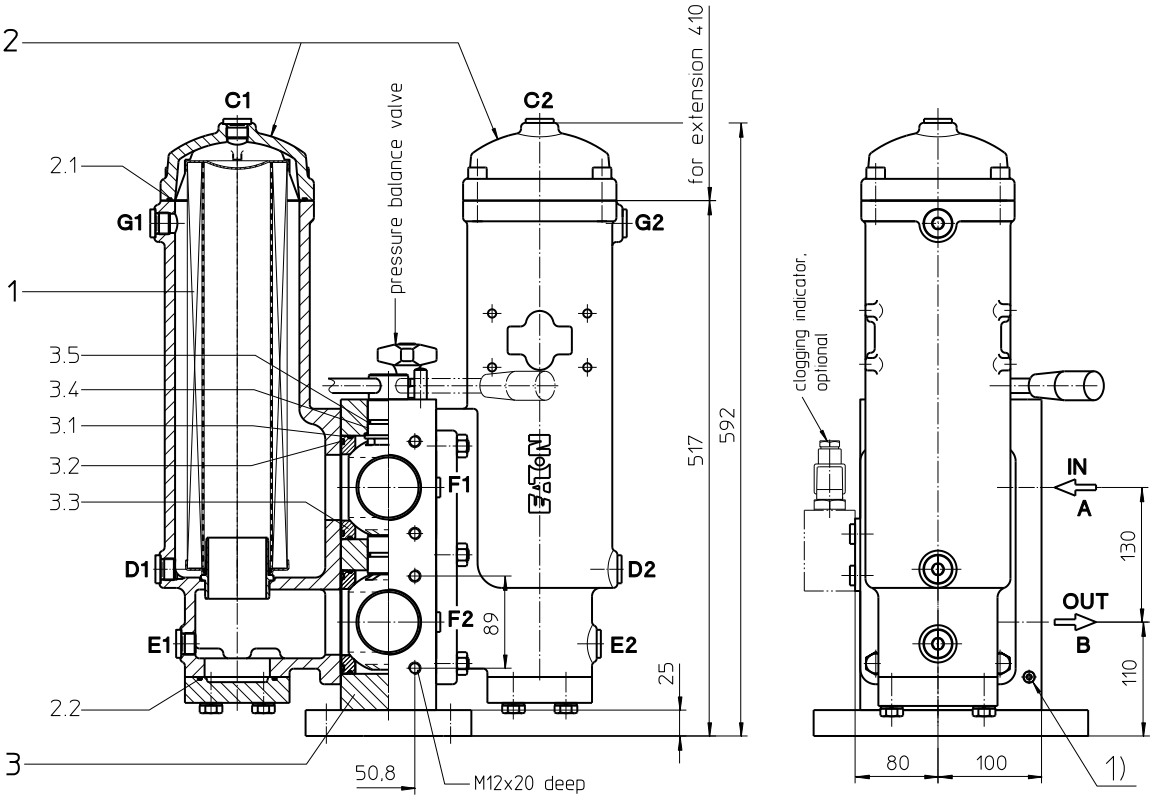
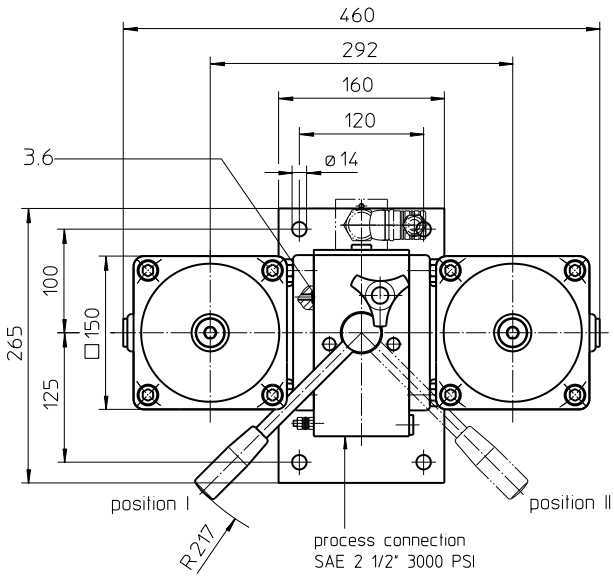
Series EDU 635
DN65 PN32





1) Connection for the potential equalization, only for application in the explosive area.

