

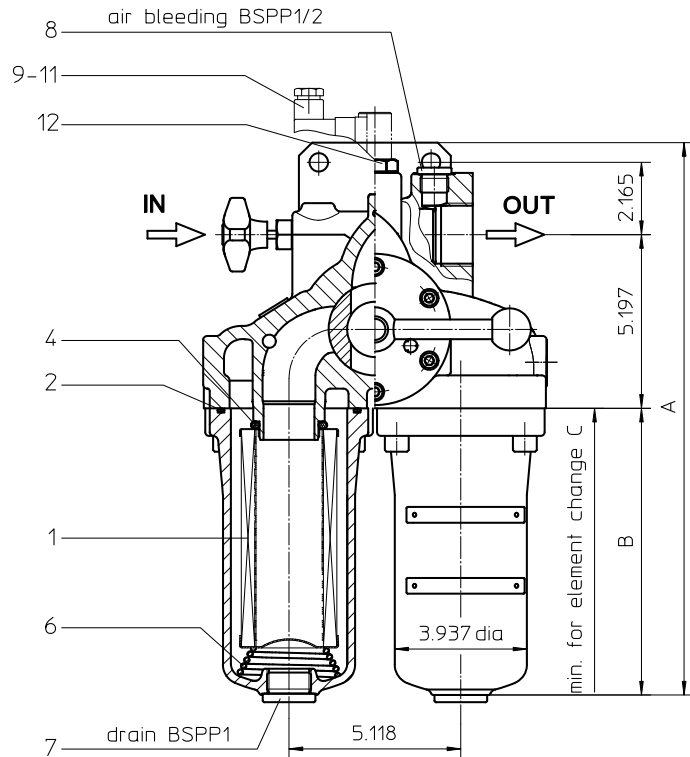
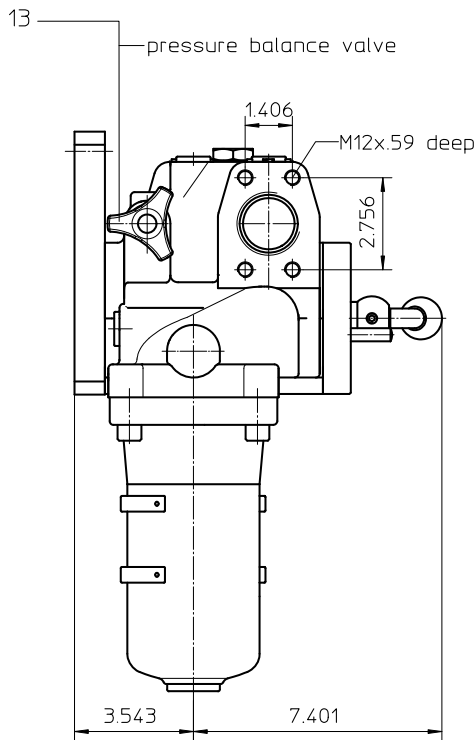
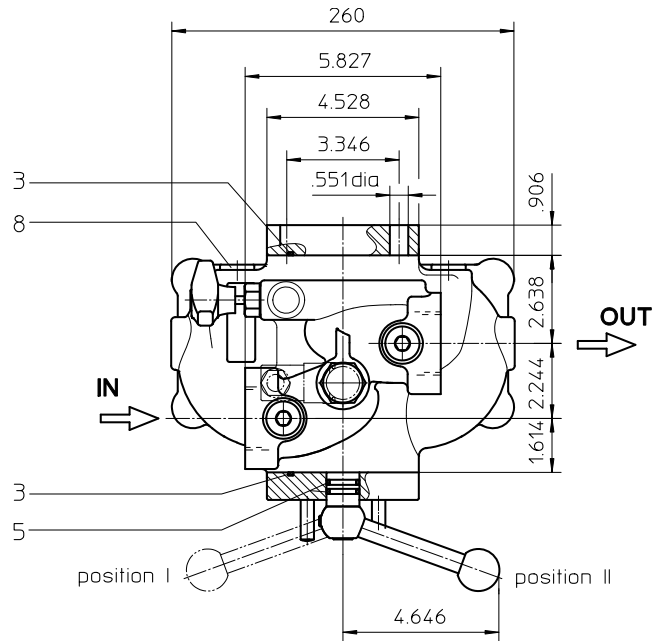
# Series DSF 180-340 363 PSI

**Dimensions:**

type	DSF 180	DSF 340
A	16.35	21.85
B	8.58	13.89
C	9.84	15.35
weight	88 lbs.	97 lbs.
volume tank	2x .31 Gal.	2x .52 Gal.

**Information:**  
Execution IN right / OUT left  
see sheet-no. 2148

Position I: Left filter-side in operation  
Position II: Right filter-side in operation



Dimensions: inches

Designs and performance values are subject to change.

