

# EFX IO88 Input/Output Module

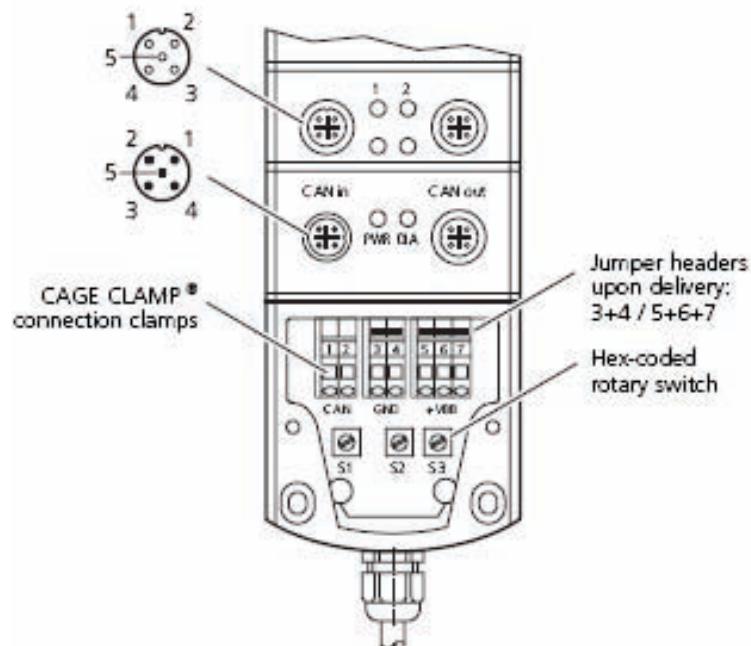
Input/ Output expansion module for EFX Controllers  
CANopen interface  
Surface electrostatically coated (cathodic immersion) 10...32V DC

<b>Technical Data</b>		<b>8 Inputs (4 Digital / 4 Analog) 8 Outputs (Digital or PWM)</b>
<b>Housing</b>		Die-cast zinc housing with 8 outputs and terminal chamber surface electrostatically coated (cathodic immersion), black
<b>Dimensions (l x w x h)</b>		227 x 77 x 39 mm (without cable gland)
<b>Installation</b>		Screw connection by means of 3 M5 x l screws to DIN 912 or DIN 7984
<b>Connection</b>		7-pole terminal strip with CAGE CLAMP ® connection technology (2 x 2-pole / 1 x 3-pole) 0.08...4 mm <sup>2</sup> (AWG 28...AWG 12), nominal current 20 A Identical potentials can be linked using a jumper header (GND and UB potentials linked upon delivery) Cable entry via M16 cable gland
Inputs/Outputs CANin/CANout		8 x M12 connector (socket), 5-pole 2 x M12 connector (plug/socket), 5-pole
<b>Weight</b>		1.35 kg
<b>Inputs</b>	8	
can be configured as		4 digital, positive-switching (high side) 4 analogue, 0...10/32 V, 0/4...20 mA, ratiometric or digital, positive-switching
<b>Sensor supply I<sub>max</sub></b>	400 mA	
<b>Outputs</b>	8	
can be configured as		digital, positive-switching (high side), with diagnostic capability PWM channel
switching current per output		max. 2 A
total current		max. 16 A
<b>Operating voltage U<sub>B</sub></b>	10...32 V DC	
<b>Current consumption</b>	≤ 60 mA (without external load at 24 V DC)	
<b>Operating temperature</b>	– 40...85°C	
<b>Storage temperature</b>	– 40...85°C	
<b>Protection</b>	IP 67	
<b>Interface</b>	CAN interface 2.0 B, ISO 11898	
<b>Baud rate</b>	20 Kbits/s...1 Mbit/s (default setting 125 Kbits/s) (adjustable using hex-code switches in the terminal chamber or via the CANopen object directory)	
<b>Communication profile</b>	CANopen, CiA DS 301 version 4, CiA DS 401 version 2.1	
<b>Node ID (default)</b>	hex 20 (= dec 32) (adjustable using 2 hex-code switches in the terminal chamber or via the CANopen object directory)	
<b>Displays</b>	1 LED green (PWR) 1 LED red (diagnosis, DIA) 16 LEDs yellow (status of the inputs / outputs)	



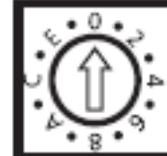
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## Connecting and operating elements



