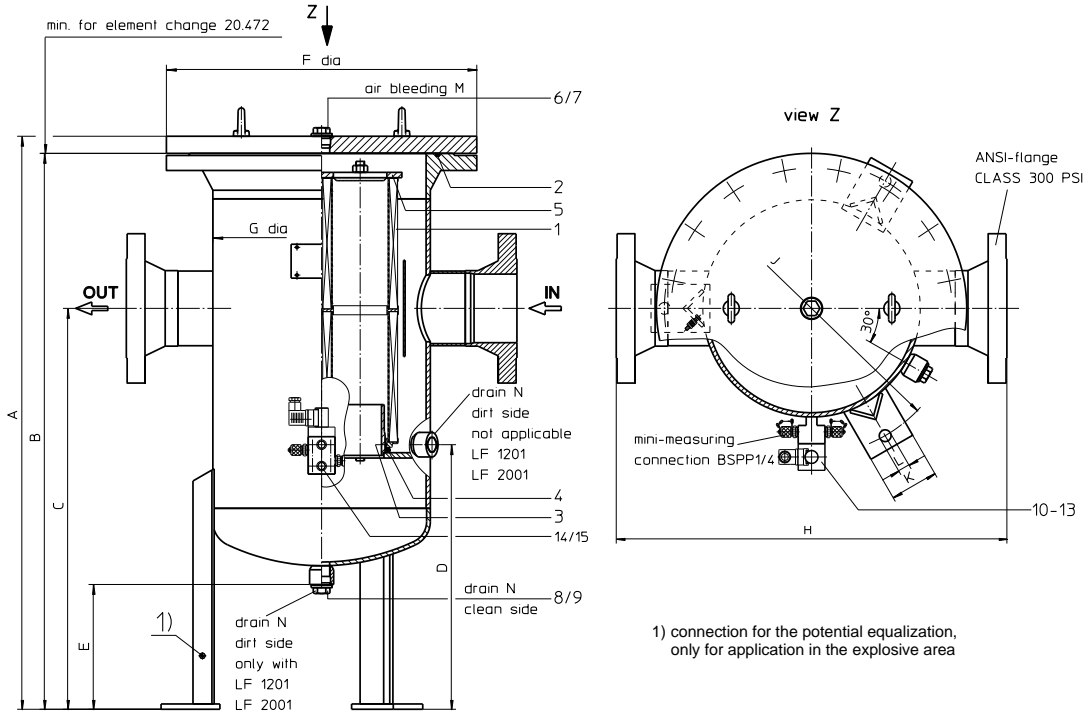


**PRESSURE FILTER**  
**Series LF 1201-10001**

**232 PSI**

Sheet No.  
**1118 M**



1) connection for the potential equalization, only for application in the explosive area

**3. Dimensions: inch**

type	conn. ANSI	A	B	C	D	E	F	G	H	J	K	L	M	N	weight lbs.	volume tank		
LF1201	2"	41.42	40.47	15.75	-	7.40	13.38	8.62	18.66	12.99	2.76	.71	1/2 BSPP	1 BSPP	132	6.8 Gal		
	2 1/2"	42.20	41.22													7.1 Gal		
	3"	41.42	40.47													6.8 Gal		
	4"	44.40	43.46													7.6 Gal		
LF2001	2 1/2"	43.03	42.00	16.73	-	7.32	15.94	10.75	22.68	14.96	2.76	.71	1 BSPP	1 BSPP	242	11.5 Gal		
	3"	43.77	42.75													11.7 Gal		
	4"	43.30	42.28													11.5 Gal		
	5"	46.77	45.74													12.6 Gal		
LF2401	2 1/2"	40.08	38.98	27.56	17.52	7.20	18.11	12.46	26.77	17.72	2.76	.71	1 BSPP	1 BSPP	286	14.5 Gal		
	3"																	
	4"																	
	5"																	
LF3601	3"	42.20	40.94	29.53	19.49	9.37	22.83	15.98	28.74	21.65	3.54	.87	1 BSPP	1 BSPP	572	23.7 Gal		
	4"																	
	5"																	
	6"																	
LF 4801/6001	4"	43.94	42.52	31.50	21.06	9.13	28.15	20.00	35.04	25.95	3.54	.87	1 BSPP	1 BSPP	682	38.3 Gal		
	5"																	
	6"																	
	8"																	
LF 9001	5"	1366	1330	925	535	232	715	508	800	650	90	22	G1	G1	365	365,0 l		
	6"																	
	5"	56.10	43.70	31.50	22.44	11.14	35.83	27.99	42.91	35.43	4.72	.87	1 1/2 BSPP	1 1/2 BSPP	1232	74.7 Gal		
6"																		
8"																		
LF10001	5"	56.10	43.70	31.50	22.44	11.14	35.83	27.99	42.91	35.43	4.72	.87	1 1/2 BSPP	1 1/2 BSPP	1232	74.7 Gal		
	6"																	
	8"																	
	10"																	

