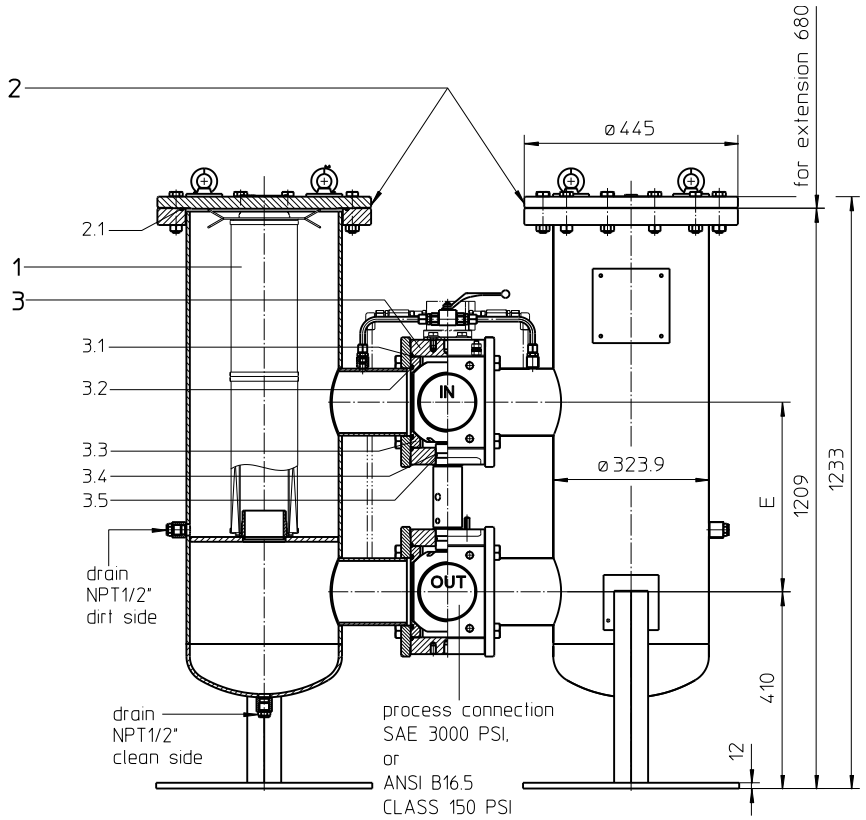
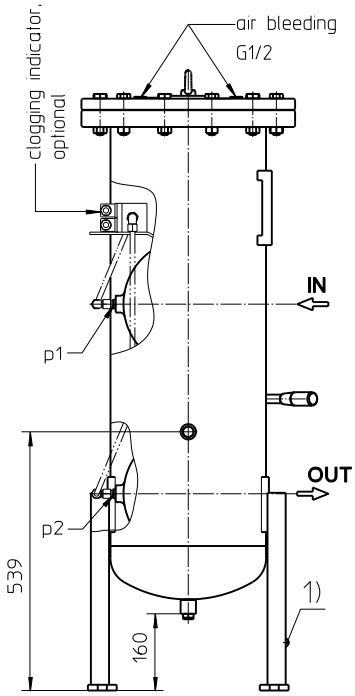
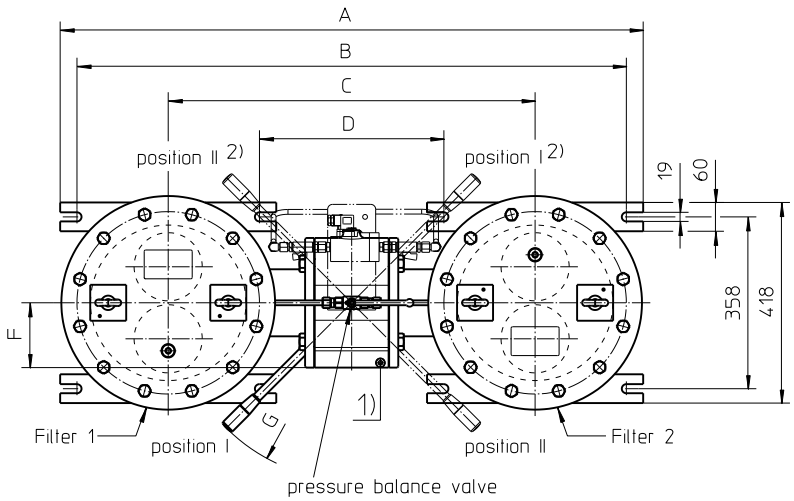
Series DWFA 3005
CLASS 150 PSI