## Hex-code switch coding

<b>Switch</b>	<b>Position</b>	<b>Description</b>
S1 Baud rate	0	1000 Kbits/s
	1	800 Kbits/s
	2	500 Kbits/s
	3	250 Kbits/s
	4	125 Kbits/s
	5	100 Kbits/s
	6	50 Kbits/s
	7	20 Kbits/s
	8...E	not defined
	F	adjustment via object directory (default)
S2 Node ID <sub>H</sub>	0...7	high nibble, e.g. 20 hex (= 32 dec)
	F	adjustment via object directory (default)
S3 Node ID <sub>L</sub>	0...E	low nibble, e.g. 20 hex (= 32 dec)
	F	adjustment via object directory (default)



## Operating states (LEDs)

<b>LED</b>	<b>Status</b>	<b>Description</b>
PWR (green)	OFF	no supply voltage
	ON	module in stand-by mode
	2.0 Hz	CANopen status: PREOPERATIONAL/PREPARED outputs = OFF
		module active
		CANopen status: OPERATIONAL
		outputs are updated
DIA (red)	OFF	communication OK
	ON	communication disturbed
		<ul style="list-style-type: none"> <li>• node guard / heartbeat error (if node guarding / heartbeat is activated)</li> <li>• no synch objects (if synch monitoring is activated)</li> </ul>
IN (yellow)	ON	output switched
	2.0 Hz	diagnosis failure
OUT (yellow)	ON	binary output: output switched (ON) analogue output: PWM preset value ≠ 0 current preset value > 20

**Inputs**

Channel 1, 3, 5, 7 (pin 4)

**Characteristics of the outputs**

■ Digital inputs	
Switch-on level	0.4...0.7 UB
Switch-off level	0.2...0.24 UB
Input resistance	3 kΩ
Input frequency	max. 1 kHz
■ Analogue inputs	
voltage, current, ratiometric or digital positive-switching	

**Channel 1, 3, 5, 7 (pin 2)**  
can be configured as ...

Voltage inputs	
Input voltage	0...10/32 V
Resolution	10 bits
Input resistance	50/30 kΩ
Input frequency	50 Hz
Accuracy	± 1 % FS

Current inputs	
Input current	0/4...20 mA
Resolution	10 bits
Input resistance	400 Ω
Input frequency	50 Hz
Accuracy	± 1 % FS

Ratiometric inputs for potentiometric transducers (e.g. joystick)	
Function	$((U_{IN} - \frac{1}{2}U_B) \div \frac{1}{2}U_B) \times 1000 \%$
Value range	0...1000 %

Digital inputs, with diagnostic capability	
Switch-on level	0.7 UB
Switch-off level	0.4 UB
Input resistance	30 kΩ
Input frequency	max. 50 Hz

**Outputs**Channel 2, 4, 6, 8 (pin 4)  
can be configured as ...

■ Semiconductor outputs, with diagnostic capability (wire break and short circuit) Channel 2, 4, 6, 8 (pin 4)	
short-circuit and overload protected can be configured as ...	
Switching voltage	10...32 V DC
Switching current	max. 2 A
Total current max.	16 A
■ PWM outputs	
PWM frequency	20...250 Hz
Pulse duty factor	0...1000 %
Resolution	1 %
Switching current	max. 2 A (referred to PWM value 1000 %.)
Total current	max. 16 A

**Channel 2, 4, 6, 8 (pin 2)**  
can be configured as ...

■ Semiconductor outputs, with diagnostic capability (wire break and short circuit) Channel 2, 4, 6, 8 (pin 4)	
short-circuit and overload protected can be configured as ...	
Switching voltage	10...32 V DC
Switching current	max. 2 A
Total current max.	16 A

**Note**

also see wiring (following page)

**Test standards and regulations****Climatic test**

Damp heat to EN 60068-2-30, test Db (≤ 95% rel. humidity, non-condensing), Salt mist test to EN 60068-2-52, test Kb, severity level 3, Protection test to EN 60529

**Mechanical resistance**

Vibration to EN 60068-2-6, test Fc, Shock to EN 60068-2-27, test Ea, Bump to EN 60068-2-29, test Eb

