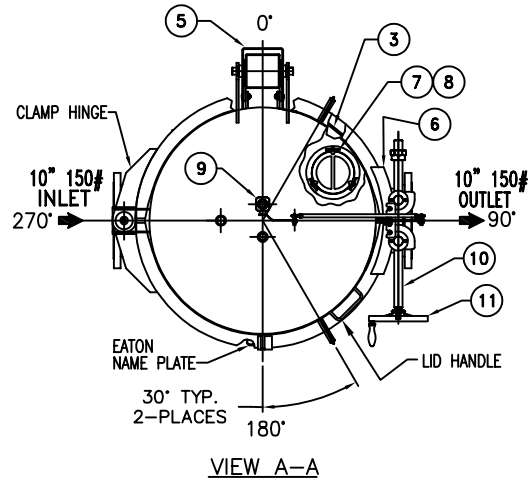
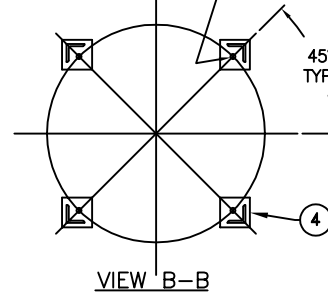


REVISIONS

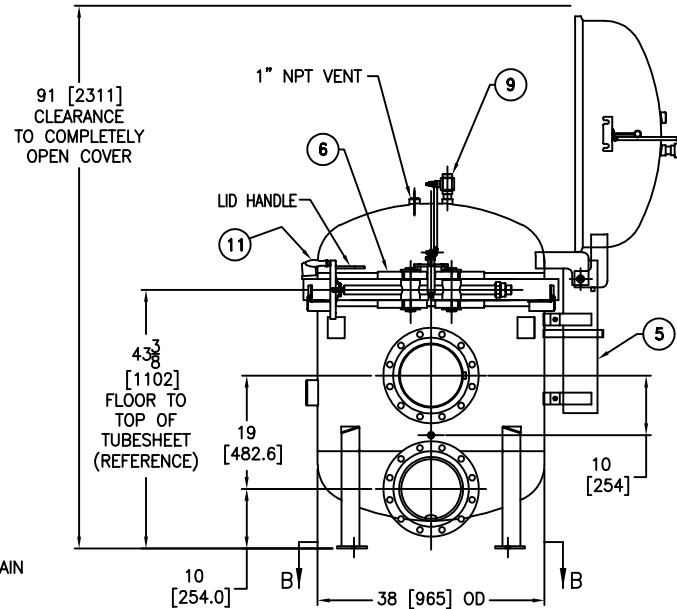
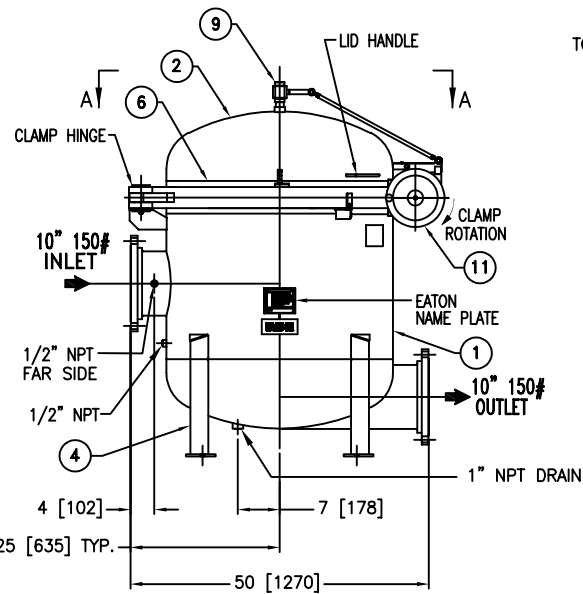
REV	DESCRIPTION	BY	ECO	DATE
C	UPDATED DRAWING	FJM	0087974	08/05/13



(4) .875 [22.2] Ø BOLT HOLES
LOCATED ON 36.5 [927.1] B.C.D.



