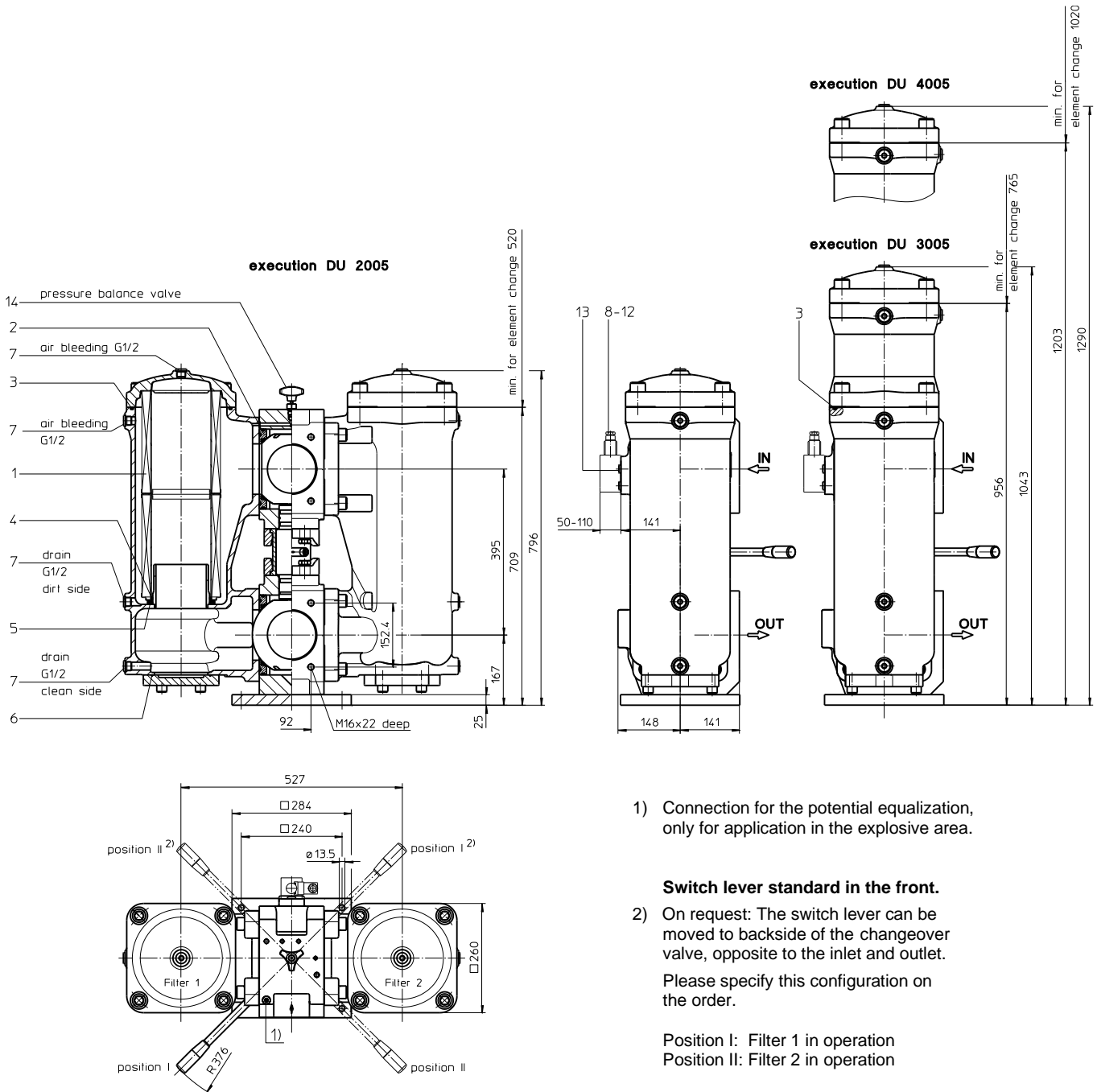


# Series DU 2005-4005

## DN125 PN32



Weight DU2005: approx. 342 kg  
 Weight DU3005: approx. 405 kg  
 Weight DU4005: approx. 440 kg

Dimensions: mm

Designs and performance values are subject to change.