**1. Type index:**

**1.1. Complete filter: (ordering example)**

**LF. 2001. 10VG. 10. E. P. -. FA1. 9. -. AE**

1	2	3	4	5	6	7	8	9	10	11
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- series:**  
LF = in-line filter
- nominal size:** 1201, 2001, 3601, 4001, 4801, 6001, 9001, 10001
- filter material and filter fineness:**  
80 G = 80 µm, 40 G = 40 µm, 25 G = 25 µm stainless steel wire mesh,  
25 VG = 20 µm<sub>(c)</sub>, 16 VG = 15 µm<sub>(c)</sub>, 10 VG = 10 µm<sub>(c)</sub>, 6 VG = 7 µm<sub>(c)</sub>, 3 VG = 5 µm<sub>(c)</sub> glass fibre  
25 API = 20 µm, 10 API = 10 µm glass fibre according to API  
10 P = 10 µm paper
- resistance of pressure difference for filter element:**  
10 = Δp 145 PSI
- filter element design:**  
E = without by-pass valve  
S = with by-pass valve Δp 29 PSI
- sealing material:**  
P = Nitrile (NBR)  
V = Viton (FPM)
- filter element specification:**  
- = standard  
VA = stainless steel  
ISO6 = for HFC application, see sheet-no. 31601
- process connection:**  
FA1 = ANSI-flange connection CLASS 300 PSI, sealing surface rough grind 1600-3600 µin  
FA2 = ANSI-flange connection CLASS 300 PSI, sealing surface rough grind < 640µin
- process connection size:**

connection	filter nominal size						
8 = 2"	1201						
9 = 2 1/2"	1201	2001	2401				
A = 3"	1201	2001	2401	3601			
B = 4"	1201	2001	2401	3601	4801	6001	
C = 5"		2001	2401	3601	4801	6001	9001 10001
D = 6"				3601	4801	6001	9001 10001
E = 8"					4801	6001	10001
F = 10"							10001

- filter housing specification:**  
- = standard  
ISO6 = for HFC application, see sheet-no. 31605
- clogging indicator or clogging sensor:**  
- = without  
OP = visual, see sheet-no.1628; OE = visual-electric, see sheet-no 1628  
AE = visual-electric, see sheet-no.1609; VS5 = electronic, see sheet-no.1641

**1.2. Filter element: (ordering example)**

**01E.2001. 10VG. 10. E. P. -**

1	2	3	4	5	6	7
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- series:**  
01E. = filter element according to company standard
- nominal size:** 1201, 2001, 3001
- 7 see type index-complete filter

**2. Accessories:**

- measure-and bleeder -connections, see sheet-no. 1650
- evacuation- and bleeder-connections, see sheet-no. 1651
- counter flanges, ANSI-flange 300 PSI
- lifting mechanism, see sheet-no. 1661

Changes of measures and design are subject to alteration!



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 fax +49 - (0)6205 - 2094-40 url [www.eaton.com/filtration](http://www.eaton.com/filtration)

## 4. Spare parts:

### 4.1. Depending on different series:

item	designation	qty.	dimension and article-no. LF 1201	dimension and article-no. LF 2001	qty.	dimension and article-no. LF 2401	qty.	dimension and article-no. LF 3601	qty.	dimension and article-no. LF 4801	qty.	dimension and article-no. LF 6001	qty.	dimension and article-no. LF 9001	dimension and article-no. LF 10001	
1	filter element	1	01E.1201	01E.2001	2	01E.1201	3	01E.1201	4	01E.1201	3	01E.2001	3	01E.3001	5	01E.2001
2	O-ring	1	225 x 5 308652 (NBR) 311473 (FPM)	275 x 5 307414 (NBR) 310288 (FPM)	1	330 x 5 303080 (NBR) 310275 (FPM)	1	429 x 6 308659 (NBR) 310273 (FPM)	1	516 x 6 301962 (NBR) 311474 (FPM)	1	516 x 6 301962 (NBR) 311474 (FPM)	1	516 x 6 301962 (NBR) 311474 (FPM)	722 x 8 308145 (NBR) 311805 (FPM)	
3	O-ring	1	93 x 5 307588 (NBR) 307589 (FPM)	135 x 5 306016 (NBR) 307045 (FPM)	2	93 x 5 307588 (NBR) 307589 (FPM)	3	93 x 5 307588 (NBR) 307589 (FPM)	4	93 x 5 307588 (NBR) 307589 (FPM)	3	135 x 5 306016 (NBR) 307045 (FPM)	3	135 x 5 306016 (NBR) 307045 (FPM)	135 x 5 306016 (NBR) 307045 (FPM)	
4	O-ring	1	85 x 10 304386 (NBR) 304541 (FPM)	125 x 10 304388 (NBR) 306006 (FPM)	2	85 x 10 304386 (NBR) 304541 (FPM)	3	85 x 10 304386 (NBR) 304541 (FPM)	4	85 x 10 304386 (NBR) 304541 (FPM)	3	125 x 10 304388 (NBR) 306006 (FPM)	3	125 x 10 304388 (NBR) 306006 (FPM)	125 x 10 304388 (NBR) 306006 (FPM)	
5	spring	1	304414			-	-	-	-	-	-	-	-	-	-	
	pressure plate	-	-			1	309851	1	313116	1	314718	1	313335	1	313335	
6	screw plug	1	BSPP 1/2 309730	BSPP 1 309732	1	BSPP 1 309732			BSPP 1 309732			BSPP 1 1/2 318556				
7	gasket	1	A 22 x 27 305564	A 33 x 39 308257	1	A 33 x 39 308257			A 33 x 39 308257			A 48 x 55 309764				
8	screw plug	1	BSPP 1 309732	BSPP 1 309732	2	BSPP 1 309732			BSPP 1 309732			BSPP 1 1/2 318556				
9	gasket	1	A 33 x 39 308257	A 33 x 39 308257	2	A 33 x 39 308257			A 33 x 39 308257			A 48 x 55 309764				

