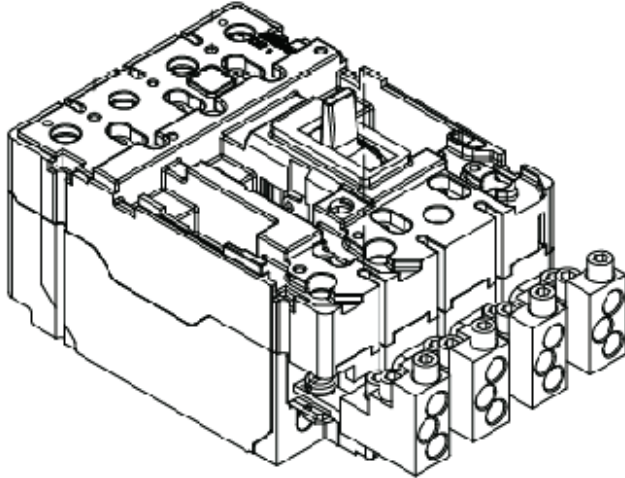


Installation Instructions for PDG1 Multi-wire Terminal-Load Side (Aluminum) 125 amps, (3) AWG 14-6, 4 poles, Catalog No - PDG1X4TA1253W



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! WARNING

DO NOT ATTEMPT TO INSTALL OR PERFORM MAINTENANCE ON EQUIPMENT WHILE IT IS ENERGIZED. SEVERE PERSONAL INJURY, DEATH, OR SUBSTANTIAL PROPERTY DAMAGE CAN RESULT FROM CONTACT WITH ENERGIZED EQUIPMENT. ALWAYS VERIFY THAT NO VOLTAGE IS PRESENT BEFORE PROCEEDING WITH THE TASK, AND ALWAYS FOLLOW GENERALLY ACCEPTED SAFETY PROCEDURES.

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The user is cautioned to observe all recommendations, warnings, and cautions relating to the safety of personnel and equipment, as well as, all general and local health and safety laws, codes, and procedures.

The recommendations and information contained herein are based on Cutler-Hammer experience and judgement, but should not be considered to be inclusive or covering every application or circumstance which may arise. If any questions arise, contact Cutler-Hammer for further information or instructions.

1. INSTALLATION OF MULTI-WIRE TERMINAL CONNECTOR KIT (Fig. 1-1)

NOTE: For use on Cutler-Hammer EG Circuit Breakers, EG Moulded Case Switches, and HMCPE Motor Circuit Protectors on the LOAD END.

1. Remove secondary cover (8 screws).
2. Remove existing connector and discard.
3. Place Multi-Wire Connector on top of breaker terminal.
4. Install mounting screw, lock washer, washer and nut. Torque to 35 In-lbs.
5. Repeat steps 2-4 for remaining poles.
6. Apply torque label to side of breaker.

! CAUTION

THE PURPOSE OF THESE CONNECTORS IS TO DISTRIBUTE POWER TO MORE THAN ONE LOAD AND ARE TO BE INSTALLED ONLY ON THE "LOAD END" OF THE CIRCUIT BREAKER.

! WARNING

CONDUCTORS SIZED FOR LOAD CURRENTS LOWER THAN THE CIRCUIT BREAKER RATING WILL NOT BE PROTECTED BY THE CIRCUIT BREAKER. EACH LOAD CONDUCTOR MUST BE PROTECTED BY AN INDIVIDUAL OVERCURRENT DEVICE, AND MEET ANY ADDITIONAL REQUIREMENTS OF THE NATIONAL ELECTRIC CODE.