p1/p2 = mini measuring connection G1/4



1) Connection for the potential equalization, only for application in the explosive area.

Switch lever standard in the front.

2) On request: The switch lever can be moved to backside of the changeover valve, opposite to the inlet and outlet.

Please specify this configuration on the order.

Position I: Filter 1 in operation
Position II: Filter 2 in operation

Dimensions:

process-connection	A	B	C	D	E	F SAE	F ANSI	G	weight	volume tank
4" (DN100)	1180	1110	730	350	365	127	255	368	461 kg	2x 75 l
5" (DN125)	1214	1144	764	384	395	135	276	369	391 kg	2x 75 l
6" (DN150)	1236	1166	786	406	440	-	207	430	517 kg	2x 75 l

Powering Business Worldwide

Dimensions: mm

Designs and performance values are subject to change.

Pressure Filter, changeover
Series DWFA 3005
CLASS 150 PSI

Description:

Pressure filter, change over of the series DWFA 3005 have a working pressure up to 10 bar. Pressure peaks can be absorbed with a sufficient safety margin.

A changeover ball valve between the two filter housings makes it possible to switch from the dirty filter side to the clean filter side without interrupting operation. The filters can be installed as a suction filter, pressure filter or return line filter.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 25 µm, use the disposable elements made of microglass. Filter elements as fine as 3 µm are available; finer filter elements are available upon request.

Eaton filter elements are known for high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter are suitable for all petroleum based fluids, HW-emulsions, most synthetic hydraulic fluids and lubrication oils.

Ship classifications available upon request.

Type index:

Complete filter: (ordering example)

DWFA.	3005.	10VG.	10.	E.	P.	-.	FS.	C.	-.	IS21.	KH.	OE
1	2	3	4	5	6	7	8	9	10	11	12	13

1 **series:**
DWFA = double welded filter, according to ASME-code

2 **nominal size:** 3005

3 **filter material:**
80G, 40G, 25G, 10G stainless steel wire mesh
25VG, 16VG, 10VG, 6VG, 3VG microglass
25API, 10API microglass according to API

4 **filter element collapse rating:**
10 = ∆p 10 bar

5 **filter element design:**
E = without by-pass
S = with by-pass valve ∆p 2,0 bar

6 **sealing material:**
P = Nitrile (NBR)
V = Viton (FPM)

7 **filter element specification:**
- = standard
VA = stainless steel
IS06 = for HFC application, see sheet-no. 31601

8 **process connection:**
FS = SAE-flange 3000 PSI (only with connection 4" and 5")
FA11 = flange ANSI CLASS 150 PSI,
sealing surface Rz = 160 µm (not finer than 40 µm)
FA12 = flange ANSI CLASS 150 PSI,
sealing surface Rz = 16 µm

9 **process connection size:**
B = 4" (DN100)
C = 5" (DN125) standard
D = 6" (DN150)

10 **filter housing specification:**
- = standard
IS12 = internal parts of change over armature stainless steel, see sheet-no. 41028

11 **specification pressure vessel:**
IS21 = ASME VIII Div.1 with U-stamp, see sheet-no. 43415
IS23 = ASME VIII Div.1 without U-stamp, see sheet-no. 55218

12 **shut-off :**
- = without
KH = with shut-off ball valve

13 **clogging indicator or clogging sensor:**
- = without
AE = visual-electrical, see sheet-no. 1609
OP = visual, see sheet-no. 1614
OE = visual-electrical, see sheet-no. 1614
VS5 = sensor, see sheet-no. 1641