# Pressure Filter, change over Series DU 2005-4005 DN125 PN32

## Description:

Pressure filter change over series DU 2005-4005 have a working pressure up to 32 bar. Pressure peaks can be absorbed with a sufficient safety margin.

A changeover ball valve between the two filter housings makes it possible to switch from the dirty filter side to the clean filter side without interrupting operation. These filters can be installed as suction filters.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 40 µm, use the disposable elements made of microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements are available upon request.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Ship classifications available upon request.

## Type index:

**Complete filter:** (ordering example)

**DU.2005.10VG.10. E. P. -. FS. C. -. -. -. AE**

|   |   |   |   |   |   |   |   |   |    |    |    |    |
|---|---|---|---|---|---|---|---|---|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
|---|---|---|---|---|---|---|---|---|----|----|----|----|

- 1 | **series:**  
DU = pressure filter, change over
- 2 | **nominal size:** 2005, 3005, 4005
- 3 | **filter-material:**  
80G, 40G, 25G stainless steel wire mesh  
25VG, 16VG, 10VG, 6VG, 3VG microglass  
25API, 10API microglass according to API  
10P paper
- 4 | **filter element collapse rating:**  
10 =  $\Delta p$  10 bar
- 5 | **filter element design:**  
E = without by-pass valve  
S = with by-pass valve  $\Delta p$  2,0 bar  
S1 = with by-pass valve  $\Delta p$  3,5 bar
- 6 | **sealing material:**  
P = Nitrile (NBR)  
V = Viton (FPM)
- 7 | **filter element specification:**  
- = standard  
VA = stainless steel  
IS06 = for HFC application, see sheet-no. 31601
- 8 | **process connection:**  
FS = SAE-flange connection 3000 PSI
- 9 | **process connection size:**  
C = 5"
- 10 | **filter housing specification:**  
- = standard  
IS12 = internal parts of change over armature stainless steel, see sheet-no. 41028
- 11 | **pressure vessel specification:**  
- = standard (PED 2014/68/EU)  
IS20 = ASME VIII Div.1 with ASME equivalent material, see sheet-no. 55217 (max. operating pressure 16 bar)
- 12 | **internal valve:**  
- = without
- 13 | **clogging indicator or clogging sensor:**  
- = without  
AOR = visual, see sheet-no.1606  
AOC = visual, see sheet-no.1606  
AE = visual-electric, see sheet-no.1609  
OP = visual, see sheet-no.1628  
OE = visual-electric, see sheet-no.1628  
VS5 = electronic, see sheet-no.1641

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

**Filter element:** (ordering example)

**01E. 2001. 10VG. 10. E. P. -**

|   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 |
|---|---|---|---|---|---|---|

- 1 | **series:**  
01E = filter element according to company standard
- 2 | **nominal size:** 2001, 3001, 4001
- 3 | - 7 | see type index complete filter

## Accessories:

- gauge port and bleeder connection, see sheet-no. 1650
- drain- and bleeder connection, see sheet-no. 1651
- SAE-counter flanges, see sheet-no. 1652
- shut-off valve, see sheet-no. 1655

## Technical data:

|                                    |  |
|------------------------------------|--|
| operating temperature:             | -10 °C to +100 °C  |
| operating medium:                  | mineral oil, other media on request                      |
| max. operating pressure:           | 32 bar   |
| test pressure:                     | 64 bar   |
| max. operating pressure with IS20: | 16 bar   |
| test pressure with IS20:           | 32 bar   |
| process connection:                | SAE-flange connection 3000 PSI                           |
| housing material:                  | EN-GJS-400-18-LT   |
| sealing material:                  | Nitrile (NBR) or Viton (FPM), other materials on request |
| installation position:             | vertical   |
| measuring connections:             | G ¼  |
| drain- and bleeder connections:    | G ½  |
| volume tank DU2005:                | 2x 29 l  |
| volume tank DU3005:                | 2x 38 l  |
| volume tank DU4005:                | 2x 47 l  |