### 4.2. Depending on the series:

item	qty.	designation	dimension	article-no.
10	1	clogging indicator, visual	OP	see sheet-no. 1628
11	1	clogging indicator, visual-electric	OE	see sheet-no. 1628
12	1	clogging indicator, visual-electric	AE	see sheet-no. 1609
13	1	clogging sensor, electronic	VS5	see sheet-no. 1641
14	2	screw plug	BSPP 1/4	309734
15	2	gasket	A 14 x 18	306330

## 5. Description:

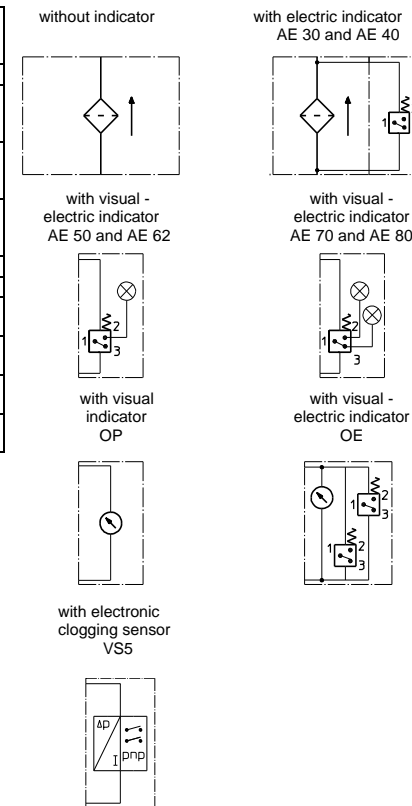
In-line filters of the series LF 1201-10001 are suitable for a working pressure up to 232 PSI. Pressure peaks can be absorbed with a sufficient margin of safety. The filter is in-line mounted. Inlet and outlet are on the same level. The filters can be installed as suction-filter, pressure-filter or return-line filter. The filter element consist of star-shaped, pleated filter material which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to the inside. The particles are hold back on the outside. For cleaning (see special leaflet 21070-4 resp. 39448-4 ) the mesh element respectively to change the glass fibre element remove the cover and take out the element. Filter finer than 40 µm should use throw-away elements made of paper or glass fibre. Filter elements as fine as 5 µm<sub>(c)</sub> are available; finer filter elements on request. Eaton filter elements are known as elements with a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life. Eaton filter are suitable for all petroleum based fluids, HW-emulsions, most synthetic hydraulic fluids and lubrication oils. Ship classifications available upon request.

## 6. Technical data:

Operating temperature: +14°F to +212°F  
 operating medium: mineral oil, other media on request  
 max. operating pressure: 232 PSI  
 test pressure: 332 PSI  
 connection system: ANSI-flange connection CLASS 300 PSI  
 housing material: c-steel  
 sealing material: Nitrile (NBR) or Viton (FPM), other materials on request  
 installation position: vertical  
 mini-measuring connection: 1/4 BSPP

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.  
 Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

## 7. Symbols:



## 8. Pressure drop flow curves:

Precise flow rates see 'Interactive Product Specifier', respectively Δp-curves; depending on filter fineness and viscosity.

## 9. Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941 Verification of collapse/burst resistance  
 ISO 2942 Verification of fabrication integrity  
 ISO 2943 Verification of material compatibility with fluids  
 ISO 3723 Method for end load test  
 ISO 3724 Verification of flow fatigue characteristics  
 ISO 3968 Evaluation of pressure drop versus flow characteristics  
 ISO 16889 Multi-pass method for evaluating filtration performance