Assignment of connections and functions:

A: process inlet SAE 2 ½" 3000 PSI
B: process outlet SAE 2 ½" 3000 PSI
C1/C2: air bleeding G ½
D1/D2: drain G ½, dirt side
E1/E2: drain G ½, clean side
F1: measuring connection G ¼, dirt side
F2: measuring connection G ¼, clean side
G1/G2: air bleeding G ½

Position I: Left filter-side in operation
Position II: Right filter-side in operation

weight: approx. 93 kg

Dimensions: mm

Designs and performance values are subject to change.

Pressure Filter, change over
Series EDU 635
DN65 PN32

Description:

Stainless steel-pressure filter change over series EDU 635 have a working pressure up to 32 bar. Pressure peaks can be absorbed with a sufficient safety margin.

A changeover ball valve between the two filter housings makes it possible to switch from the dirty filter side to the clean filter side without interrupting operation. These filters can be installed as suction filters.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 40 µm, use the disposable elements made of microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements are available upon request.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW-emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Ship classifications available upon request.

Type index:

Complete filter: (ordering example)

EDU.	635.	10VG.	30.	E.	P.	VA.	FS.	9.	VA.	-.	-.	AE
1	2	3	4	5	6	7	8	9	10	11	12	13

1 **series:**
EDU = stainless steel-pressure filter, change over

2 **nominal size:** 635

3 **filter-material:**
80G, 40G, 25G stainless steel wire mesh
25VG, 16VG, 10VG, 6VG, 3VG microglass
25API, 10API microglass according to API
10P paper

4 **filter element collapse rating:**
30 = Δp 30 bar

5 **filter element design:**
E = single end open
S = with bypass valve Δp 2,0 bar
S1 = with bypass valve Δp 3,5 bar

6 **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)

7 **filter element specification:**
- = standard
VA = stainless steel
IS07 = for oil/amonia mixtures (NH_3), see sheet-no. 31602

8 **process connection:**
FS = SAE-flange connection 3000 PSI

9 **process connection size:**
9 = 2 ½"

10 **filter housing specification:**
VA = stainless steel

11 **pressure vessel specification:**
- = standard (PED 2014/68/EU)
IS20 = ASME VIII Div.1 with ASME equivalent material, see sheet-no. 55217 (max. operating pressure 16 bar)

12 **internal valve:**
- = without

13 **clogging indicator or clogging sensor:**
- = without
AOR = visual, see sheet-no.1606
AOC = visual, see sheet-no.1606
AE = visual-electric, see sheet-no.1609
OP = visual, see sheet-no.1628
OE = visual-electric, see sheet-no.1628
VS5 = electronic, see sheet-no.1641

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

Filter element: (ordering example)

01NL.	630.	10VG.	30.	E.	P.	VA
1	2	3	4	5	6	7

1 **series:**
01NL. = standard filter element according to DIN 24550, T3

2 **nominal size:** 630

3 - 7 see type index complete filter

Accessories:

- gauge port and bleeder connection, see sheet-no. 1650
- drain- and bleeder connection, see sheet-no. 1651
- SAE-counter flanges, see sheet-no. 1652
- shut-off valve, see sheet-no. 1655

Technical data:

operating temperature:	-10°C to +100°C
operating medium:	mineral oil, other media on request
max. operating pressure:	32 bar
test pressure:	64 bar
max. operating pressure with IS20:	16 bar
test pressure with IS20:	32 bar
process connection:	SAE-flange connection 3000 PSI
housing material:	EN10213-1.4581
switching housing material:	EN10088-1.4571
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
measuring connections:	G ¼
drain- and bleeder connections:	G ½
volume tank:	2x 5,7 l

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing Δp and the element Δp and is calculated as follows:

$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$
$\Delta p_{housing}$ = *(see Δp = f (Q) - characteristics)*

$$\Delta p_{Element}\,(mbar) = Q\left(\frac{l}{min}\right) x \frac{MSK}{10}\left(\frac{mbar}{l/min}\right) x\ \nu\left(\frac{mm^2}{s}\right) x \frac{p}{0{,}876}\left(\frac{kg}{dm^3}\right)$$

For ease of calculation our Filter Selection tool is available online at www.eaton.com/hydraulic-filter-evaluation

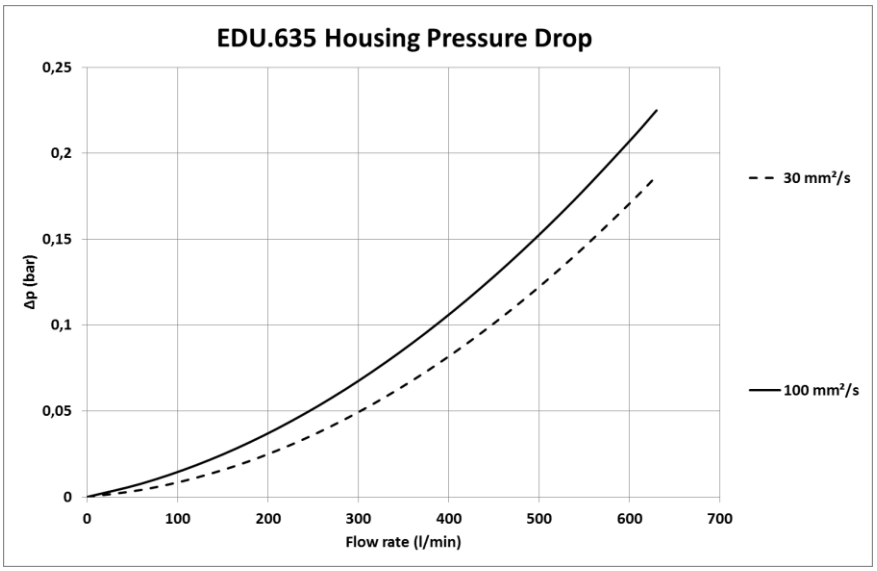
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0,876 kg/dm³ and a kinematic viscosity of 30 mm²/s (139 SUS). The pressure drop changes proportionally to the change in kinematic viscosity and density.

EDU	VG					G			P	API	
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P	10API	25API
635	0,436	0,303	0,194	0,169	0,115	0,0142	0,0132	0,0091	0,092	0,099	0,045

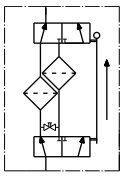
Δp = f(Q) – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0,876 kg/dm³. The pressure drop changes proportionally to the density.

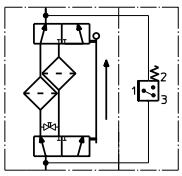


Symbols:

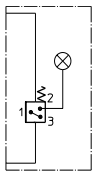
without indicator



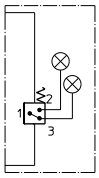
with electric indicator AE30 / AE40



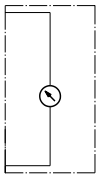
with visual-electric indicator AE50 / AE62



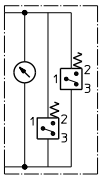
with visual-electric indicator AE70 / AE80 / AE90



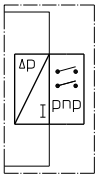
with visual indicator AOR/AOC/OP



with visual-electric indicator OE



with electronic sensor VS5



Spare parts:

item	qty.	designation	dimension	article-no.	
1	2	filter element	01.NL630…		
2	**1**	**gasket kit filter housing**			
2.1	2	O-ring	125 x 3	306025 (NBR)	307358 (FPM)
2.2	2	O-ring	69,45 x 3,53	305868 (NBR)	307357 (FPM)
3	**1**	**gasket kit of switching over UKK65 consisting of:**	2 ½" (DN65)	322718 (NBR)	322719 (FPM)
3.1	4	O-ring	95 x 3		
3.2	4	O-ring	85 x 4		
3.3	4	gasket	DN65		
3.4	2	O-ring	32 x 3,5		
3.5	4	support ring	40 x 34,4 x 5		
3.6	4	O-ring	8 x 2		

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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