

# 5" and 6" Type XJ Expansion Joints

## Installation & Maintenance Information

**SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE**

### INSTALLATION PROCEDURE

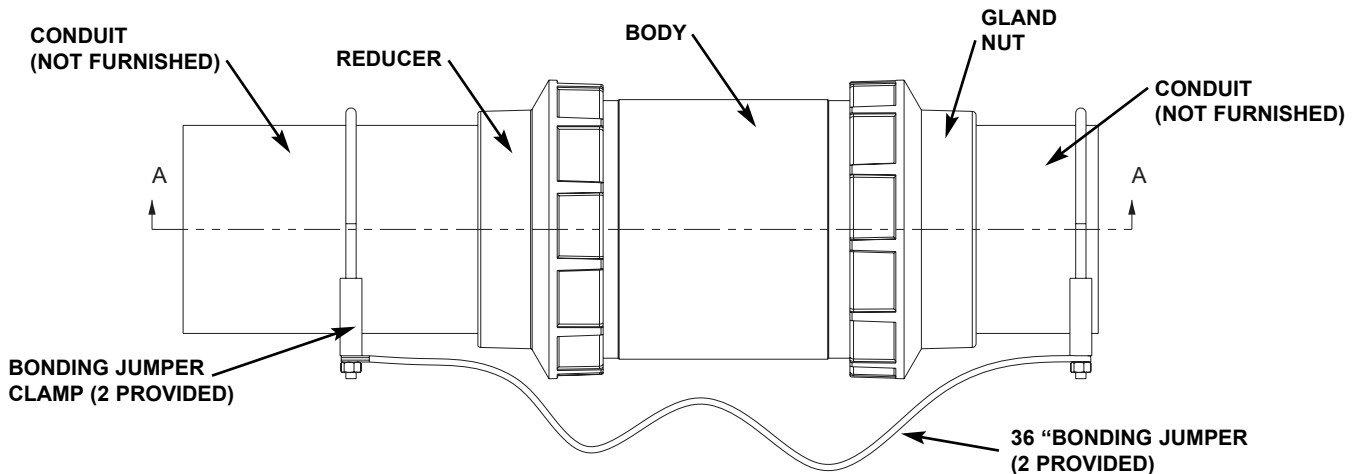
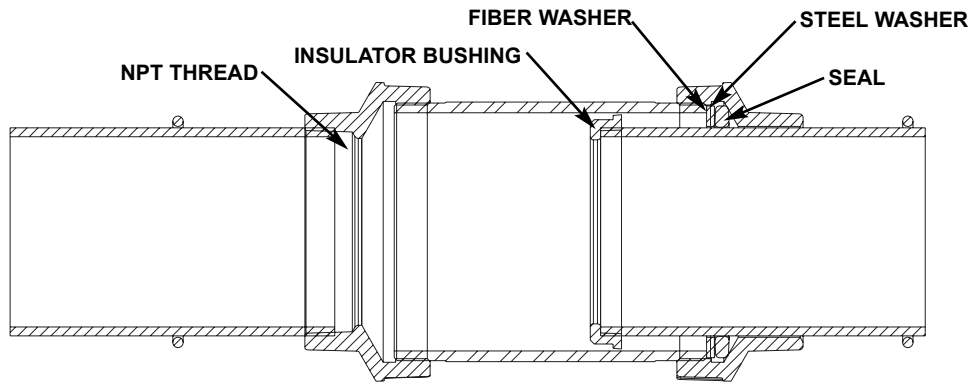
**Note**

The XJ fittings are intended only for use to permit linear movement in conduit runs.

1. Disassemble the gland nut from assembly body and slide gland nut, seal, fiber washer and steel washer over conduit.
2. Thread the insulating bushing over the end of the conduit.
3. Thread the reducer side of XJ fitting with the assembly body onto the other conduit securely.
4. Slide conduit with insulated bushing into the XJ body.

5. Thread gland nut onto assembly body and tighten it securely to completely compress seal.
6. Attach U-bolts with bonding straps to conduit at both ends of the XJ fitting.

Catalog Number	Trade Size	Maximum Movement
XJ128	5"	8"
XJ148	6"	8"



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