Fixed breaker terminal mounting bracket in Magnum low-voltage circuit breakers

⚠ WARNING

- (1) ONLY QUALIFIED ELECTRICAL PERSONNEL SHOULD BE PERMITTED TO WORK ON THE EQUIPMENT
- (2) ALWAYS DE-ENERGIZE PRIMARY AND SECONDARY CIRCUITS IF A CIRCUIT BREAKER CANNOT BE REMOVED TO A SAFE WORK LOCATION
- (3) DRAWOUT CIRCUIT BREAKERS SHOULD BE LEVERED (RACKED) OUT TO THE DISCONNECT POSITION.
- (4) ALL CIRCUIT BREAKERS SHOULD BE SWITCHED TO THE OFF POSITION AND MECHANISM SPRINGS DISCHARGED.

FAILURE TO FOLLOW THESE STEPS FOR ALL PROCEDURES DESCRIBED IN THIS INSTRUCTION LEAFLET COULD RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.

▲ WARNING

THE INSTRUCTIONS CONTAINED IN THIS IL AND ON PRODUCT LABELS MUST BE FOLLOWED. OBSERVE THE FIVE SAFETY RULES.

- DISCONNECTING;
- ENSURE THAT DEVICES CANNOT BE ACCIDENTALLY RESTARTED:
- VERIFY ISOLATION FROM THE SUPPLY;
- EARTHING AND SHORT-CIRCUITING; AND;
- COVERING OR PROVIDING BARRIERS TO ADJACENT LIVE PARTS.

DISCONNECT THE EQUIPMENT FROM THE SUPPLY.
USE ONLY AUTHORIZED SPARE PARTS IN THE REPAIR
OF THE EQUIPMENT. THE SPECIFIED MAINTENANCE
INTERVALS AS WELL AS THE INSTRUCTIONS FOR
REPAIR AND EXCHANGE MUST BE STRICTLY ADHERED
TO PREVENT INJURY TO PERSONNEL AND DAMAGE TO
THE SWITCHBOARD.

Section 1: General information

The terminal mounting bracket provides a means for mounting secondary terminal blocks on a fixed circuit breaker for making required secondary connections.

For Magnum breakers with PXR trip units:

- Kit 2C13794G12 is for a standard single-wide, standard double-wide, and narrow double-wide frame breaker.
- Kit 2C13794G13 is for a single narrow-wide frame breaker.

For Magnum breakers with Digitrip trip units:

- Kit 2C13794G02 is for a standard single-wide, standard double-wide, and narrow double-wide frame breaker.
- Kit 2C13794G03 is for a single narrow-wide frame breaker.

Note: Terminal blocks are optional and not provided as part of the kit.

Required tools

- 1/4-inch drive ratchet
- 1/4-inch drive 10 mm socket
- · Slot screwdriver

Kit parts identification

Refer to **Figure 1 and Figure 2** for visual identification of the parts listed below for the kit based on the trip unit in your breaker:

- (A) Terminal bracket (one)
- (B) Spacers (10 for standard and eight for narrow)
- (C) Mounting screw (one)
- (D) Terminal strap (one)



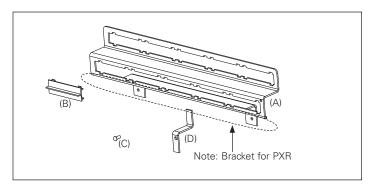


Figure 1. Contents of kit (PXR trip unit breakers)

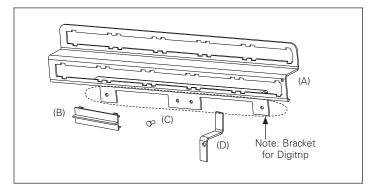


Figure 2. Contents of kit (Digitrip trip unit breakers).

Installation of fixed breaker terminal mounting bracket

To install the terminal mounting bracket, proceed with the following steps:

Step 1: Remove nuts from the connector mounting screws, and remove the plastic wire tie clips. There will be two of each on PXR breakers and four of each on Digitrip breakers.

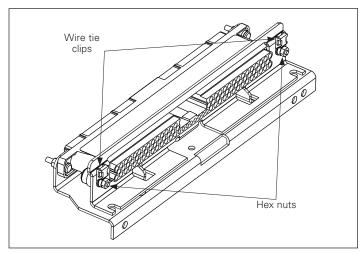


Figure 3. Step 1 PXR trip unit breakers.

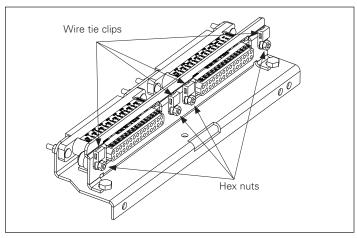


Figure 4. Step 1 Digitrip trip unit breakers.

Step 2: Populate terminal bracket **(A)** with spacers **(B)** or optional terminal blocks. Retain them with terminal strap **(D)** and mounting screw **(C)**. Assemble to secondary contact assembly with the nuts removed in Step 1.

(Catalog No. MSECBK optional terminal blocks and Catalog No. MSECWR optional wire kits)

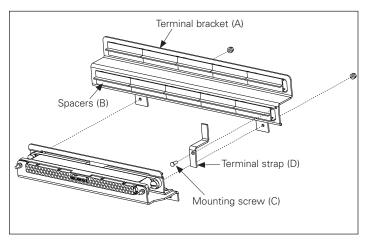


Figure 5. Step 2 PXR trip unit breakers.

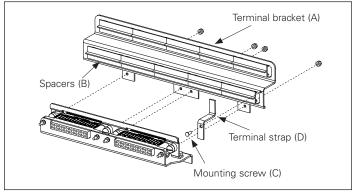


Figure 6. Step 2 Digitrip trip unit breakers.

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Notes:

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