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.  
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

## Pressure drop flow curves:

### Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$$

$$\Delta p_{housing} = (\text{see } \Delta p = f(Q) - \text{characteristics})$$

$$\Delta p_{Element} (mbar) = Q \left( \frac{l}{min} \right) \times \frac{MSK}{10} \left( \frac{mbar}{l/min} \right) \times v \left( \frac{mm^2}{s} \right) \times \frac{p}{0,876} \left( \frac{kg}{dm^3} \right)$$

For ease of calculation our Filter Selection tool is available online at  
[www.eaton.com/hydraulic-filter-evaluation](http://www.eaton.com/hydraulic-filter-evaluation)

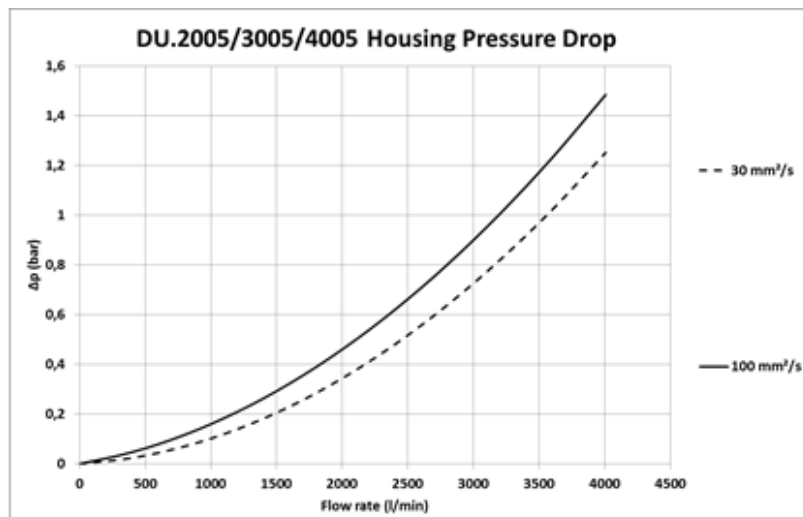
### Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in mbar/(l/min) apply to mineral oil (HLP) with a density of 0,876 kg/dm<sup>3</sup> and a kinematic viscosity of 30 mm<sup>2</sup>/s (139 SUS). The pressure drop changes proportionally to the change in kinematic viscosity and density.

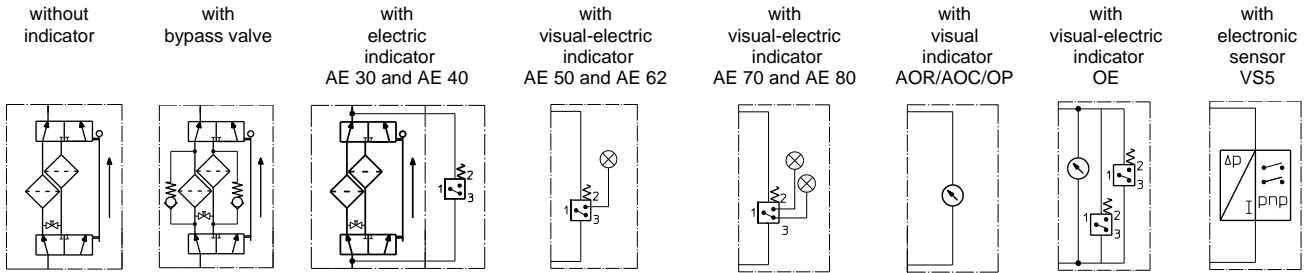
| DU   | VG    |       |       |       |       | G      |        |        | P     | API   |       |
|------|-------|-------|-------|-------|-------|--------|--------|--------|-------|-------|-------|
|      | 3VG   | 6VG   | 10VG  | 16VG  | 25VG  | 25G    | 40G    | 80G    | 10P   | 10API | 25API |
| 2005 | 0,147 | 0,102 | 0,065 | 0,057 | 0,039 | 0,0048 | 0,0045 | 0,0031 | 0,033 | 0,033 | 0,015 |
| 3005 | 0,098 | 0,068 | 0,043 | 0,038 | 0,026 | 0,0032 | 0,0030 | 0,0021 | 0,022 | 0,022 | 0,010 |
| 4005 | 0,073 | 0,051 | 0,033 | 0,028 | 0,019 | 0,0024 | 0,0023 | 0,0015 | 0,017 | 0,016 | 0,007 |