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

Filter element: (ordering example)

01E.	1501.	10VG.	10.	E.	P.	-
1	2	3	4	5	6	7

1 **series:**
01E = filter element according to company standard

2 **nominal size:** 1501

3 - 7 see type index-complete filter

Accessories:

- drain- and bleeder connection, see sheet-no. 1651
- lifting mechanism, see sheet-no. 1662

Technical data:

operating temperature:	-10°C to +100°C
operating medium	mineral oil, other media on request
max. operating pressure:	10 bar
test pressure acc. to ASME VIII Div. 1:	1,3 x operating pressure = 13 bar
test pressure acc. to API 614, Chapter 1:	1,5 x operating pressure = 15 bar
standard process connection:	SAE-flange 3000 PSI
housing material:	carbon steel (ASTM)
material switching housing 4“:	carbon steel (ASTM)
material switching housing 5“/6“:	EN-GJS-400-18-LT
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical
drain connections:	NPT ½”
bleeder connections:	G ½
measure connections:	G ¼

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

Pressure drop flow curves:

Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing ∆p and the element ∆p and is calculated as follows:

$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$
$\Delta p_{housing}$ = *(see ∆p = f (Q) - characteristics)*

$$\Delta p_{Element}\,(mbar) = Q\left(\frac{l}{min}\right) x \frac{MSK}{10}\left(\frac{mbar}{l/min}\right) x\ \nu\left(\frac{mm^2}{s}\right) x \frac{p}{0{,}876}\left(\frac{kg}{dm^3}\right)$$

For ease of calculation, our Filter Selection tool is available online at: www.eaton.com/hydraulic-filter-evaluation

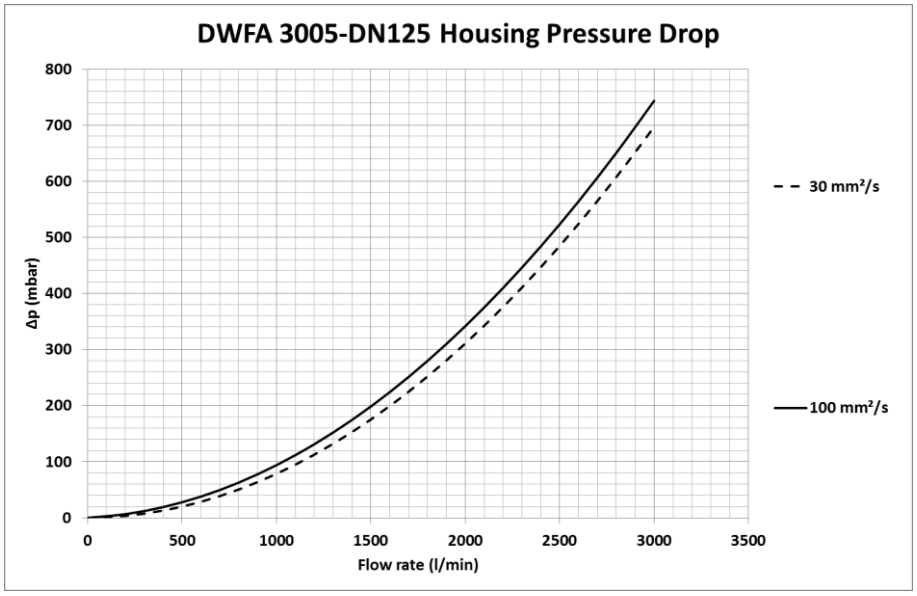
Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0.876 kg/dm³ and a kinematic viscosity of 30 mm²/s (139 SUS). The pressure drop changes proportionally to the change in kinematic viscosity and density.

