

## Instructions for Installation of 2000A Terminal Extensions for Type R-Frame Circuit Breaker



### WARNING

CONTACT WITH ENERGIZED EQUIPMENT CAN RESULT IN DEATH, SEVERE PERSONAL INJURY, OR SUBSTANTIAL PROPERTY DAMAGE. DO NOT ATTEMPT TO INSTALL OR PERFORM MAINTENANCE ON EQUIPMENT WHILE IT IS ENERGIZED. ALWAYS VERIFY THAT NO VOLTAGE IS PRESENT BEFORE PROCEEDING WITH THE TASK, AND ALWAYS FOLLOW GENERALLY ACCEPTED SAFETY PROCEDURES.

CUTLER-HAMMER IS NOT LIABLE FOR THE MISAPPLICATION OR MISINSTALLATION OF ITS PRODUCTS.

### INSTALLATION

1-1. Align the copper extensions with the line or load conductors of the breaker. Loosely attach the extensions to the breaker using three of the M10 or .375-16 enclosed bolts and washers per pole.

1-2. Attach the brace to the extensions oriented with the slots down against the extensions using six of the .375-16 enclosed bolts and belleville washers.

1-3. Tighten all fifteen (15) installed bolts to a torque of 25 ft lbs (33.9 Nm).

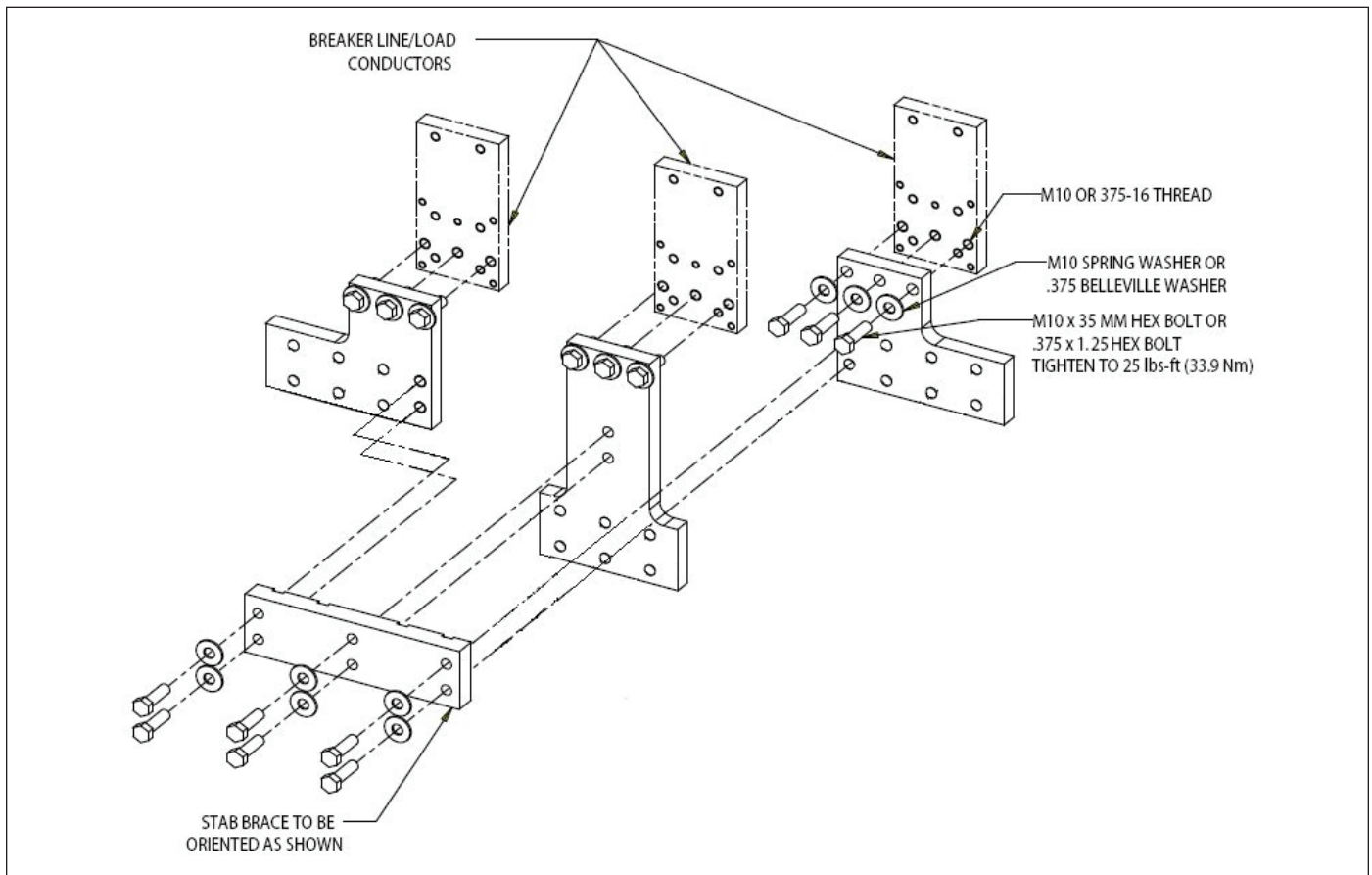


Figure 1-1



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