# Pressure Filter, change over Series DSF 180-340 363 PSI

## Description:

Pressure filter change over series DSF 180-340 have a working pressure up to 363 PSI. Pressure peaks can be absorbed with a sufficient safety margin.

A three-way-change-over valve which is integrated in the middle of the housing makes it possible to switch from the dirty filter-side to the clean filter-side without interrupting operation. The filters can be installed as suction filter, pressure filter or return-line filter.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside.

For cleaning the stainless steel mesh element (see special leaflets 21070-4 and 39448-4) or changing the filter element, remove the filter bowl and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

For filtration finer than 40 µm, use the disposable elements made of microglass. Filter elements as fine as 5 µm(c) are available; finer filter elements are available upon request.

Eaton filter elements are known for a high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Ship classifications available upon request.

## Type index:

**Complete filter:** (ordering example)

**DSF. 180. 10VG. 16. E. P. -. FS. 7. -. -. AE**

1	2	3	4	5	6	7	8	9	10	11	13
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**1 | series:**

DSF = duplex filter

**2 | nominal size:** 180, 340

**3 | filter-material:**

80G, 40G, 25G stainless steel wire mesh  
25VG, 16VG, 10VG, 6VG, 3VG microglass  
10P paper

**4 | filter element collapse rating:**

16 = Δp 232 PSI

**5 | filter element design:**

E = single end open  
S1 = with bypass valve Δp 51 PSI  
S2 = with bypass valve Δp 102 PSI

**6 | sealing material:**

P = Nitrile (NBR)  
V = Viton (FPM)

**7 | filter element specification:**

- = standard  
VA = stainless steel

**8 | process connection:**

FS = SAE-flange connection 3000 PSI  
UG = thread connection

**9 | process connection size:**

7 = 1 1/2" or -24SAE

**10 | filter housing specification:**

- = standard

**11 | internal valve:**

- = without

**12 | clogging indicator or clogging sensor:**

- = without  
AOR = visual, see sheet-no.1606  
AOC = visual, see sheet-no.1606  
AE = visual-electric, see sheet-no.1615  
VS5 = electronic, see sheet-no.1619

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

**Filter element:** (ordering example)

**01E. 175. 10VG. 16. E. P. -**

1	2	3	4	5	6	7
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**1 | series:**

01E. = filter element according to company standard

**2 | nominal size:** 175, 330

**3 | - 7 | see type index complete filter**

## Accessories:

- SAE-counter flanges, see sheet-no. 1652

## Technical data:

operating temperature:	+14°F to +212°F
operating medium:	mineral oil, other media on request
max. operating pressure:	363 PSI
test pressure:	725 PSI
process connection:	SAE-flange connection 3000 PSI or thread connection
housing material:	EN-GJS-400-18-LT
sealing material:	Nitrile (NBR) or Viton (FPM), other materials on request
installation position:	vertical

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.  
Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

## Pressure drop flow curves:

### Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$$

$$\Delta p_{housing} = (\text{see } \Delta p = f(Q) \text{ - characteristics})$$

$$\Delta p_{element} (PSI) = Q (GPM) \times \frac{MSK}{1000} \left( \frac{PSI}{GPM} \right) \times \nu (SUS) \times \frac{\rho}{0.876} \left( \frac{kg}{dm^3} \right)$$

For ease of calculation our Filter Selection tool is available online at  
[www.eatonpowersource.com/calculators/filtration/](http://www.eatonpowersource.com/calculators/filtration/)

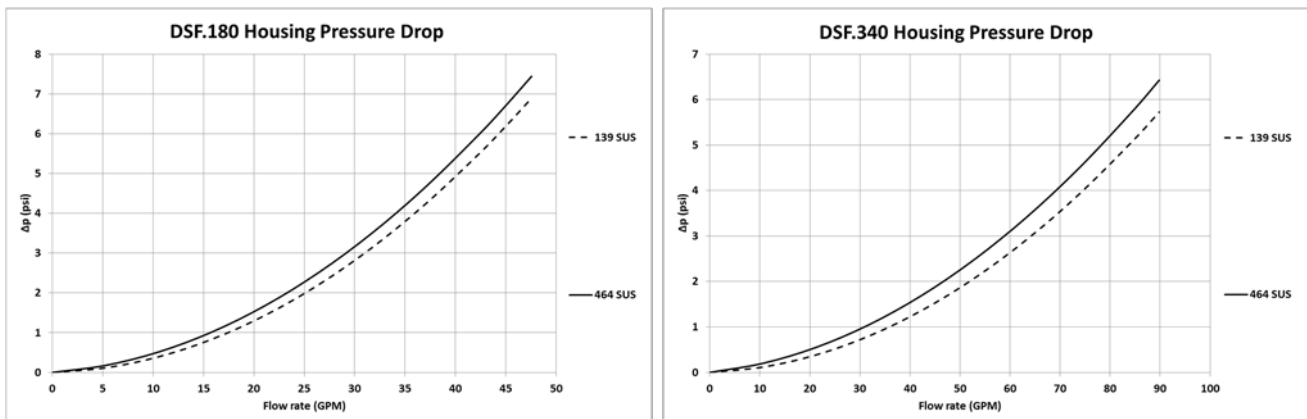
### Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup> and a kinematic viscosity of 139 SUS (30 mm<sup>2</sup>/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