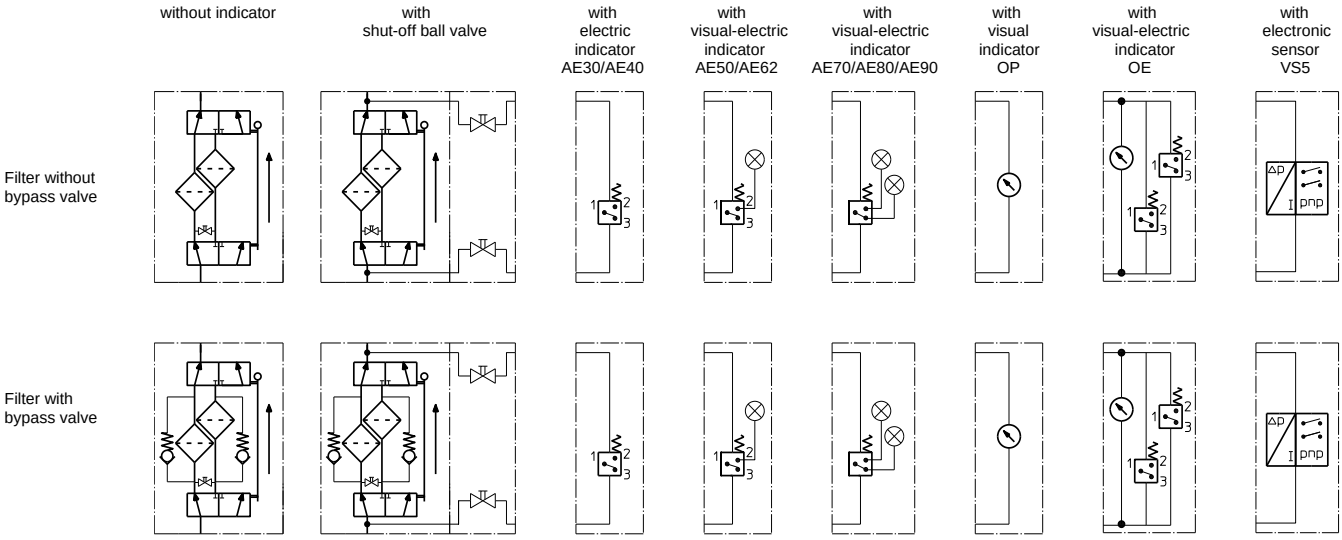
DWFA	VG					G				API	
	3VG	6VG	10VG	16VG	25VG	10G	25G	40G	80G	10 API	25 API
3005	0,0080	0,056	0,036	0,031	0,021	0,0029	0,0021	0,0020	0,0014	0,019	0,009

∆p = f(Q) – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0,876 kg/dm³. The pressure drop changes proportionally to the density. The flow curves for DN100 and DN150 available on request.



Symbols:



Spare parts:

item	qty.	designation	dimension	artikle-no.	
1	4	filter element	01E.1501…		
2	**1**	**gasket kit for filter housing**			
2.1	2	O-Ring	339 x 5	352792 (NBR)	352793 (FPM)
3	**1**	**gasket kit of switching over UKK100 consisting of:**	4“ (DN100)	355180 (NBR)	355181 (FPM)
3.1	4	O-ring	158 x 4		
3.2	4	O-ring	114 x 6		
3.3	4	gasket	DN100		
3.4	2	O-ring	45 x 3		
3.5	2	support ring	50 x 45,2 x 5		
3	**1**	**gasket kit of switching over UKK125 consisting of:**	5“ (DN125)	355569 (NBR)	355570 (FPM)
3.1	4	O-ring	190 x 5		
3.2	4	O-ring	140 x 6		
3.3	4	gasket	DN125		
3.4	2	O-ring	45 x 3		
3.5	2	support ring	50 x 45,2 x 5		
3	**1**	**gasket kit of switching over UKK150 consisting of:**	6“ (DN150)	355320 (NBR)	
3.1	4	O-ring	234 x 5,33		
3.2	4	O-ring	185 x 6		
3.3	4	gasket	DN150		
3.4	2	O-ring	55 x 3,5		
3.5	2	support ring	61,5 x 56,2 x 5		

Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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