = thread connection

9 **process connection size:**
4 = -12 SAE

10 **filter housing specification:**
- = standard
IS06 = for HFC applications, see sheet-no. 31605
IS12 = internal parts of change over armature stainless steel, see sheet-n. 41028

11 **specification pressure vessel:**
- = standard (PED 2014/68/EU)
IS20 = ASME VIII Div. 1 with ASME equivalent material, see shee-no.55217 (max. operating pressure 2320 PSI)

12 **internal valve:**
- = without
S1 = with by-pass valve Δp 51 PSI
S2 = with by-pass valve Δp 102 PSI
R = with reversing valve, Q ≤ 18.50 GPM

13 **clogging indicator or clogging sensor:**
- = without
AOR = visual, see sheet-no. 1606
AOC = visual, see sheet-no. 1606
AE = visual-electric, see sheet-no. 1615
VS5 = electronic, see sheet-no. 1619

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code

Filter element: (ordering example)

01NL.	63.	10VG.	HR.	E.	P.	-
1	2	3	4	5	6	7

1 **series:**
01NL = standard filter element according to DIN 24550, T3

2 **nominal size:** 40, 63, 100

3 - 7 see type index-complete filter

Accessories:

- gauge port- and bleeder connections, see sheet-no. 1650

Technical data:

operating temperature:	+14 °F to +212 °F
operating medium:	mineral oil, other media on request
max. operating pressure:	2900 PSI
test pressure:	4150 PSI
max. operating pressure at IS20:	2320 PSI
test pressure at IS20:	3320 bar
process connection:	thread connection
housing material:	C-steel
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
bleeder- and measuring connections dirt side:	BSPP ¼

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$
$\Delta p_{housing}$ = *(see Δp = f (Q) – characteristics)*

$$\Delta p_{element}\,(PSI) = Q\,(GPM)\ x\ \frac{MSK}{1000}\left(\frac{PSI}{GPM}\right) x\ \nu(SUS)\ x\ \frac{\rho}{0.876}\left(\frac{kg}{dm^3}\right)$$

For ease of calculation our Filter Selection tool is available online at www.eaton.com/hydraulic-filter-evaluation

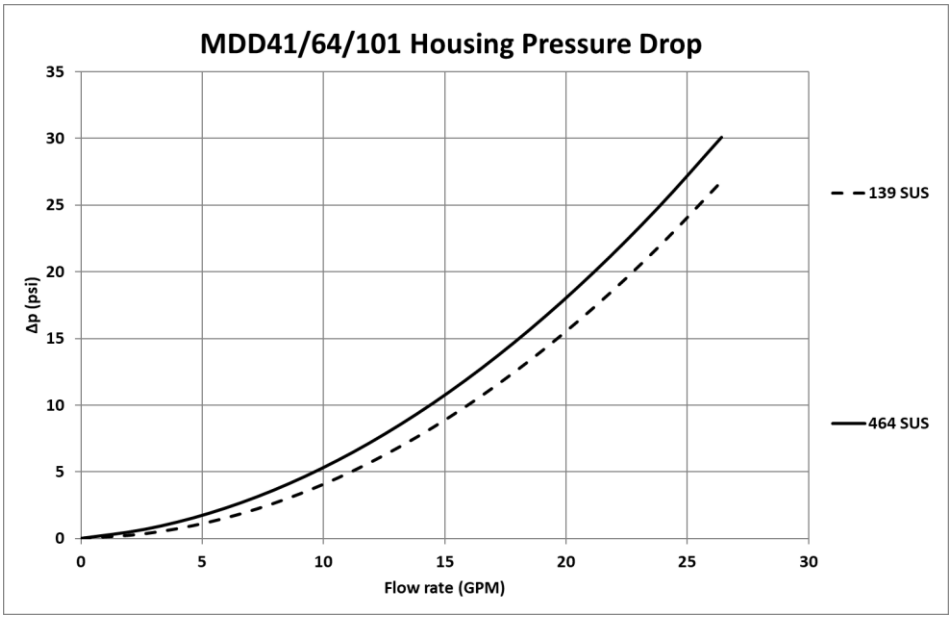
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 139 SUS (30 mm²/s) . The pressure drop changes proportionally to the change in kinematic viscosity and density.

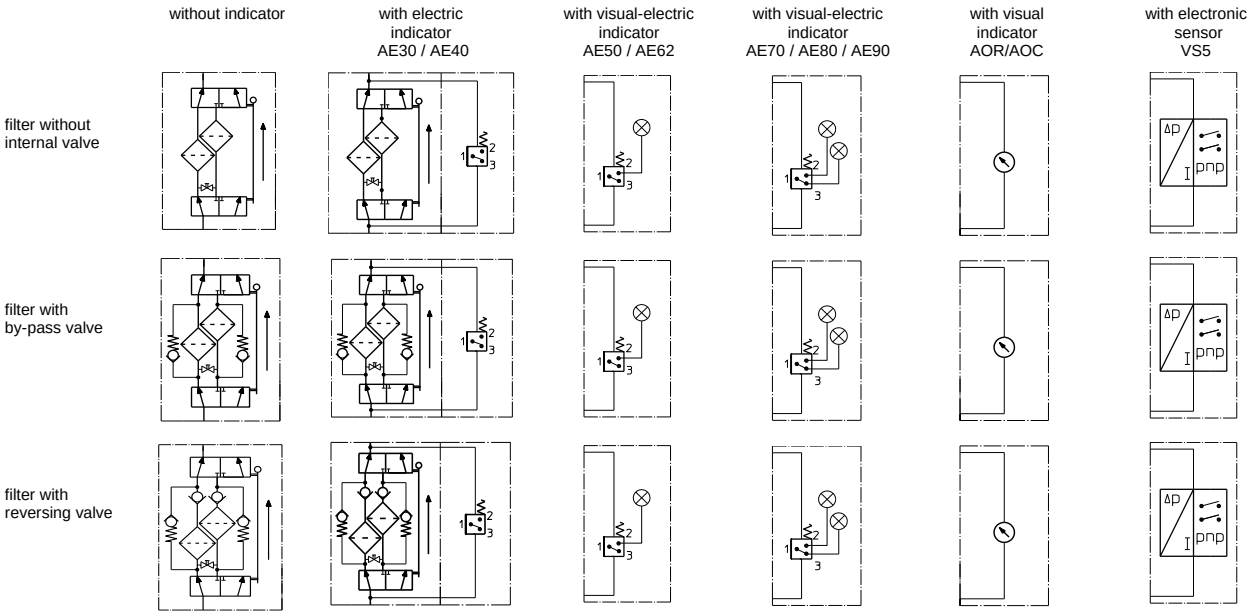
MDD	VG				
	3VG	6VG	10VG	16VG	25VG
41	6.991	4.853	3.107	2.705	1.848
64	4.214	2.926	1.873	1.631	1.114
101	2.640	1.833	1.173	1.021	0.698

Δp=f(Q) – characteristic according ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0,876 kg/dm³. The pressure drop changes proportionally to the density.



Symbols:



Spare parts:

item	qty.	designation	dimension			article-no.	
			MDD 401	MDD 64	MDD 101		
1	2	filter element	01.NL40…	01.NL63…	01.NL100…		
2	2	O-ring	54 x 3			304657 (NBR)	304720 (FPM)
3	2	support ring	60 x 2,6 x 1			311779	
4	1	O-ring	10 x 3			307285 (NBR)	311019 (FPM)
5	1	support ring	17 x 2,05 x 1			307286	
6	1	O-ring	32 x 3			304368 (NBR)	311020 (FPM)

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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