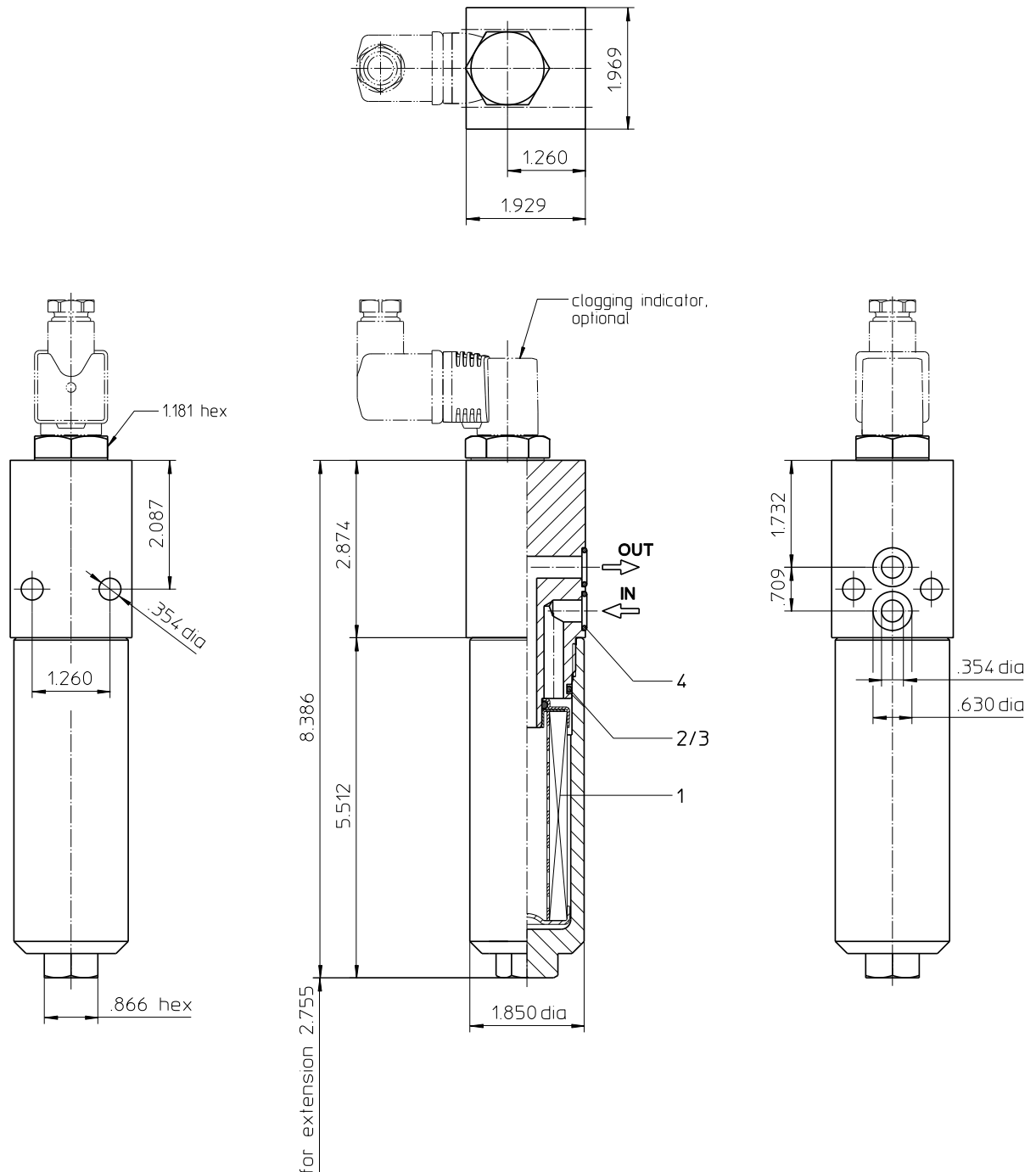


# Series EHPF 30 3045 PSI



Weight: approx. 5.5 lbs.

Dimensions: inches

Designs and performance values are subject to change.



Powering Business Worldwide

# Pressure Filter

## Series EHPF 30

### 3045 PSI

#### Description:

Stainless steel-pressure filter series EHPF 30 have a working pressure up to 3045 PSI. Pressure peaks can be absorbed with a sufficient safety margin. The EHPF filters are flange mounted to the hydraulic system.

The filter element consists of star-shaped, pleated filter material, which is supported on the inside by a perforated core tube and is bonded to the end caps with a high-quality adhesive. The flow direction is from outside to inside. Filter elements are available down to 5  $\mu\text{m}_{(e)}$ . Finer filtration is available upon request.