ITEM	PART NAME	MATERIAL
1	BODY	SA240-304/304L
2	COVER	SA240-304/304L
3	O-RING P/N L0000293	BUNA-N
4	LEGS	STAINLESS STEEL
5	SPRING ASSISTED MECHANISM	STAINLESS STEEL
6	CLAMP ASSEMBLY	STAINLESS STEEL
7	RESTRAINER BASKET P/N L0001753	316 SS
8	FILTER BAG HOLD DOWN	316 SS
9	1" VENT VALVE ASSY.	316 SS
10	SPINDLE BOLT	SA193-B7 NEDOX COATED
11	SPINDLE HAND WHEEL	ALUMINUM (BLACK COATED)



NOTES:

1. UNITS ARE DESIGNED, FABRICATED & U STAMPED IN ACCORDANCE WITH ASME SECT. VIII, DIV. 1 BOILER & PRESSURE VESSEL CODE, IN COMPLIANCE TO LATEST ADDENDA.
2. INLET/OUTLET FLANGE CONNECTIONS PER ANSI B16.5
3. DESIGN PRESSURE: 150 PSIG @ 250°F (10.3 BAR @ 121.1°C)
4. DIMENSIONS SHOWN IN [] ARE IN MILLIMETERS AND FOR REFERENCE ONLY. ACCEPTANCE OF THIS PART WILL BE BASED ON "INCH" UNITS & TOLERANCES ONLY.
5. ALL BOLT HOLES STRADDLE NATURAL CENTERLINE.
6. APPROX. WEIGHT (DRY): 1070 lbs. (485 kgs.)
7. APPROX. SHIPPING WEIGHT 1210 lbs. (548 kgs.)

VESSEL CODE: VMBF-1202-BB10-100A-UT-11SE

DRAWN BY	FJM	EATON EATON FILTRATION, LLC DESIGN CENTER TINTON FALLS, NEW JERSEY, USA • PORTAGE, MICHIGAN, USA
SCALE	AS DRAWN	
RESTRICTION	RESTRICTION	TITLE
SHEET	1 OF 1	MAXILINE (VMBF-1202) FILTER VESSEL 10" 150# RF INLET/ TANGENTIAL OUTLET SPINDLE TYPE-SE IN-LINE MAT'L. SS-304
PROJECTION	THIRD ANGLE	DATE
		06/20/06
		SIZE
		A
		DWG FILENAME
		SE1210TS304
		REV
		C

CUSTOMER INFO

NAME	
P.O. NO.	
S.O. NO.	
QUANTITY	
PART NO.	F3AV1200200-304

EATON CORPORATION - CONFIDENTIAL AND PROPRIETARY NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION
THIS DOCUMENT, INCLUDING THE DRAWING AND INFORMATION CONTAINED THEREON IS CONFIDENTIAL AND IS THE EXCLUSIVE PROPERTY OF EATON AT ANY TIME. BY TAKING THE
POSSESSION OF THIS DOCUMENT THE RECIPIENT ACKNOWLEDGES AND AGREES THAT THIS DOCUMENT CANNOT BE USED IN ANY MANNER ADVERSE TO THE INTEREST OF EATON AND
THAT NO PORTION OF THIS DRAWING MAY BE COPIED OR OTHERWISE REPRODUCED WITHOUT THE PRIOR WRITTEN CONSENT OF EATON. IN THE CASE OF CONFLICTION CONTRACTUAL
PROVISIONS, THIS NOTICE SHALL GOVERN THE STATUS OF THIS DOCUMENT.
2013 EATON CORPORATION - ALL RIGHTS RESERVED.

TOLERANCES (UNLESS OTHERWISE SPECIFIED)	
DECIMAL:	.X ± .030 .XX ± .010 .XXX ± .005
FRACTIONAL:	± 1/16 ± 1/32
NOZZLE Ø TO FLOOR:	± 1/8" < 4" > ± 1/4"
FACE TO FACE:	± 1/8" < 4" > ± 1/4"
ANGULAR:	± 1'
FLANGES (H/V):	± 1/2"
VESSEL OVERALL HT:	1"

BOLT HOLES MUST STRADDLE Ø
MACHINED PARTS TO BE FREE OF BURRS
FOR ADDITIONAL TOLERANCE DETAILS
REF. ES-211, ES-222 AND ES-223

REVIEWED FOR CLASSIFICATION PER PR-4

CRITICAL SIGNIFICANT