**Immunity to conducted interference**

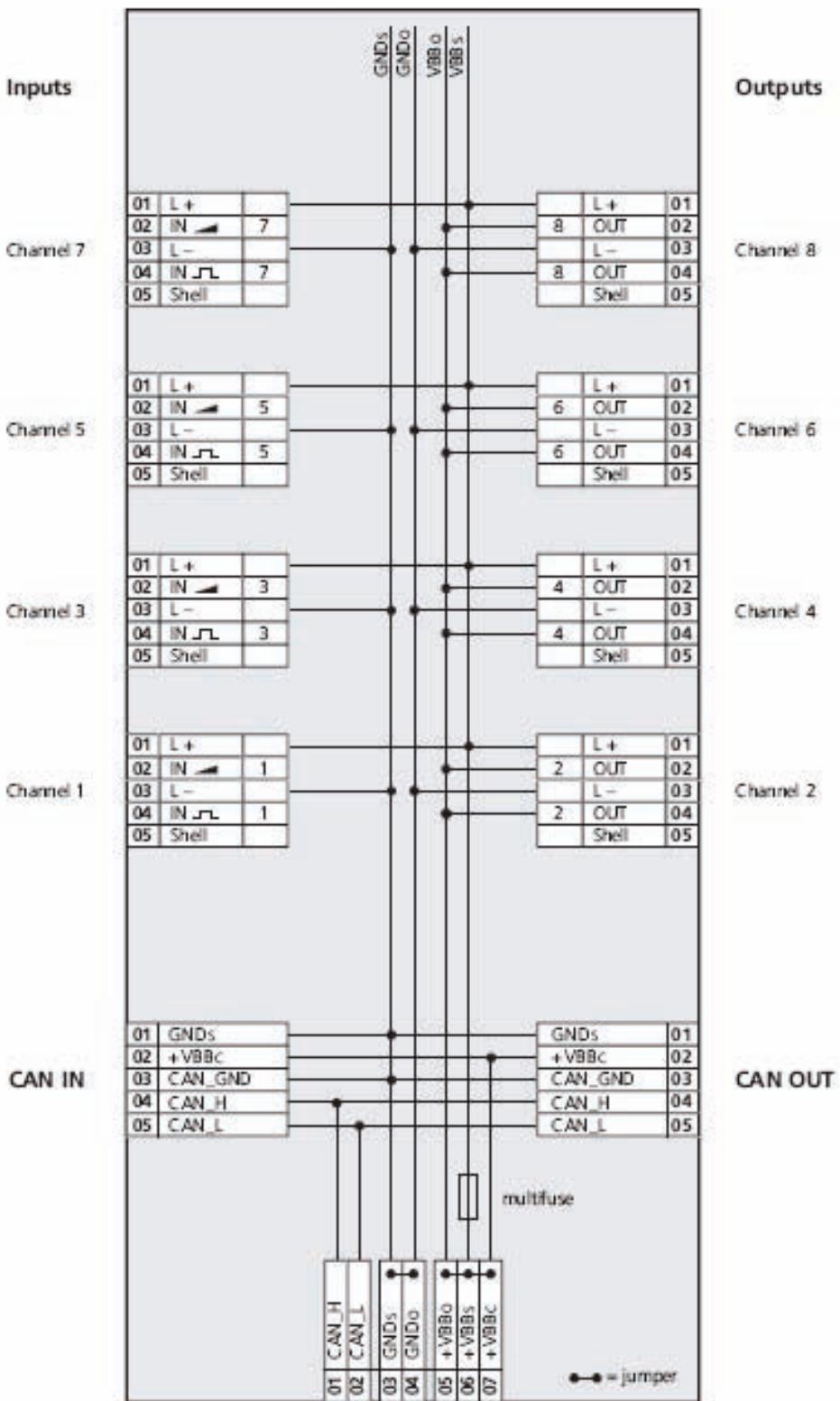
to ISO 7637-2, pulses 2, 3a, 3b,  
severity level 4, function state A  
to ISO 7637-2, pulse 5,  
severity level 1, function state A  
to ISO 7637-2,  
pulse 1, severity level 4, function state C

**Immunity to interfering fields**

directive 95/54/EC at 100 V/m (e1 type approval) and DIN EN 61000-6-2 :2001 (CE)

**Interference emission**

directive 95/54/EC (e1 type approval) and DIN EN 61000-6-4 :2001 (CE)

**Abbreviations:**

- CAN<sub>H</sub> = CAN interface (high)
- CAN<sub>L</sub> = CAN interface (low)
- GND<sub>O</sub> = ground (output)
- GND<sub>S</sub> = ground (module)
- PWM = output for pulse-width modulated signals
- VBB<sub>C</sub> = operating voltage (via CANin/CANout plug)
- VBB<sub>O</sub> = operating voltage (output)
- VBB<sub>S</sub> = operating voltage (module)

**CAN Interface / Supply**

Eaton  
Hydraulics Group USA  
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Eden Prairie, MN 55344  
USA  
Tel: 952-937-9800  
Fax: 952-294-7722  
[www.eaton.com/hydraulics](http://www.eaton.com/hydraulics)

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