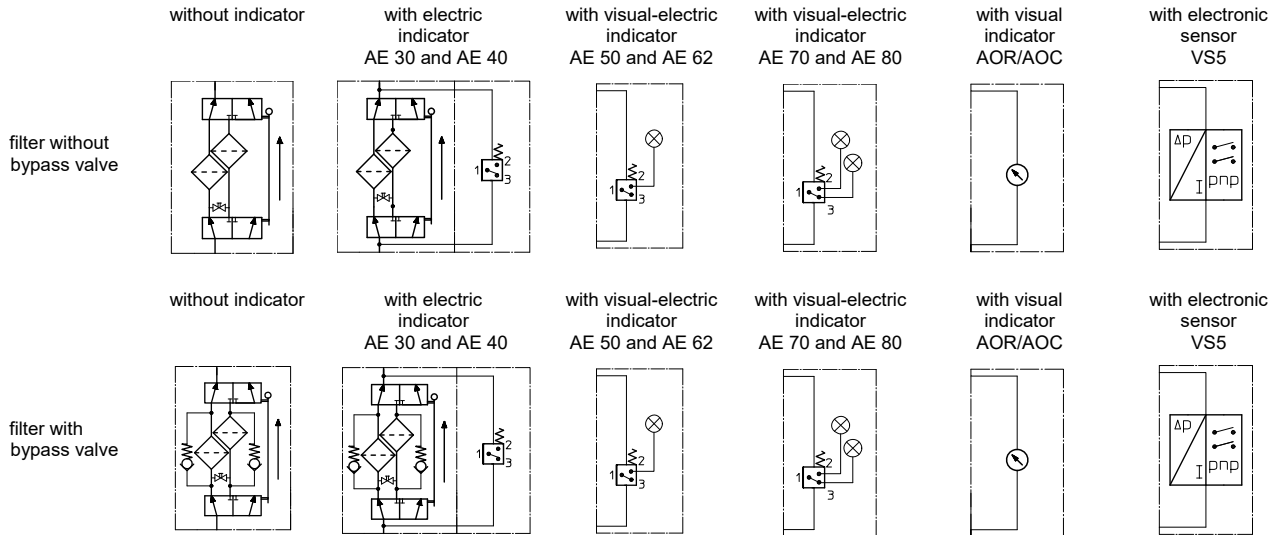
DSF	VG					G			P
	3VG	6VG	10VG	16VG	25VG	25G	40G	80G	10P
180	2.078	1.443	0.923	0.804	0.549	0.0743	0.0694	0.0475	0.446
340	1.152	0.800	0.512	0.446	0.305	0.0421	0.0393	0.0269	0.247

### $\Delta p = f(Q)$ – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup>. The pressure drop changes proportionally to the density.



## Symbols:



## Spare parts:

item	qty.	designation	dimension		article-no.	
			DSF 180 01E.175...	DSF 340 01E.330...		
1	2	filter element				
2	2	O-ring		98 x 4	301914 (NBR)	304765 (FPM)
3	2	O-ring		75 x 3	302215 (NBR)	304729 (FPM)
4	2	O-ring		44 x 6	302222 (NBR)	304384 (FPM)
5	2	O-ring		18 x 3	304359 (NBR)	304399 (FPM)
6	2	Feder		Da = 52		304989
7	2	screw plug		BSPP 1		305303
8	4	screw plug		BSPP 1/2		304678
9	1	clogging indicator, visual		AOR or AOC		see sheet-no 1606
10	1	clogging indicator, visual-electric		AE		see sheet-no 1615
11	1	clogging sensor, electronic		VS5		see sheet-no 1619
12	1	screw plug		20913-4		309817
13	1	pressure balance valve		3/8"		305000

item 12 execution only without clogging indicator or clogging sensor

## Test methods:

Filter elements are tested according to the following ISO standards:

ISO 2941	Verification of collapse/burst resistance
ISO 2942	Verification of fabrication integrity
ISO 2943	Verification of material compatibility with fluids
ISO 3723	Method for end load test
ISO 3724	Verification of flow fatigue characteristics
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-pass method for evaluating filtration performance

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