For cleaning the stainless steel mesh element or changing the filter element, remove the cover and take out the element. The mesh elements are not guaranteed to maintain 100% performance after cleaning.

Eaton filter elements are known for high intrinsic stability and an excellent filtration capability, a high dirt-retaining capacity and a long service life.

Eaton filter can be used for petroleum-based fluids, HW emulsions, water glycols, most synthetic fluids and lubrication fluids. Consult factory for specific fluid applications.

Eaton filter elements are available up to a pressure resistance of  $\Delta p$  2320 PSI and a rupture strength of  $\Delta p$  3625 PSI.

#### Type index:

**Complete filter:** (ordering example)

|              |            |              |            |           |           |            |           |           |            |           |
|--------------|------------|--------------|------------|-----------|-----------|------------|-----------|-----------|------------|-----------|
| <b>EHPF.</b> | <b>30.</b> | <b>10VG.</b> | <b>HR.</b> | <b>E.</b> | <b>P.</b> | <b>VA.</b> | <b>F.</b> | <b>2.</b> | <b>VA.</b> | <b>AE</b> |
| 1            | 2          | 3            | 4          | 5         | 6         | 7          | 8         | 9         | 10         | 11        |

- 1 | **series:**  
EHPF = stainless steel-pressure filter manifold mounted
- 2 | **nominal size:** 30
- 3 | **filter-material:**  
80G, 40G, 25G stainless steel wire mesh  
25VG, 16VG, 10VG, 6VG, 3VG microglass
- 4 | **filter element collapse rating:**  
30 =  $\Delta p$  435 PSI  
HR =  $\Delta p$  2320 PSI (rupture strength  $\Delta p$  3625 PSI)
- 5 | **filter element design:**  
E = single-end open
- 6 | **sealing material:**  
P = Nitrile (NBR)  
V = Viton (FPM)
- 7 | **filter element specification:**  
- = standard  
VA = stainless steel  
IS06 = for HFC applications, see sheet-no. 31601
- 8 | **process connection:**  
F = manifold mounted
- 9 | **process connection size:**  
2 = 3/8"
- 10 | **filter housing specification:**  
VA = stainless steel
- 11 | **clogging indicator or clogging sensor:**  
- = without  
AOR = visual, see sheet-no. 1606  
AOC = visual, see sheet-no. 1606  
AE = visual-electric, see sheet-no. 1615  
VS5 = electronic, see sheet-no. 1619

To add an indicator/sensor to your filter, use the corresponding indicator data sheet to find the indicator details and add them to the filter assembly model code.

**Filter element:** (ordering example)

|             |            |              |            |           |           |           |
|-------------|------------|--------------|------------|-----------|-----------|-----------|
| <b>01E.</b> | <b>30.</b> | <b>10VG.</b> | <b>HR.</b> | <b>E.</b> | <b>P.</b> | <b>VA</b> |
| 1           | 2          | 3            | 4          | 5         | 6         | 7         |

- 1 | **series:**  
01E. = filter element according to company standard
- 2 | **nominal size:** 30
- 3 | - 7 | see type index-complete filter

## Technical data:

|                          |  |
|--------------------------|--|
| operating temperature:   | +14°F to +212°F  |
| operating medium         | mineral oil, other media on request                      |
| max. operating pressure: | 3045 PSI   |
| test pressure:           | 4354 PSI   |
| process connection:      | manifold mounted   |
| housing material:        | EN10088-1.4571 (316 Ti according to AISI)                |
| sealing material:        | Nitrile (NBR) or Viton (FPM), other materials on request |
| installation position:   | vertical   |
| volume tank:             | 0.03 Gal.  |

Classified under the Pressure Equipment Directive 2014/68/EU for mineral oil (fluid group 2), Article 4, Para. 3.  
 Classified under ATEX Directive 2014/34/EU according to specific application (see questionnaire sheet-no. 34279-4).

## Pressure drop flow curves:

### Filter calculation/sizing

The pressure drop of the assembly at a given flow rate Q is the sum of the housing  $\Delta p$  and the element  $\Delta p$  and is calculated as follows:

$$\Delta p_{assembly} = \Delta p_{housing} + \Delta p_{element}$$

$$\Delta p_{housing} = (\text{see } \Delta p = f(Q) \text{ - characteristics})$$

$$\Delta p_{element} (PSI) = Q (GPM) \times \frac{MSK}{1000} \left( \frac{PSI}{GPM} \right) \times \nu (SUS) \times \frac{\rho}{0.876} \left( \frac{kg}{dm^3} \right)$$

For ease of calculation our Filter Selection tool is available online at [www.eaton.com/hydraulic-filter-evaluation](http://www.eaton.com/hydraulic-filter-evaluation)