Table 1-1 Wire strip lengths for connector hole locations

HOLE POSITION	WIRE STRIP LENGTH
Upper	3/8 to 1/2 inch
Middle	3/4 to 7/8 inch
Lower	1 1/4 to 1 3/8 inch

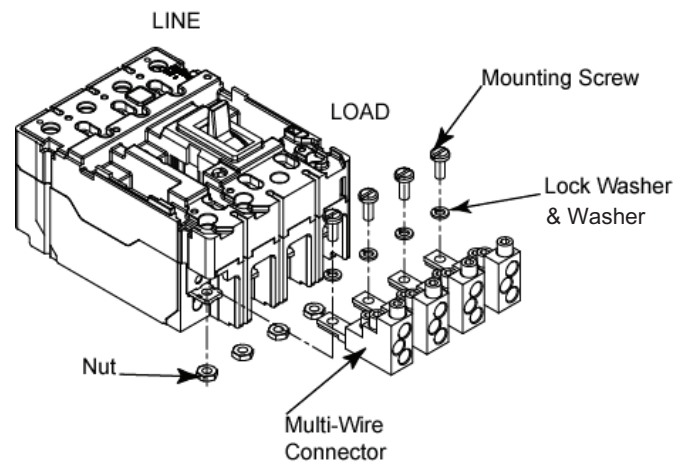


Fig. 1-1 Multi-Wire Connector Kit Installation Layout

INSTALLATION OF LOAD TERMINAL SHIELD KIT (Fig. 2-1)

- 1. Slide the Terminal Shield down through the breaker slots while pulling bottom shield tabs outwards away from breaker.
- 2. Reinstall secondary cover (8 screws). Tighten to 10-13 in-Lb.
- 3. Use pliers to break off cover extension. Press cover extension into the secondary cover.

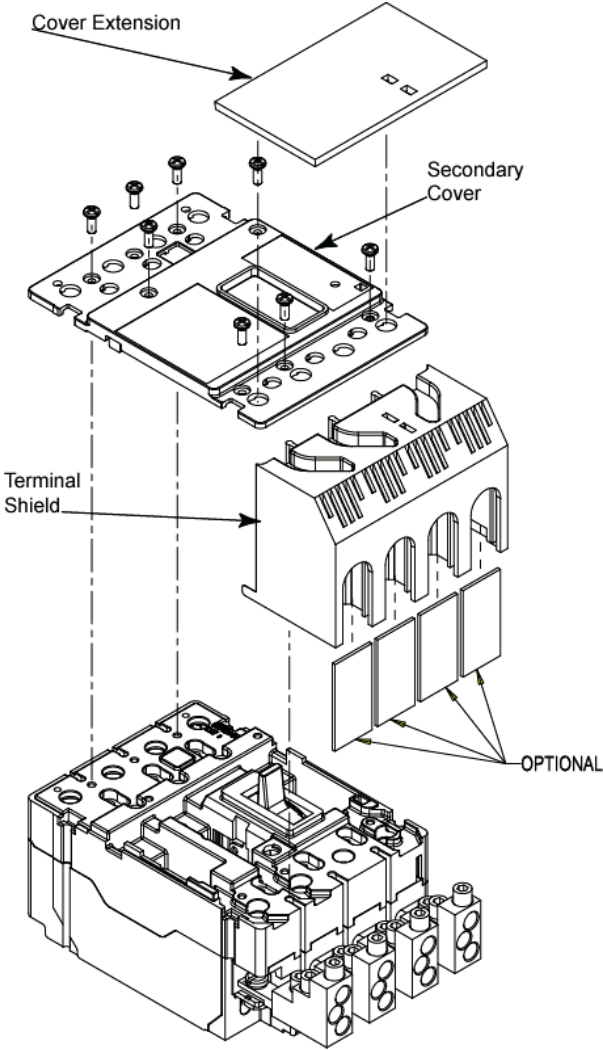


Fig. 2-1 Load Terminal Shield Kit Installation Layout.

Instruction Leaflet IL012199EN

Effective Sept 2018

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Printed in USA
Publication No. IL012199EN
Part No. IL012199EN H01
Sept 2018



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Qty. 1 PDG1X4TA1253W
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AWG 14-6, 4 poles



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