### $\Delta p = f(Q)$ – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0,876 kg/dm<sup>3</sup>. The pressure drop changes proportionally to the density.



## Symbols:



## Spare parts:

| item | qty. | designation                           | dimension     |             |             | article-no.        |               |
|------|------|---------------------------------------|---------------|-------------|-------------|--------------------|---------------|
|      |      |                                       | DU 2005       | DU 3005     | DU 4005     |                    |               |
| 1    | 2    | filter element                        | 01E.2001...   | 01E.3001... | 01E.4001... |                    |               |
| 2    | 4    | gasket kit of change over UKK         | 5" (DN125)    |             |             | 322726 (NBR)       | 3322727 (FPM) |
| 3    | 2    | O-ring (DU2005)                       | 240 x 5       |             |             | 307592 (NBR)       | 328793 (FPM)  |
|      | 4    | O-ring (DU3005/4005)                  | 240 x 5       |             |             | 307592 (NBR)       | 328793 (FPM)  |
| 4    | 2    | O-ring                                | 135 x 4,75    |             |             | 326348 (NBR)       | 326349 (FPM)  |
| 5    | 2    | O-ring                                | 125 x 10      |             |             | 304388 (NBR)       | 306006 (FPM)  |
| 6    | 2    | O-ring                                | 136,12 x 3,53 |             |             | 320162 (NBR)       | 320163 (FPM)  |
| 7    | 8    | srew plug (DU2005)                    | G ½           |             |             | 304678             |               |
|      | 10   | srew plug (DU3005/4005)               | G ½           |             |             | 304678             |               |
| 8    | 1    | clogging indicator, visual            | AOR or AOC    |             |             | see sheet no. 1606 |               |
| 9    | 1    | clogging indicator, visual r, optisch | OP            |             |             | see sheet no. 1628 |               |
| 10   | 1    | clogging indicator, visual-electric   | OE            |             |             | see sheet no. 1628 |               |
| 11   | 1    | clogging indicator, visual-electric   | AE            |             |             | see sheet no. 1609 |               |
| 12   | 1    | clogging sensor, electronic           | VS5           |             |             | see sheet no. 1641 |               |
| 13   | 2    | srew plug                             | G ¼           |             |             | 305003             |               |
| 14   | 1    | pressure balance valve                | DN10          |             |             | 305000             |               |

item 13 execution only without clogging indicator or clogging sensor

## Test methods:

Filter elements are tested according to the following ISO standards:

|           |   |
|-----------|---|
| ISO 2941  | Verification of collapse/burst resistance               |
| ISO 2942  | Verification of fabrication integrity                   |
| ISO 2943  | Verification of material compatibility with fluids      |
| ISO 3723  | Method for end load test                                |
| ISO 3724  | Verification of flow fatigue characteristics            |
| ISO 3968  | Evaluation of pressure drop versus flow characteristics |
| ISO 16889 | Multi-pass method for evaluating filtration performance |

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