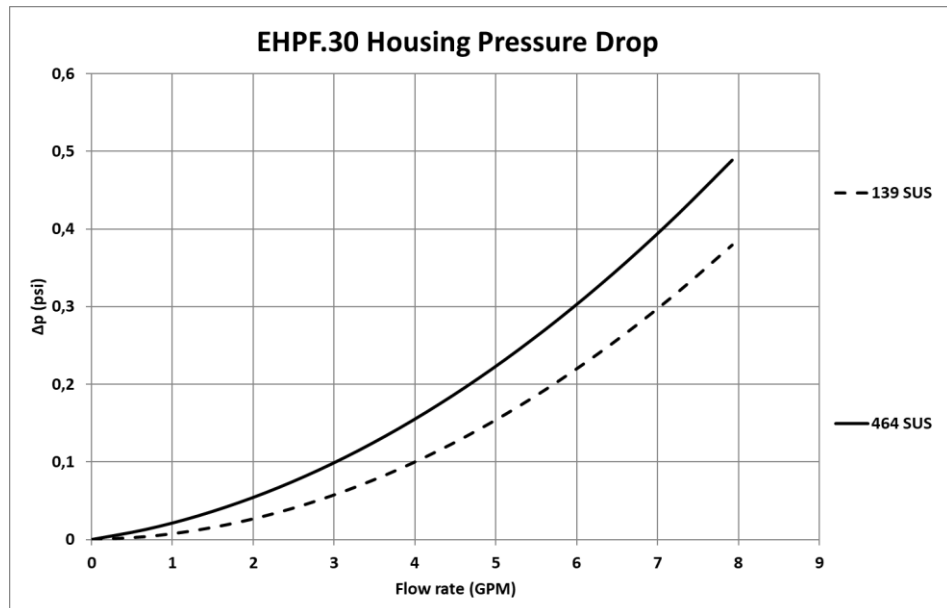
### Material gradient coefficients (MSK) for filter elements

The material gradient coefficients in psi/gpm apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup> and a kinematic viscosity of 139 SUS (30 mm<sup>2</sup>/s). The pressure drop changes proportionally to the change in kinematic viscosity and density.

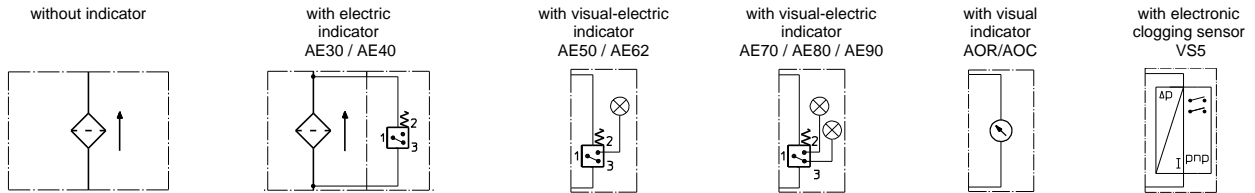
| EHPF | VG     |       |       |       |       | G      |        |        |
|------|--------|-------|-------|-------|-------|--------|--------|--------|
|      | 3VG    | 6VG   | 10VG  | 16VG  | 25VG  | 25G    | 40G    | 80G    |
| 30   | 12.554 | 8.716 | 5.580 | 4.794 | 3.275 | 0.2539 | 0.2369 | 0.1623 |

### $\Delta p = f(Q)$ – characteristics according to ISO 3968

The pressure drop characteristics apply to mineral oil (HLP) with a density of 0.876 kg/dm<sup>3</sup>. The pressure drop changes proportionally to density.



## Symbols:



## Spare parts:

| item | qty. | designation    | dimension    | article-no.  |              |
|------|------|----------------|--------------|--------------|--------------|
| 1    | 1    | filter element | 01.E30...    |              |              |
| 2    | 1    | O-ring         | 32 x 2,5     | 306843 (NBR) | 308269 (FPM) |
| 3    | 1    | support ring   | 37 x 2,1 x 1 | 305466       |              |
| 4    | 2    | O-ring         | 12 x 2       | 311014 (NBR) | 310271 (FPM) |

## Test methods:

Filter elements are tested according to the following ISO standards:

|           |   |
|-----------|---|
| ISO 2941  | Verification of collapse/burst resistance               |
| ISO 2942  | Verification of fabrication integrity                   |
| ISO 2943  | Verification of material compatibility with fluids      |
| ISO 3723  | Method for end load test                                |
| ISO 3724  | Verification of flow fatigue characteristics            |
| ISO 3968  | Evaluation of pressure drop versus flow characteristics |
| ISO 16889 | Multi-pass method for evaluating filtration performance |

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